

JUMP COMICS  卷五十八「この時代の名を“白ひげ”と呼ぶ」

ワンピース

ONE PIECE



尾田栄一郎

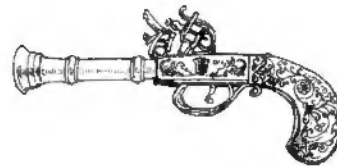
EICHIRO ODA



尾田 栄一郎

I hate it when things are already decided for you by someone else. From the day you are born, people say "You're born in the year of the rabbit!" Or "You're a Capricorn!" No way! Those animals just sound weak! So I'm changing it myself. I was born in the Man-Eating Giant Rabbit Year. I'm also an Anaconda-Swallowing Devil Capricorn. Wow, that's scary. But they sound strong. Anyway, volume 58 is starting!

-Eiichiro Oda, 2010



Eiichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.

JUMP COMICS



かん
巻五十八

「この時代の名を『白ひげ』と呼ぶ」



お だ え い い ち ろ う
尾田栄一郎

ほとけ
仏のセンゴク



あおキジ
青雉【クザン】



あかイヌ
赤犬【サカズキ】



きザル
黄猿【ボルサリーノ】



ガープ

【少尉】たしぎ

エンポリオ・イワンコフ



かいきょう
海侠のジンベエ



サー・クロコダイル



通称 **Mr.1**



どう(け)
道化のバギー



ミスタースリー
Mr.3



ディー
ポートガス・D・エース

公開処刑の刻、
迫る!!

よんこう 四皇

しろ かいぞくたん 白ひげ海賊団



せ かいさいきょう かいぞく
世界最強の海賊。エース
だっかん ため かいぐん げきとつ
奪還の為、海軍と激突!!
しろ かいぞくたんせんちょう
【白ひげ海賊団船長】

エドワード・ニューゲート



しろ かいぞくたん ばんたいいちちょう
【白ひげ海賊団1番隊隊長】

マルコ



しろ かいぞくたん ばんたいさんちょう
【白ひげ海賊団3番隊隊長】

ジョズ



しん せ かい
「新世界」にて、カイドウと
こ ぜ あ お
小競り合いを起こす。
あかがみ かいぞくたんせんちょう
【赤髪海賊団船長】

あかがみ
赤髪のシャンクス

と 捕らわれの兄・エースを救う為、
インベルグワン せんりゅう
大監獄へ潜入したルフィは、エース
かいぐんほん ぶ ご そう こと し
が海軍本部に護送された事を知り、
しゅうかんちゅう おおものかいぞくたち とも インベルグワン
収監中の大物海賊達と共に大監獄を
だっしゅう かいぐんほん ぶ む
脱出し、海軍本部へ向かう。

しろ かいぞくたん どうちやく あい ず たたか
白ひげ海賊団の到着を合図に、戦
ひ ぶた き お
いの火蓋は切って落とされた!!三
たいしゅう しち ぶ かいたち あつどうてき つよ
大将・七武海達の、圧倒的な強さによ
かいぐんほん ぶ ち うみ そ
り、海軍本部は血の海に染まる…。そ
こヘルフィ達も参戦し、戦いは激し
さを増す!!そんな中、エース処刑の
じ かん はや いっこく ゆう よ
時間が早められ、一刻の猶予もない
こと はんめい こと くだ なん しろ
事が判明した事に加え、何と白ひげ
ぶ か さ
が部下に刺されてしまい…!?



おう か しち ぶ かい 王下七武海



せ かいさいきょう けん し
世界最強の剣士。ルフィ
たち きょう み しめ
達に興味を示している。

ジュラキュール・ミホーク



ちから すべ かんが も
「力が全て」との考えを持
いま なぞおお ひとこ
つ、未だ謎多き男。

ドンキホーテ・ドフラミンゴ



べつめい ほうくん たち
別名「暴君」くま。ルフィ達
たい なぞ こうどう
に対し、謎の行動をとる。

バーンロミュー・くま



たち やぶ
ルフィ達に敗れるも、この
たたか しょうしゅう おう
戦いの召集に応じる。

ゲッコー・モリア



こうてい 7
アマゾン・リリー皇帝、九
ジャかいぞくたんせんちょう
蛇海賊団船長。

ボア・ハンコック

—ワンピース—
ONE PIECE
vol.58

「この時代の名を“白ひげ”と呼ぶ」

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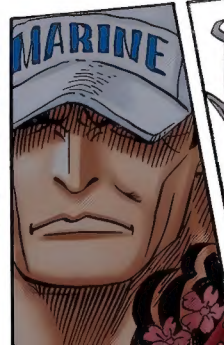
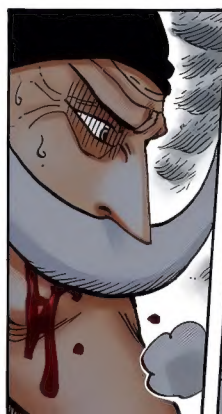
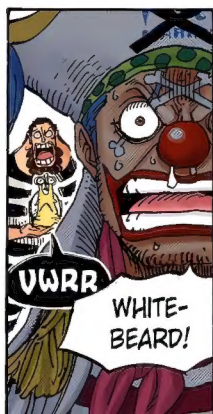
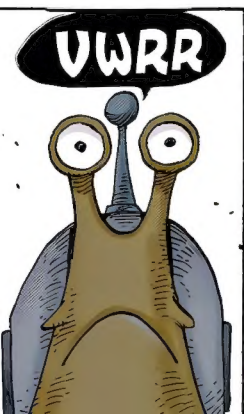
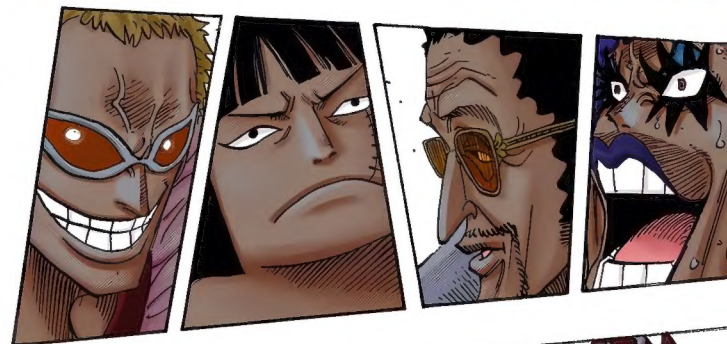
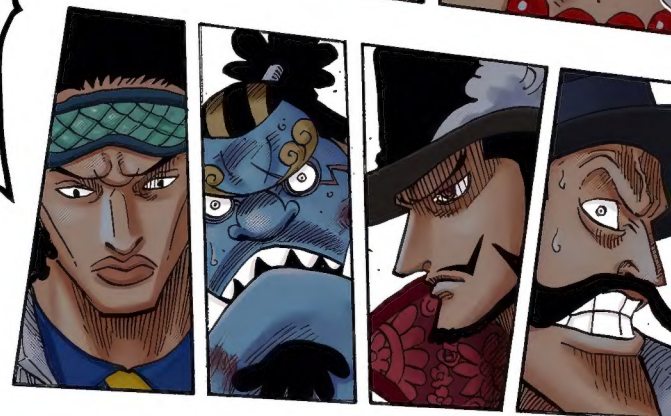
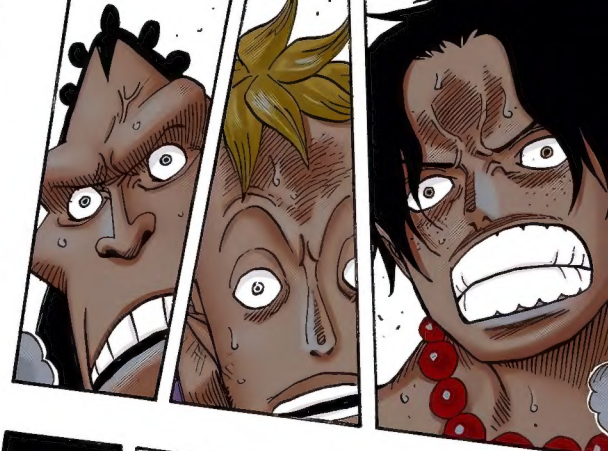
※ 1話のページ数が少ない為、
今巻は11話収録されています。

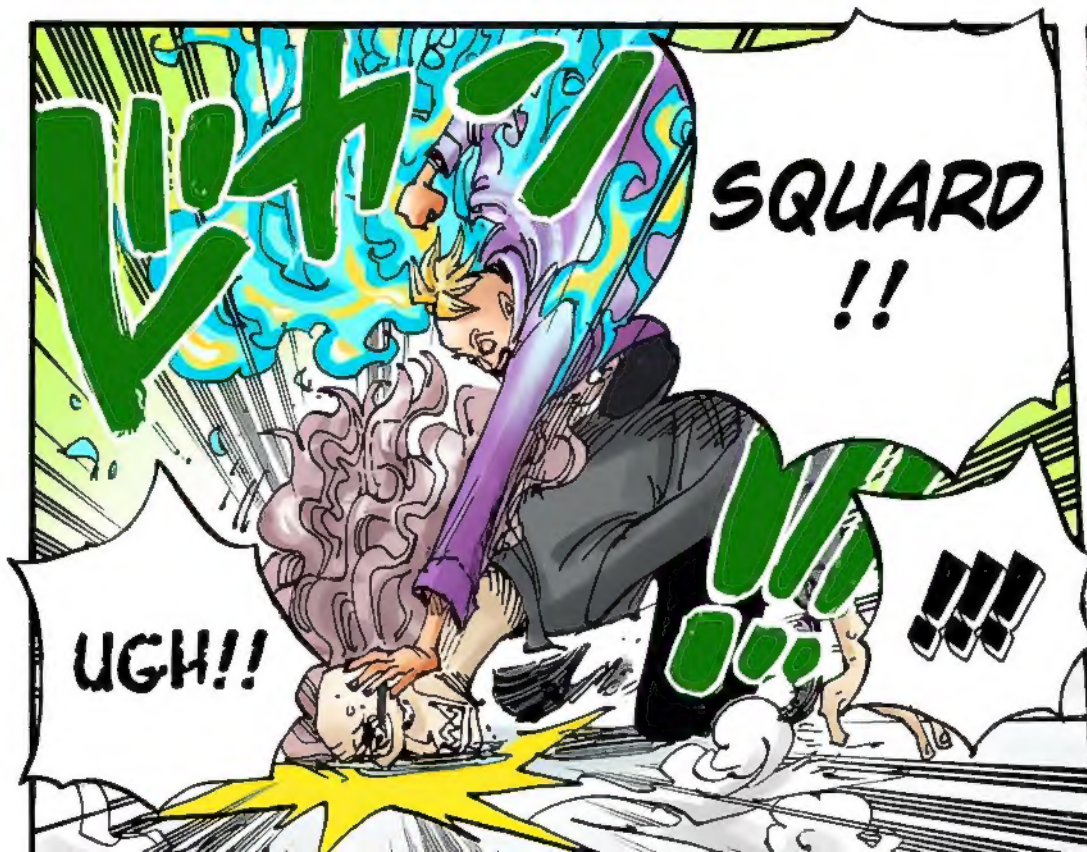
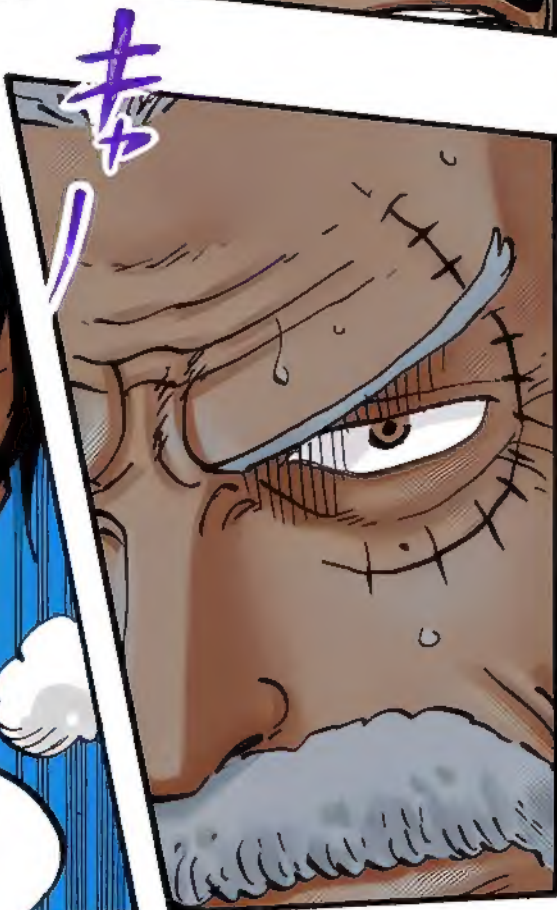
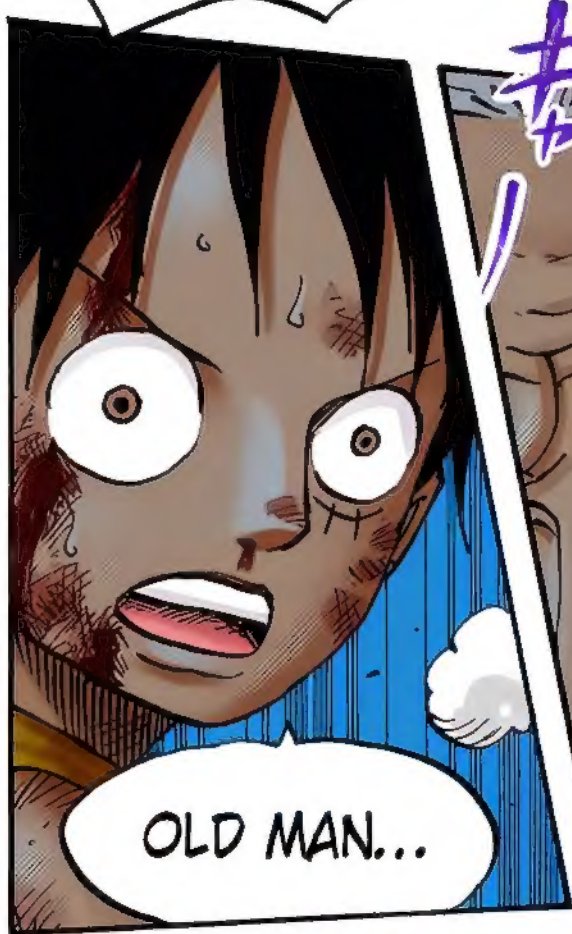
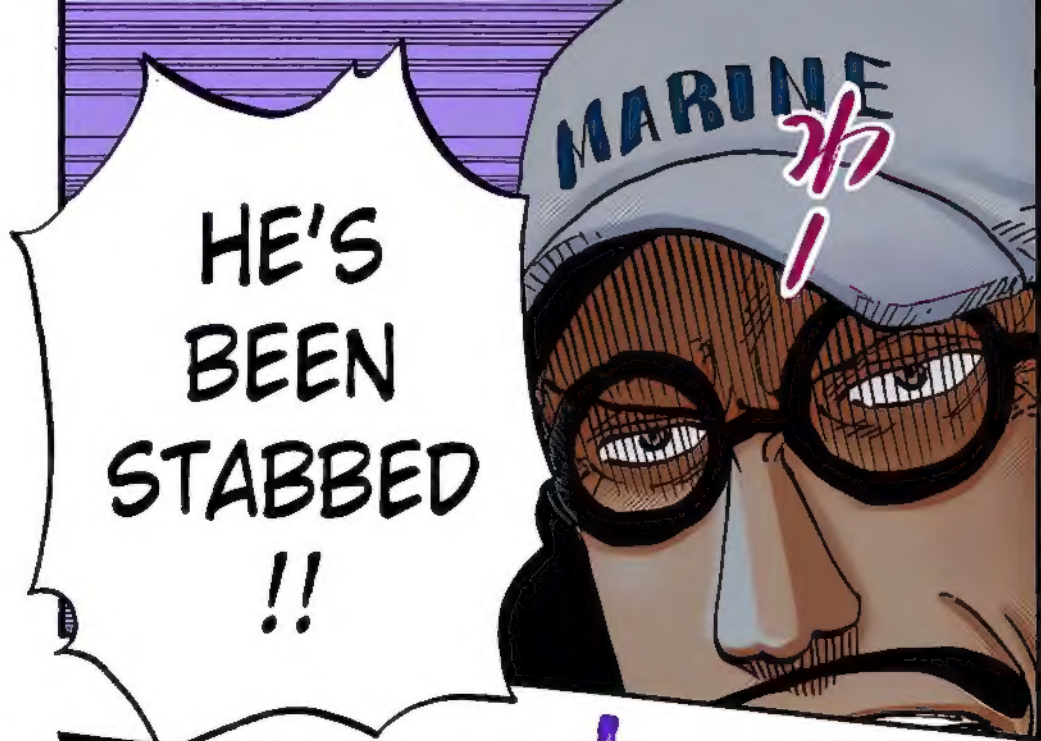
Chapter 563: ONE MAN, ONE HEART

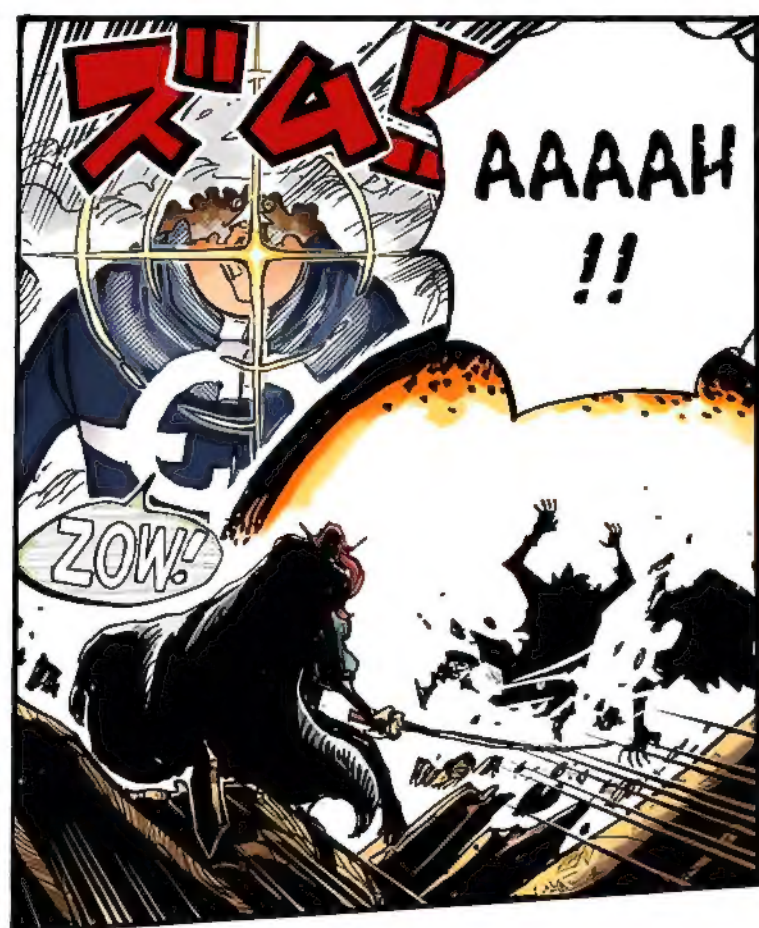
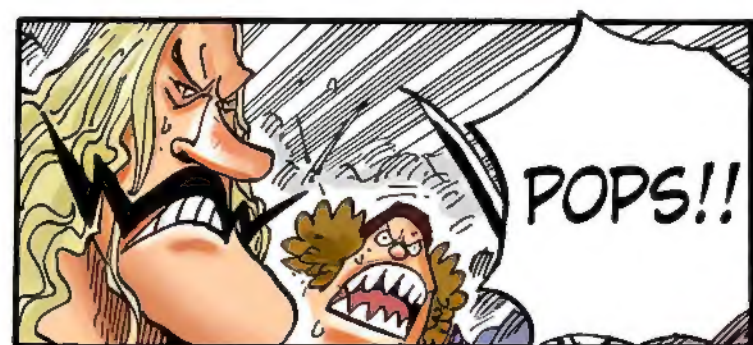
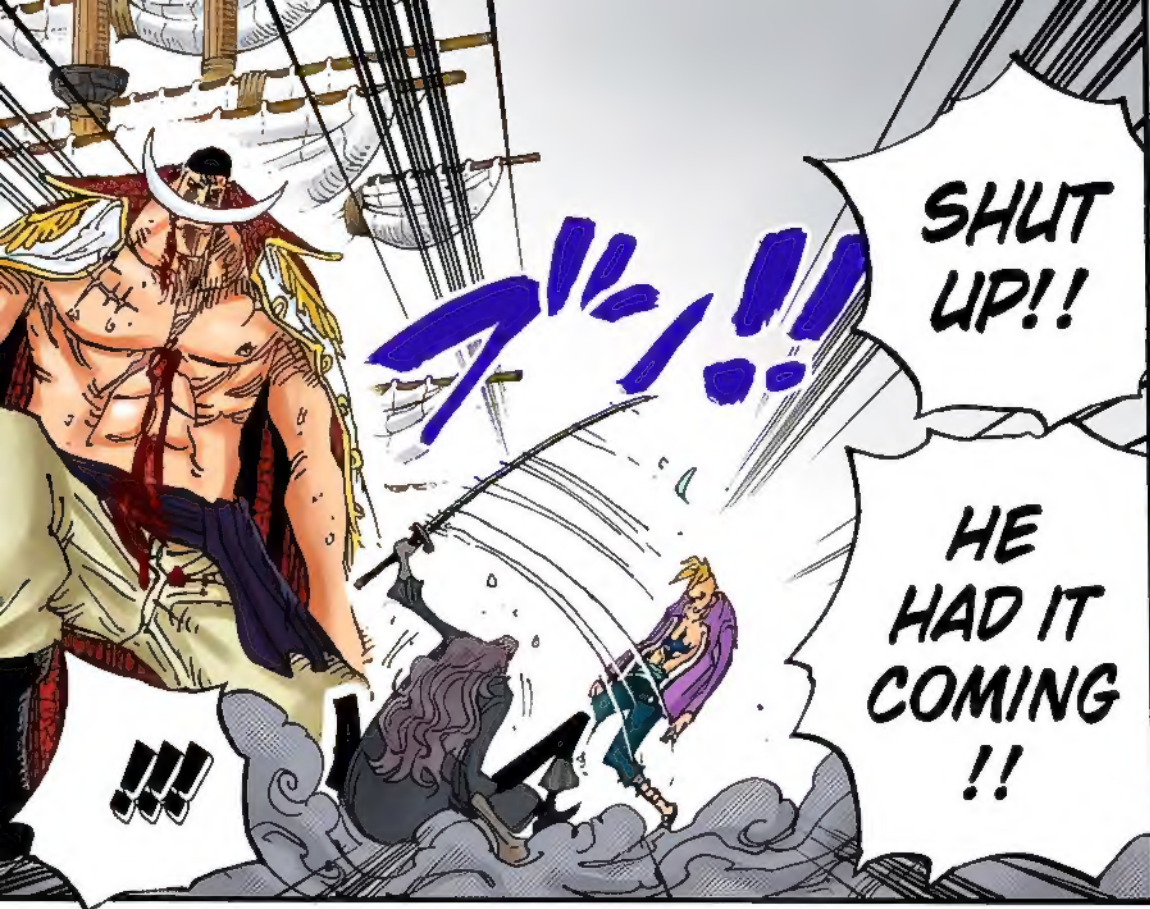


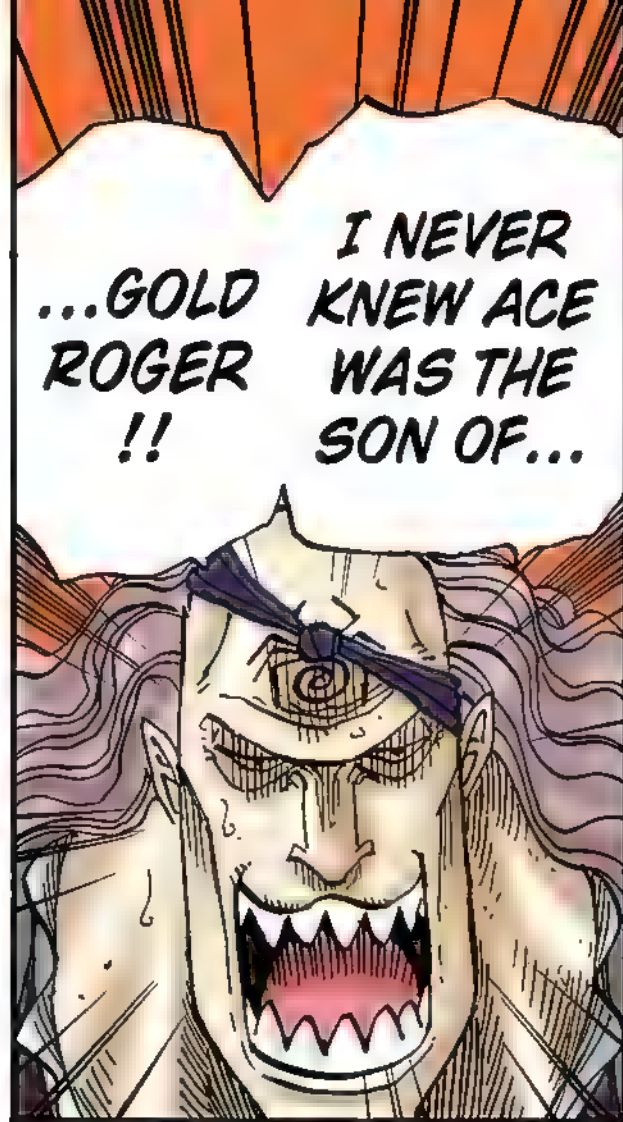


POPS
!!

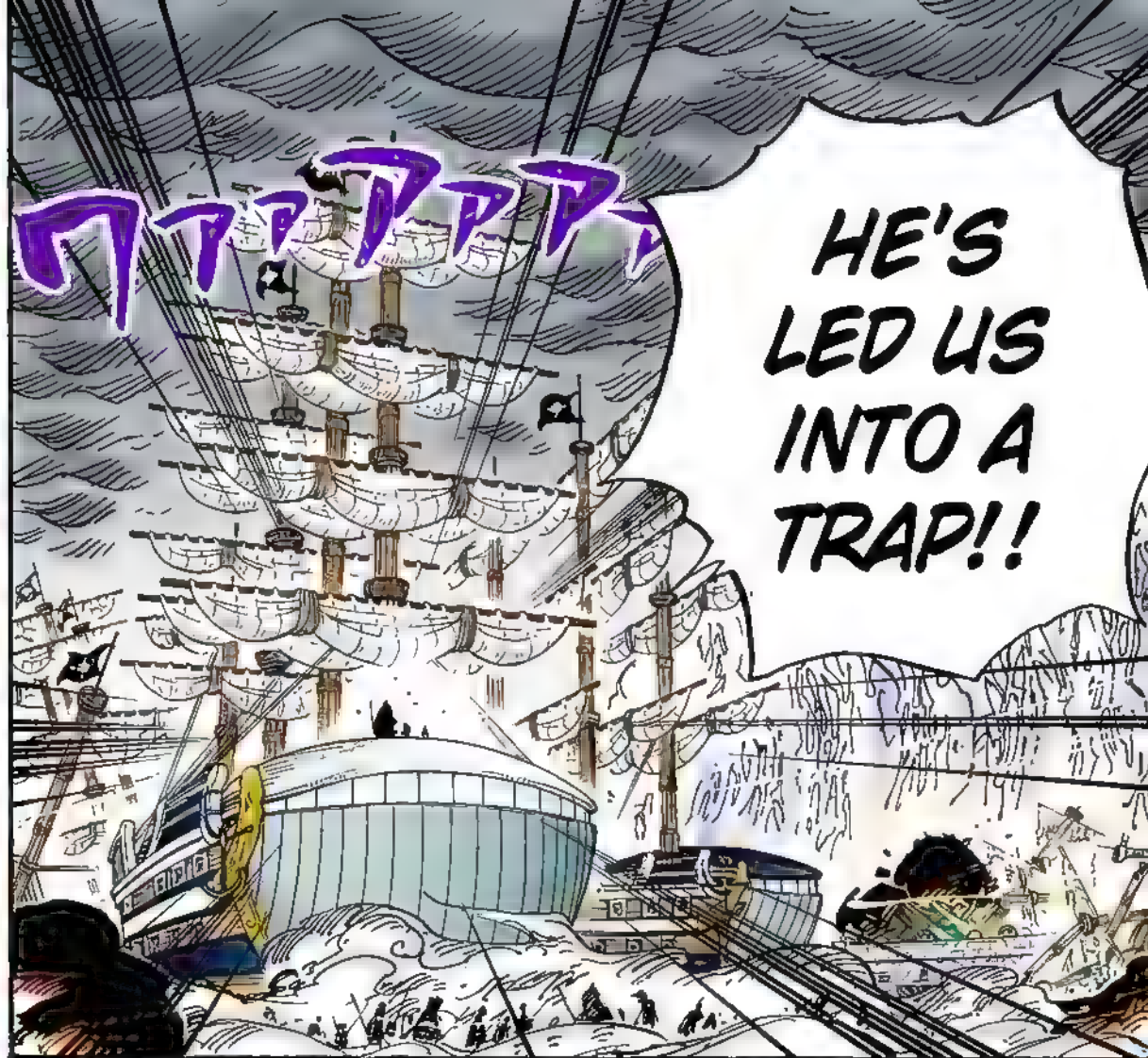








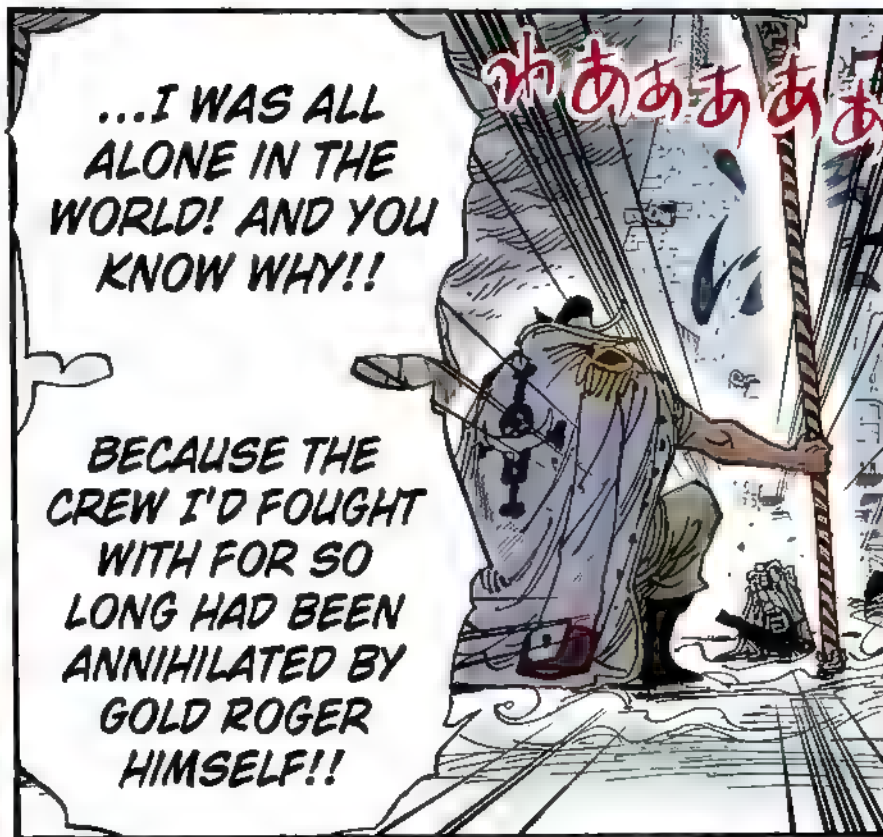
...GOLD ROGER !!
I NEVER KNEW ACE WAS THE SON OF...



HE'S LED US INTO A TRAP!!

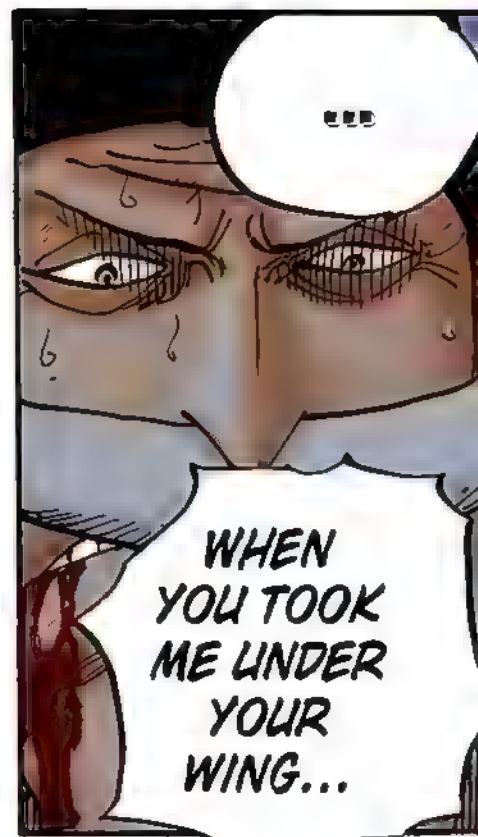


YOU KNEW I HATED THAT MAN!!

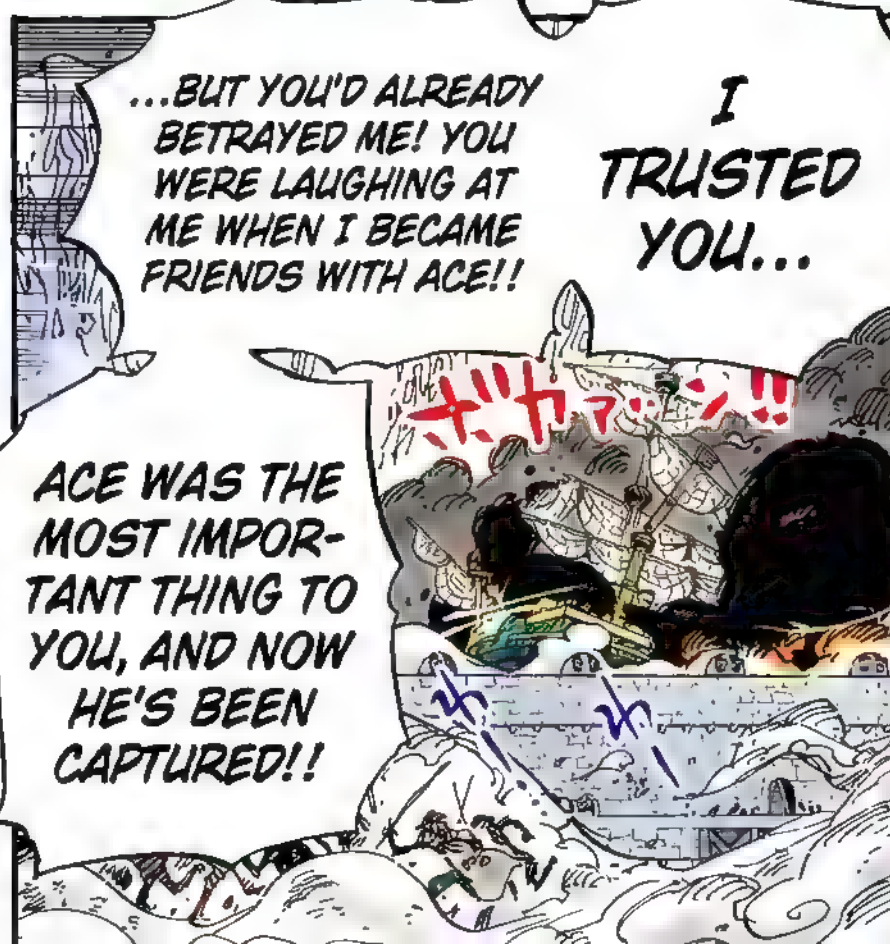


...I WAS ALL ALONE IN THE WORLD! AND YOU KNOW WHY!!

BECAUSE THE CREW I'D FOUGHT WITH FOR SO LONG HAD BEEN ANNIHILATED BY GOLD ROGER HIMSELF!!



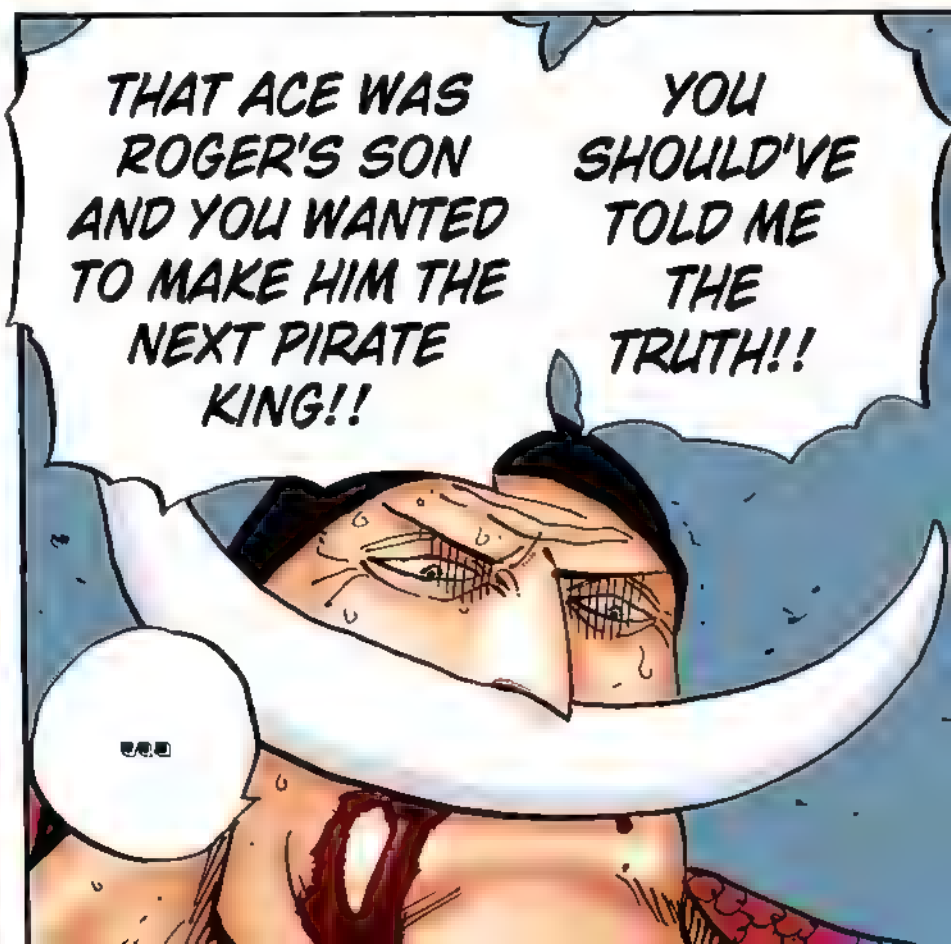
WHEN YOU TOOK ME UNDER YOUR WING...



...BUT YOU'D ALREADY BETRAYED ME! YOU WERE LAUGHING AT ME WHEN I BECAME FRIENDS WITH ACE!!

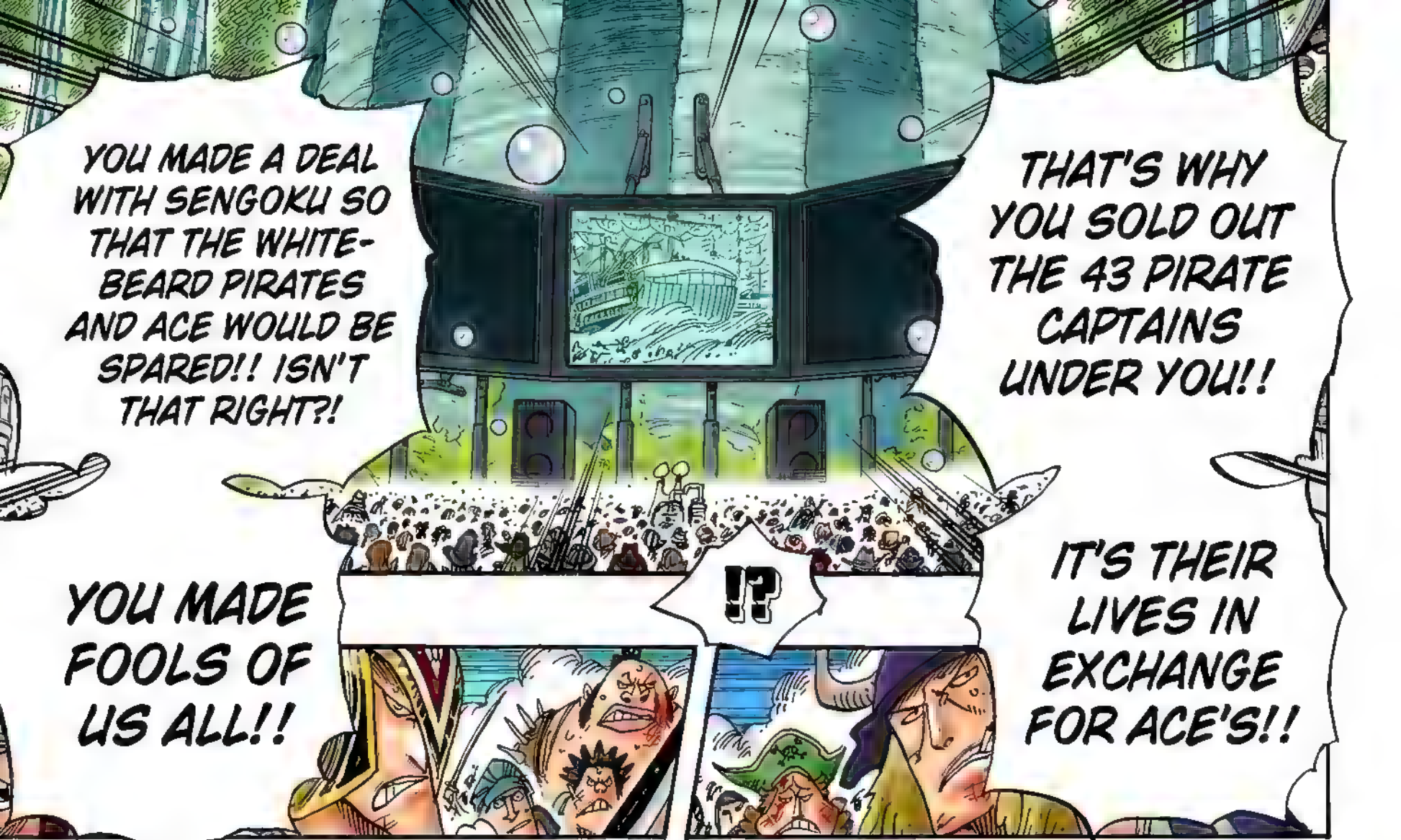
I TRUSTED YOU...

ACE WAS THE MOST IMPORTANT THING TO YOU, AND NOW HE'S BEEN CAPTURED!!



THAT ACE WAS ROGER'S SON AND YOU WANTED TO MAKE HIM THE NEXT PIRATE KING!!

YOU SHOULD'VE TOLD ME THE TRUTH!!



YOU MADE A DEAL
WITH SENGOKU SO
THAT THE WHITE-
BEARD PIRATES
AND ACE WOULD BE
SPARED!! ISN'T
THAT RIGHT?!

THAT'S WHY
YOU SOLD OUT
THE 43 PIRATE
CAPTAINS
UNDER YOU!!

YOU MADE
FOOLS OF
US ALL!!

!?

IT'S THEIR
LIVES IN
EXCHANGE
FOR ACE'S!!



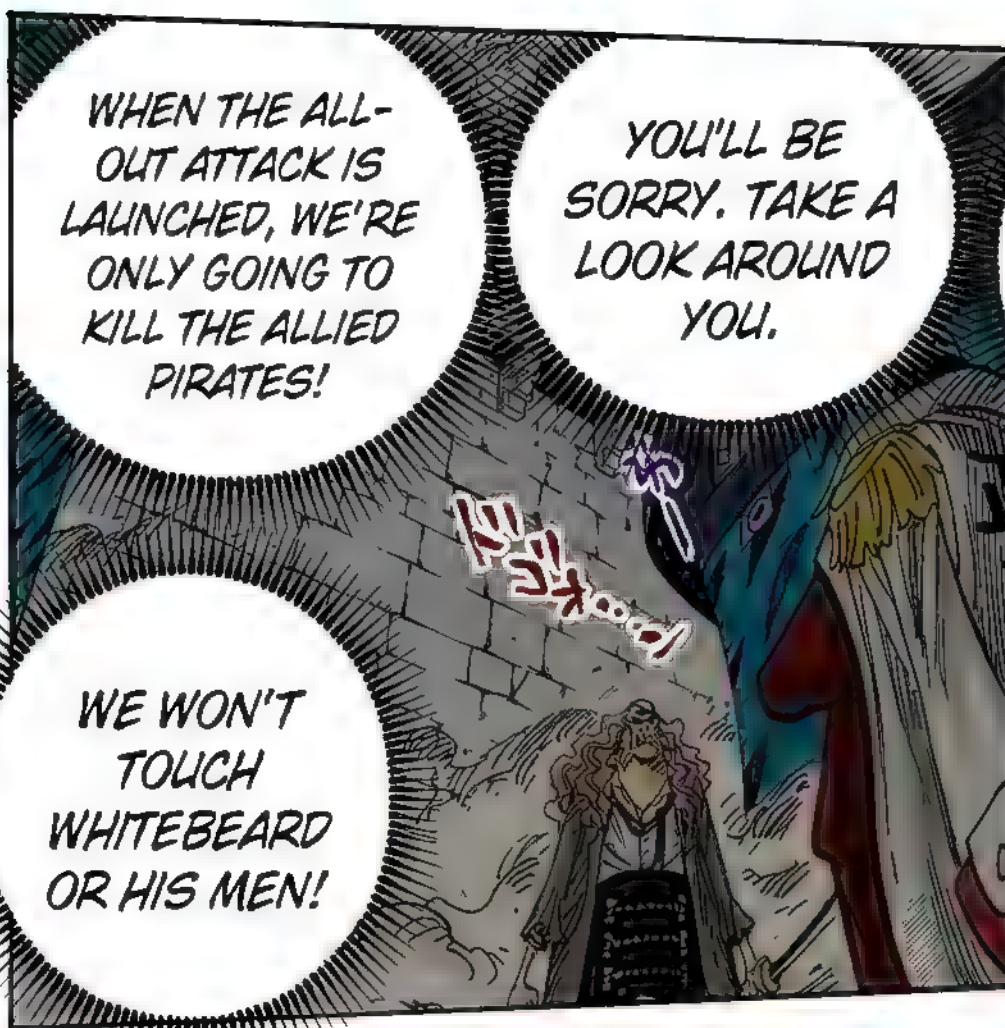
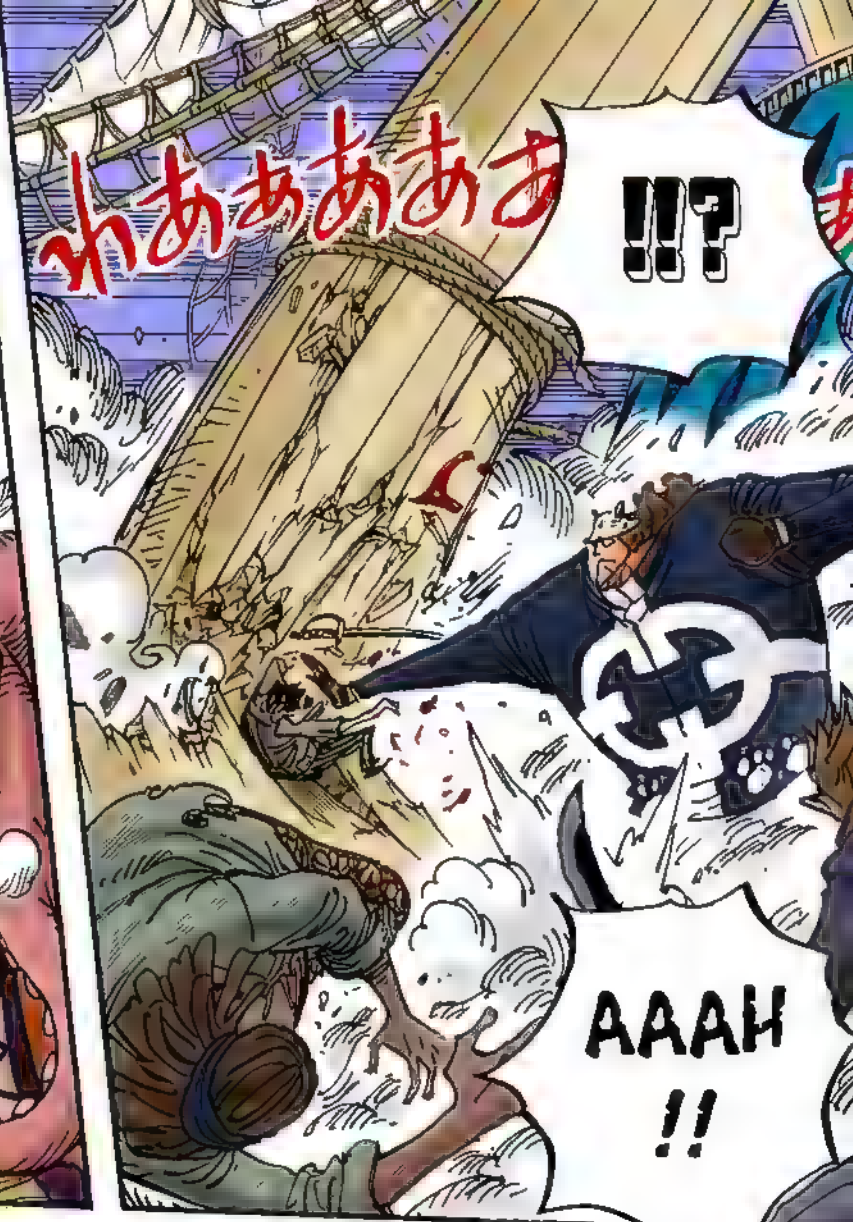
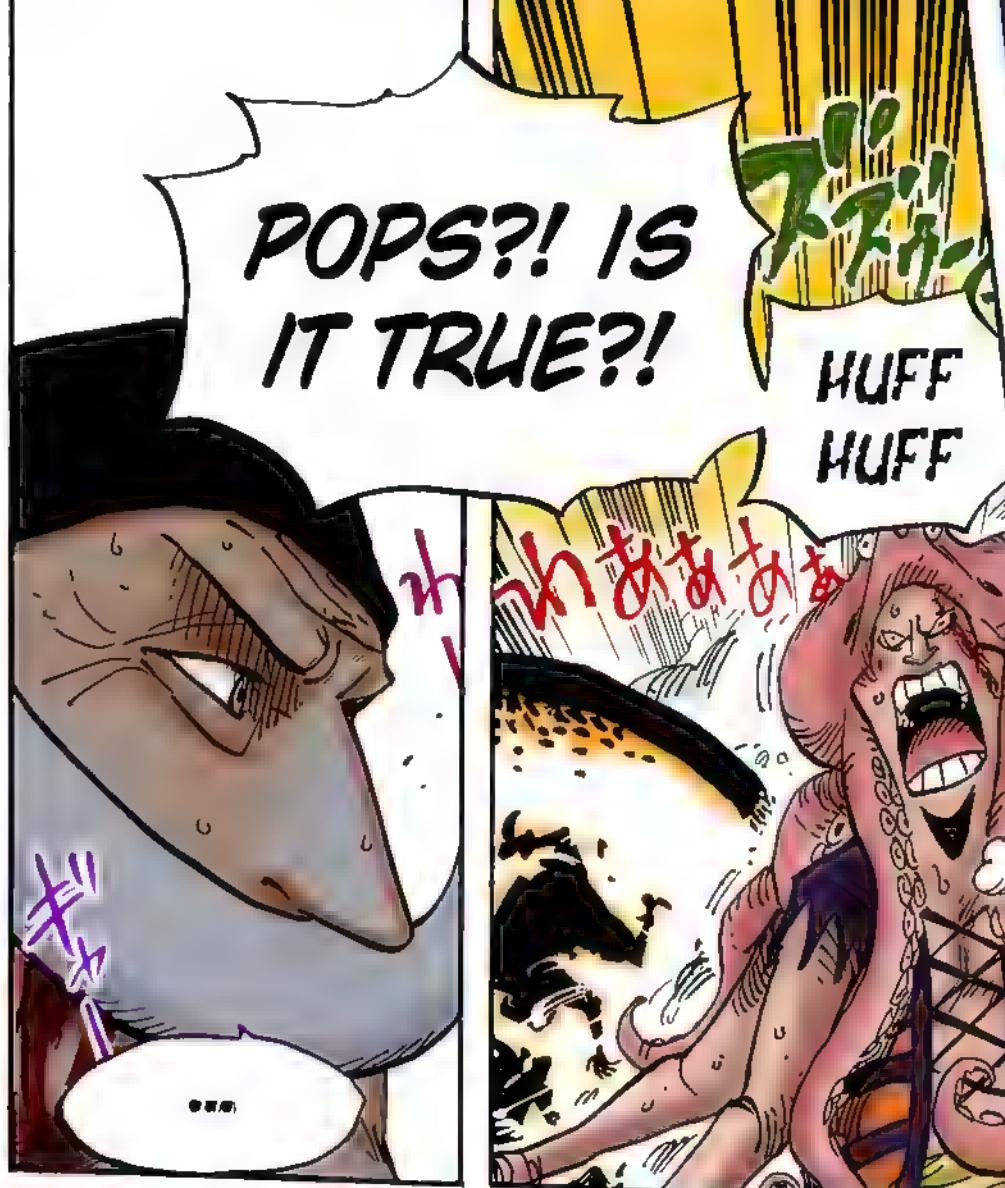
AND
LOOK!!

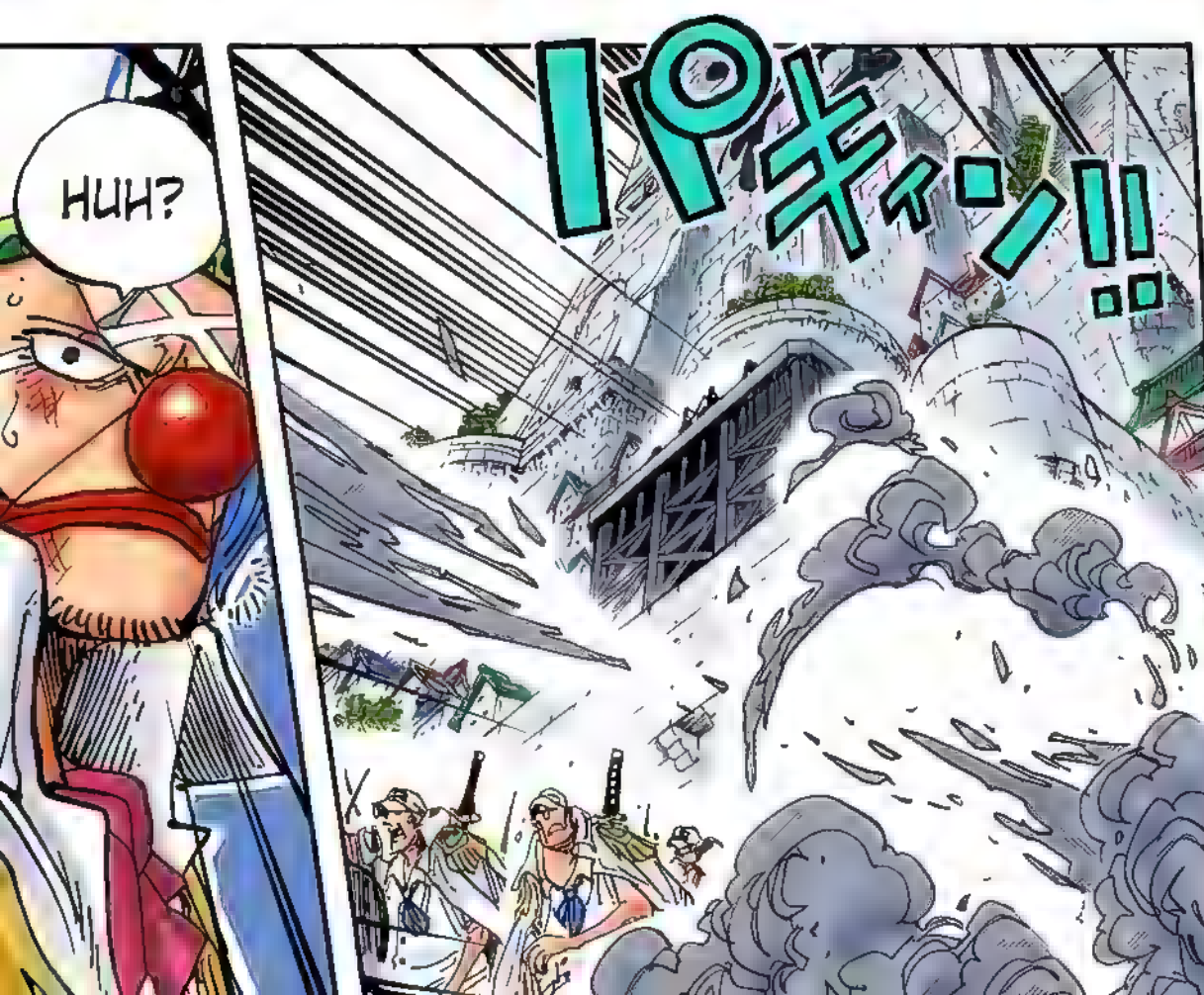
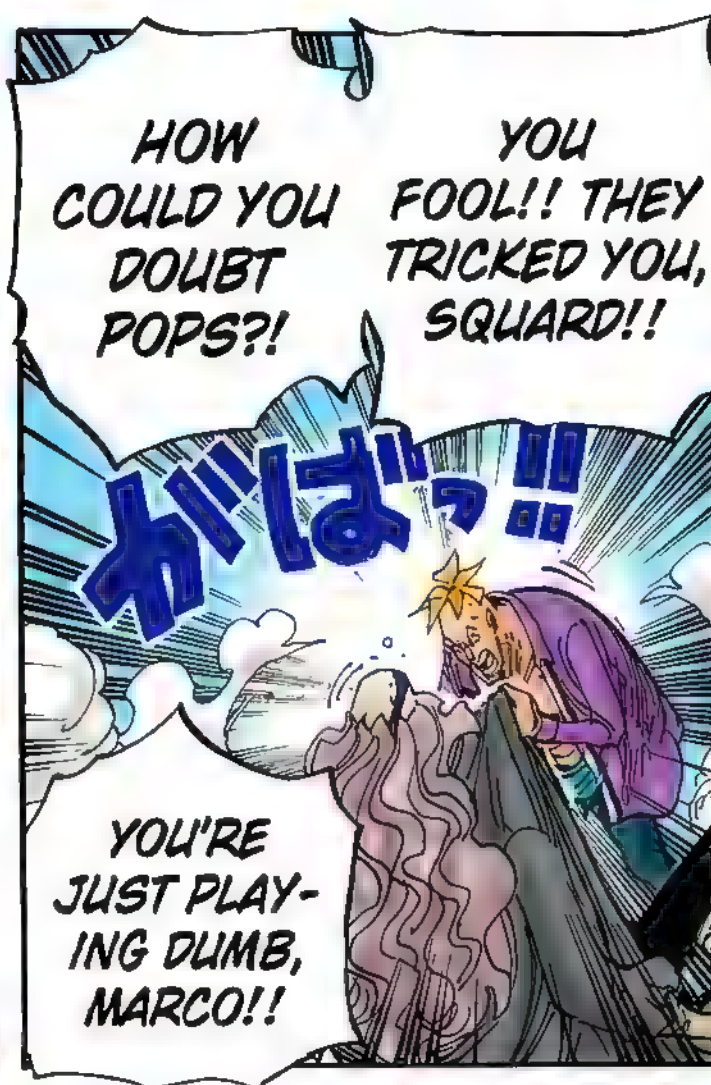
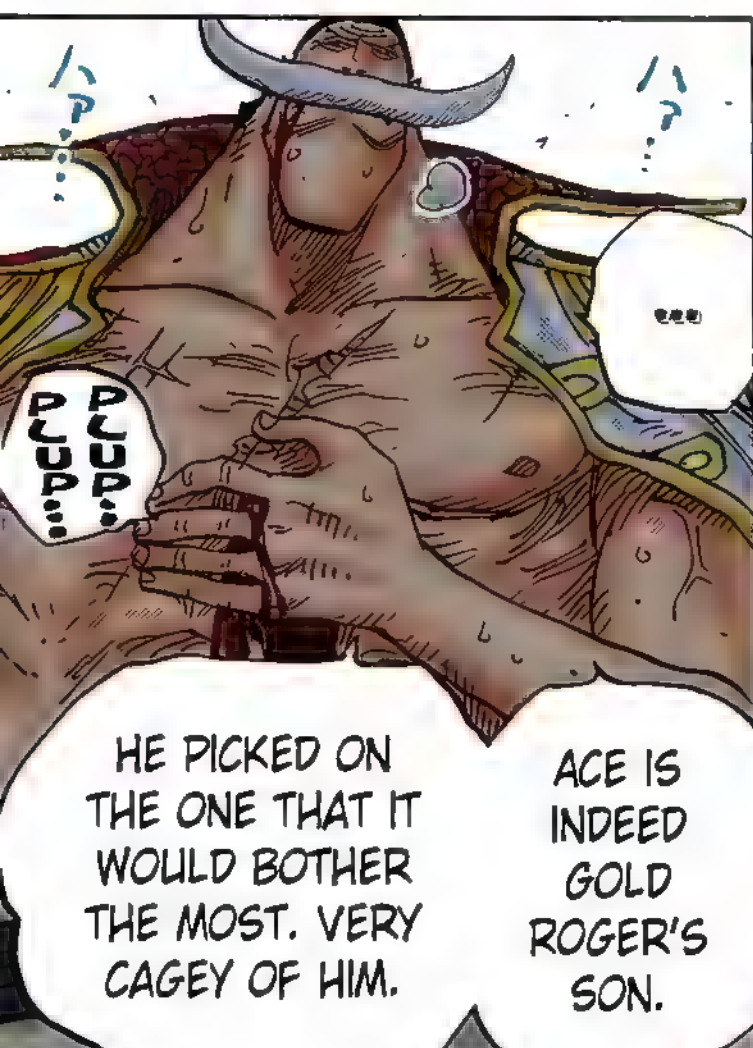
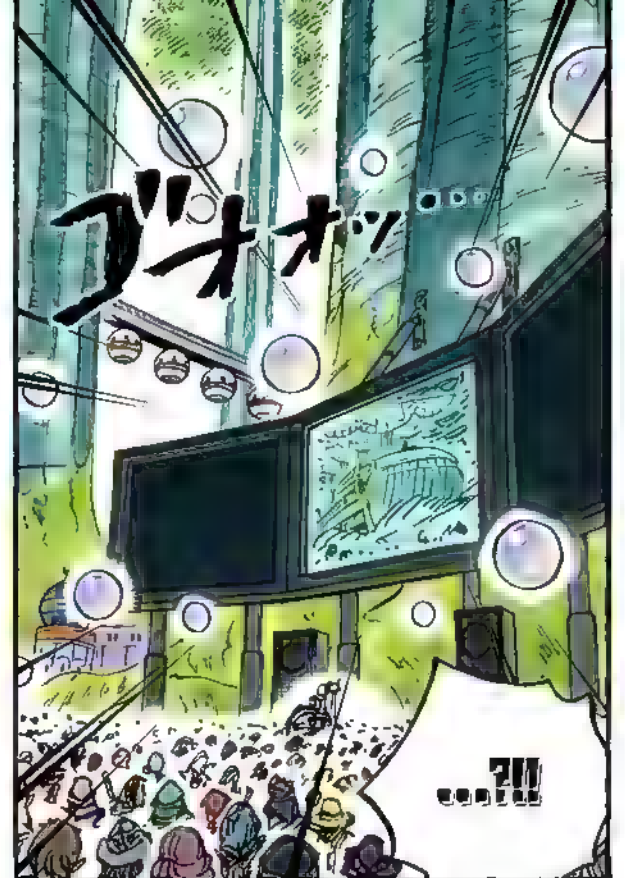
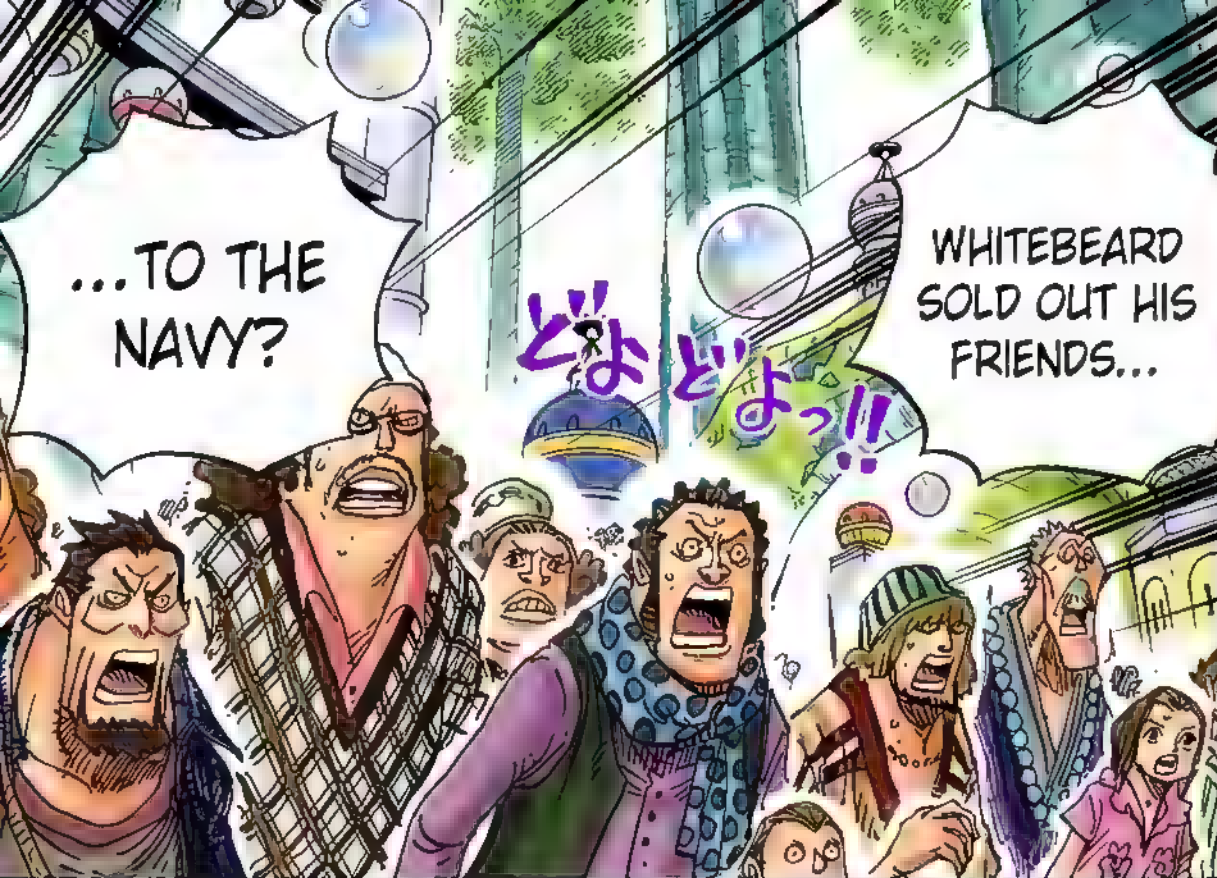
WE CAME HERE
READY TO DIE
FOR YOU AND
ACE!!

...US!!

THE
NAVY'S
ONLY AT-
TACKING...

WE'RE
SURROUNDED
BY WALLS OF
ICE!! THERE'S
NO ESCAPE
FOR US
NOW!!

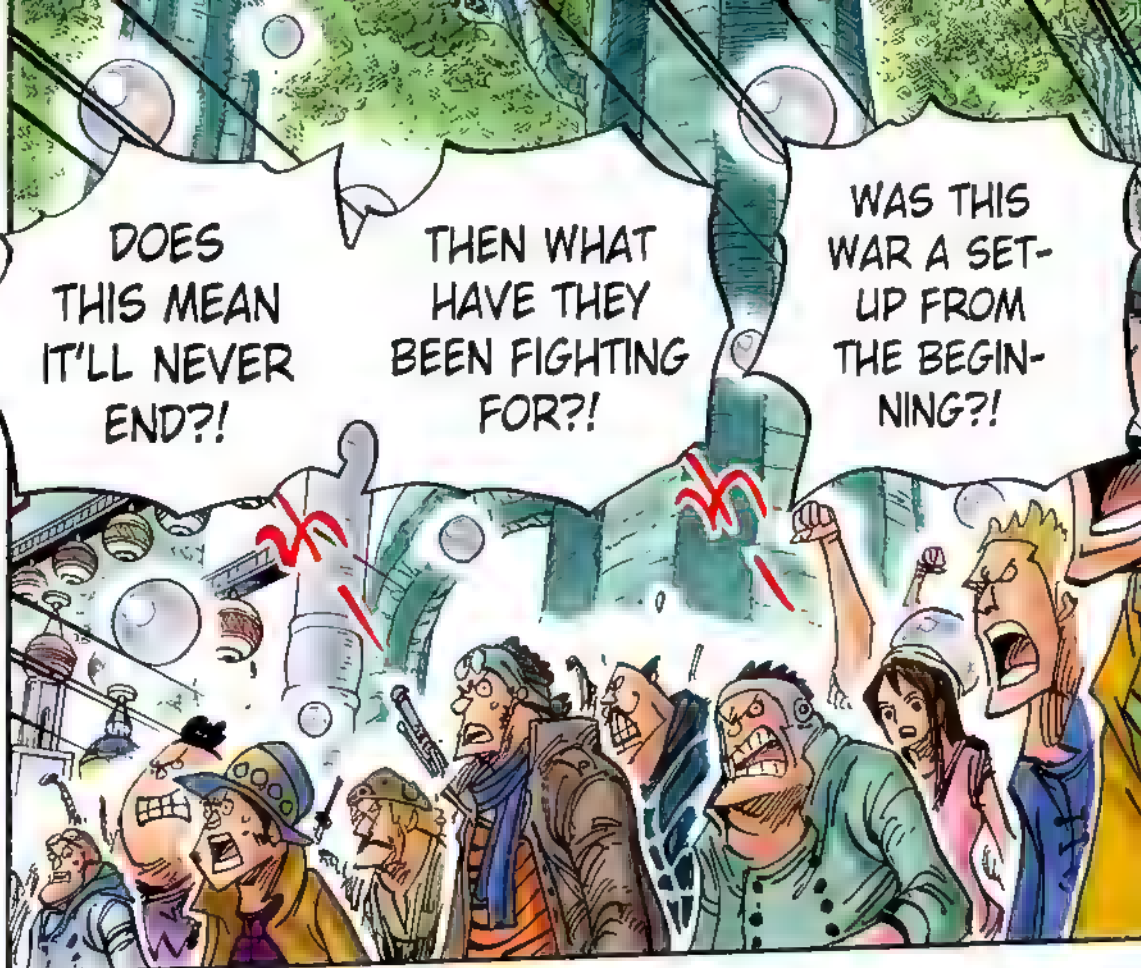






BLIP

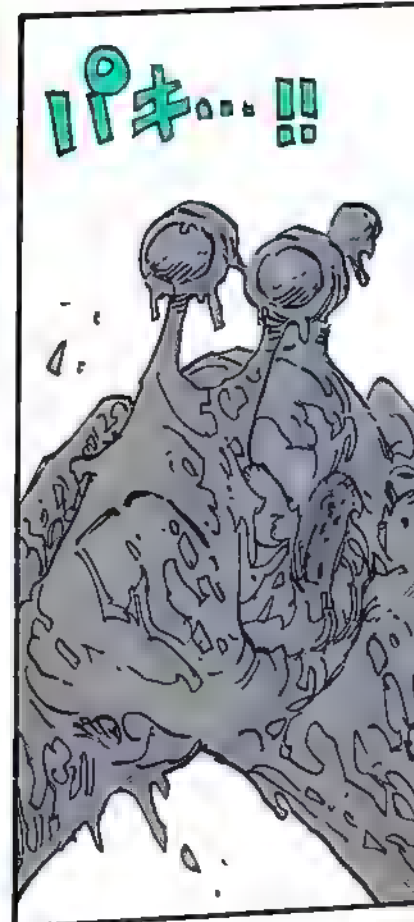
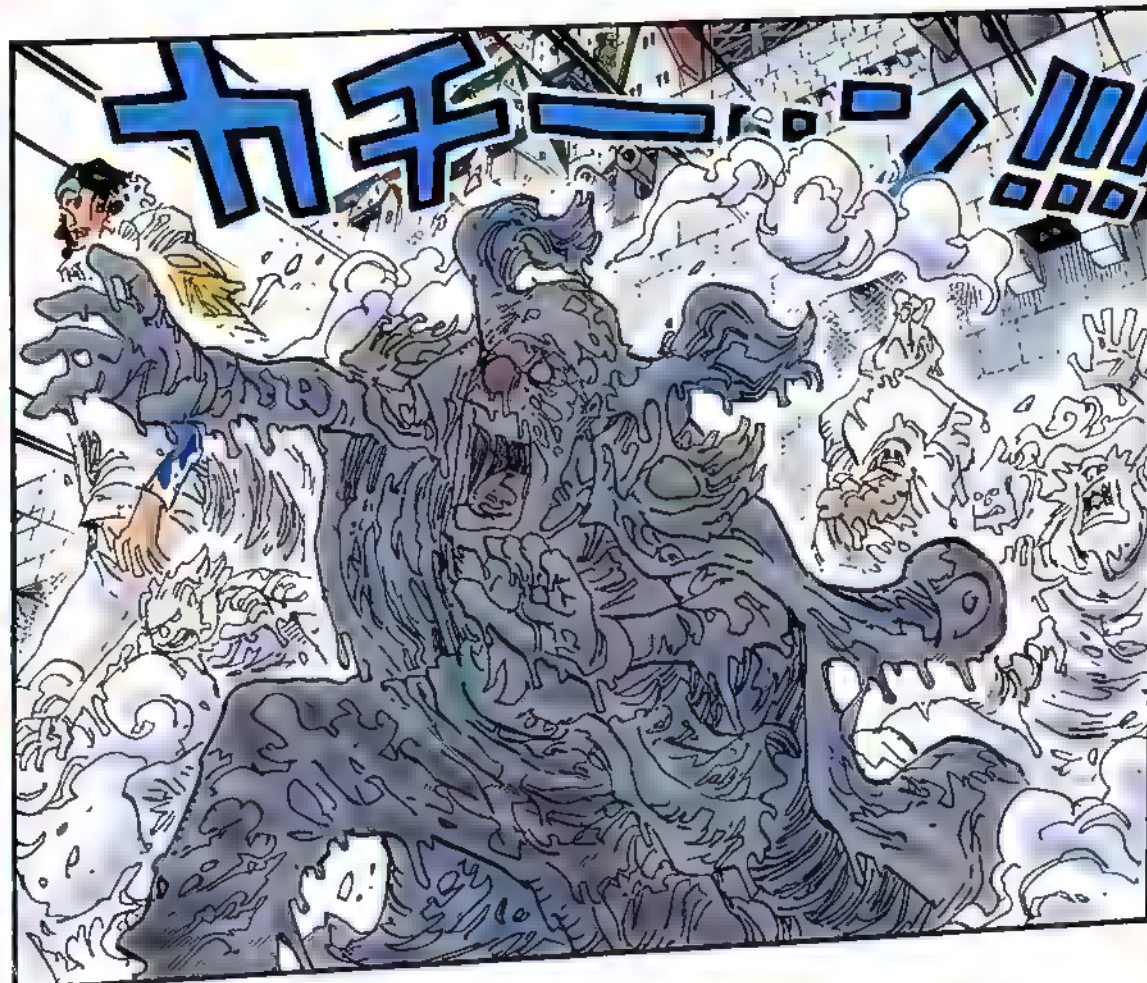
HEY!!



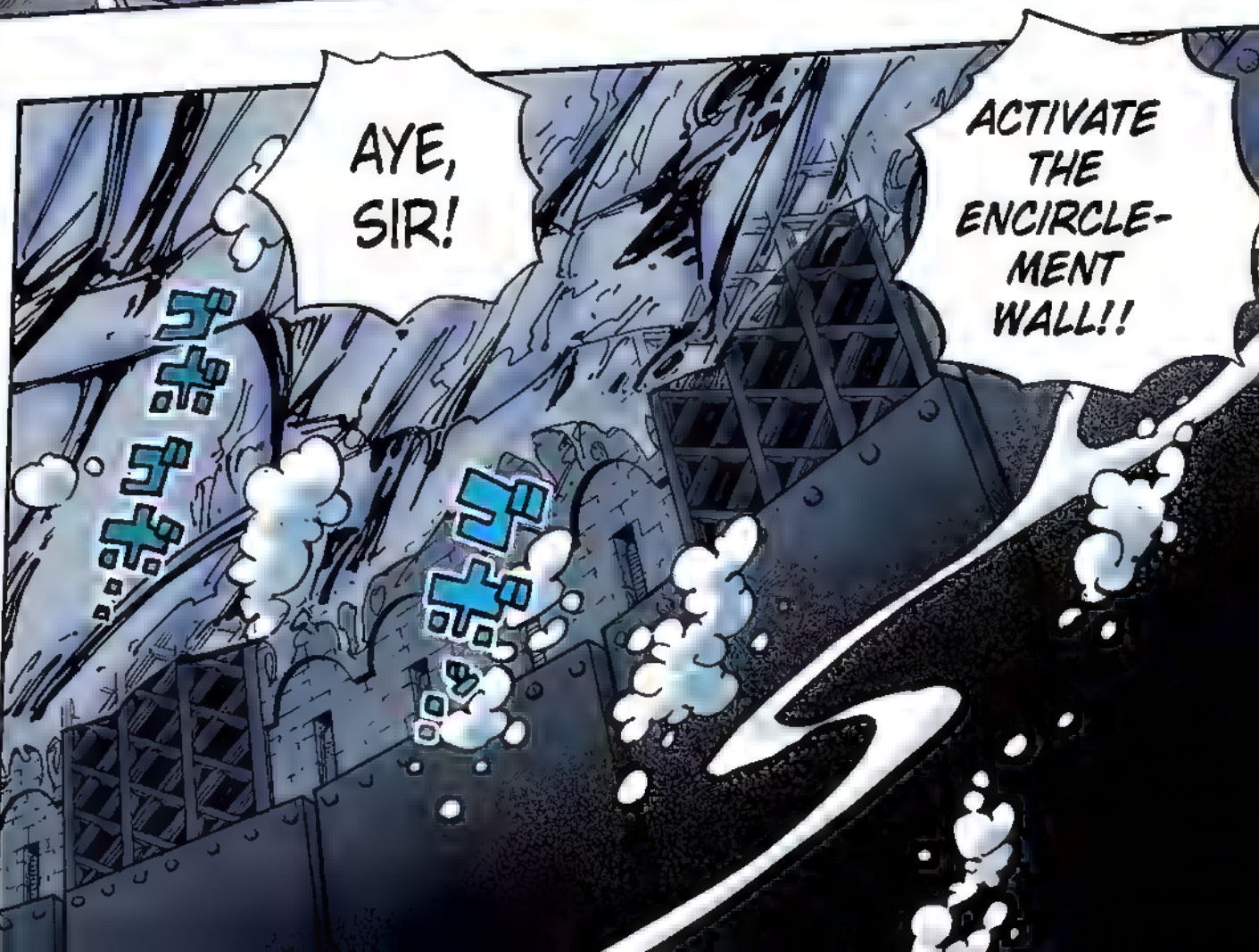
DOES
THIS MEAN
IT'LL NEVER
END?!

THEN WHAT
HAVE THEY
BEEN FIGHTING
FOR?!

WAS THIS
WAR A SET-
UP FROM
THE BEGIN-
NING?!



THAT
BAS-
TARD...

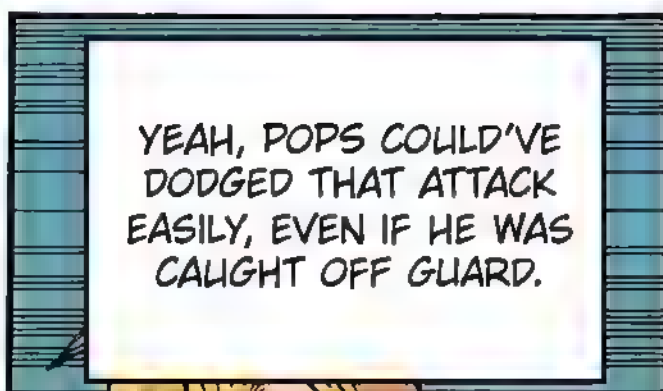
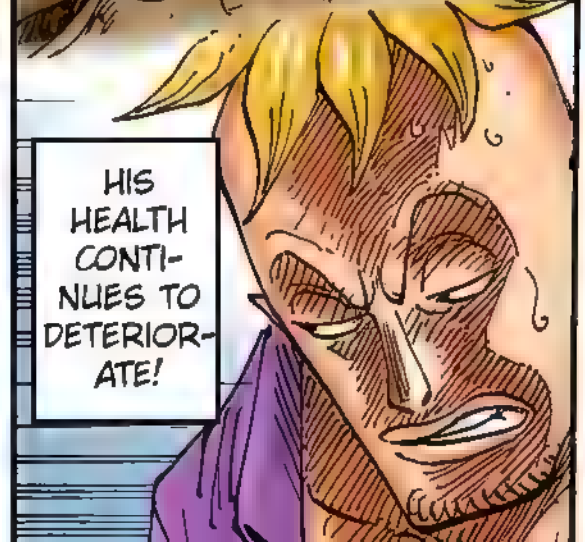
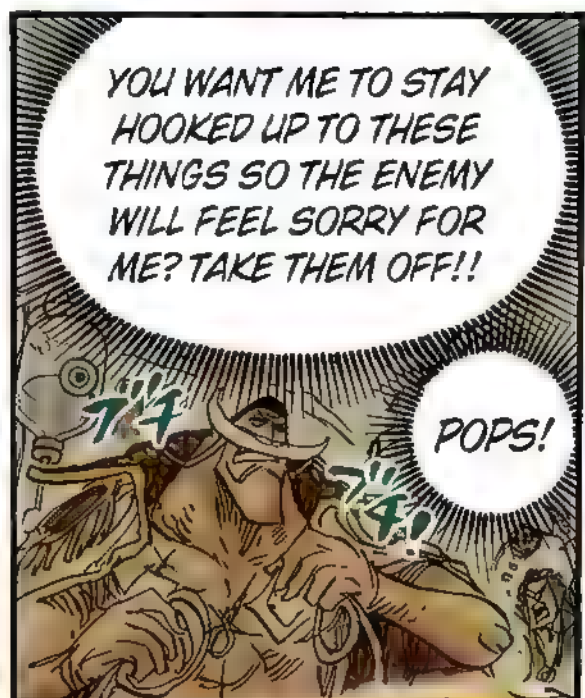
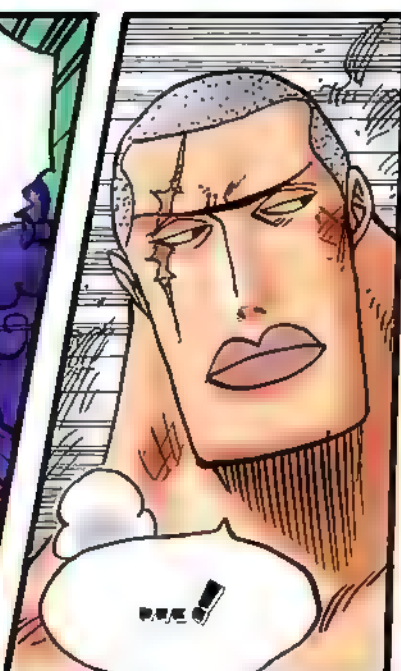
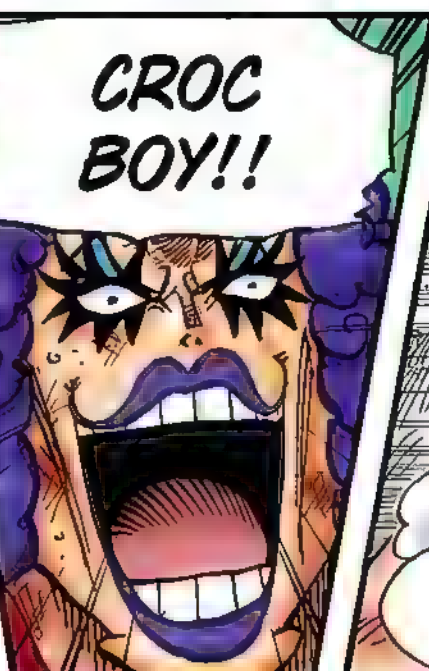
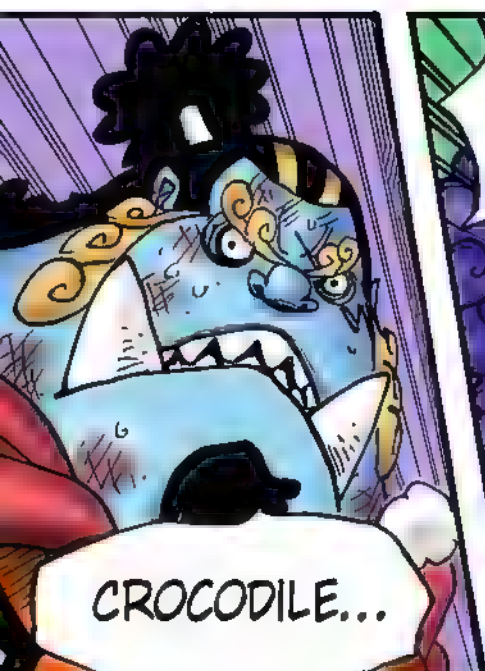


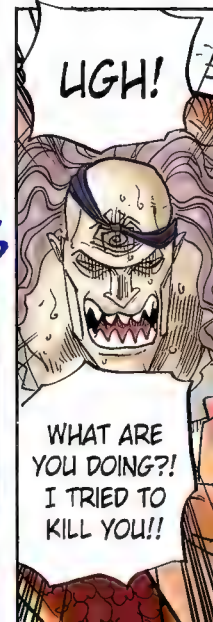
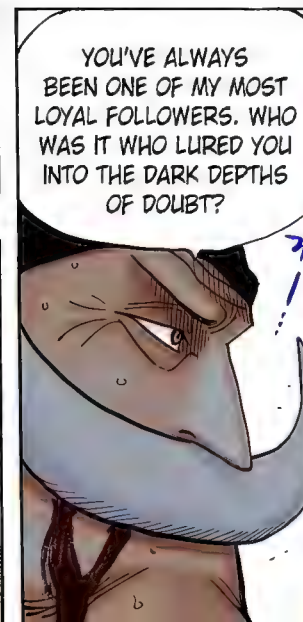
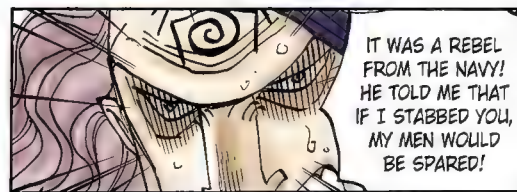
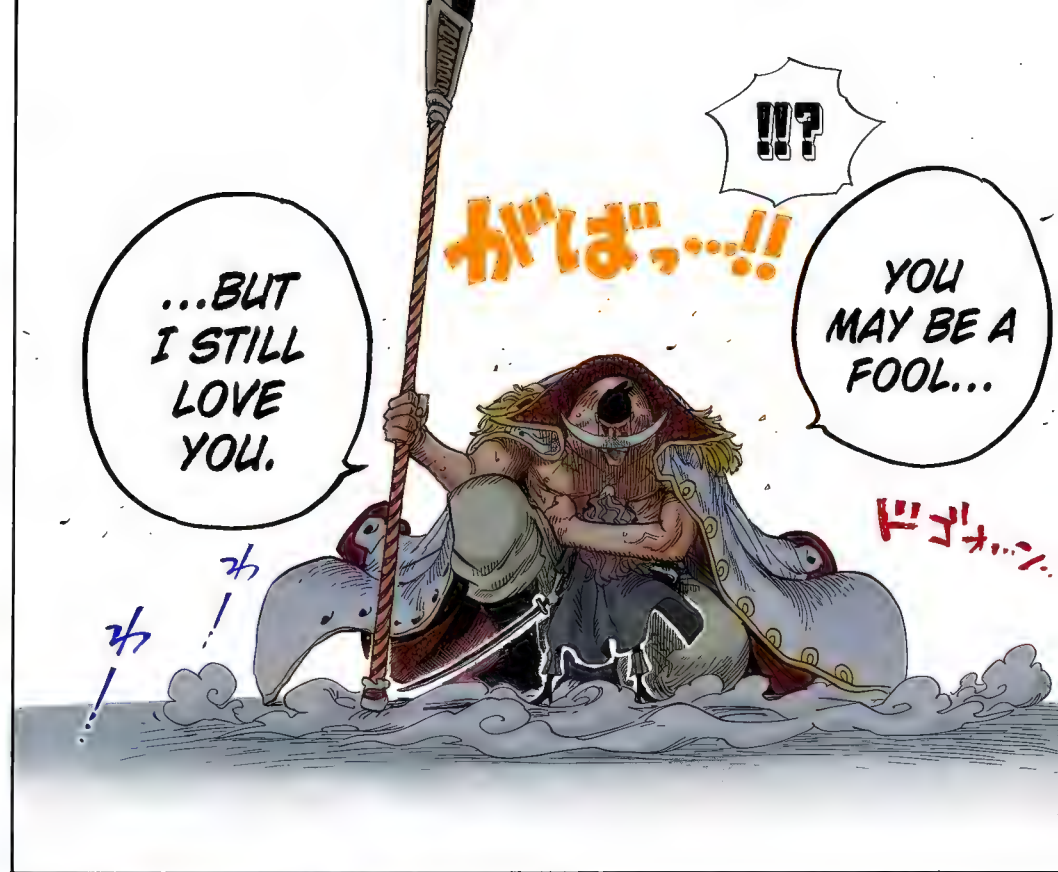
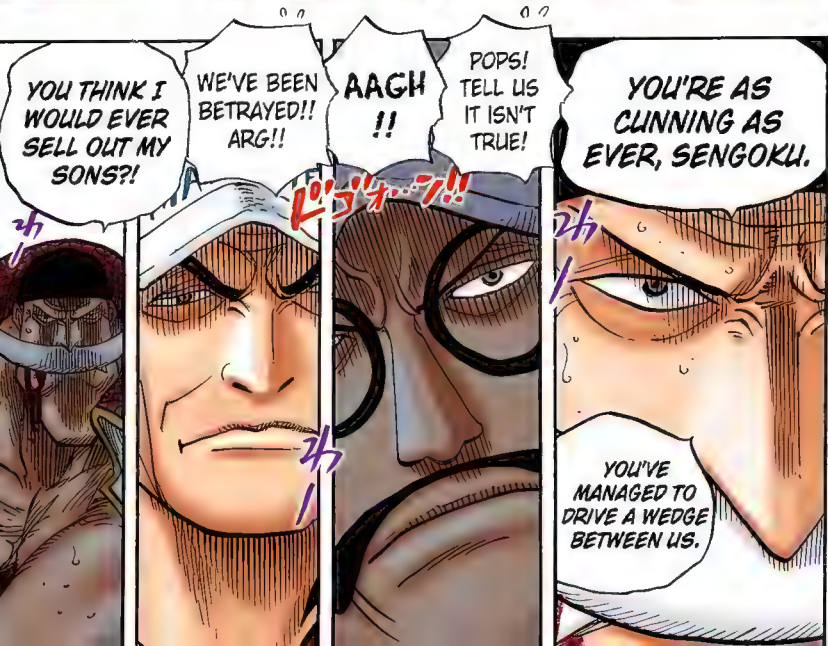
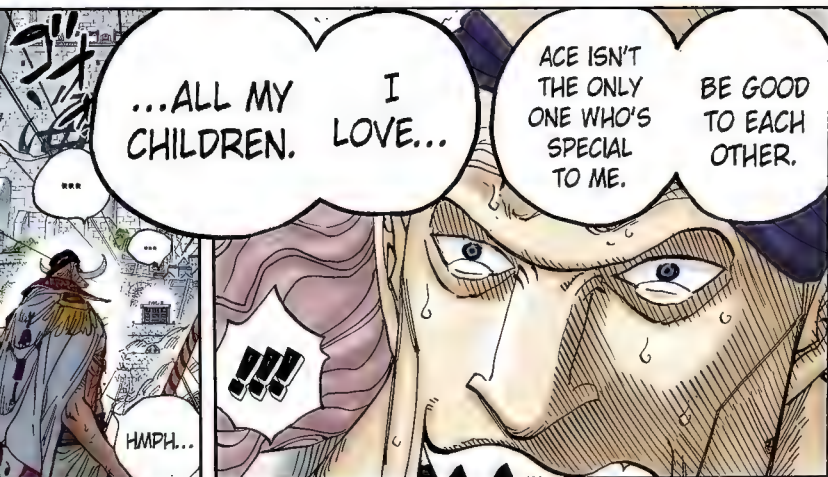
AYE,
SIR!

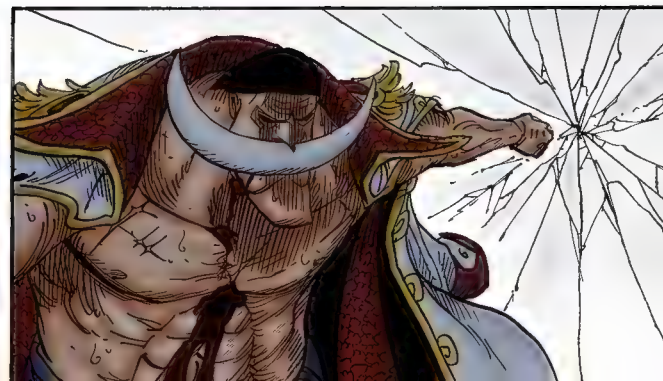
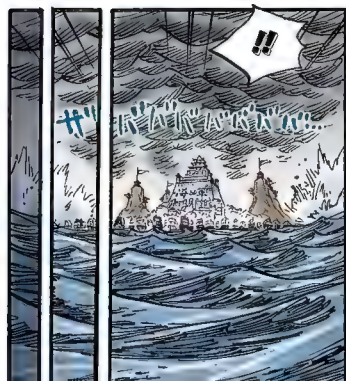
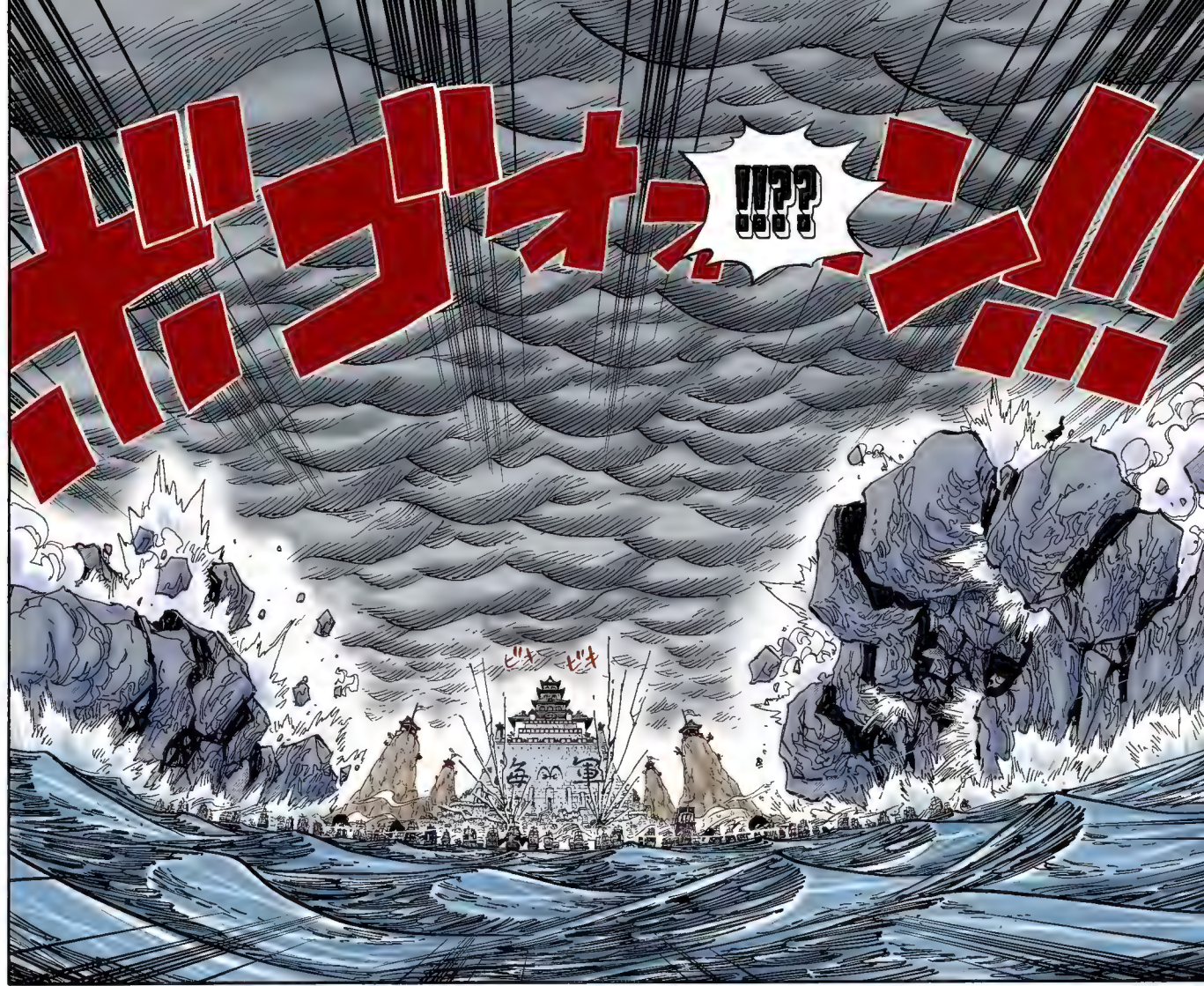
ACTIVATE
THE
ENCIRCLE-
MENT
WALL!!

THE
MAN WHO
DEFEATED ME
COULD NEVER
BE THE
WEAKLING I
SEE BEFORE
ME NOW!!

CUT THE
PRETENSE,
WHITE-
BEARD!!







AYE AYE!!

...KISS YOUR LIVES GOOD-BYE!!

IF YOU'RE COMING WITH ME...

AYE AYE!!

...KISS YOUR LIVES GOOD-BYE!!

IF YOU'RE COMING WITH ME...

AYE AYE!!

...KISS YOUR LIVES GOOD-BYE!!

IF YOU'RE COMING WITH ME...

STAND
YOUR
GROUND
!!

THE MOST
DANGEROUS
MAN IN THE
WORLD IS
CHARGING
US!!

LET'S
GO!

水あおあああああ

ドッ ドッ

STAND
YOUR
GROUND
!!

LET'S
GO!

THE MOST
DANGEROUS
MAN IN THE
WORLD IS
CHARGING
US!!

ドッ!!

ドッ!!

STAND
YOUR
GROUND
!!

LET'S
GO!

THE MOST
DANGEROUS
MAN IN THE
WORLD IS
CHARGING
US!!

ドッ!!

ドッ!!

BUT YOU EXPECT TOO MUCH OF ME, CROCODILE! I'M JUST ONE MAN WITH ONE HEART.

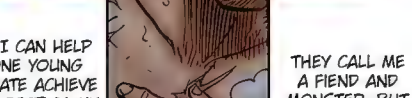
WEAK-LING, EH? I SEE YOU DON'T MINCE WORDS.

他很强

BUT YOU EXPECT TOO MUCH OF ME, CROCODILE! I'M JUST ONE MAN WITH ONE HEART.

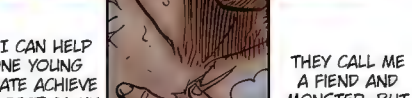
WEAK-LING, EH? I SEE YOU DON'T MINCE WORDS.

他很强



IF I CAN HELP
ONE YOUNG
PIRATE ACHIEVE
HIS DESTINY, MY
LIFE WILL BE
COMPLETE. ISN'T
THAT ENOUGH?!

THEY CALL ME
A FIEND AND
MONSTER, BUT
I CAN'T REMAIN
THE STRONGEST
FOREVER!



IF I CAN HELP
ONE YOUNG
PIRATE ACHIEVE
HIS DESTINY, MY
LIFE WILL BE
COMPLETE. ISN'T
THAT ENOUGH?!

THEY CALL ME
A FIEND AND
MONSTER, BUT
I CAN'T REMAIN
THE STRONGEST
FOREVER!



Reader(Q): I'm going to start SBS now.
Whoops, my ambition slipped out.

--Hanko

Oda(A): Ambition? You just granted
your wish! It is now officially
started.



Q: So when is Whitebeard going to use the
boomerang under his nose?

--Chi-chan

A: Hmm, well... Probably when he goes to the park with
his dog.

"Go get it, Stephen!" *Swirl*

"Woof?!"

"It's not a Frisbee so it comes back! Ga ha ha ha!"
Wait, what?!



Q: I have a question. Does a banana fit inside Whitebeard's
beard? Is that thing like a "banana pouch"?

--Samsam

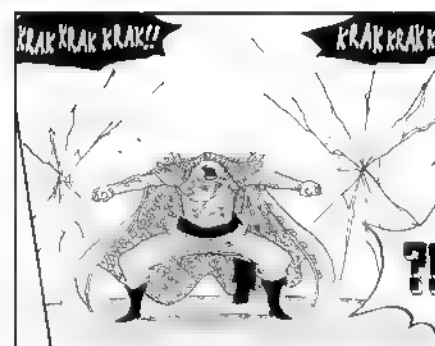
A: Yup. If you open the zipper on the back, you'll find
some Bananas. You can line them up, three on
the right side and three on the left, bringing it up to a total of six
bananas. "Come on, men! It's time for a battle! Have some Bananas
first! Ga ha ha ha!" What do you people think Whitebeard is, anyway?



Q: Hello, Mr. Oda! I have a question. Is Whitebeard,
Edward Newgate, a Logia type? Or a Paramecia type?
Whitebeard didn't freeze even when he was attacked by
Aokiji. Personally, I think he's a Logia.

--NY

A: I guess it's hard to see, but he's a Paramecia type.
The Tremor-Tremor Fruit is considered to be
one of the most powerful fruits among the Paramecia types.
Because he's an "Earthquake Human," you might think he would be a
Logia type, but in that case, Whitebeard himself would have to be an
earthquake. Whitebeard can cause earthquakes. In other words, he
can cause tremors or shaking that start these earthquakes. In
short, he's a Paramecia type that's as powerful as Logia types.



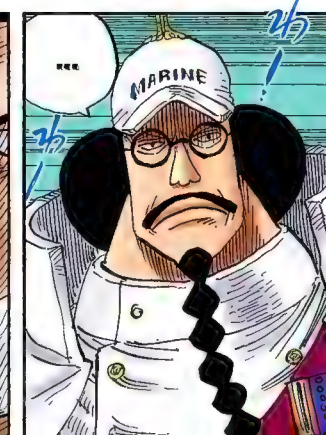
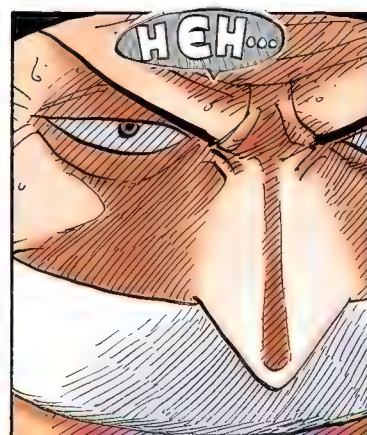
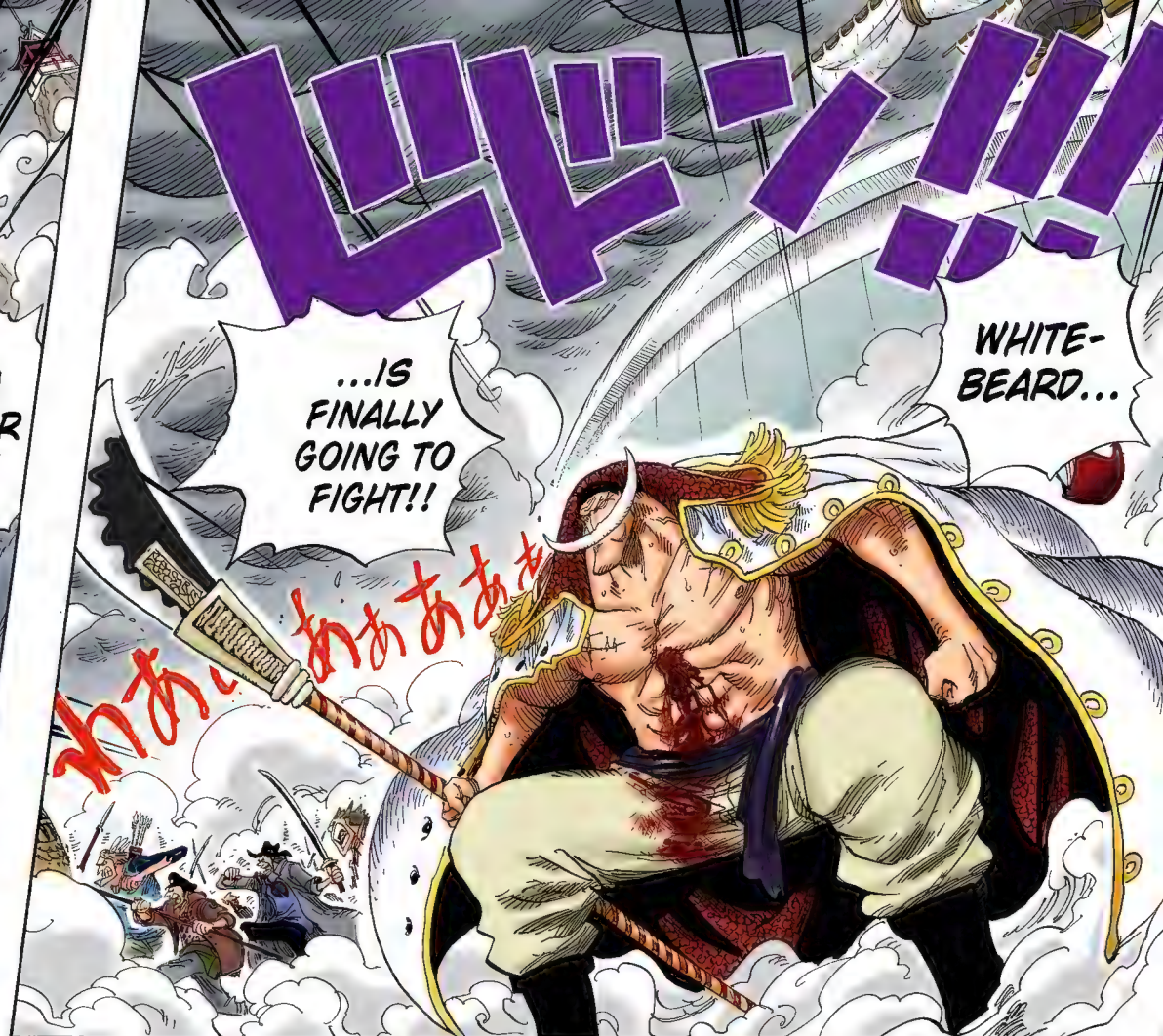
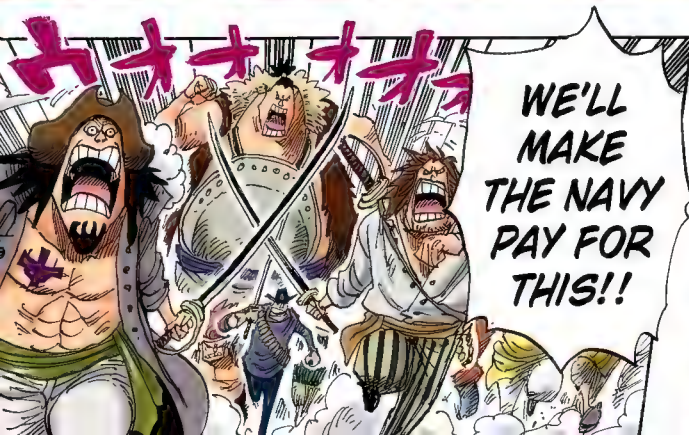
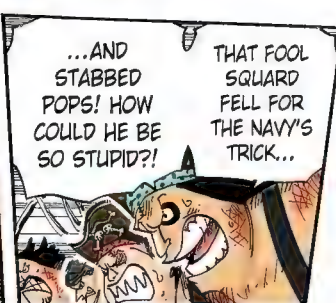
Chapter 564:

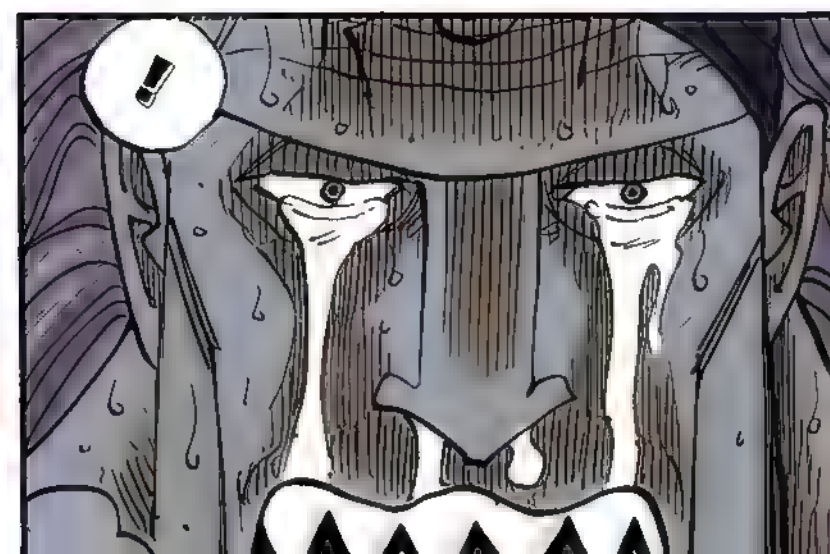
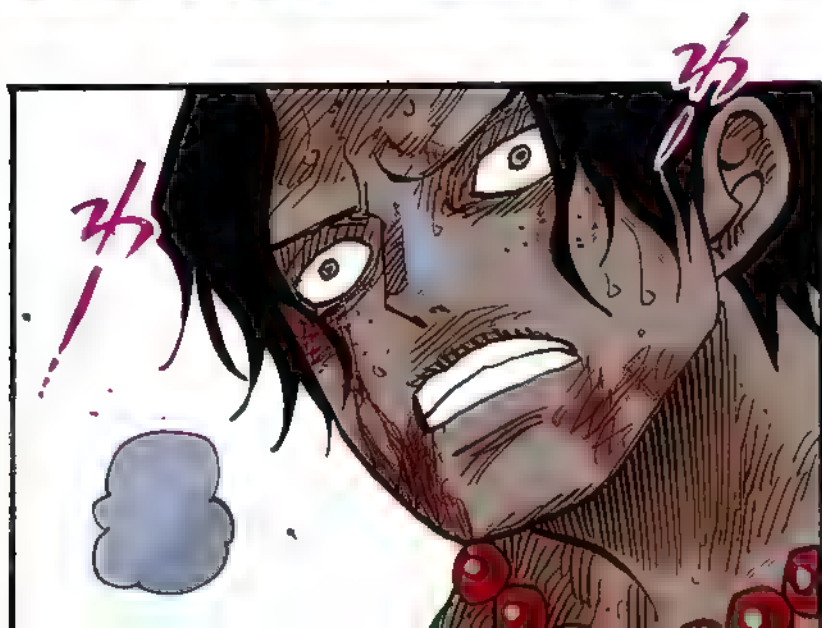
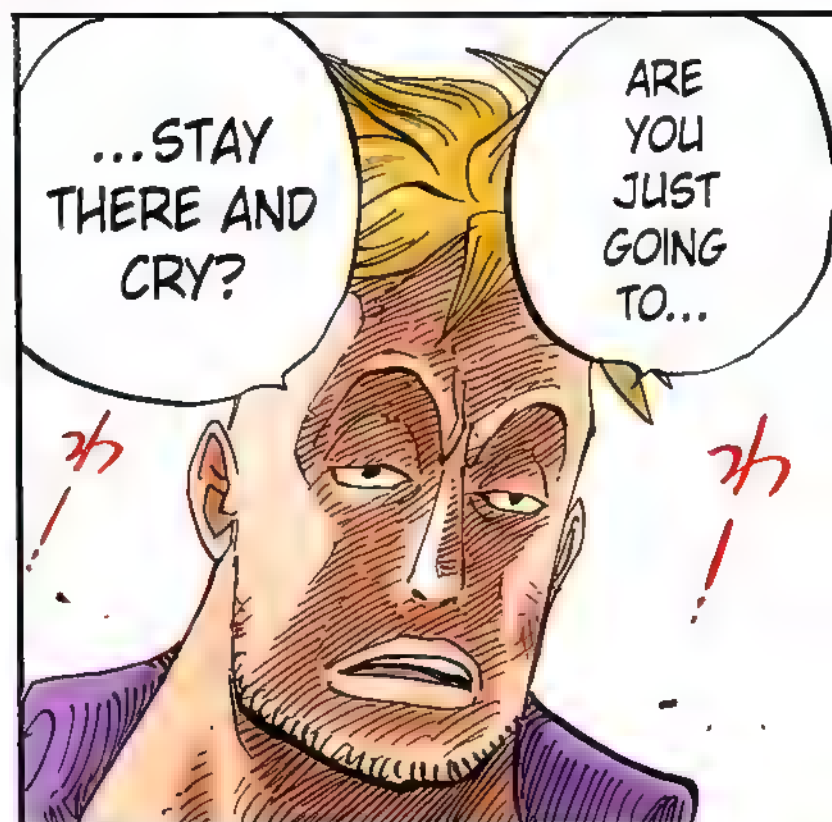
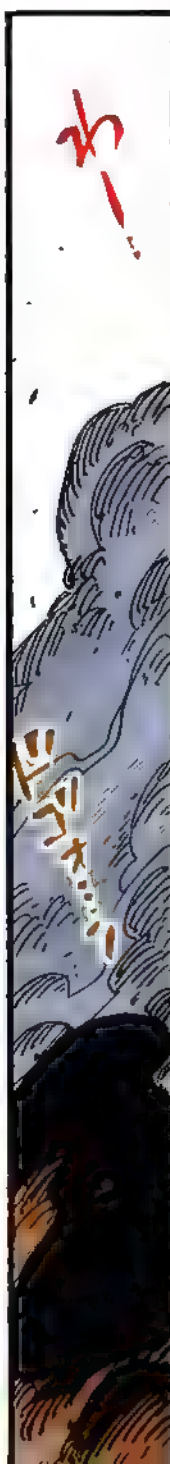
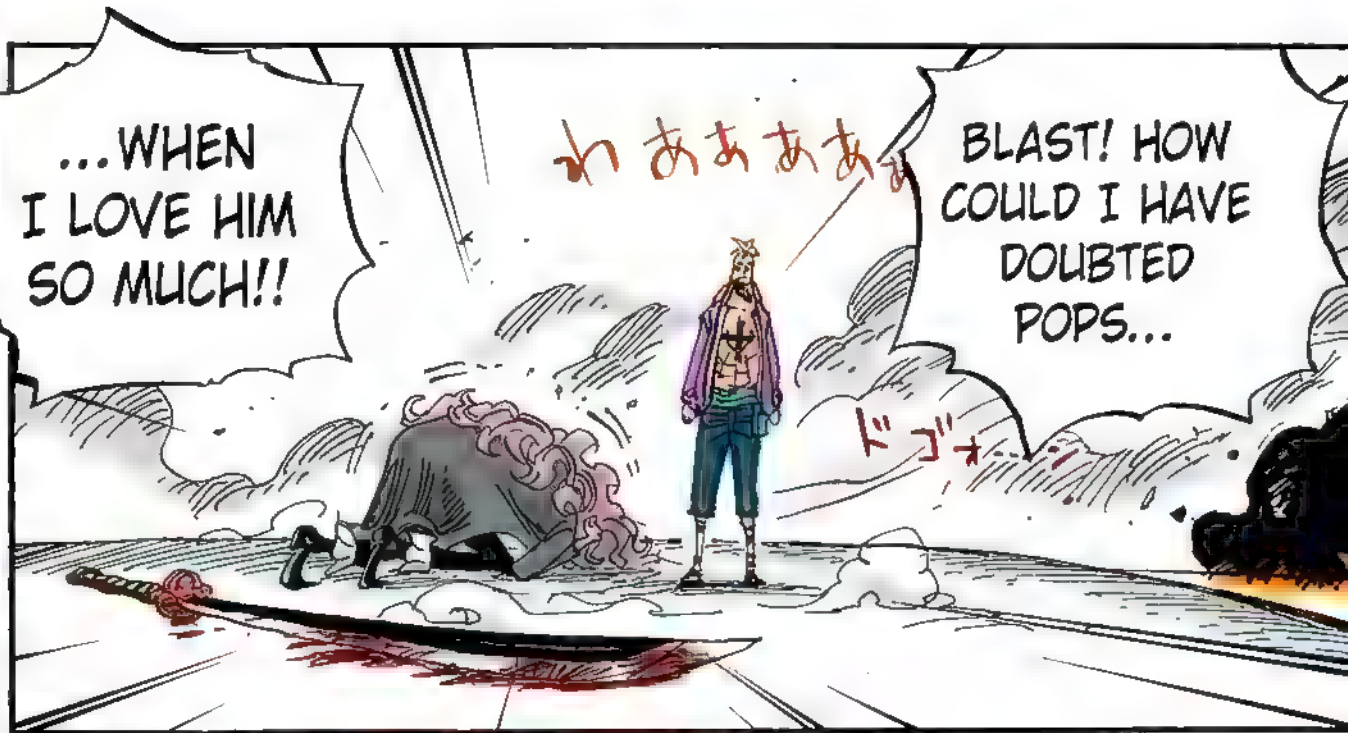
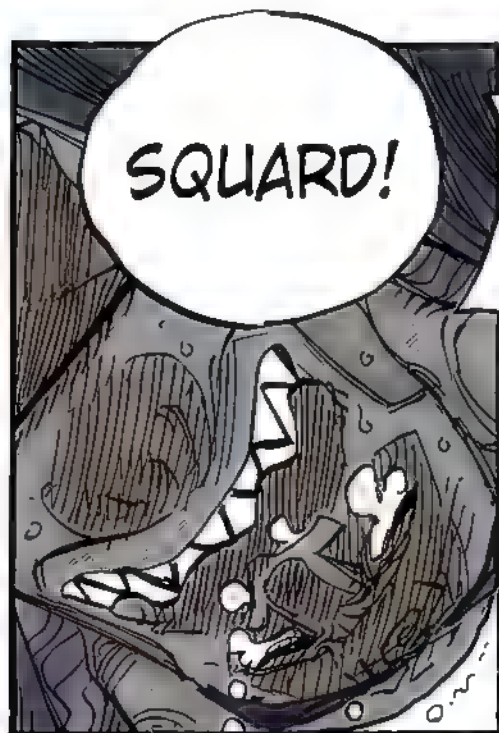
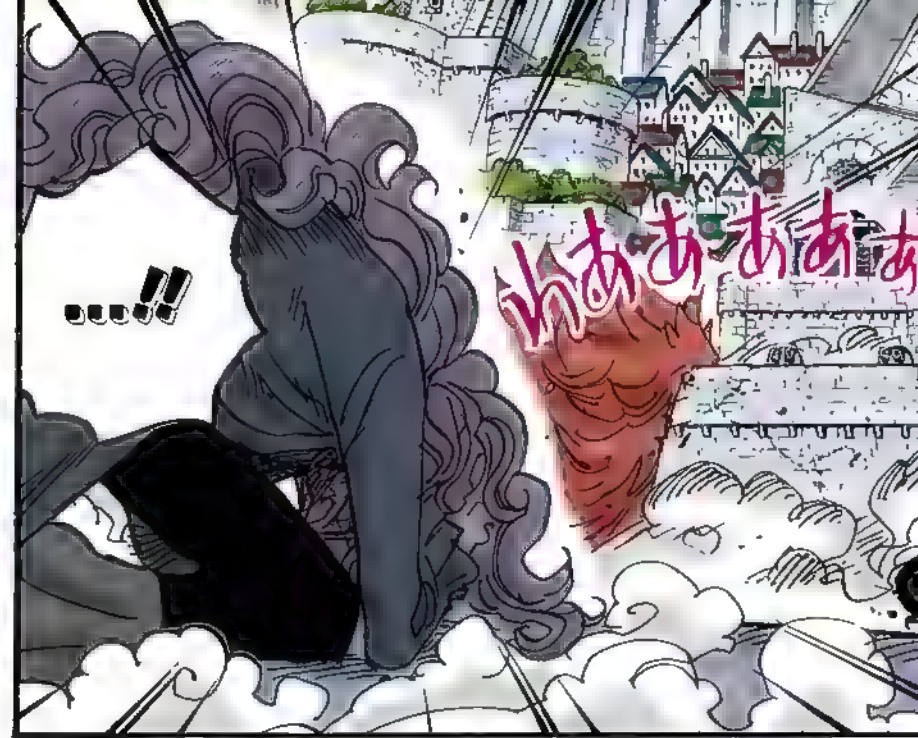
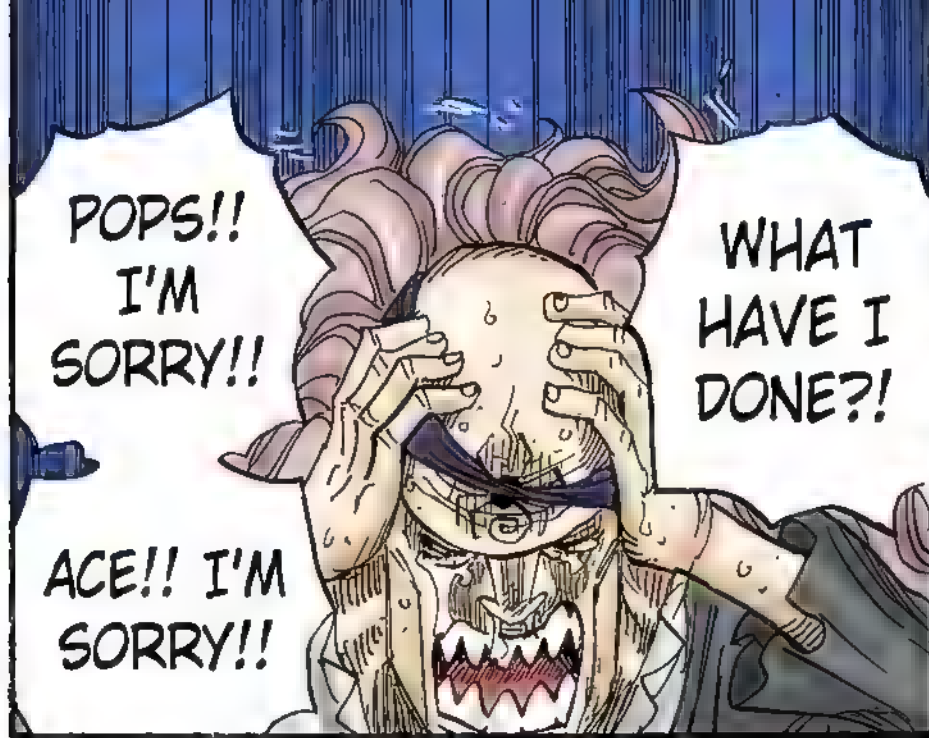
THE MAN

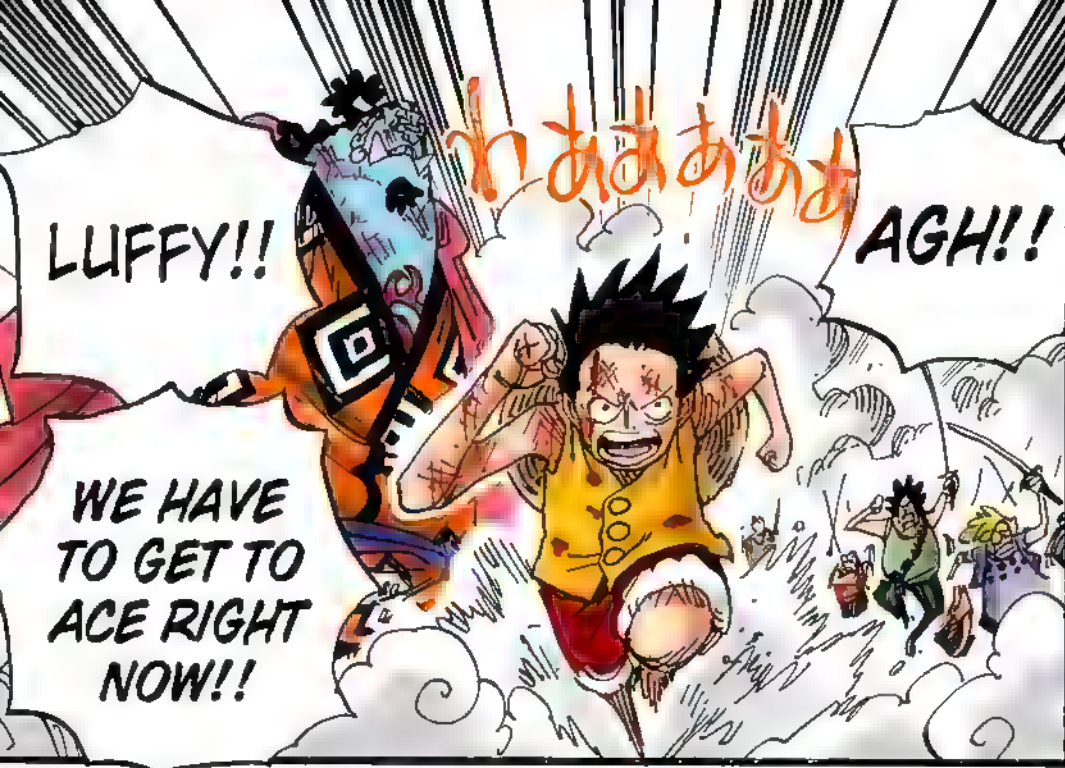
WHO SHOOK

THE WORLD





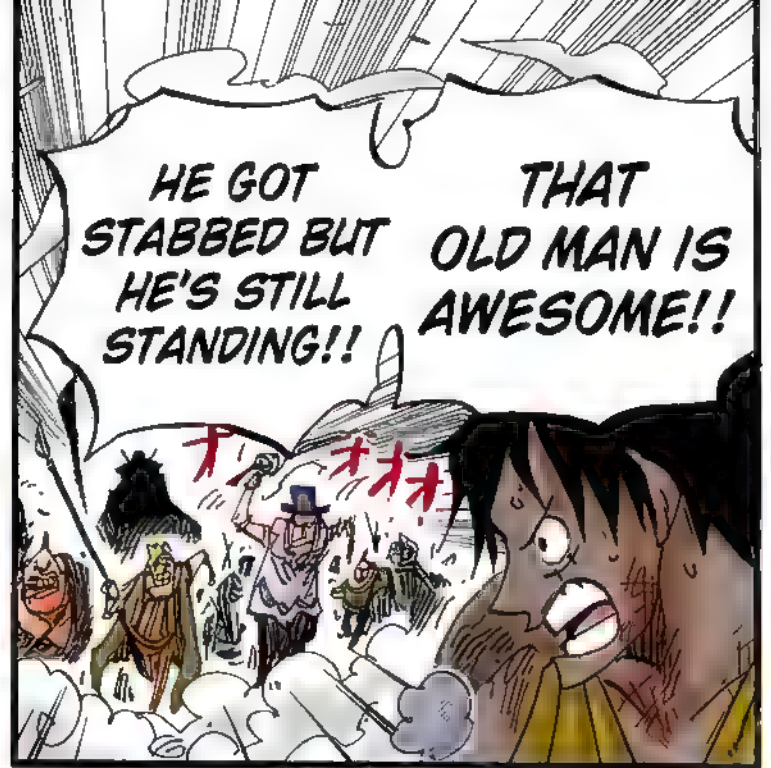




LUFFY!!

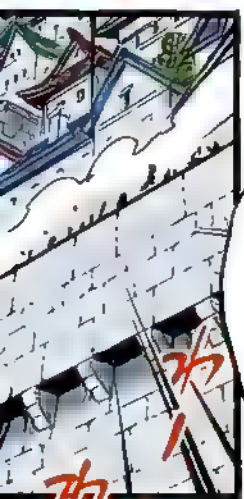
WE HAVE
TO GET TO
ACE RIGHT
NOW!!

AGH!!



HE GOT
STABBED BUT
HE'S STILL
STANDING!!

THAT
OLD MAN IS
AWESOME!!



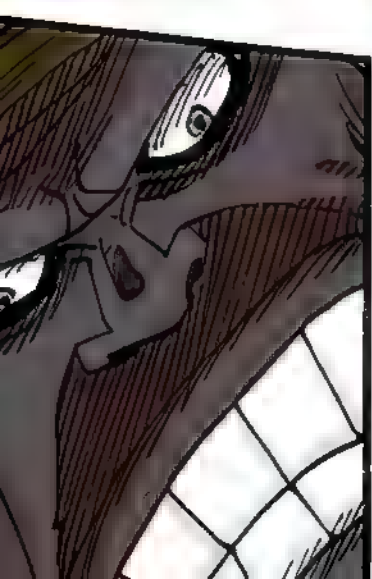
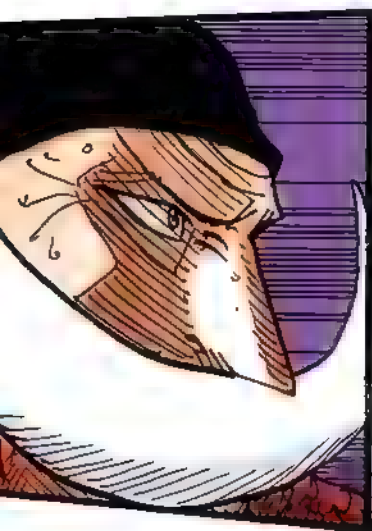
I KNOW! I
HAVE A BAD
FEELING
ABOUT THIS.

BUT POPS
IS MAKING
HIS MOVE!
WE CAN'T
STOP NOW!



JIMBEI,
LOOK!

OUR ENEMIES
HAVE ALL
GATHERED IN
THE PLAZA!

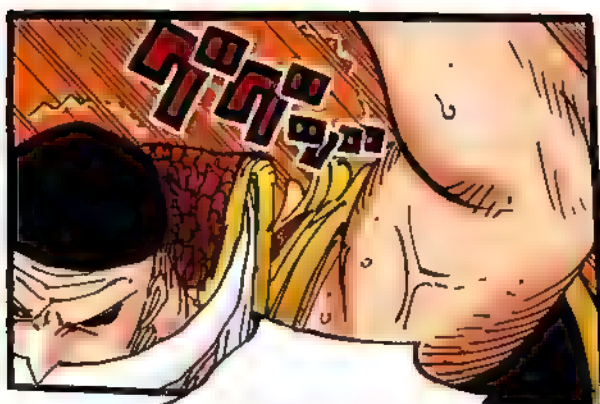


AAAAH
!!

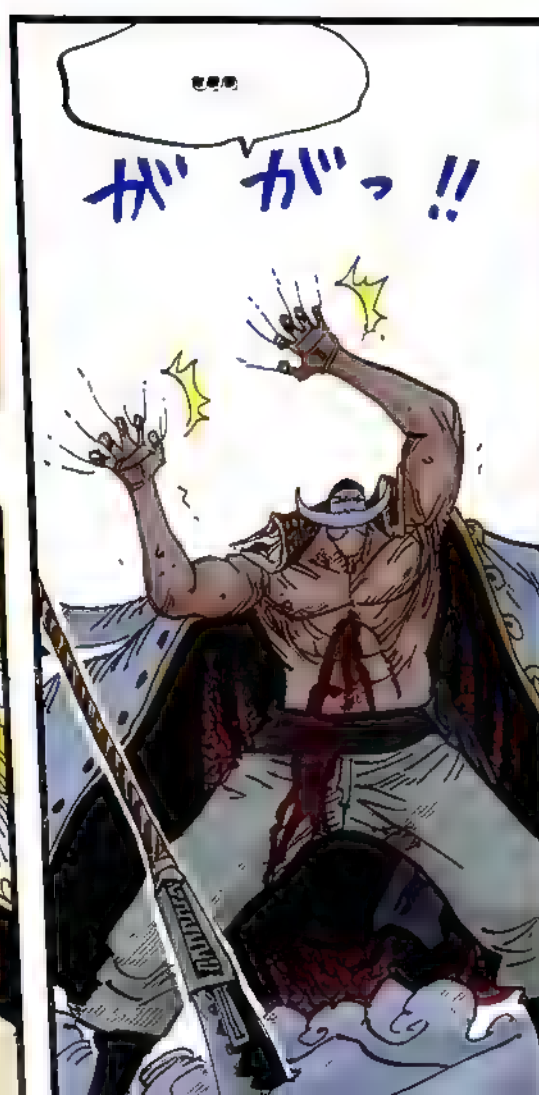
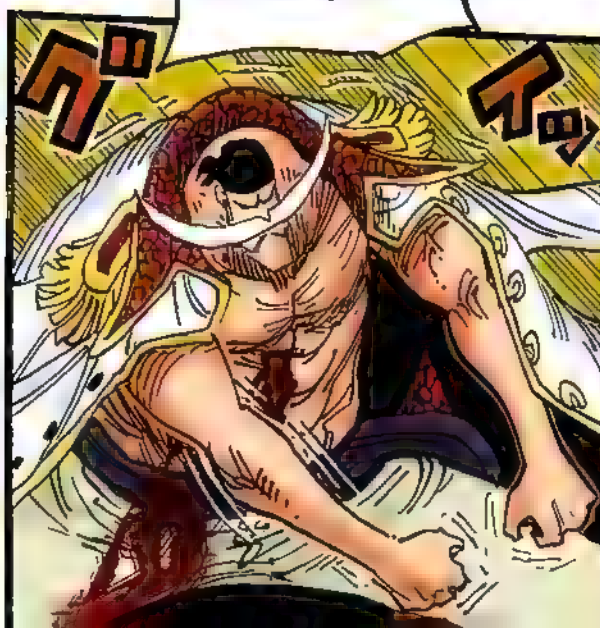
I WON'T LET
YOU ENTER
THE PLAZA,
WHITEBEARD
PIRATES!!

!!?

IT'S JOHN
GIANT!!



GRAH!!

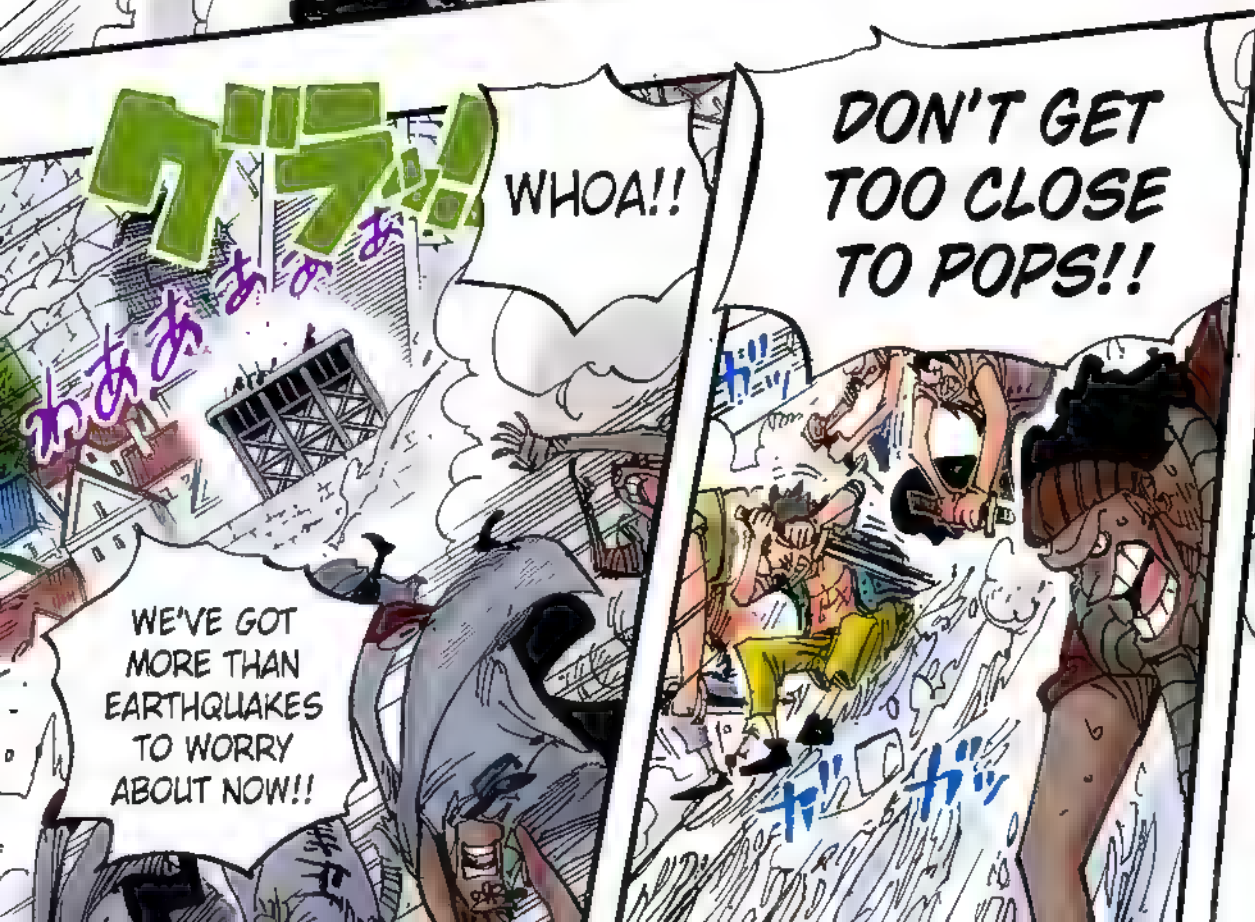


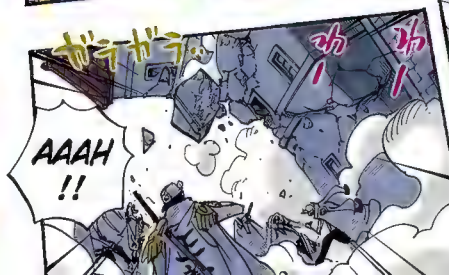
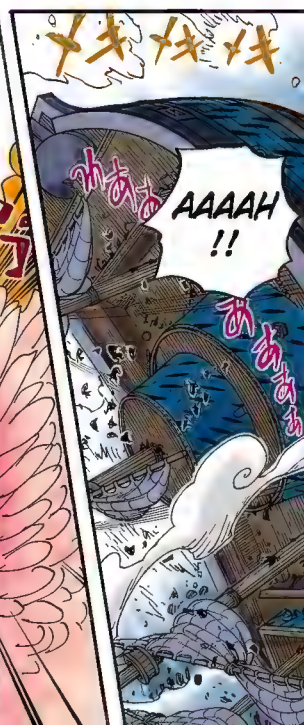
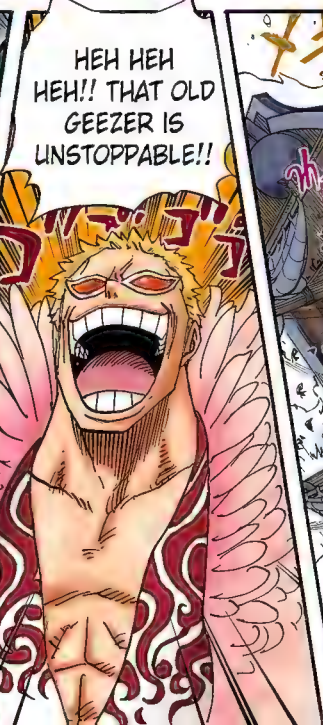
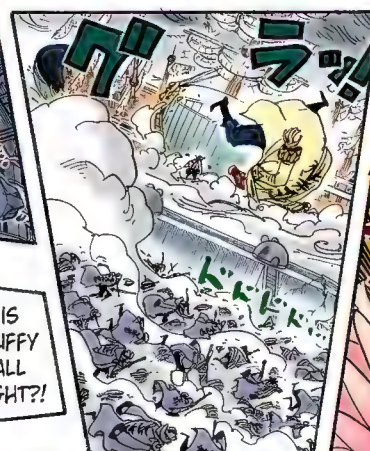
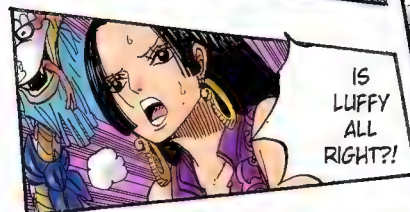
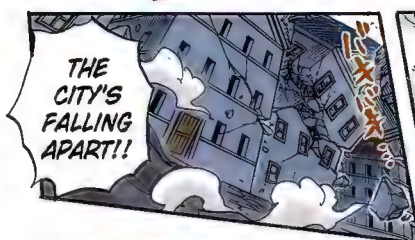
が がっ !!

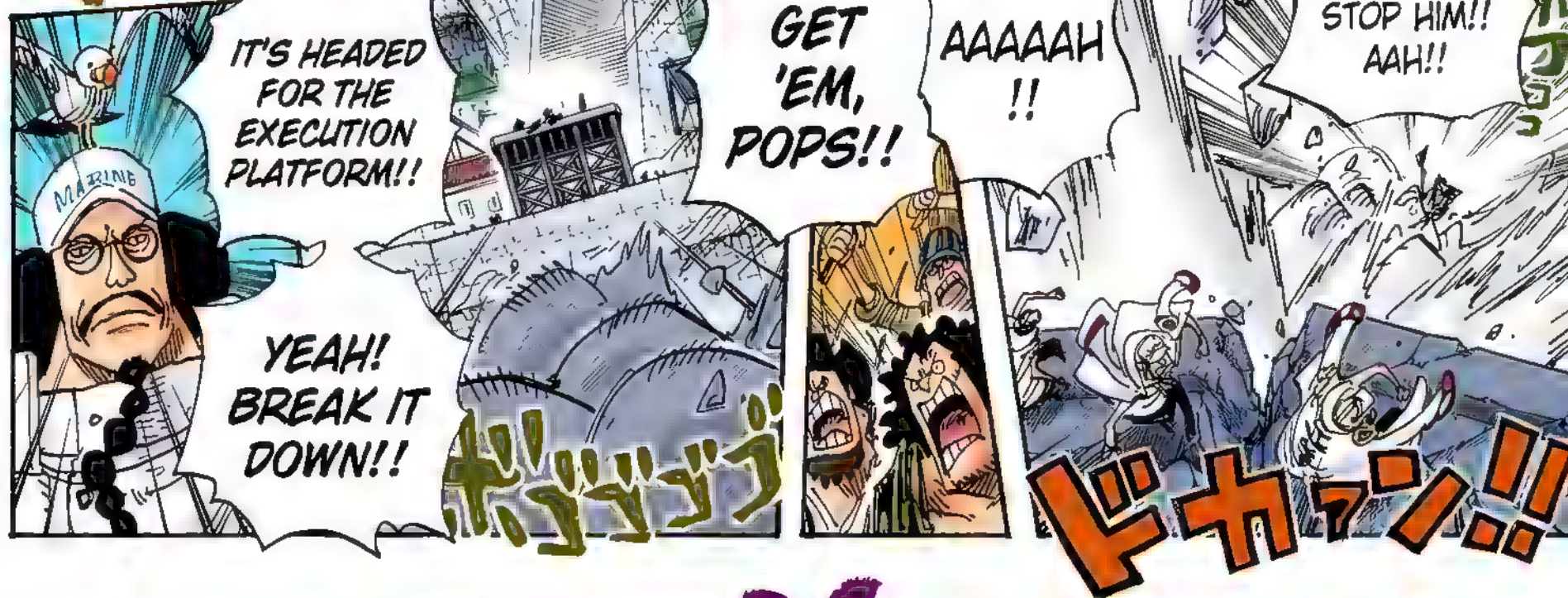


OUT OF
MY WAY!

YOU SHALL
NOT PASS!!

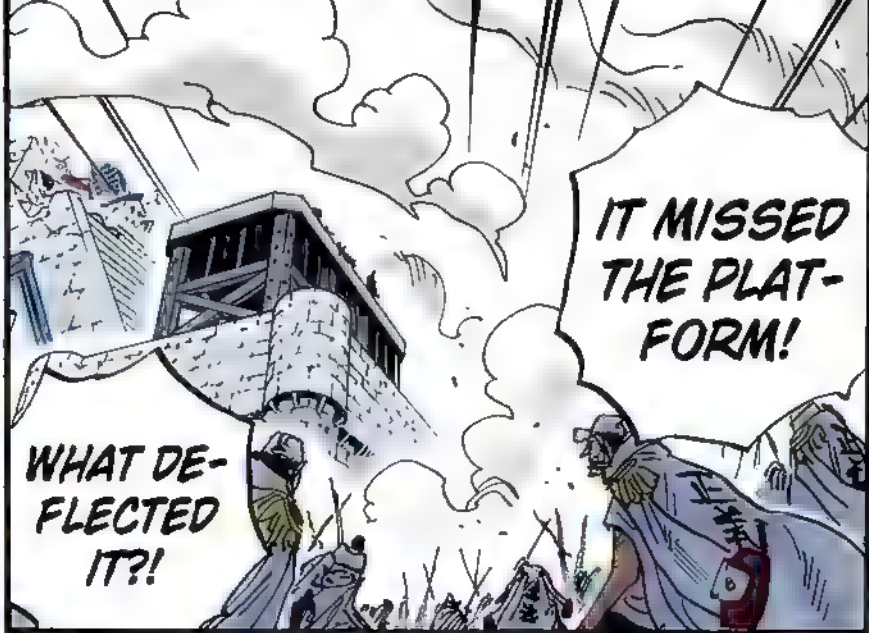






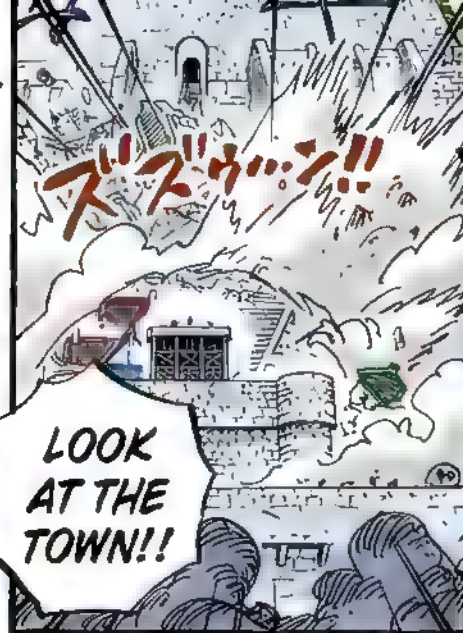


HEY!!



WHAT DE-
FLECTED
IT?!

IT MISSED
THE PLAT-
FORM!



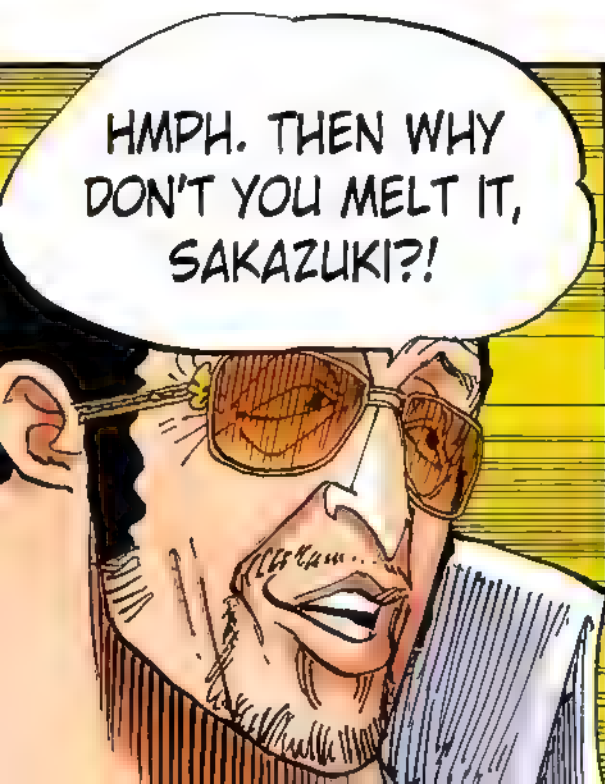
LOOK
AT THE
TOWN!!



HOORAY
!!



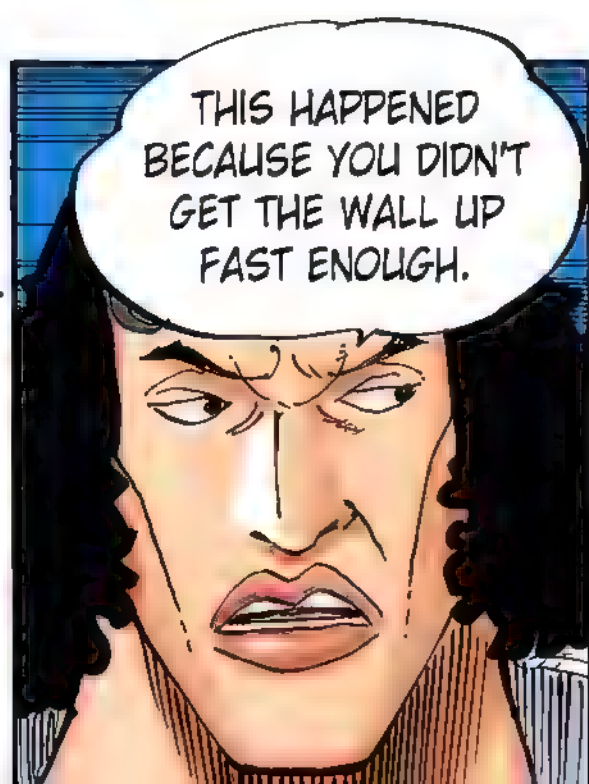
THE
THREE
ADMI-
RALS!!



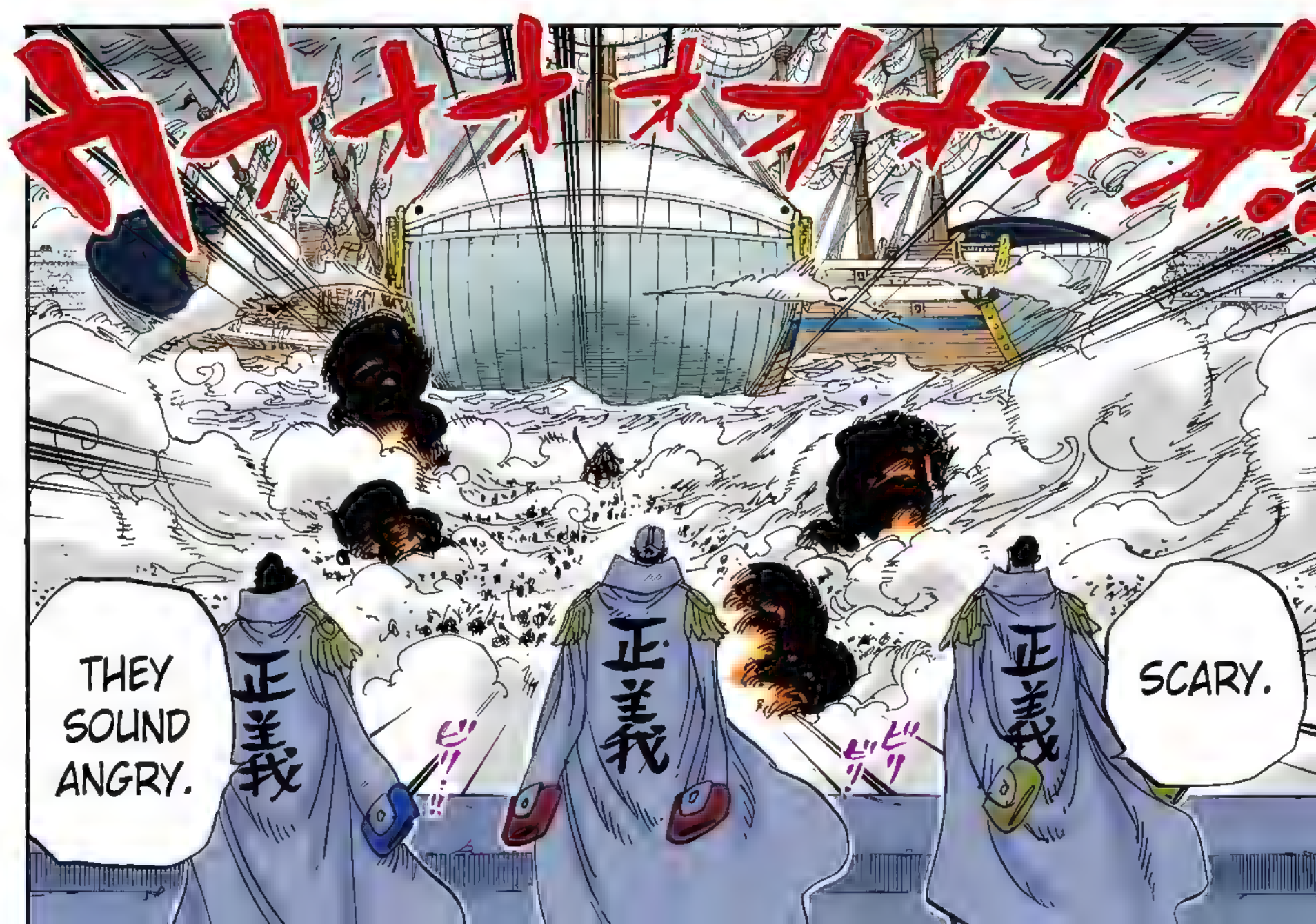
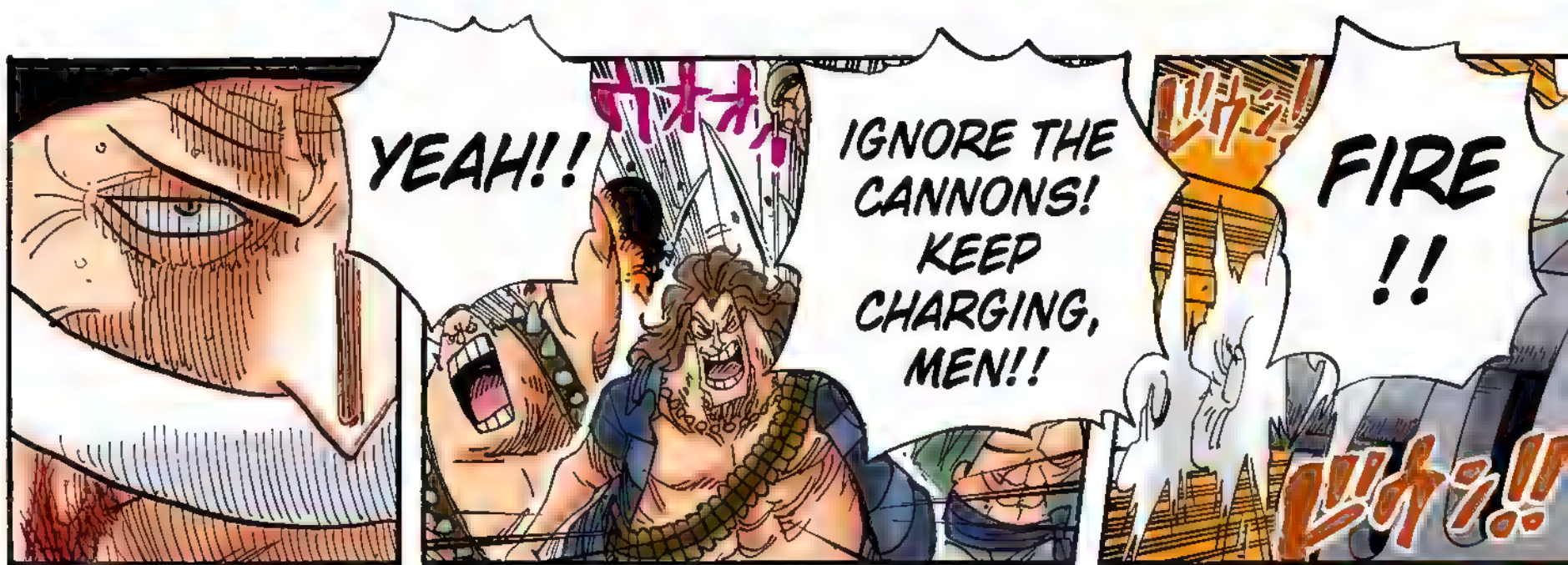
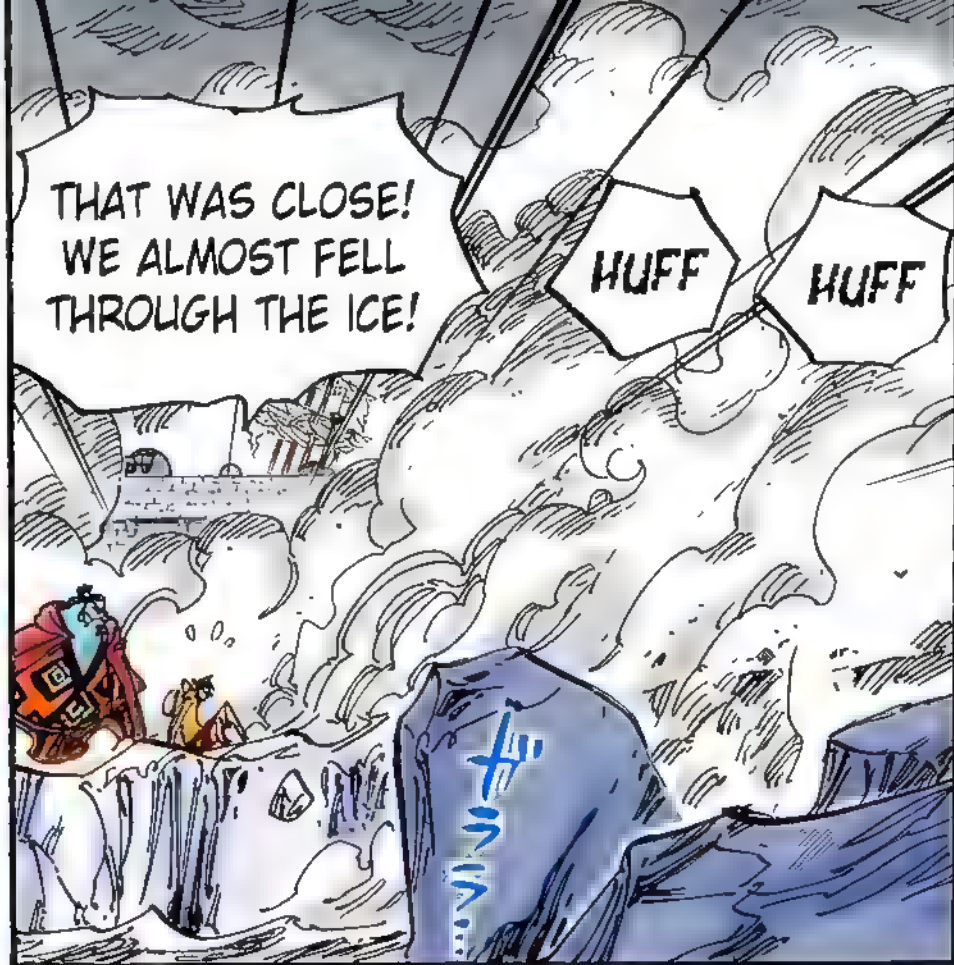
HMPH. THEN WHY
DON'T YOU MELT IT,
SAKAZUKI?!



IT'S BECAUSE
OF YOUR ICE!



THIS HAPPENED
BECAUSE YOU DIDN'T
GET THE WALL UP
FAST ENOUGH.





WHAT A
SHOW!!



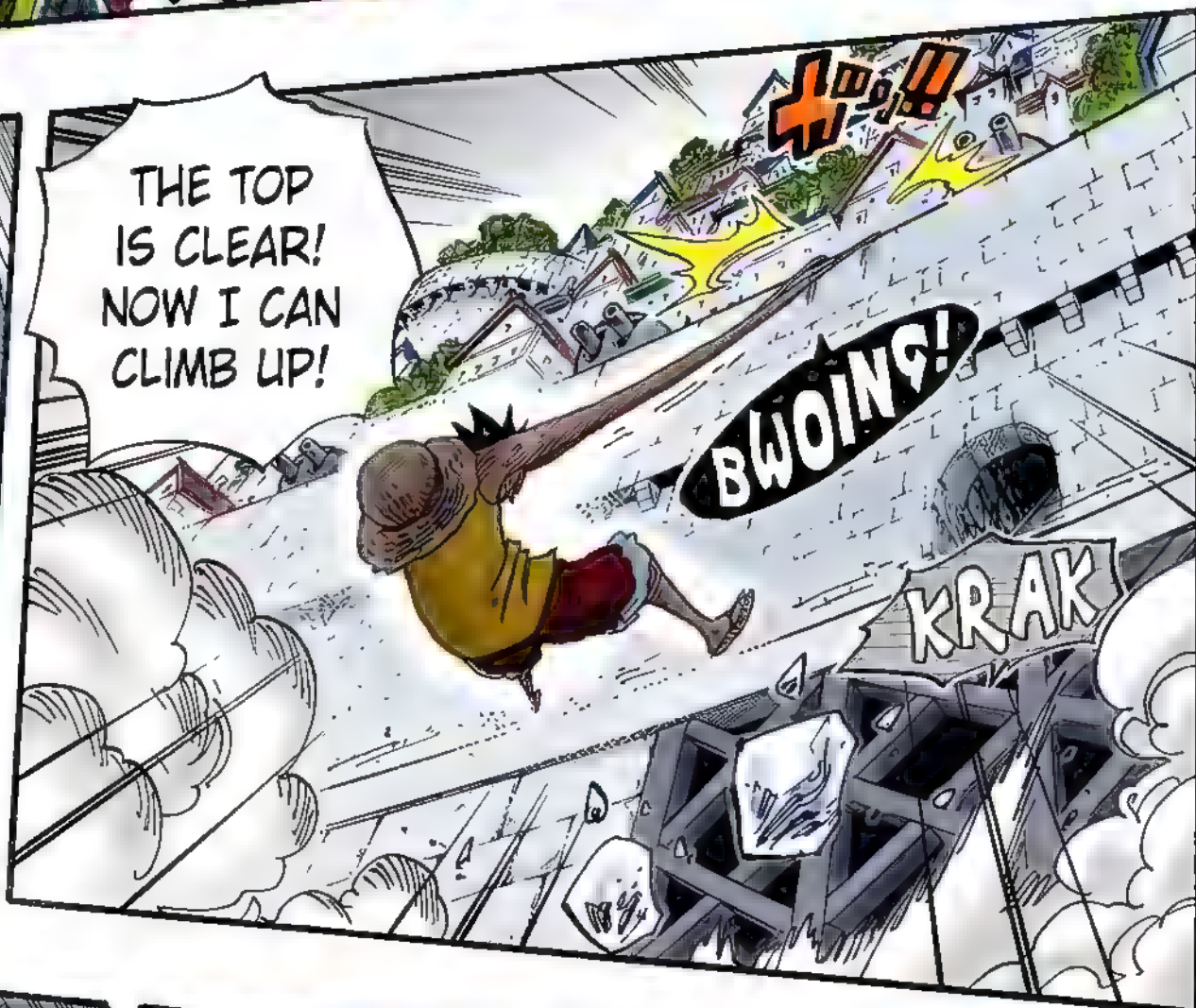
WE CAN'T
HELP OUT IF
WE STAY
HERE!!

わあああああ

RUN!!
SHAKE 'EM
OFF YOUR
TAIL!!



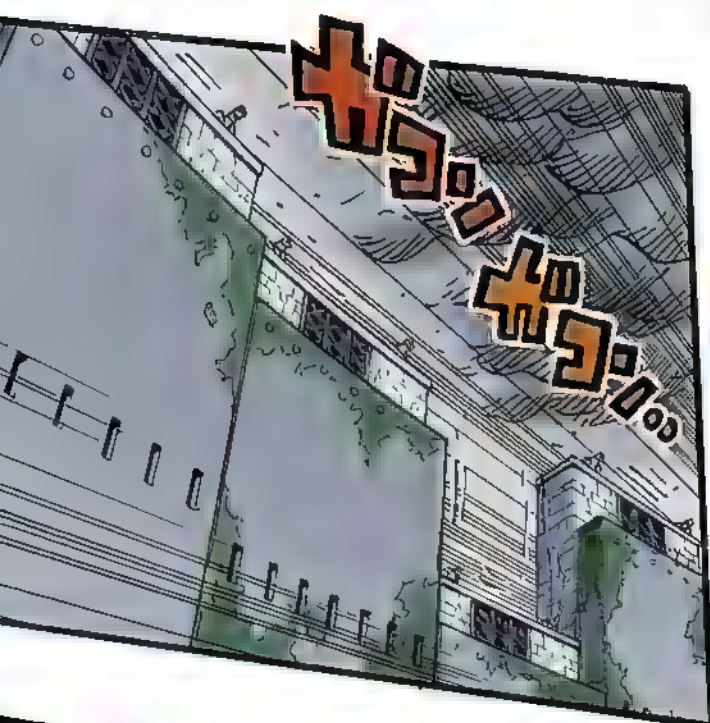
バキ バキ バキ
AH!!



THE TOP
IS CLEAR!
NOW I CAN
CLIMB UP!

BWOING!

KRAK



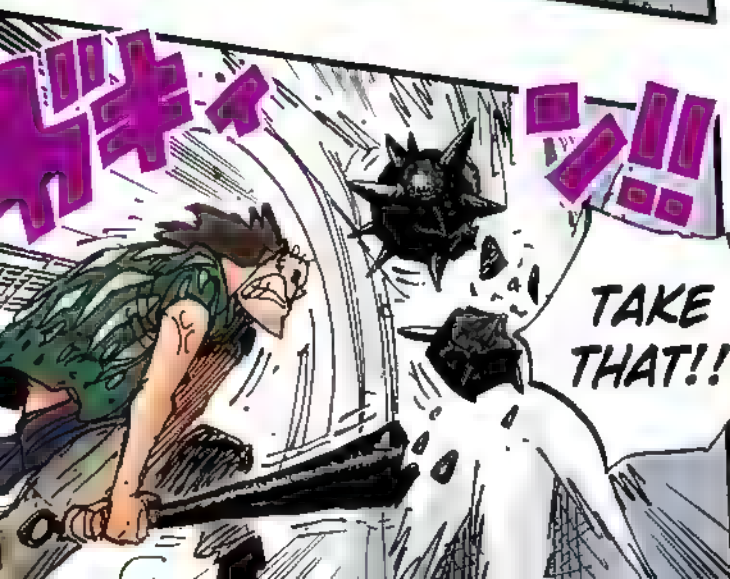
ガッ
ガッ
ガッ



A
WALL?!



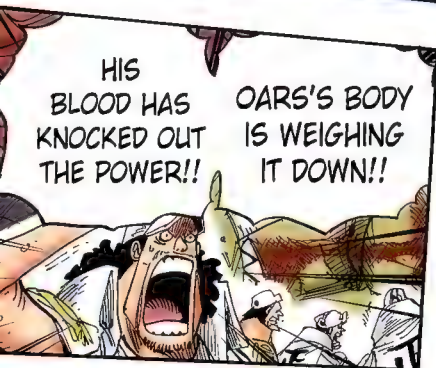
WHAT'S
GOING
ON?!



TAKE
THAT!!

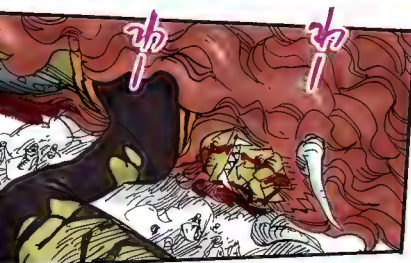


WHAT'S GOING ON?!
FINISH RAISING THE
WALL!! HURRY!!



HIS
BLOOD HAS
KNOCKED OUT
THE POWER!!

OARS'S BODY
IS WEIGHING
IT DOWN!!



OARS
...



WHAT
ARE THEY
DOING?!

WE'RE
SUR-
ROUNDED!!

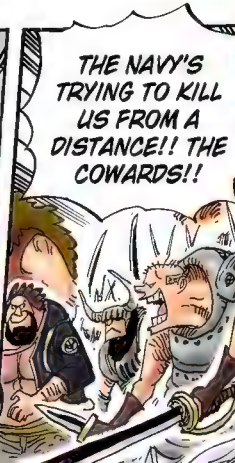
海軍

ズドォン!!

ボコォン!!



THE CANNONS
ARE POINTED
AT US!!



THE NAVY'S
TRYING TO KILL
US FROM A
DISTANCE!! THE
COWARDS!!

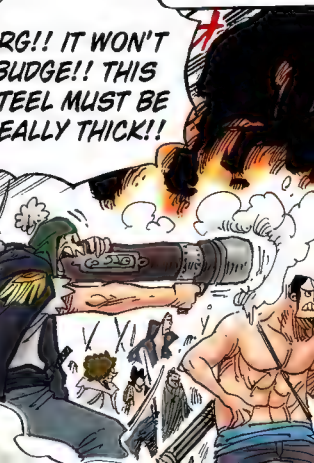
わーわー

...IS THE
ENCIRCLEMENT
WALL THEY
WERE TALKING
ABOUT!!

SO THIS...

わーわー

ARG!! IT WON'T
BUDGE!! THIS
STEEL MUST BE
REALLY THICK!!



...AND
TAKE AWAY
THEIR
FOOTING!!

ドゴゴゴ

MELT
THE
ICE...

AAAAAH
!!

!!!?

NOW'S OUR
CHANCE!!

THIS MAY NOT
BE THE IDEAL
SITUATION...

...BUT
BEGIN THE
ATTACK,
AKAINU!!

METEOR
VOLCANO.



(Hiroshi Suyama, Tokyo)

Q: Grrr!

--D. Hosokawa

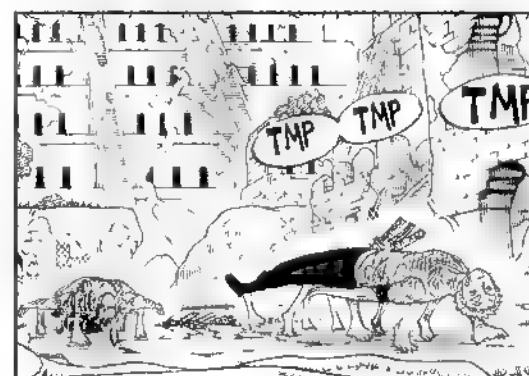
A: What was that?! Was that some Beast growling at me?! Y-You heard that too, right?! Uh-oh! Uh-oh uh-oh! Okay. Moving on

Q: I've turned 28 and every single day, I think about *One Piece*. There's this question I want to ask. In a *One Piece* art book, there was this technique called Face Fleurs where Robin's face appears on the back of Chopper's head. What situation is that supposed to be used in? I couldn't help but laugh when I saw it.

--Tony Tony Chappy



A: I see. Well, for the people who don't know, there was a section in an art book that shows parts of my notes and this was one of the things shown. To tell you the truth, there was a scene during the Skypiea arc where Robin had to transport her unconscious crewmates. At that time, I thought that sprouting faces, arms and legs on her crewmates might make transporting them really easy. But it was so creepy that I decided not to do it. But if you really like it, I might do it some other time.



Q: Hello, Mr. Oda! There's one thing that's been bothering me. Why does Ace have freckles? My mother calls him that "freckle-faced guy" all the time. Isn't that terrible?

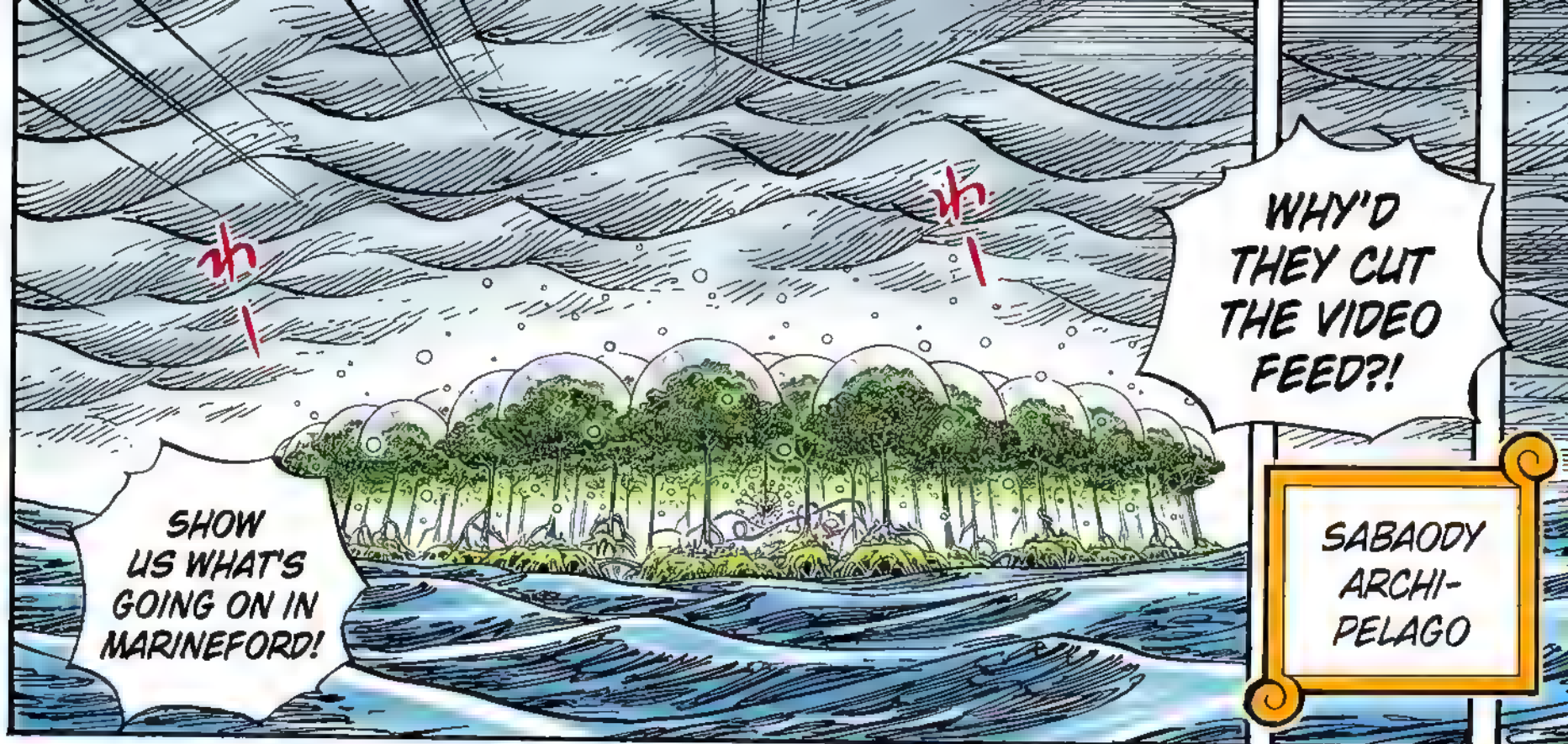
--Rihosuke



A: Speaking of freckles, it's known among my assistants that I always forget to draw the freckles (about 92% of the time). Well, setting that aside, Ace probably doesn't care about it either. Do you know about the saying from the old show *Candy Candy*, "I don't care if I'm freckle-faced!"? Yeah. For the people who don't know what I'm talking about, ask your mom or dad.

Chapter 565: **OARS'S PATH**

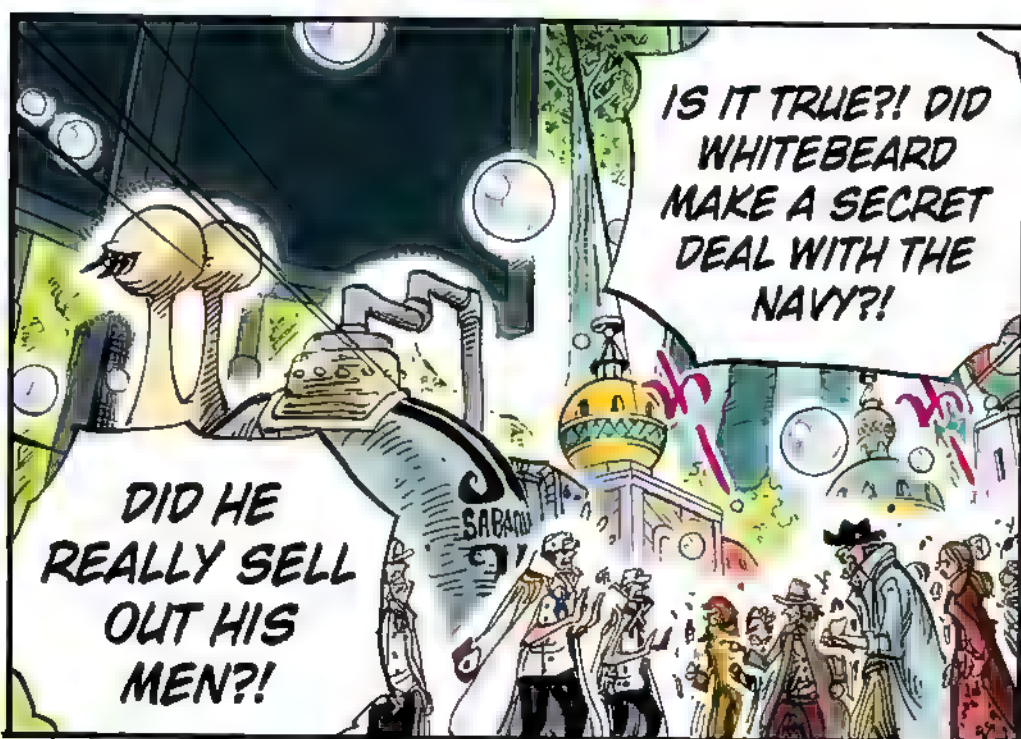




SHOW US WHAT'S GOING ON IN MARINEFORD!

WHY'D THEY CUT THE VIDEO FEED?!

SABAODY ARCHIPELAGO



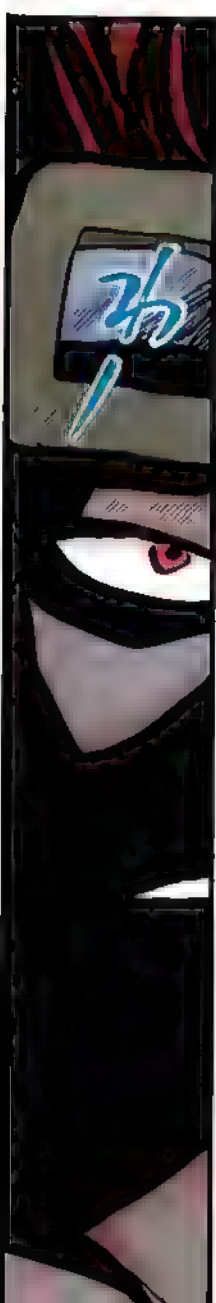
DID HE REALLY SELL OUT HIS MEN?!

IS IT TRUE?! DID WHITEBEARD MAKE A SECRET DEAL WITH THE NAVY?!



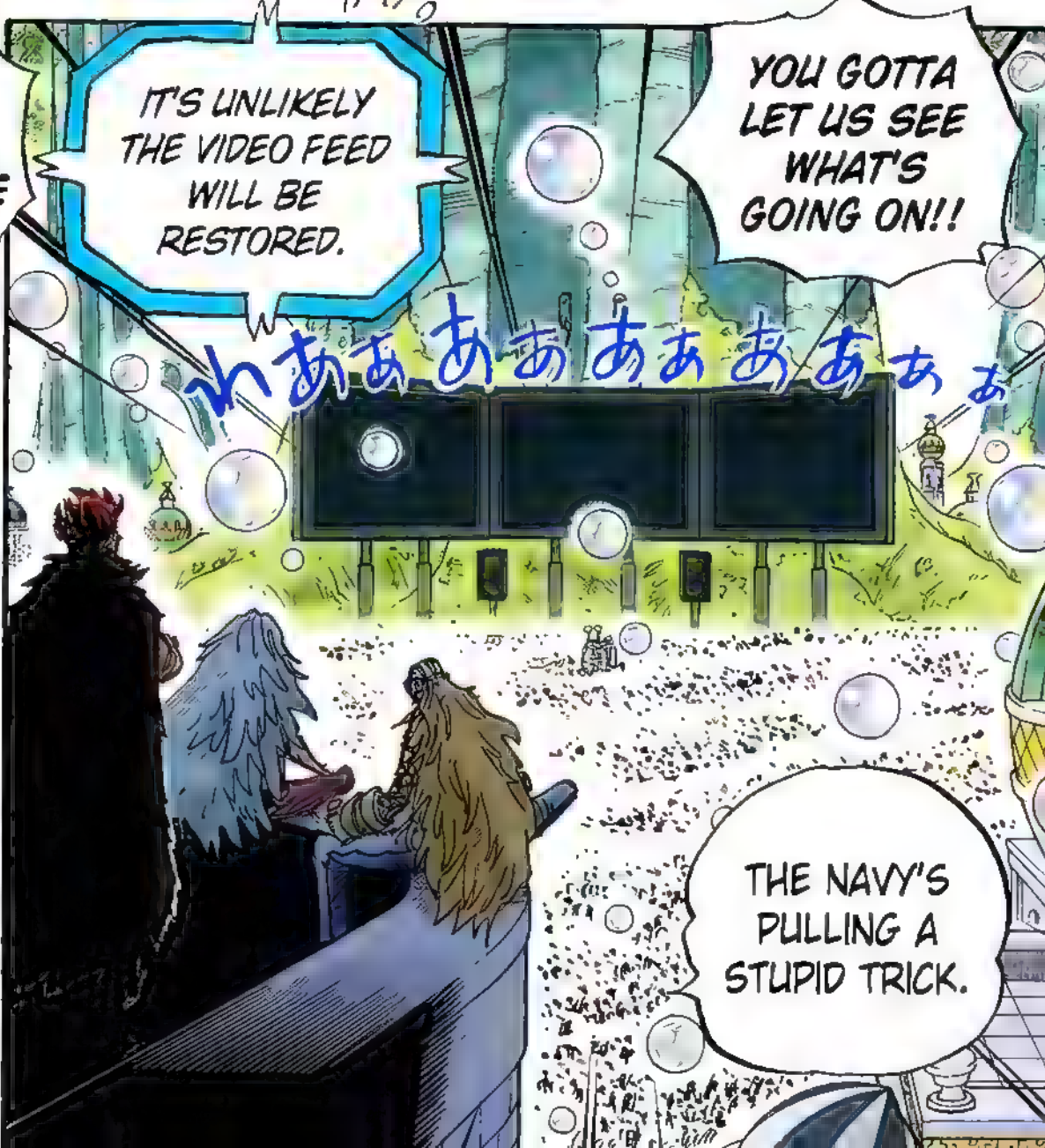
WE CAN'T DO ANYTHING ABOUT IT FROM THIS END!

THERE'S A PROBLEM WITH THE TRANSPONDER SNAILS OVER THERE!



THE FATE OF THE WORLD'S HANGING IN THE BALANCE!!

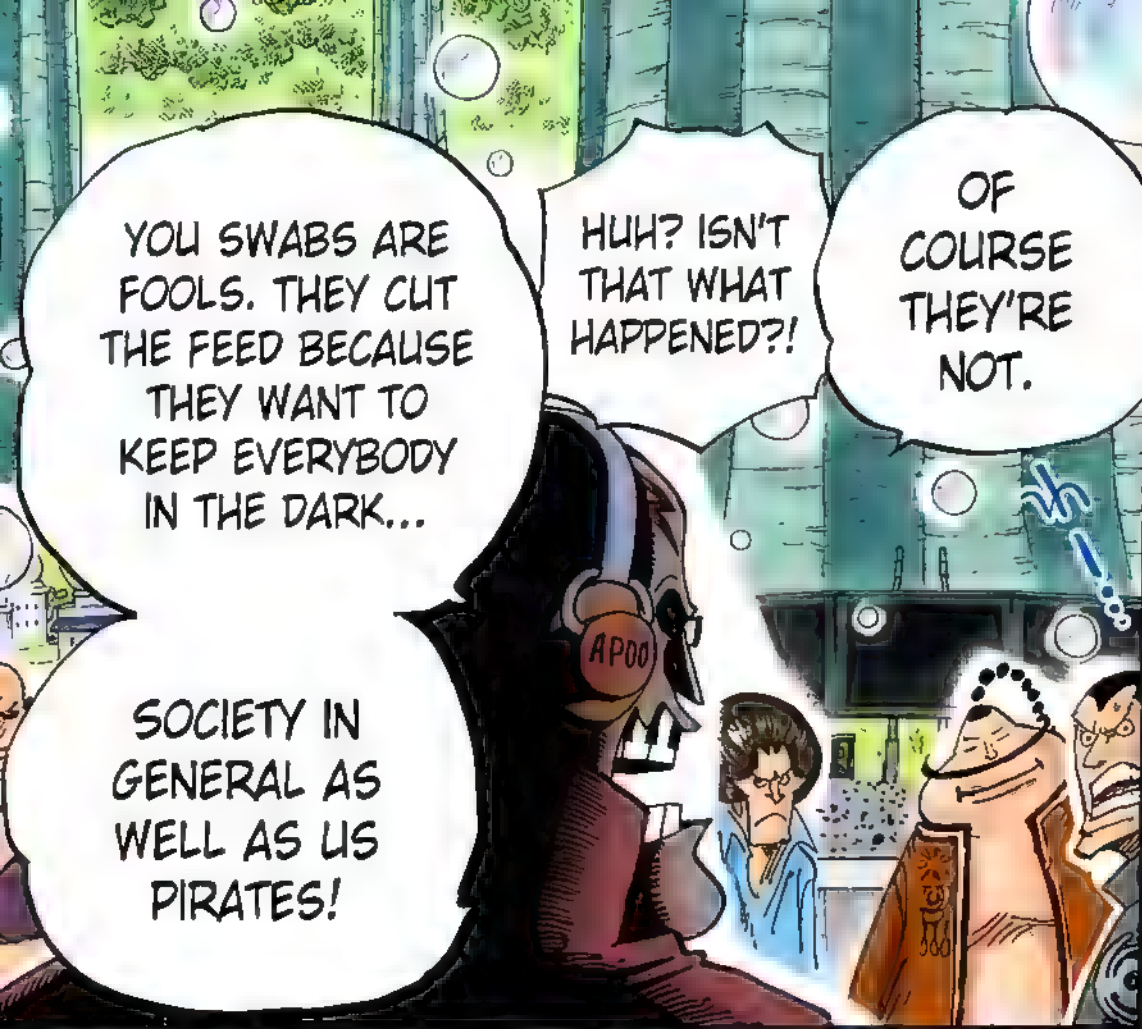
I GUESS THE SHOW'S OVER.



IT'S UNLIKELY THE VIDEO FEED WILL BE RESTORED.

YOU GOTTA LET US SEE WHAT'S GOING ON!!

THE NAVY'S PULLING A STUPID TRICK.

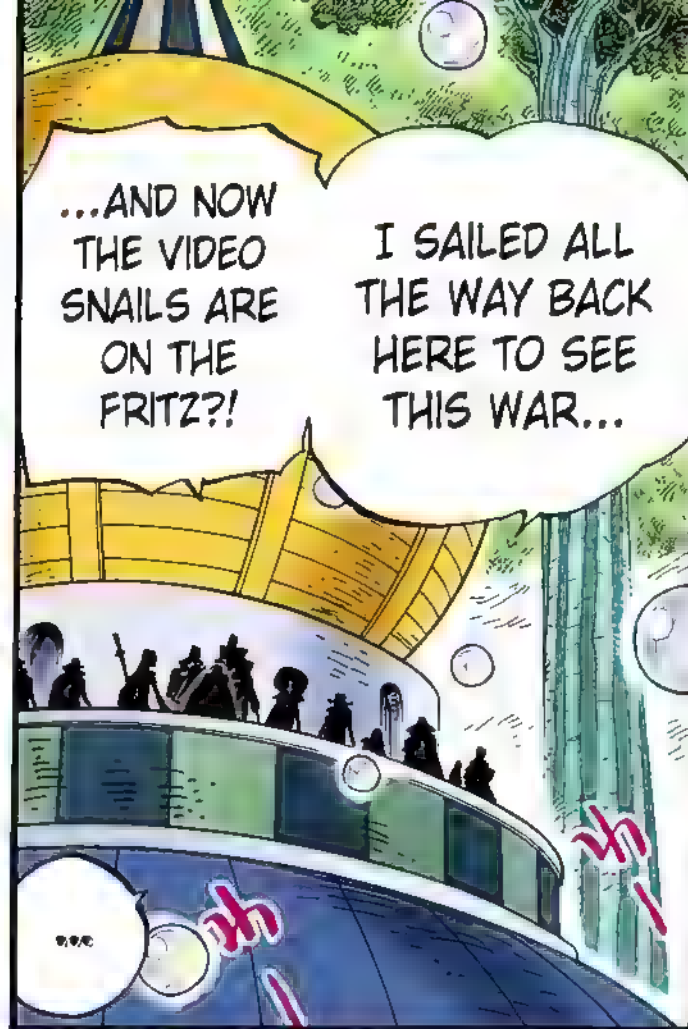


YOU SWABS ARE FOOLS. THEY CUT THE FEED BECAUSE THEY WANT TO KEEP EVERYBODY IN THE DARK...

HUH? ISN'T THAT WHAT HAPPENED?!

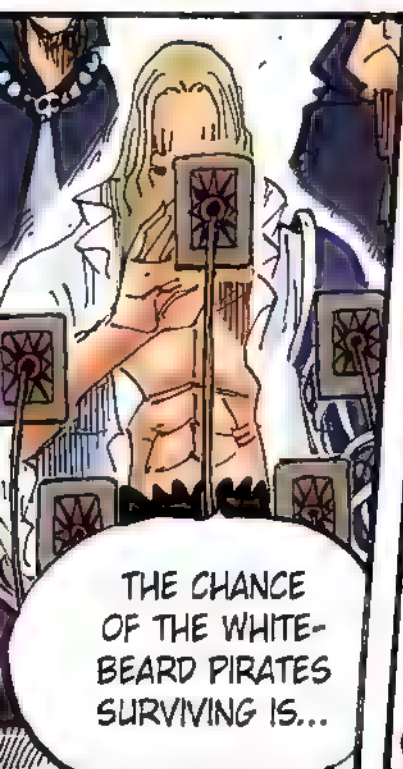
OF COURSE THEY'RE NOT.

SOCIETY IN GENERAL AS WELL AS US PIRATES!



...AND NOW THE VIDEO SNAILS ARE ON THE FRITZ?!

I SAILED ALL THE WAY BACK HERE TO SEE THIS WAR...



THE CHANCE OF THE WHITE-BEARD PIRATES SURVIVING IS...



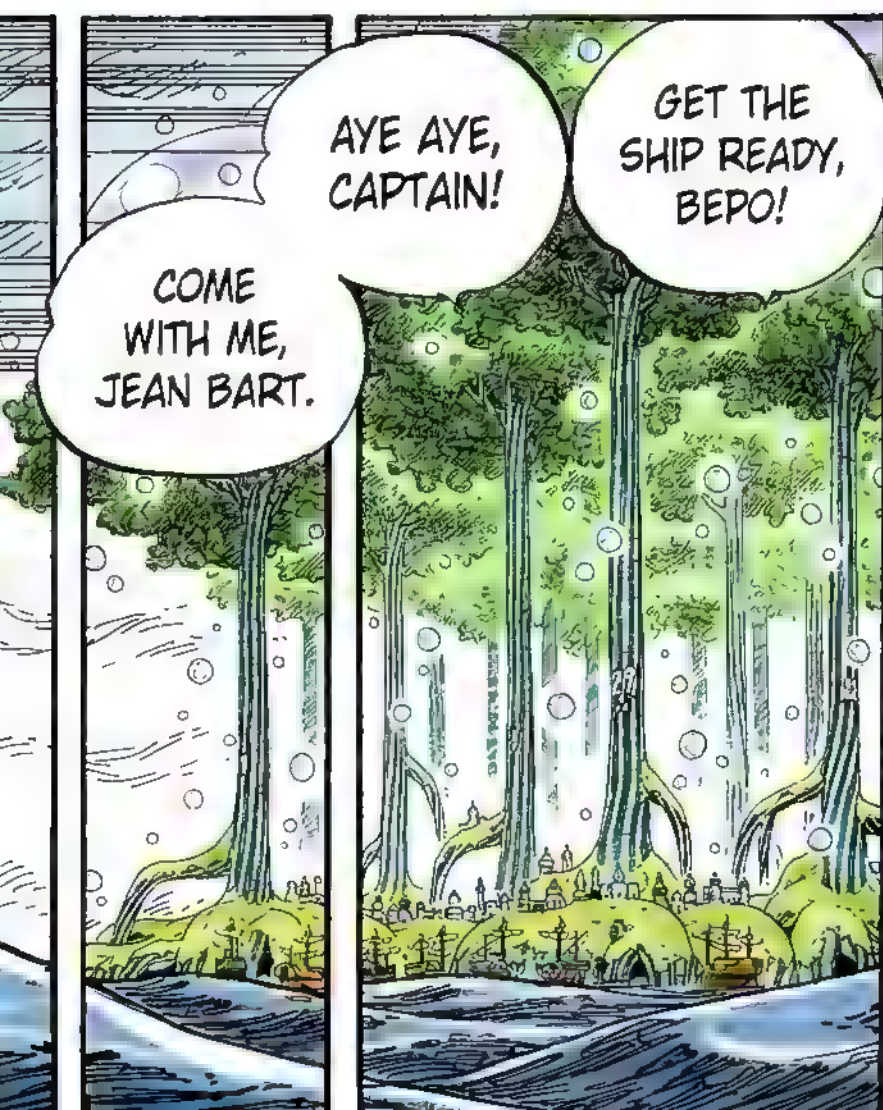
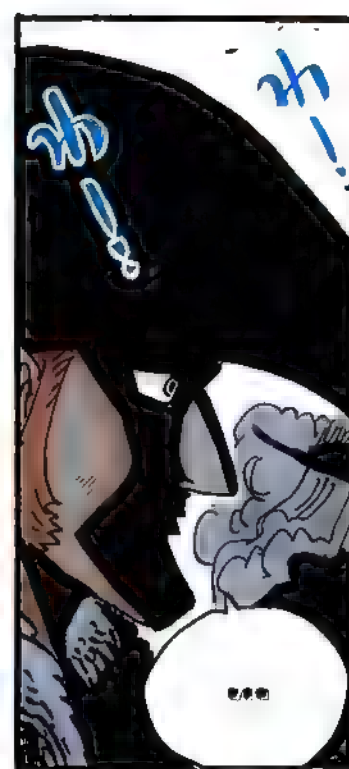
LET'S GO.



THAT'S RIDICULOUS!! HIS LOYALTY TO HIS MEN IS LEGENDARY!!

WHITE-BEARD SOLD OUT HIS PEOPLE?!

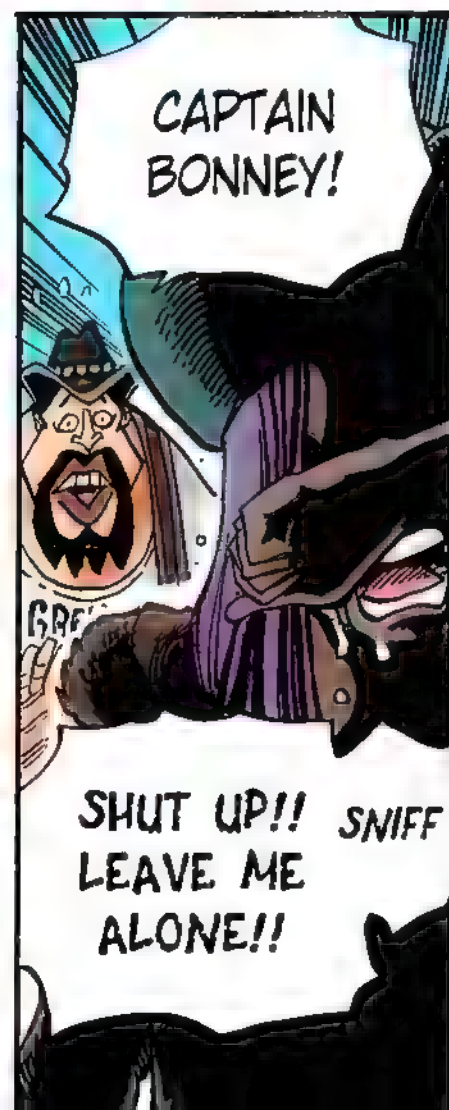
GOD-FATHER !!



COME WITH ME, JEAN BART.

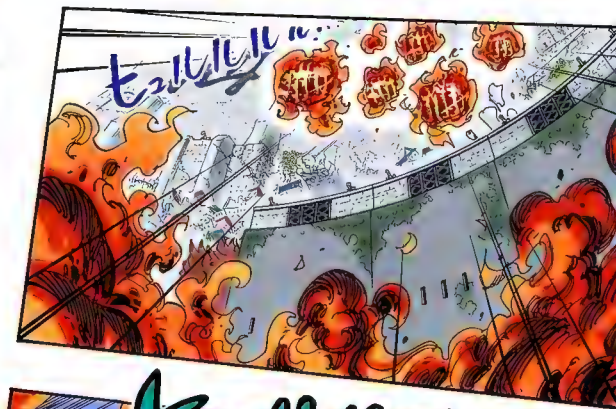
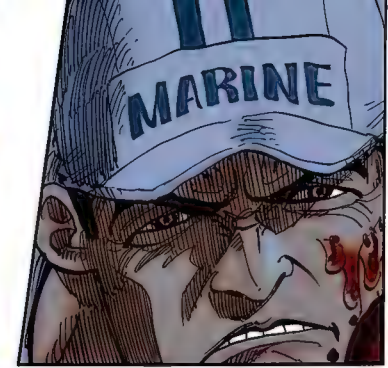
AYE AYE, CAPTAIN!

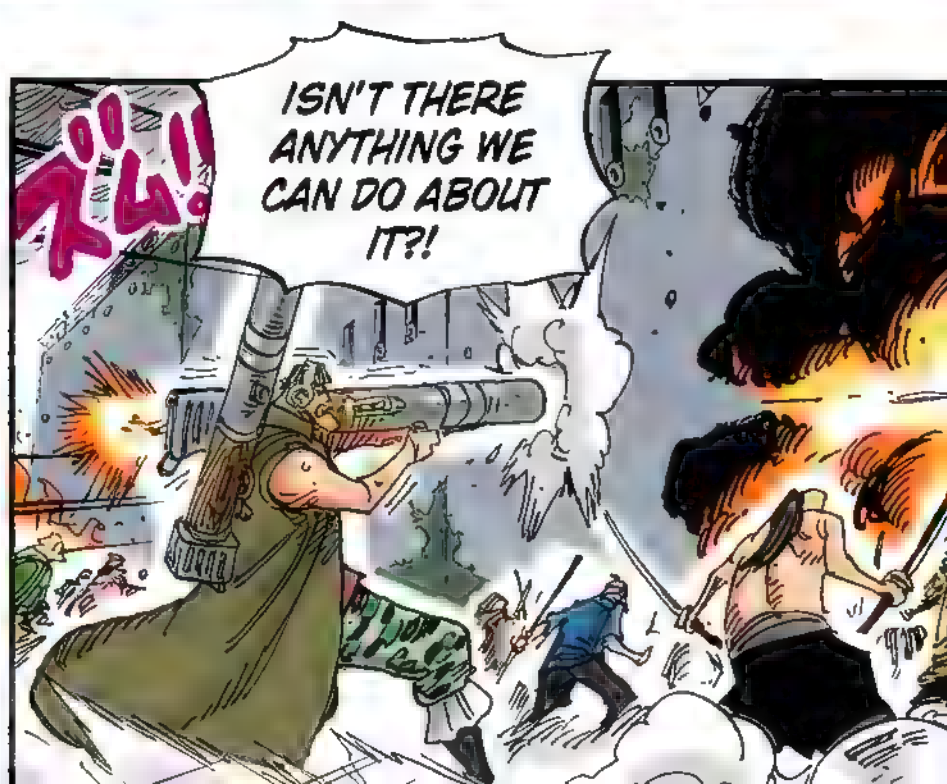
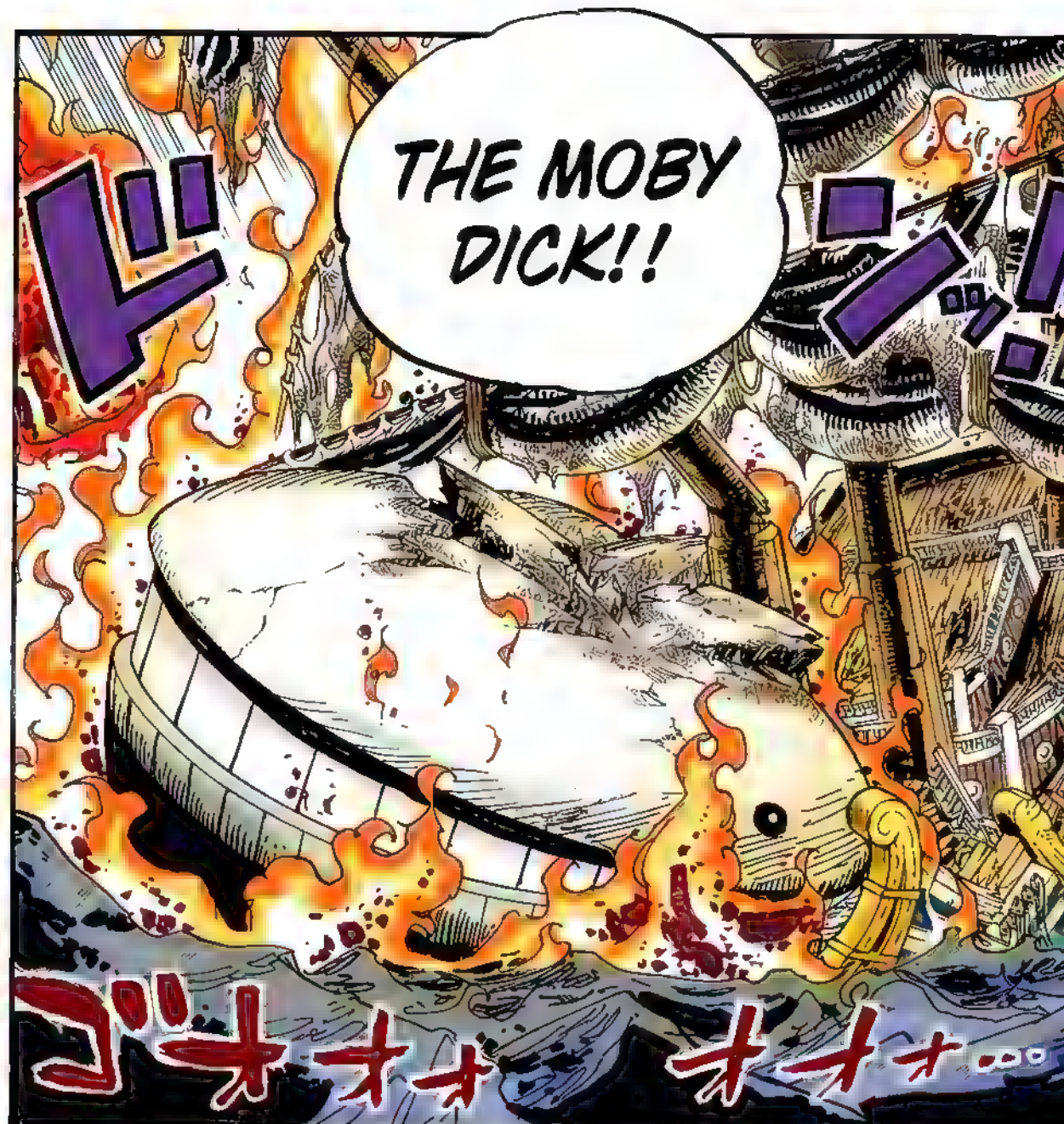
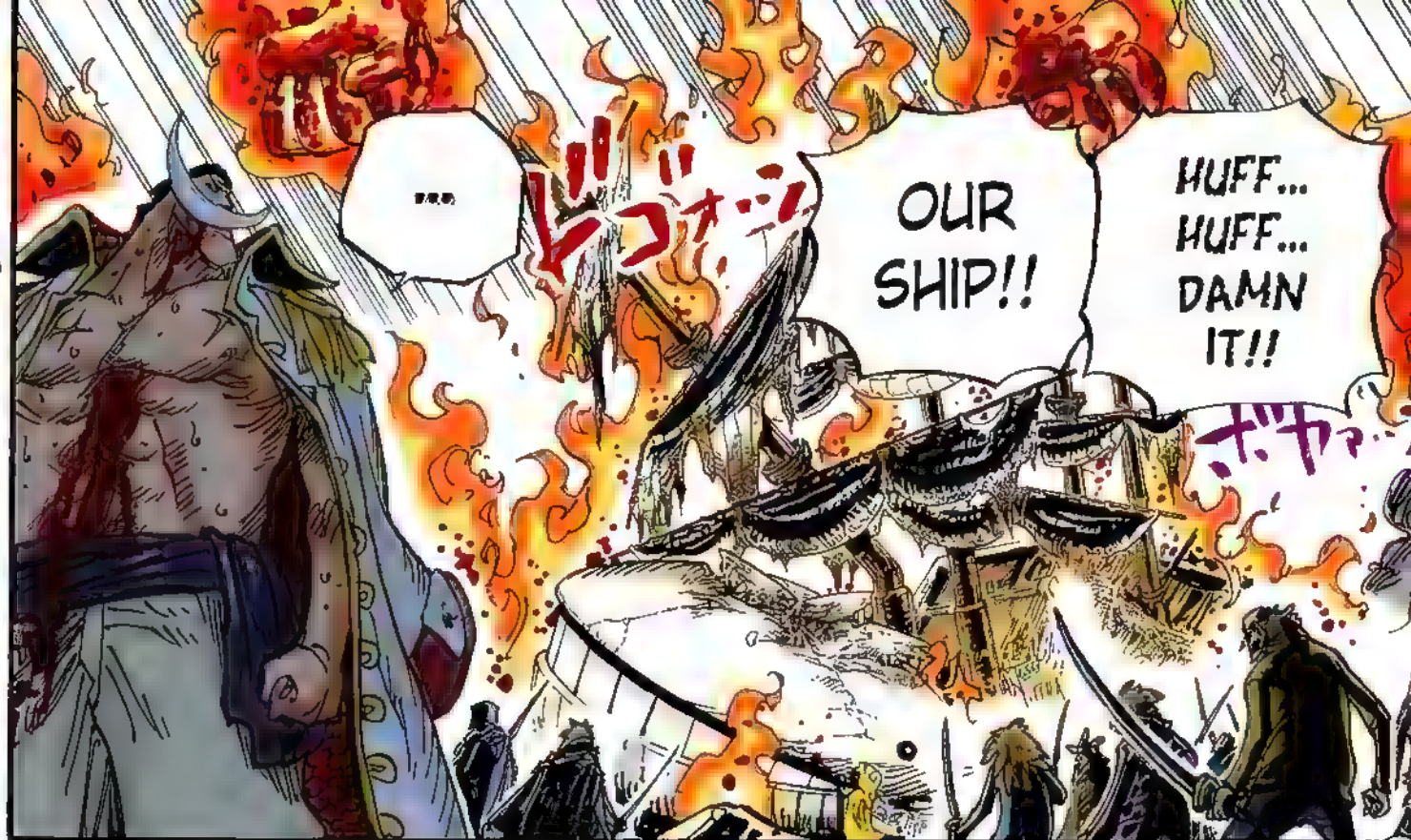
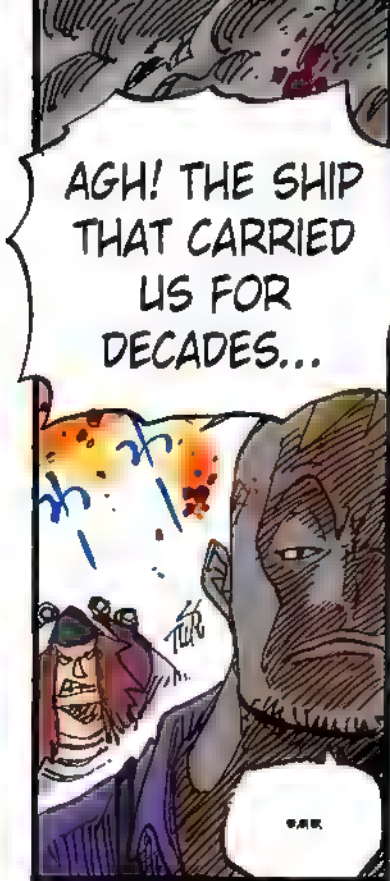
GET THE SHIP READY, BEPO!

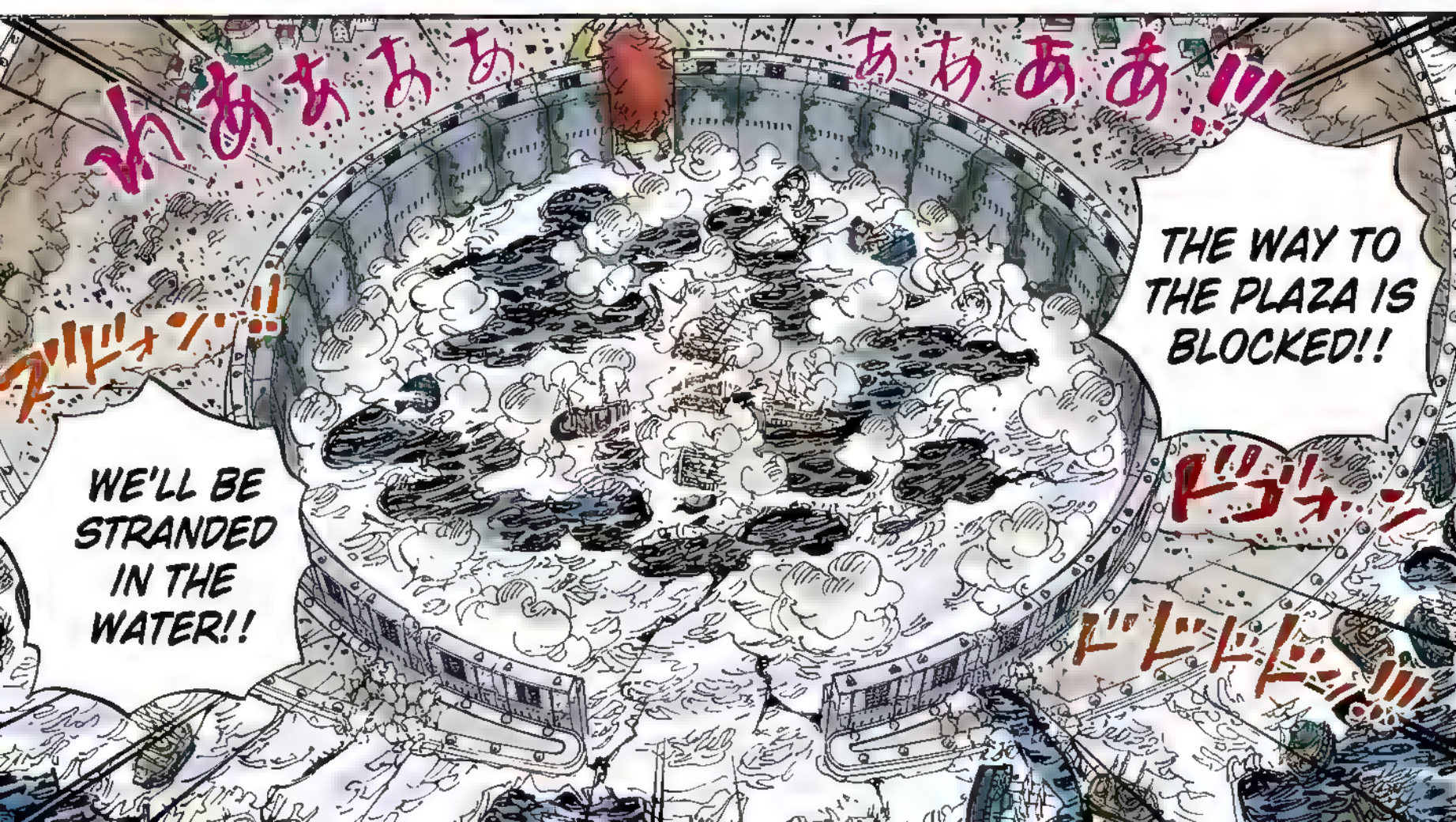
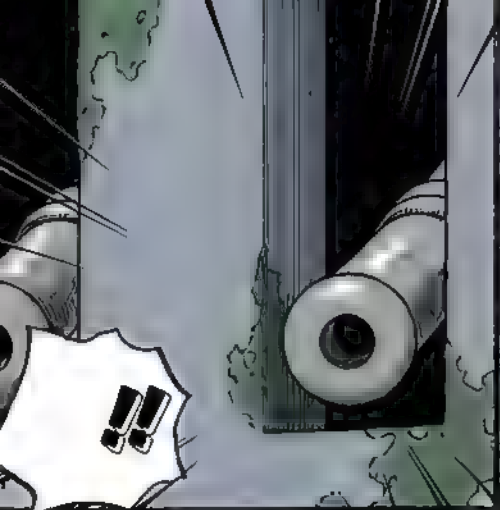


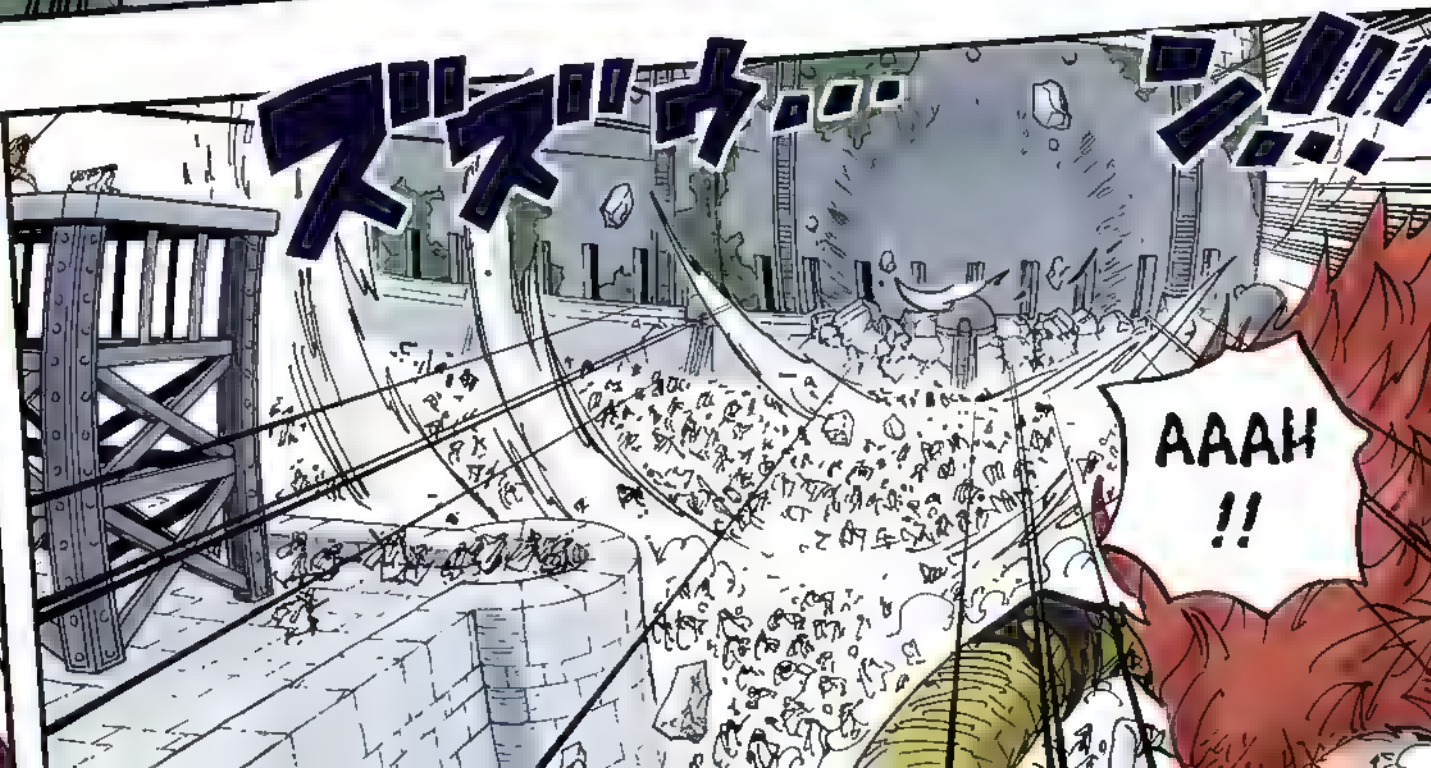
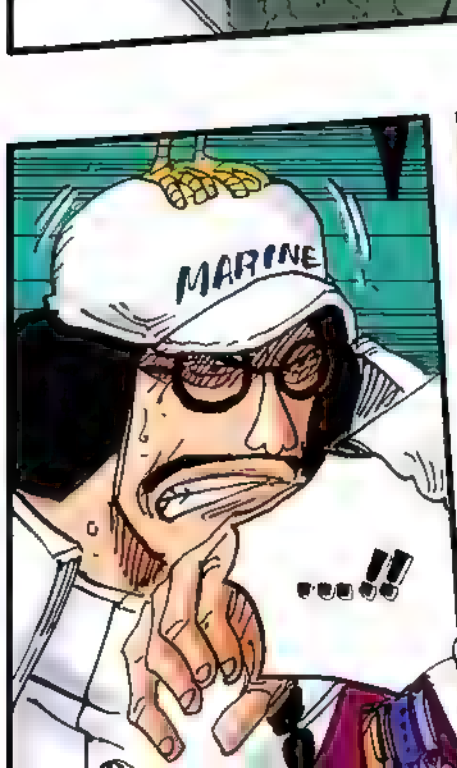
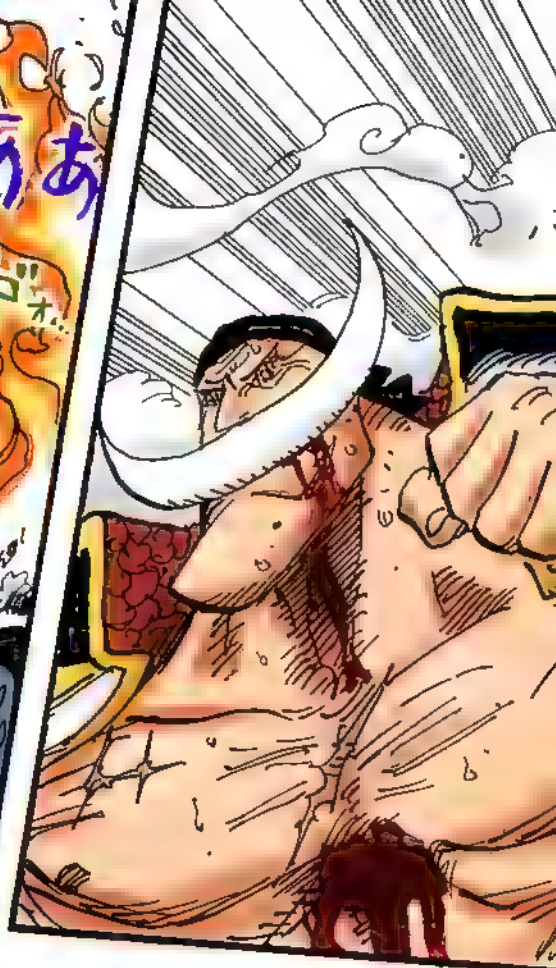
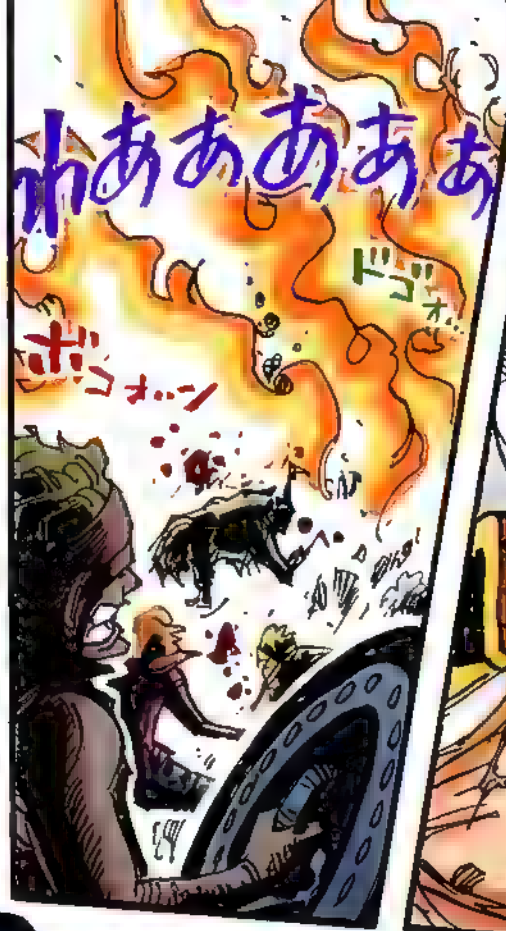
CAPTAIN BONNEY!

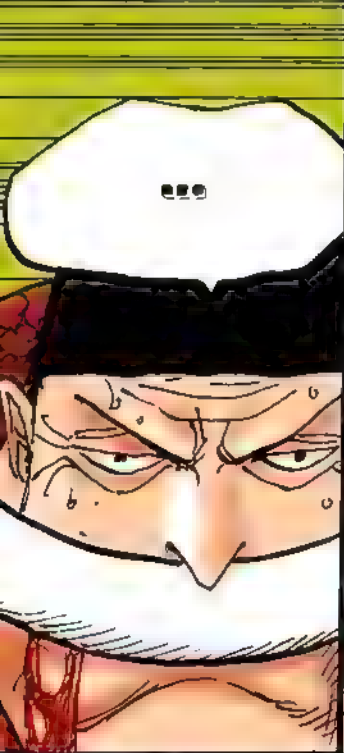
SHUT UP!! SNIFF
LEAVE ME ALONE!!



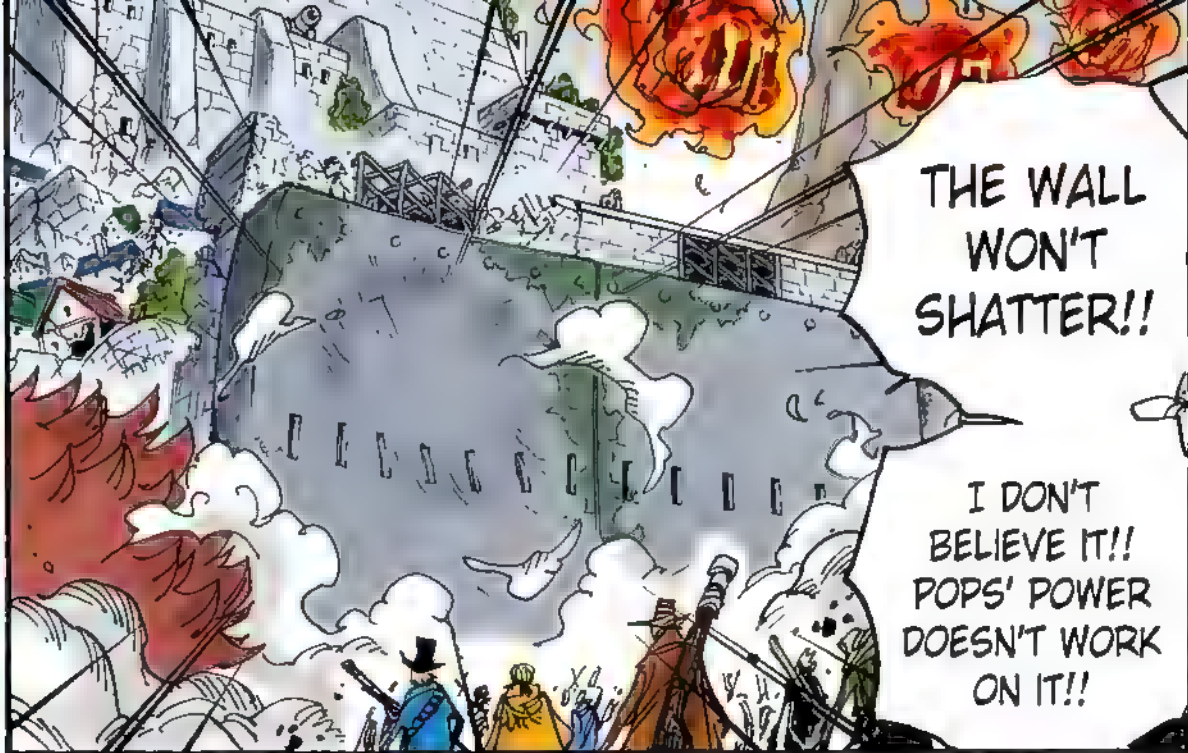






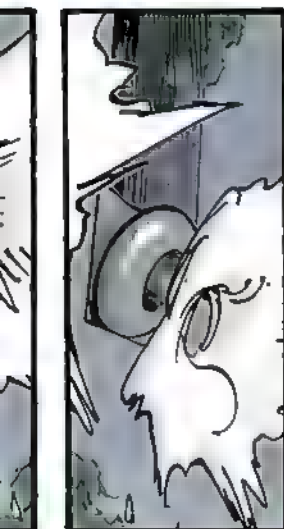


THAT'S NOT
ORDINARY
STEEL!!

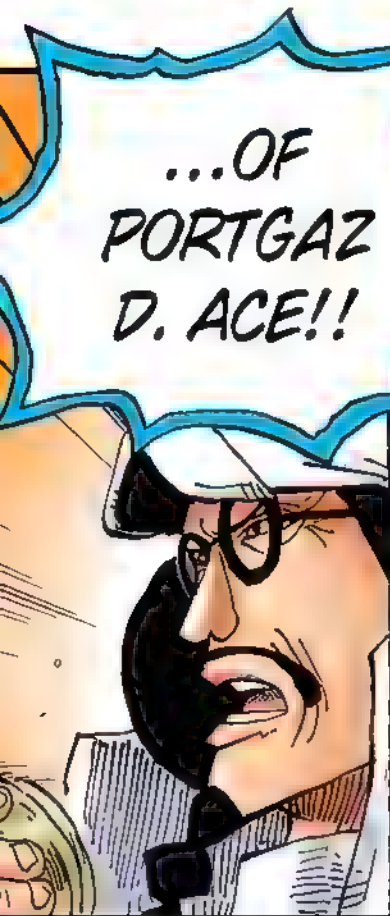


THE WALL
WON'T
SHATTER!!

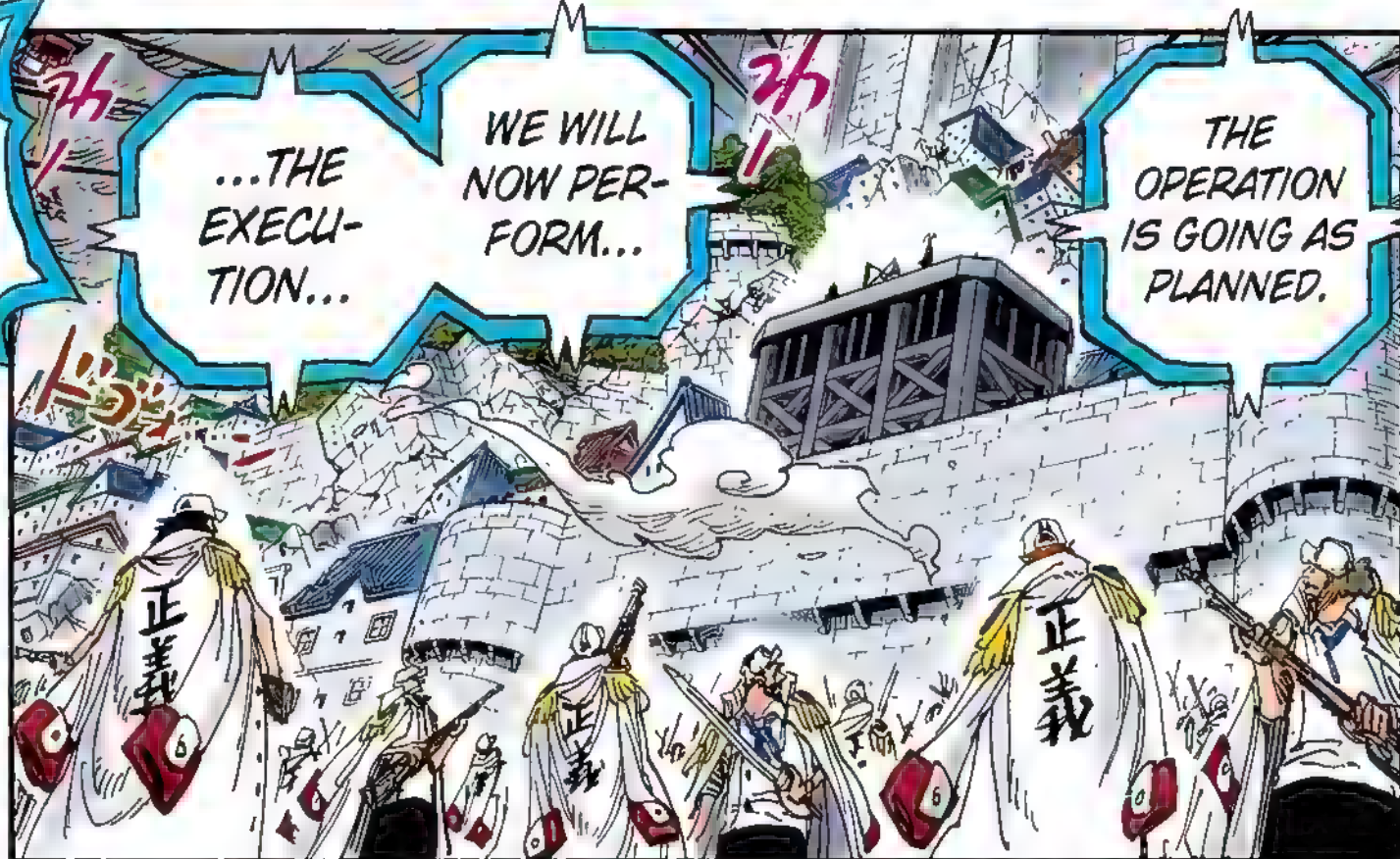
I DON'T
BELIEVE IT!!
POPS' POWER
DOESN'T WORK
ON IT!!



WAAAH
!!



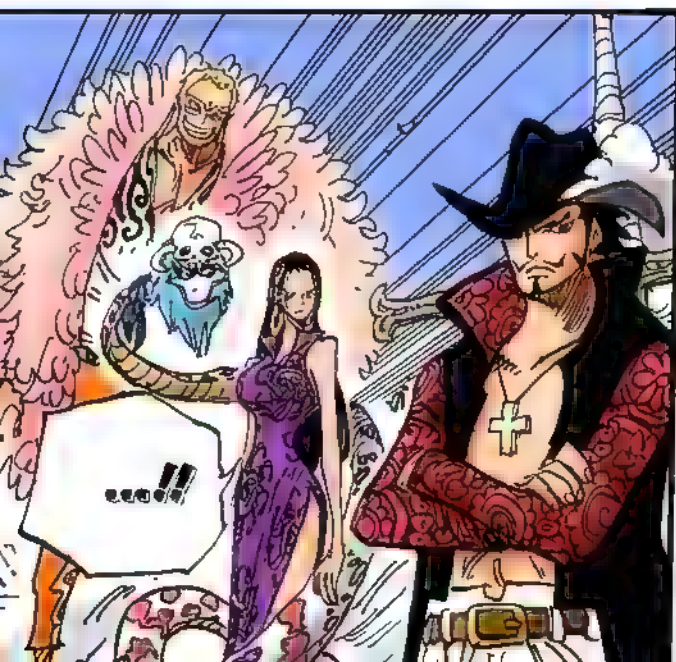
...OF
PORTGAZ
D. ACE!!



...THE
EXECU-
TION...

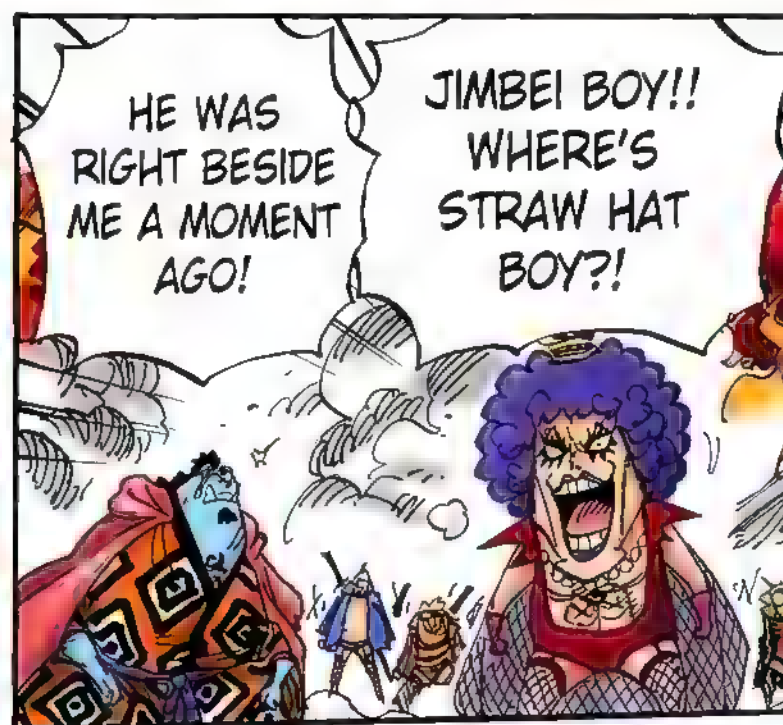
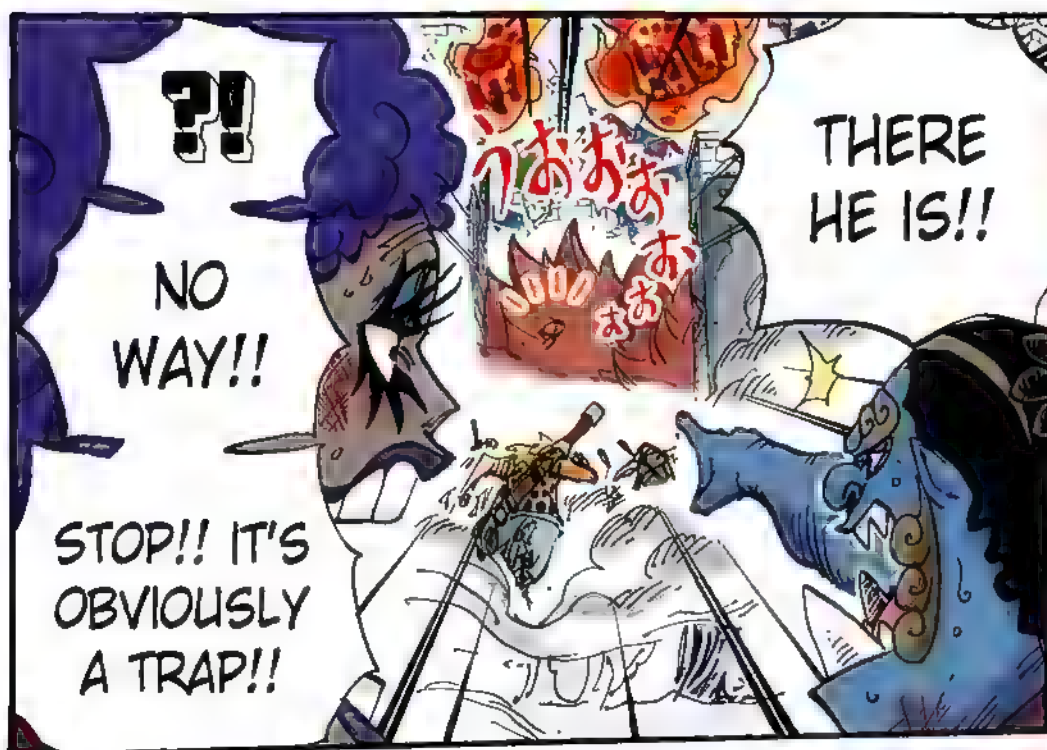
WE WILL
NOW PER-
FORM...

THE
OPERATION
IS GOING AS
PLANNED.



KI SHI
SHI!







I GOTTA
DO SOME-
THING!!

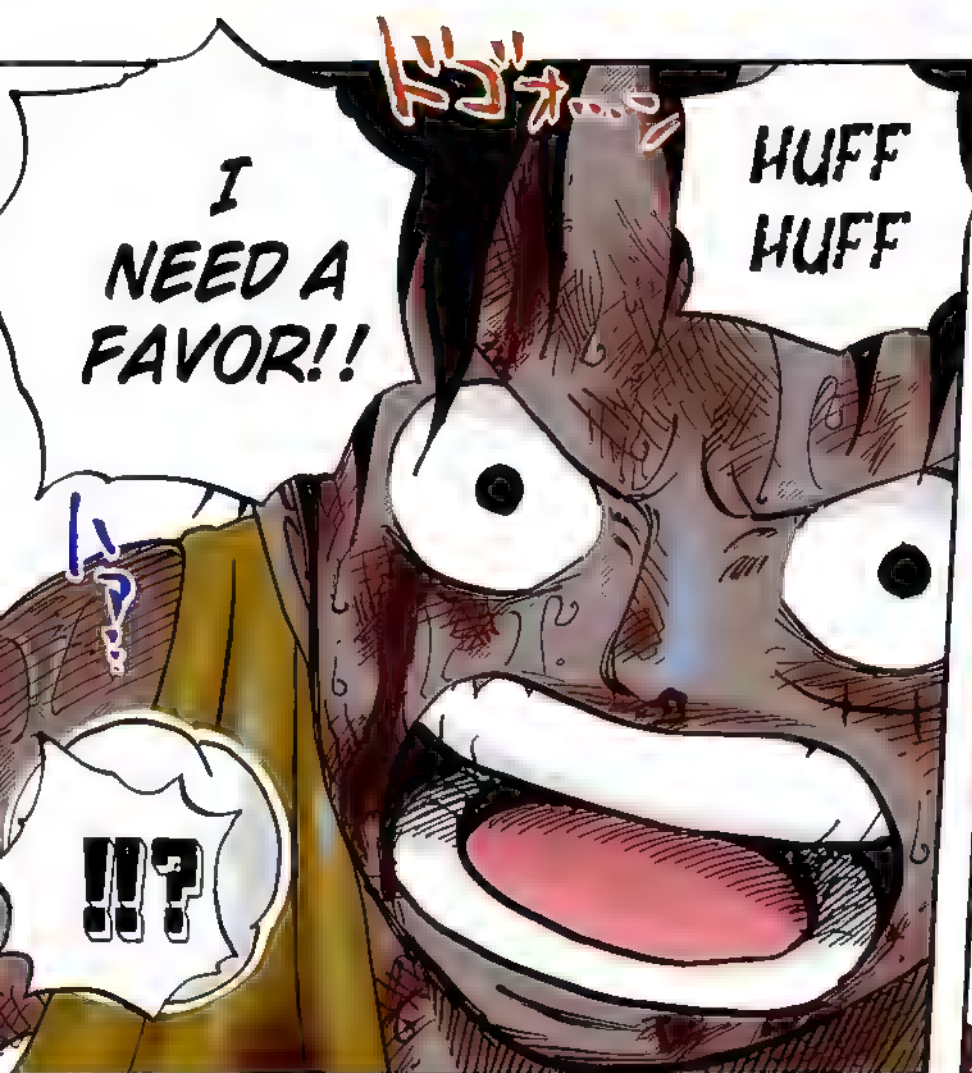
HUFF
HUFF

THEY'RE
GONNA
EXECUTE
ACE!!



THERE'S NO WAY
THE NAVY WOULDN'T
LEAVE THE ONE WAY
IN UNDEFENDED!! IT
HAD TO BE A TRAP!!

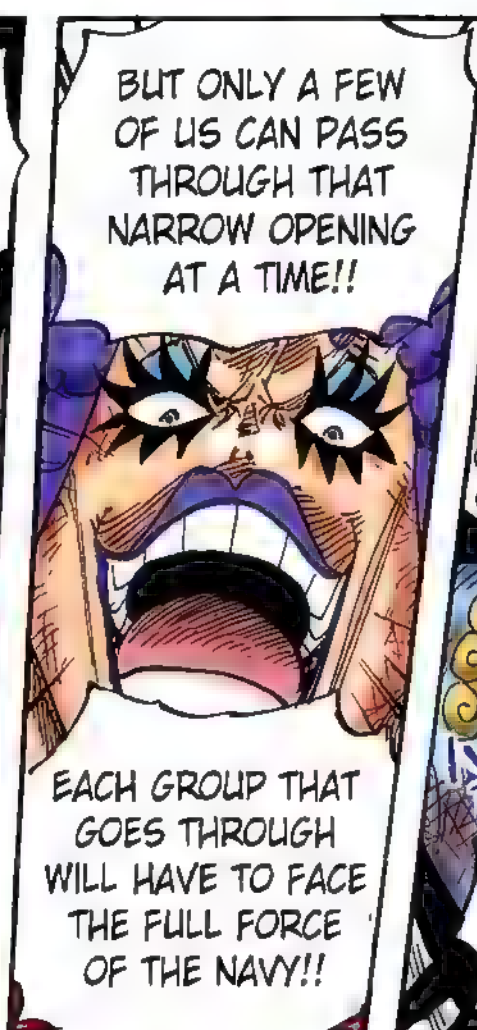
HOW
COULD
YOU BE
SO RECK-
LESS?!



I
NEED A
FAVOR!!

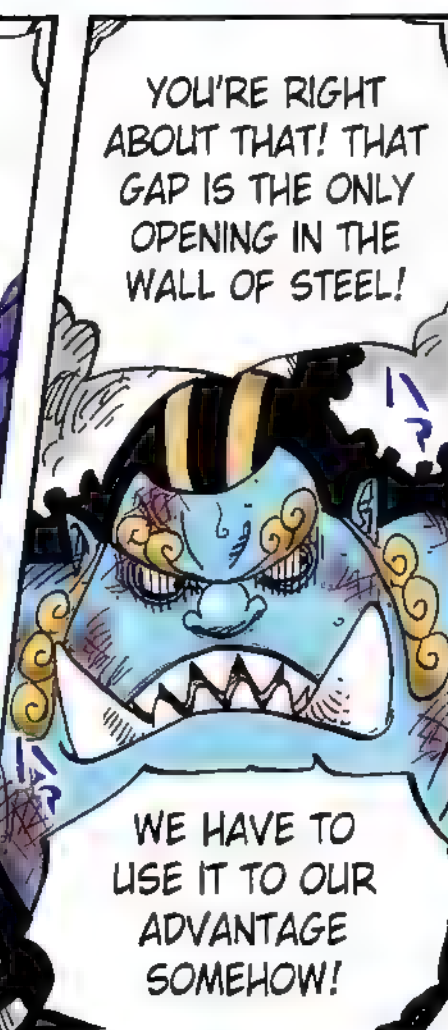
HUFF
HUFF

!!!?



BUT ONLY A FEW
OF US CAN PASS
THROUGH THAT
NARROW OPENING
AT A TIME!!

EACH GROUP THAT
GOES THROUGH
WILL HAVE TO FACE
THE FULL FORCE
OF THE NAVY!!



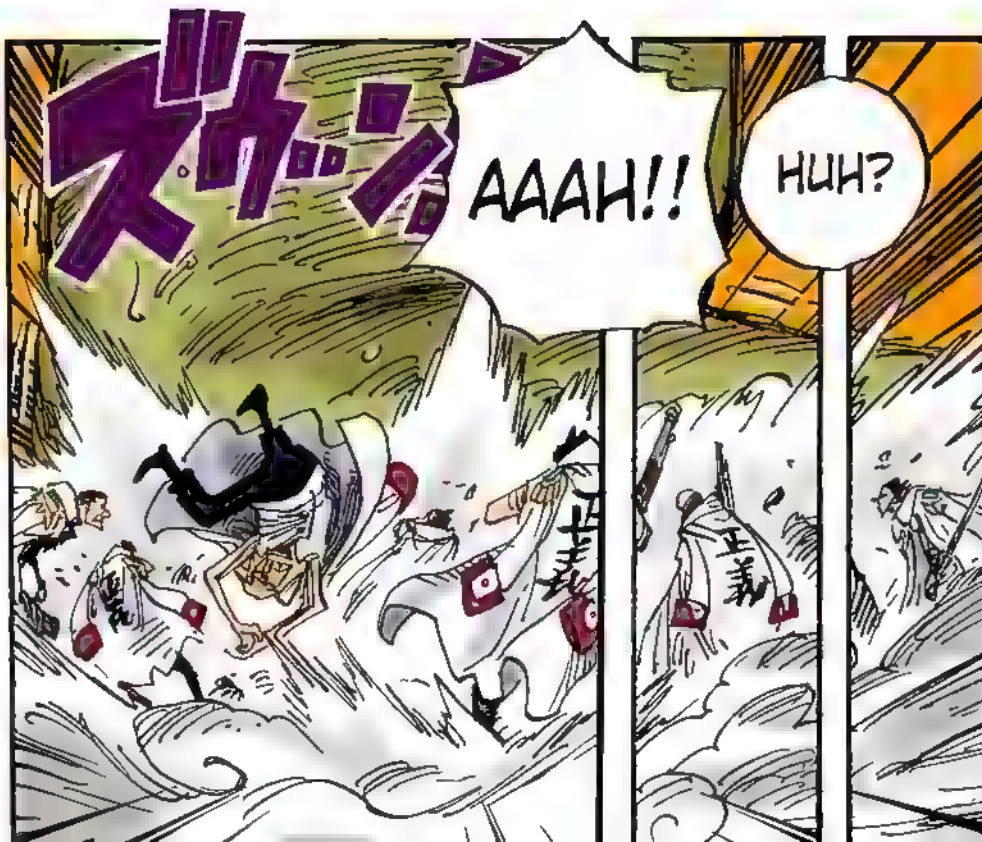
YOU'RE RIGHT
ABOUT THAT! THAT
GAP IS THE ONLY
OPENING IN THE
WALL OF STEEL!

WE HAVE TO
USE IT TO OUR
ADVANTAGE
SOMEHOW!



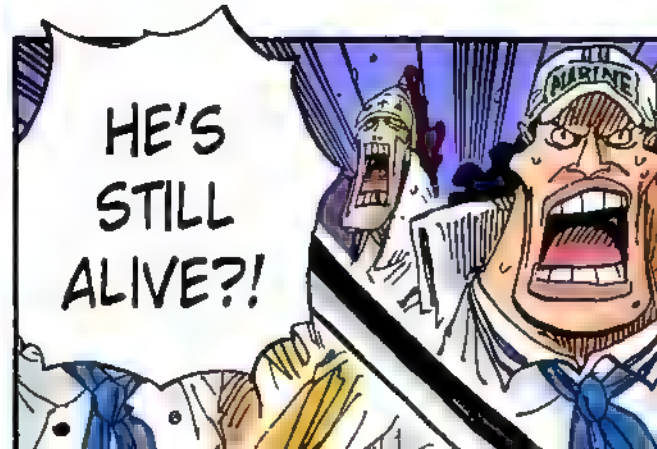
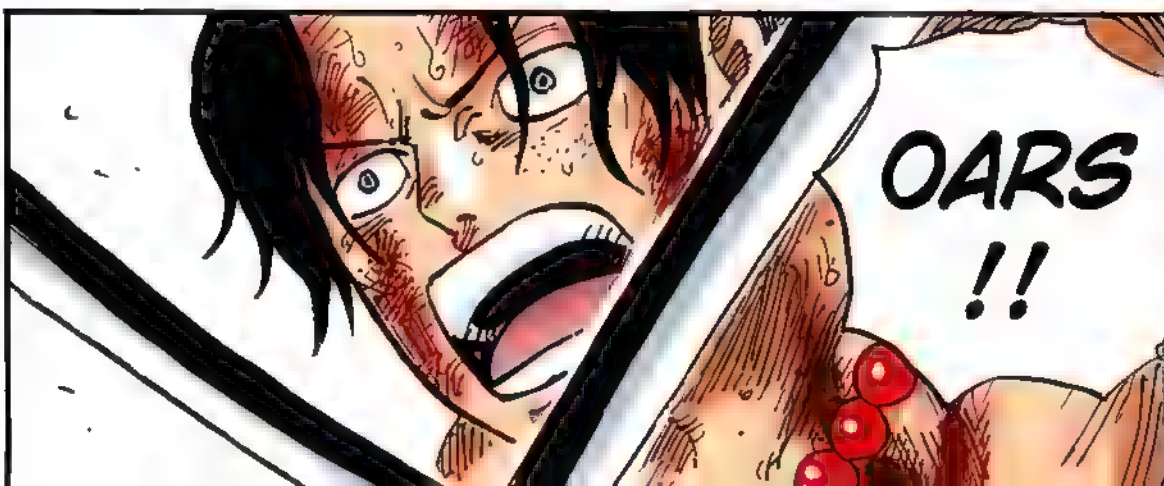
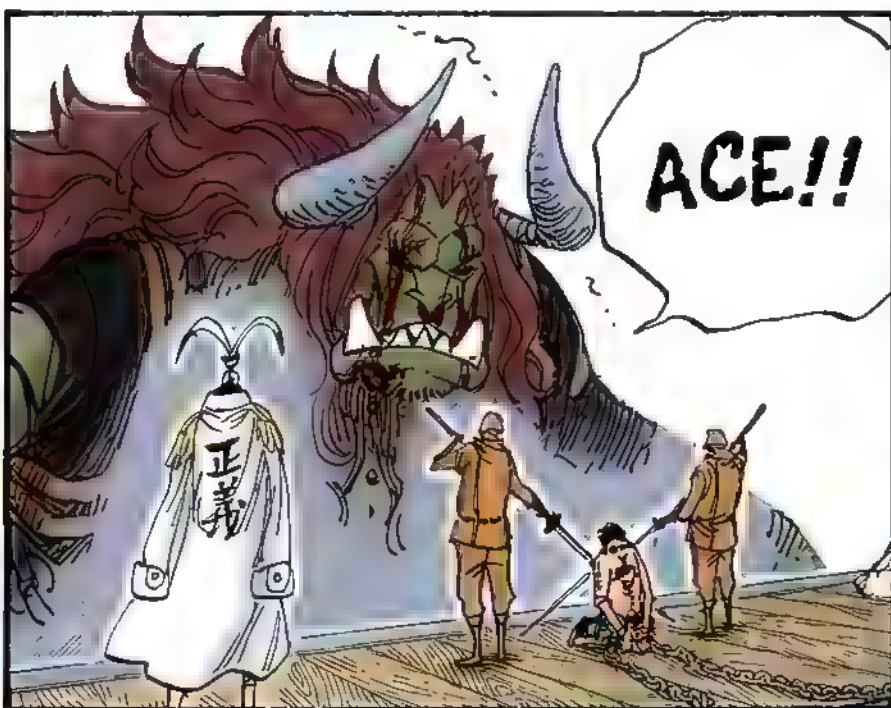
THE LAST
SHOCK MUST'VE
WOKE HIM UP!!

HE'S
ALIVE!!



AAAHH!!

HUH?





!?



A
PILLAR
OF
WATER
?!

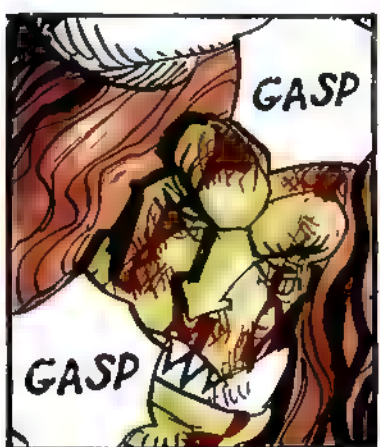
WHAT'S
THAT?!



IT'S ALL
RIGHT. I'LL
DO IT.

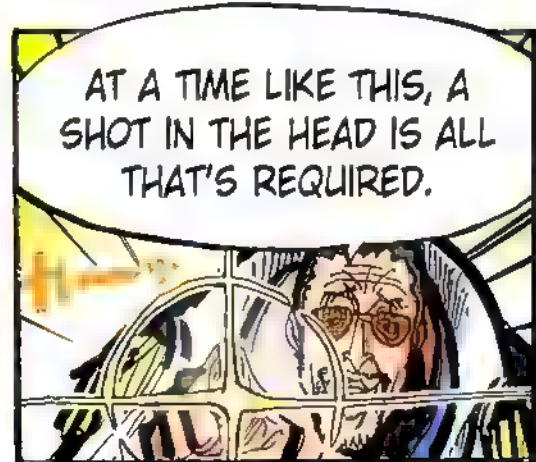
SHOOT HIM!! HE
MAY BE UP BUT
HE'S MORTALLY
WOUNDED!!

ADMIRAL
KIZARU!!



GASP

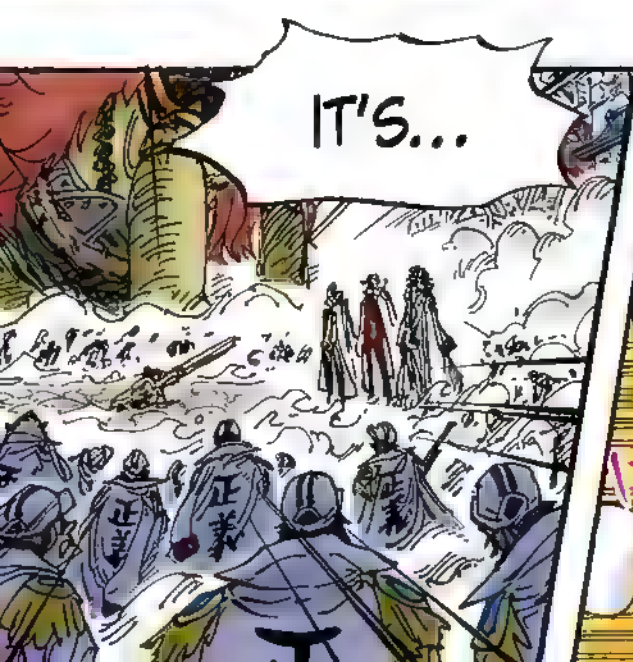
GASP



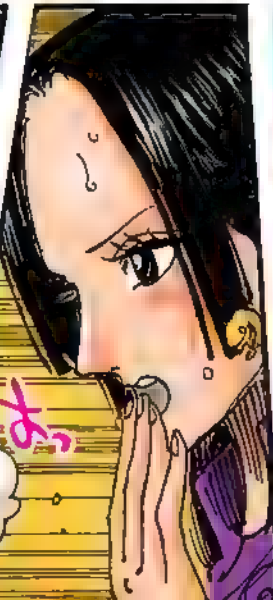
AT A TIME LIKE THIS, A
SHOT IN THE HEAD IS ALL
THAT'S REQUIRED.



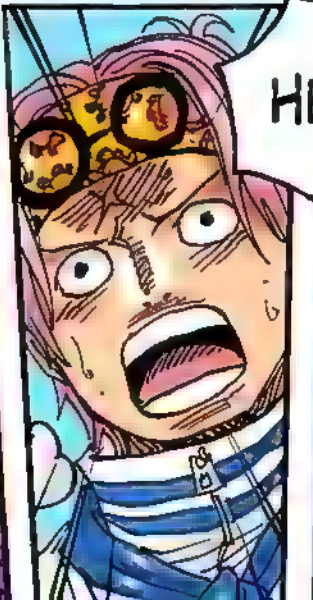
!!?



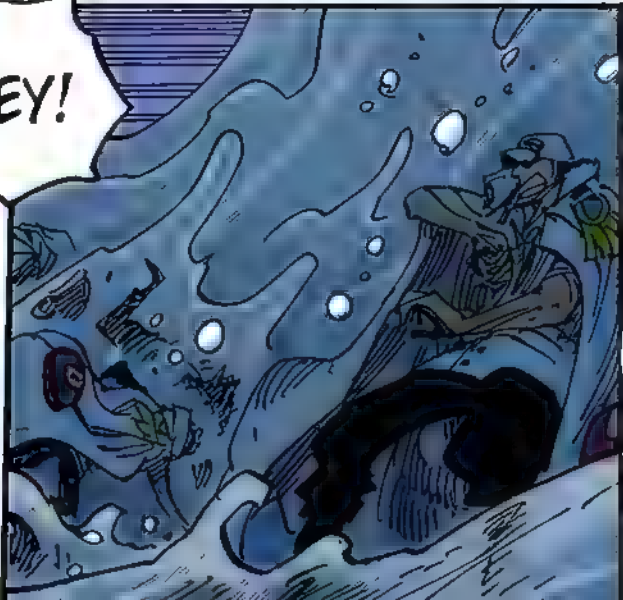
IT'S...

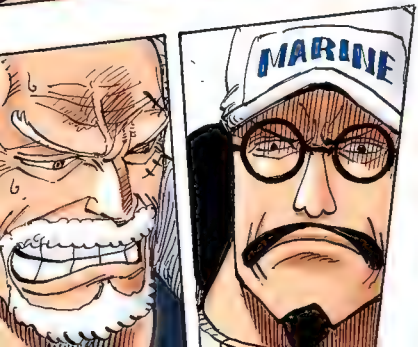
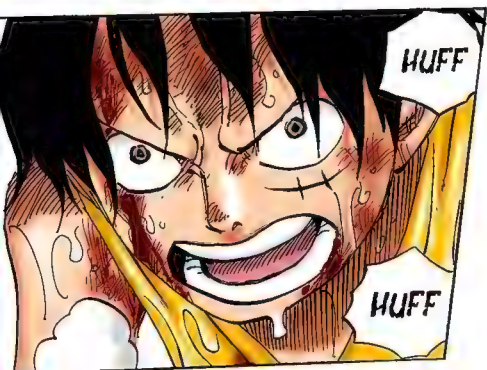
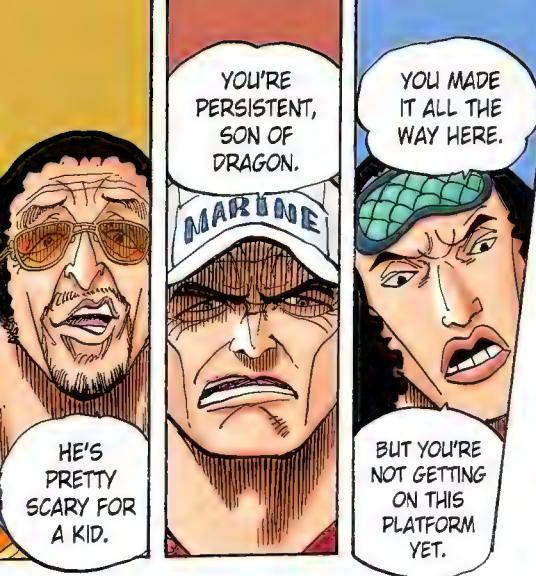


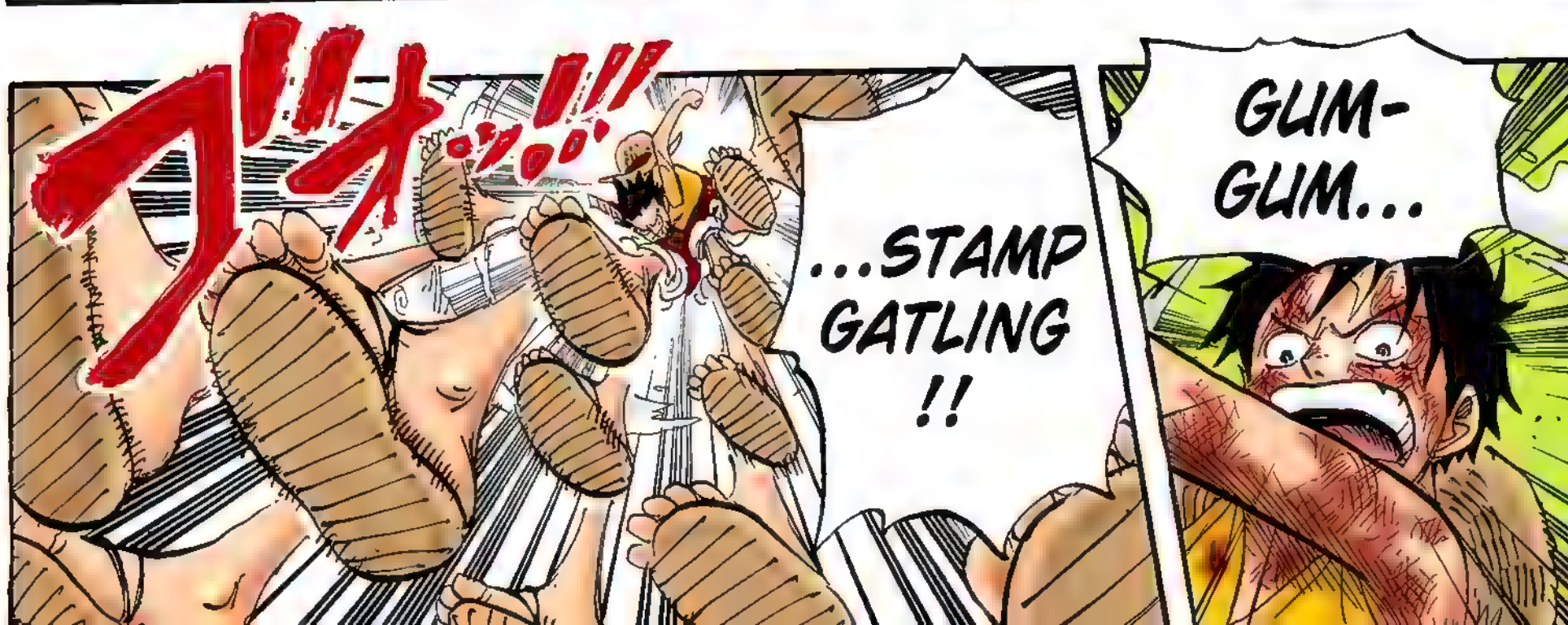
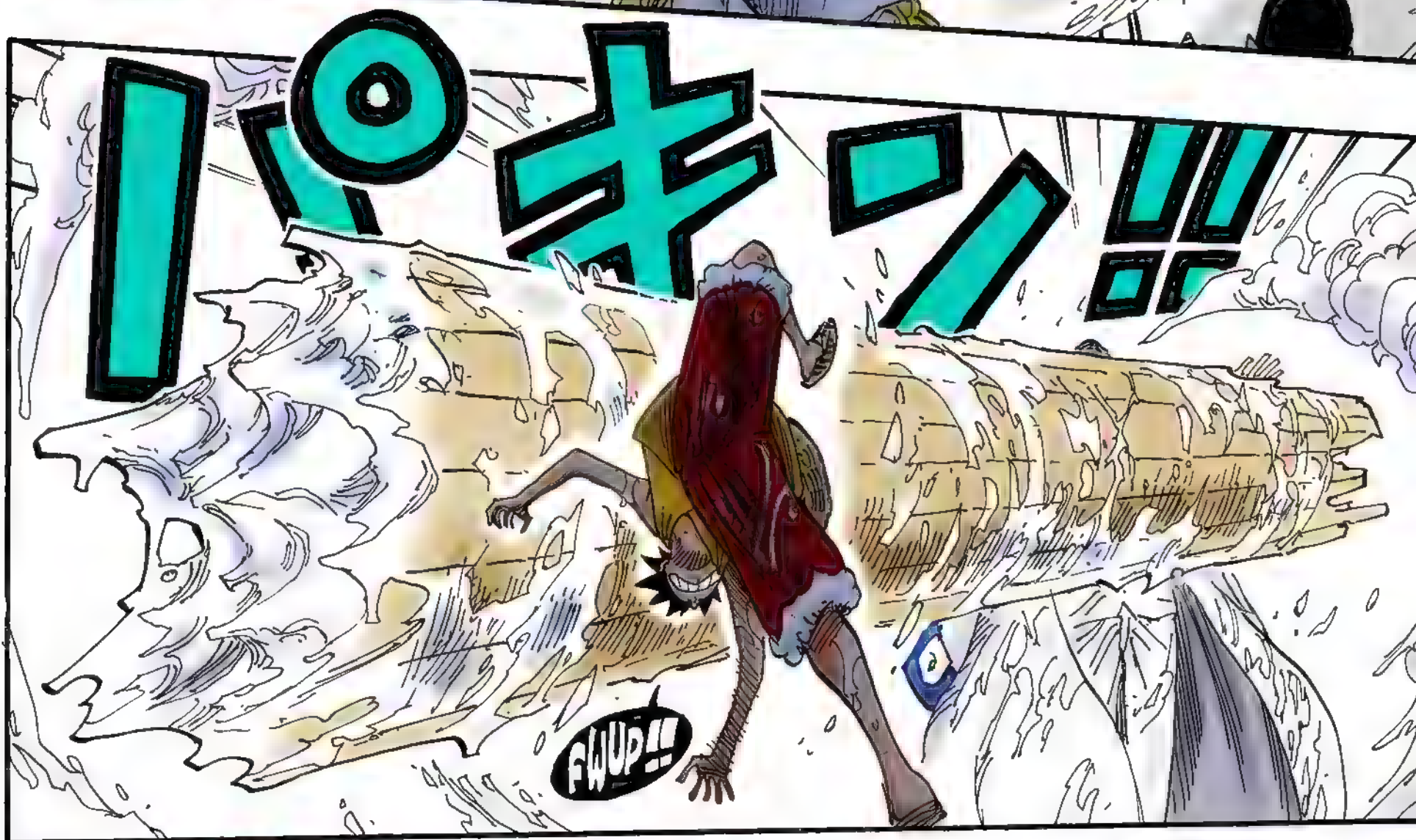
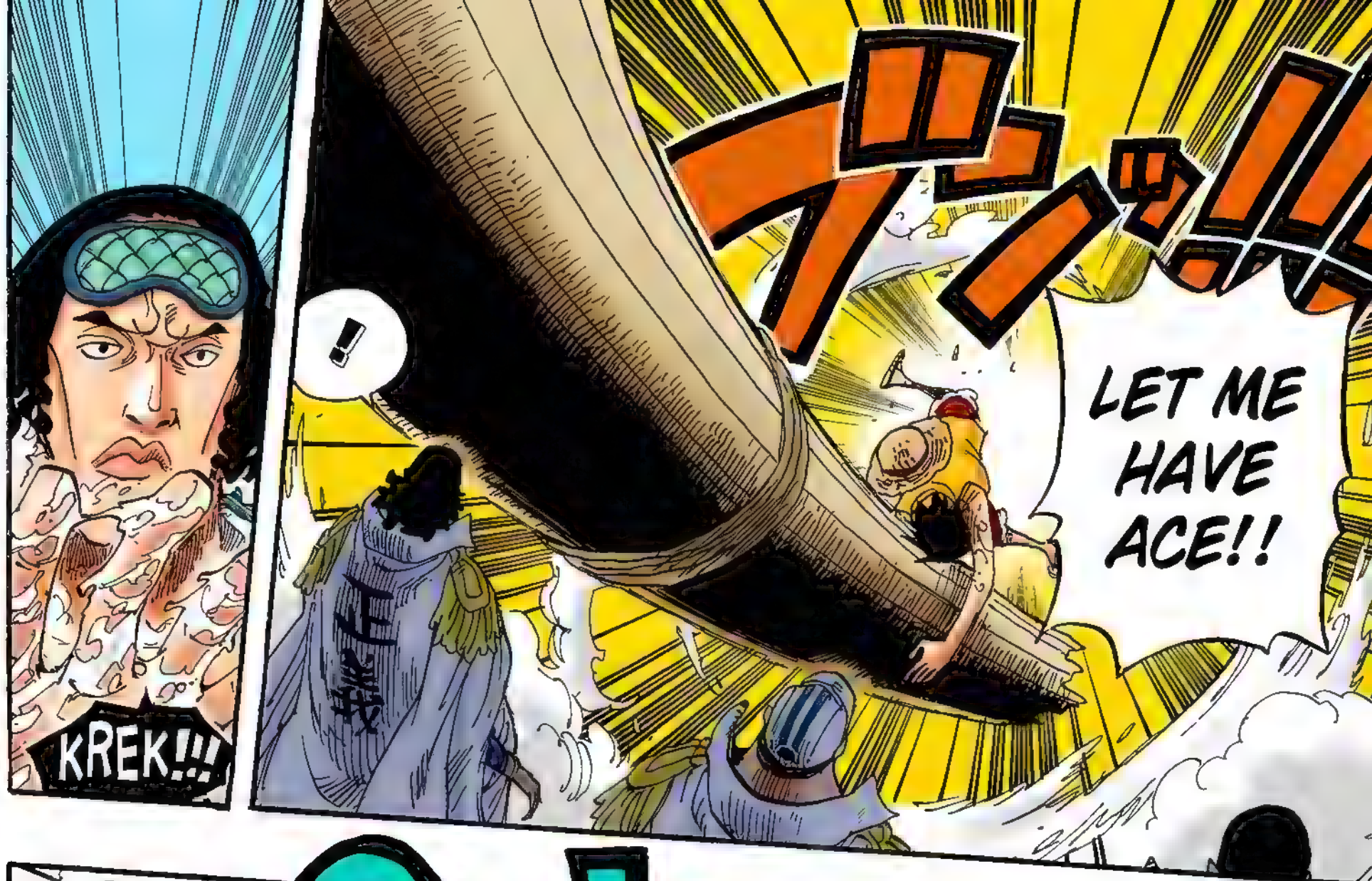
はっ

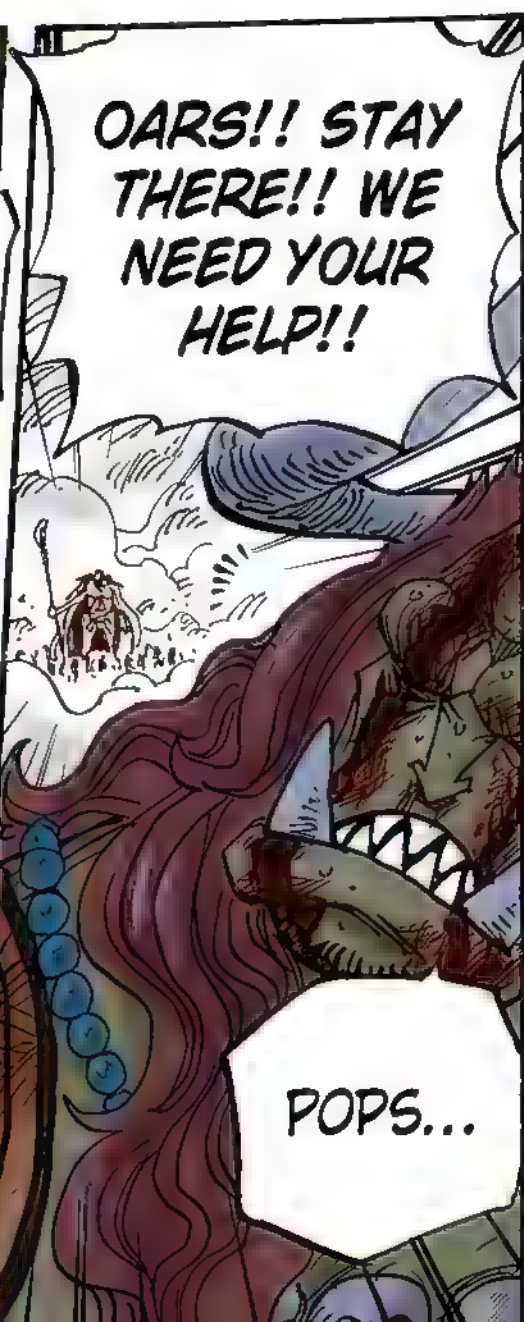
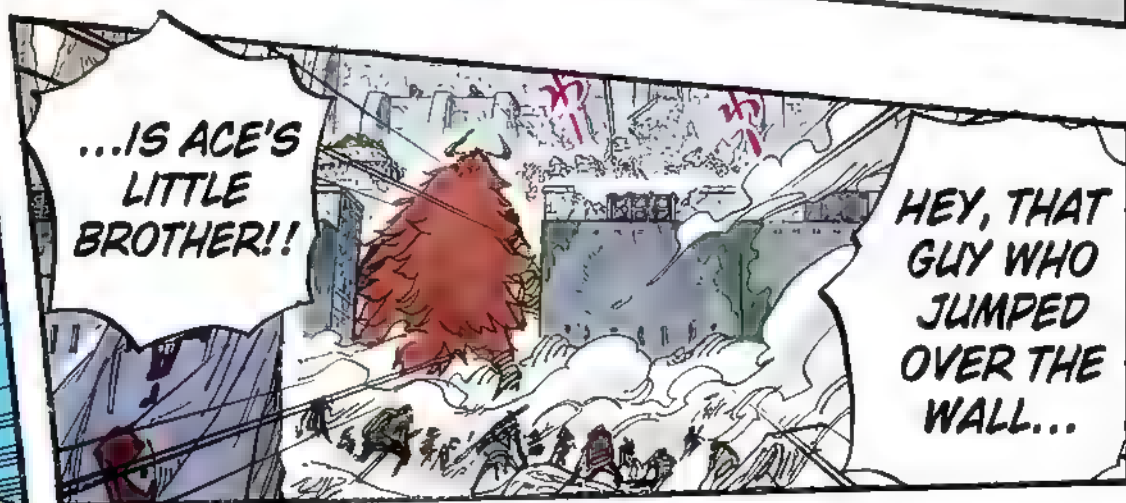
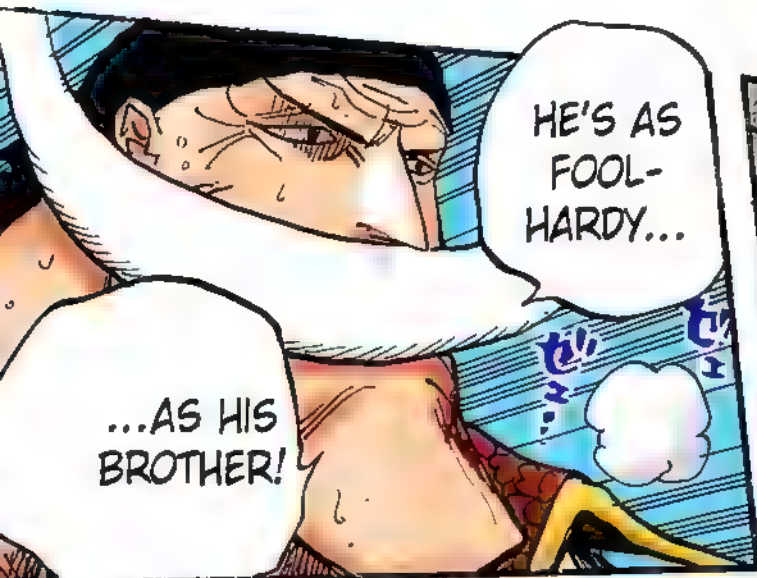
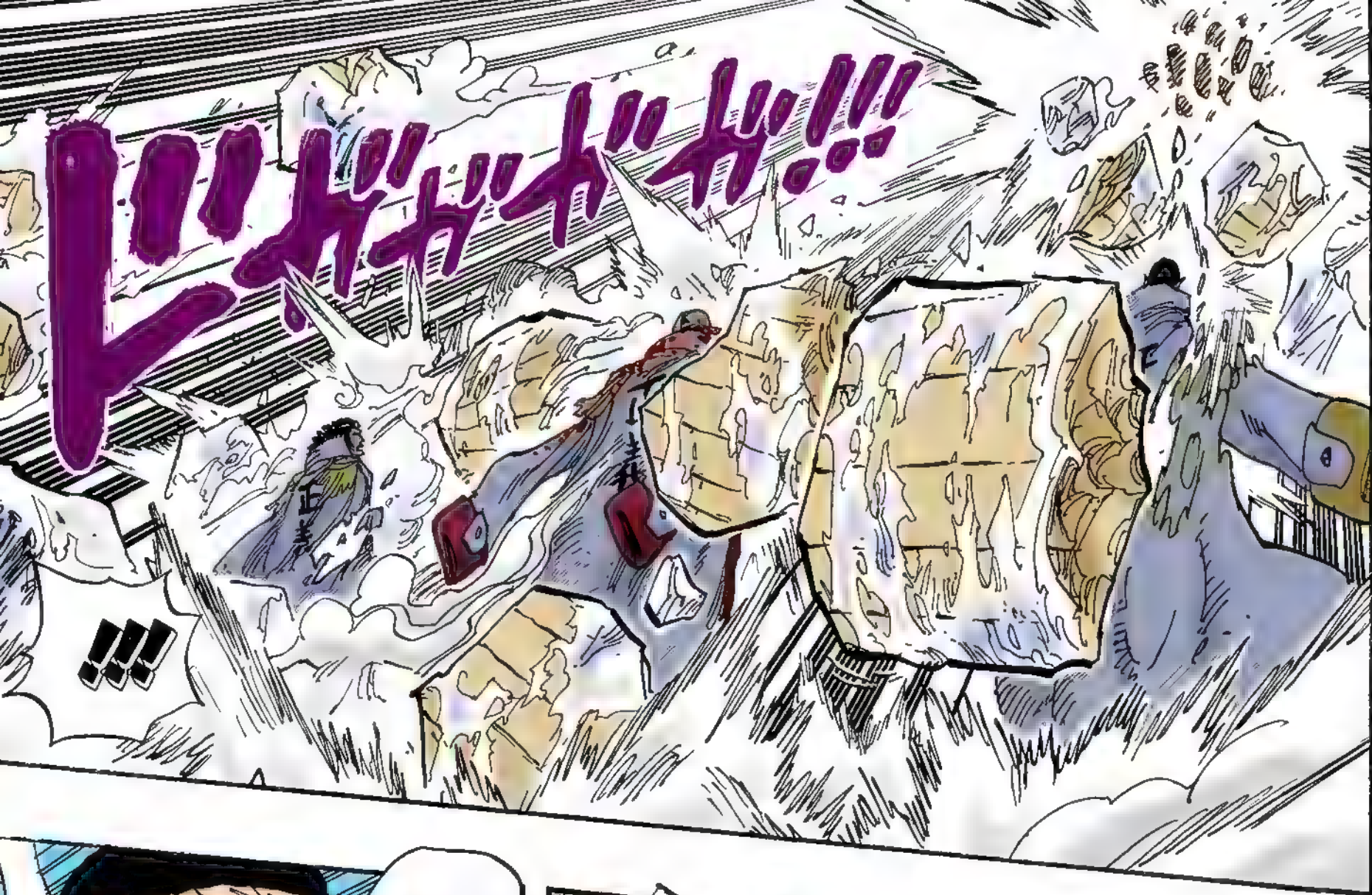


HEY!





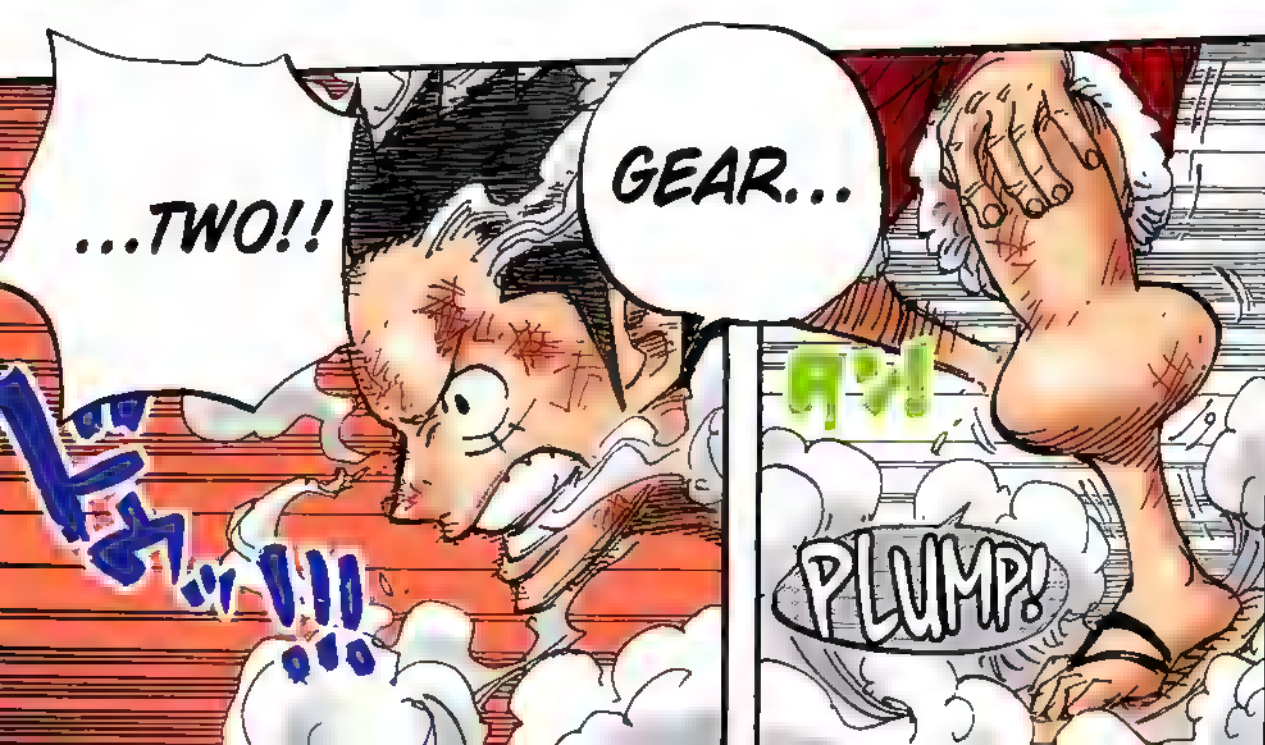
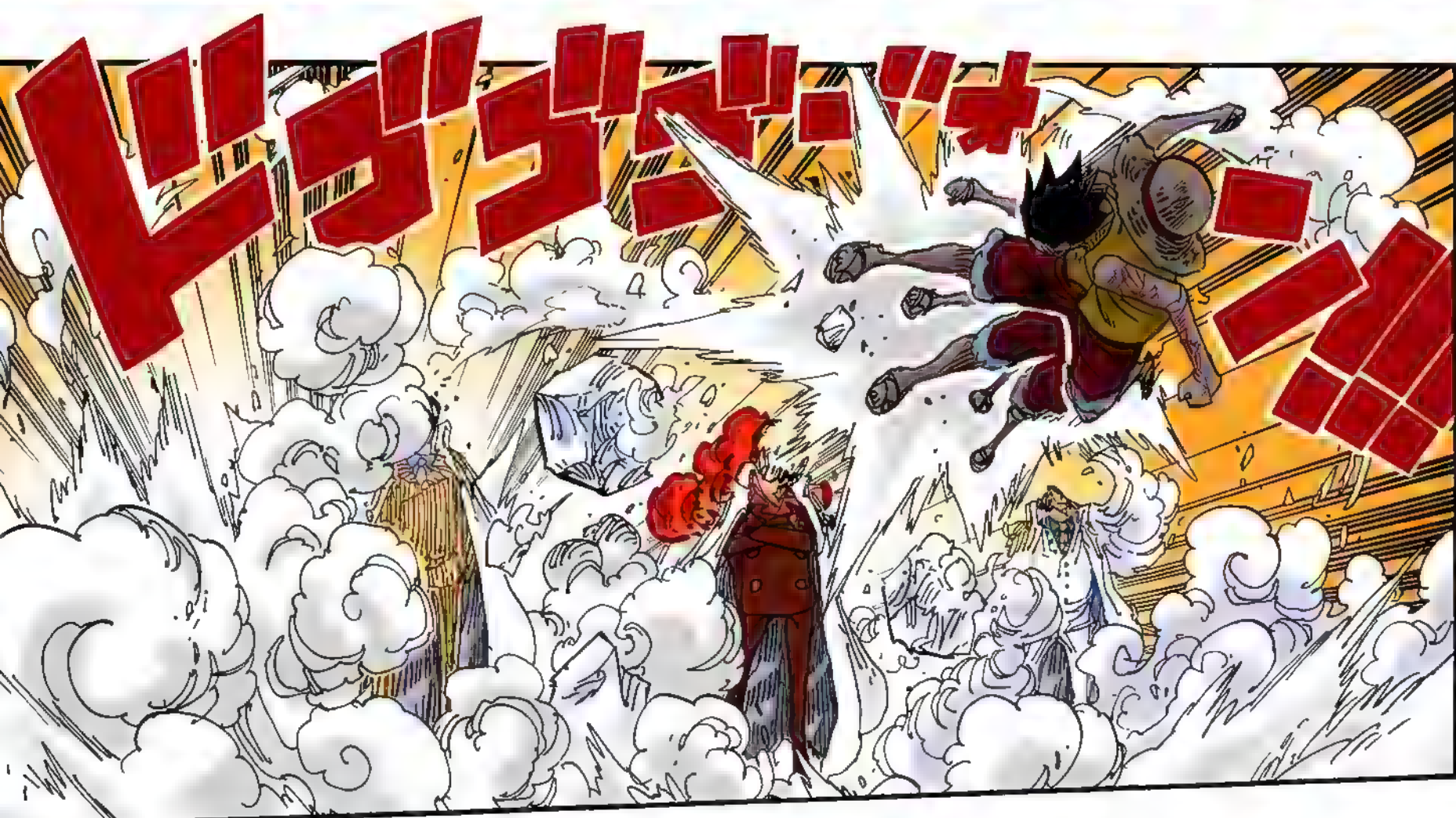
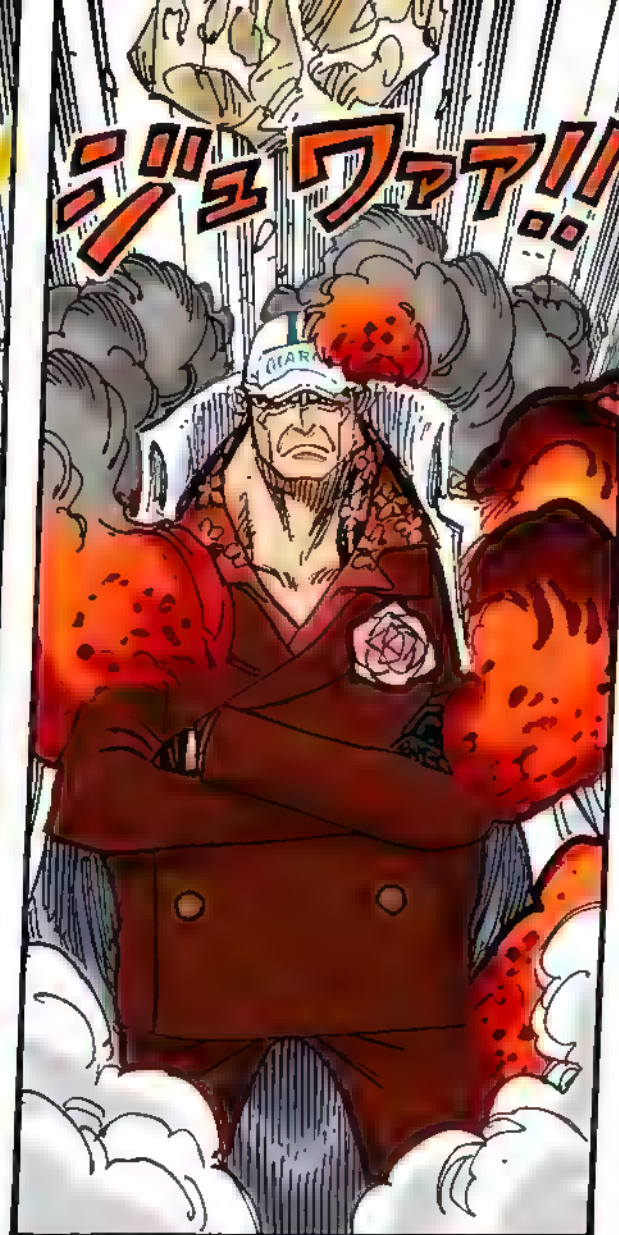


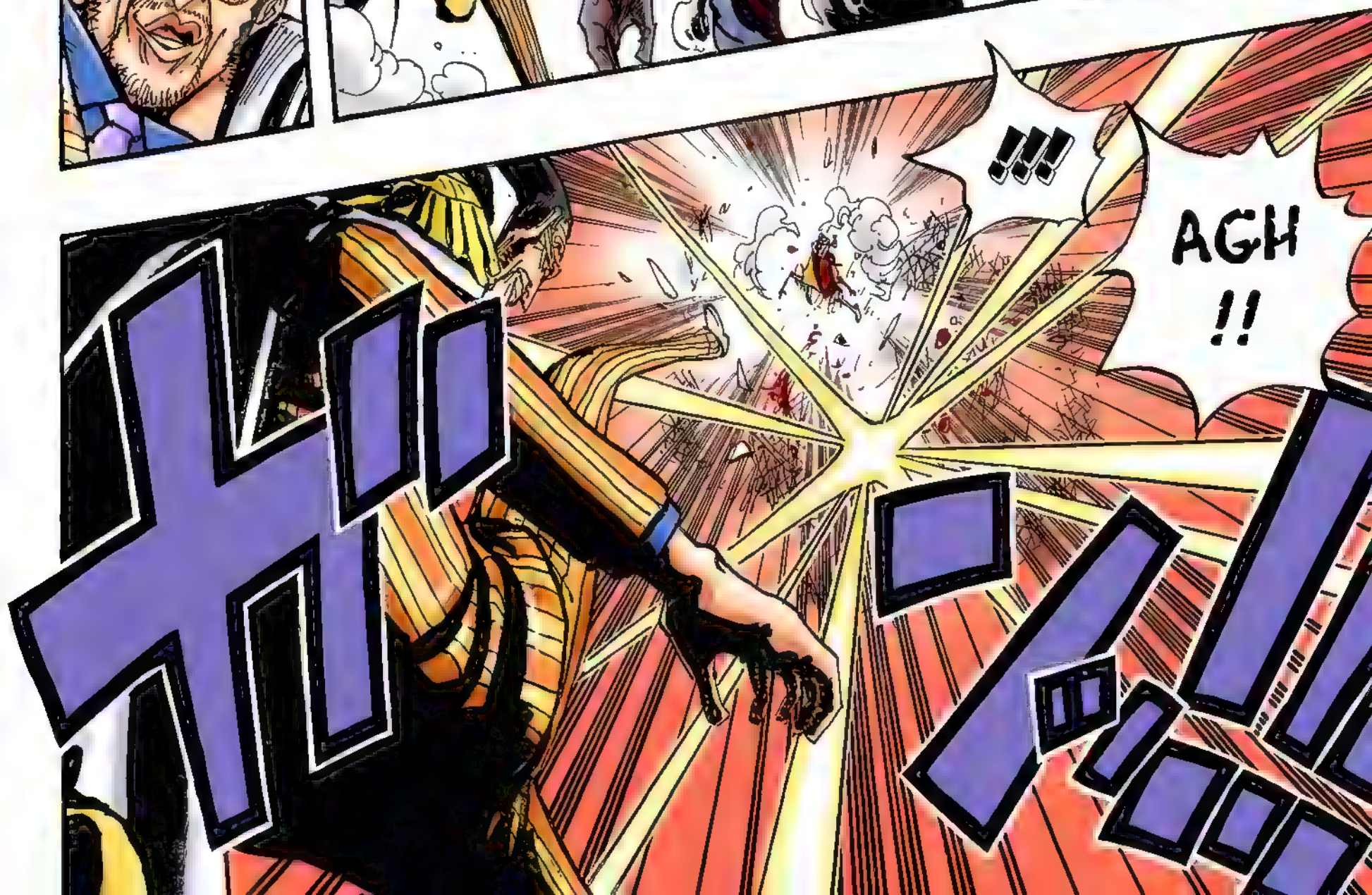
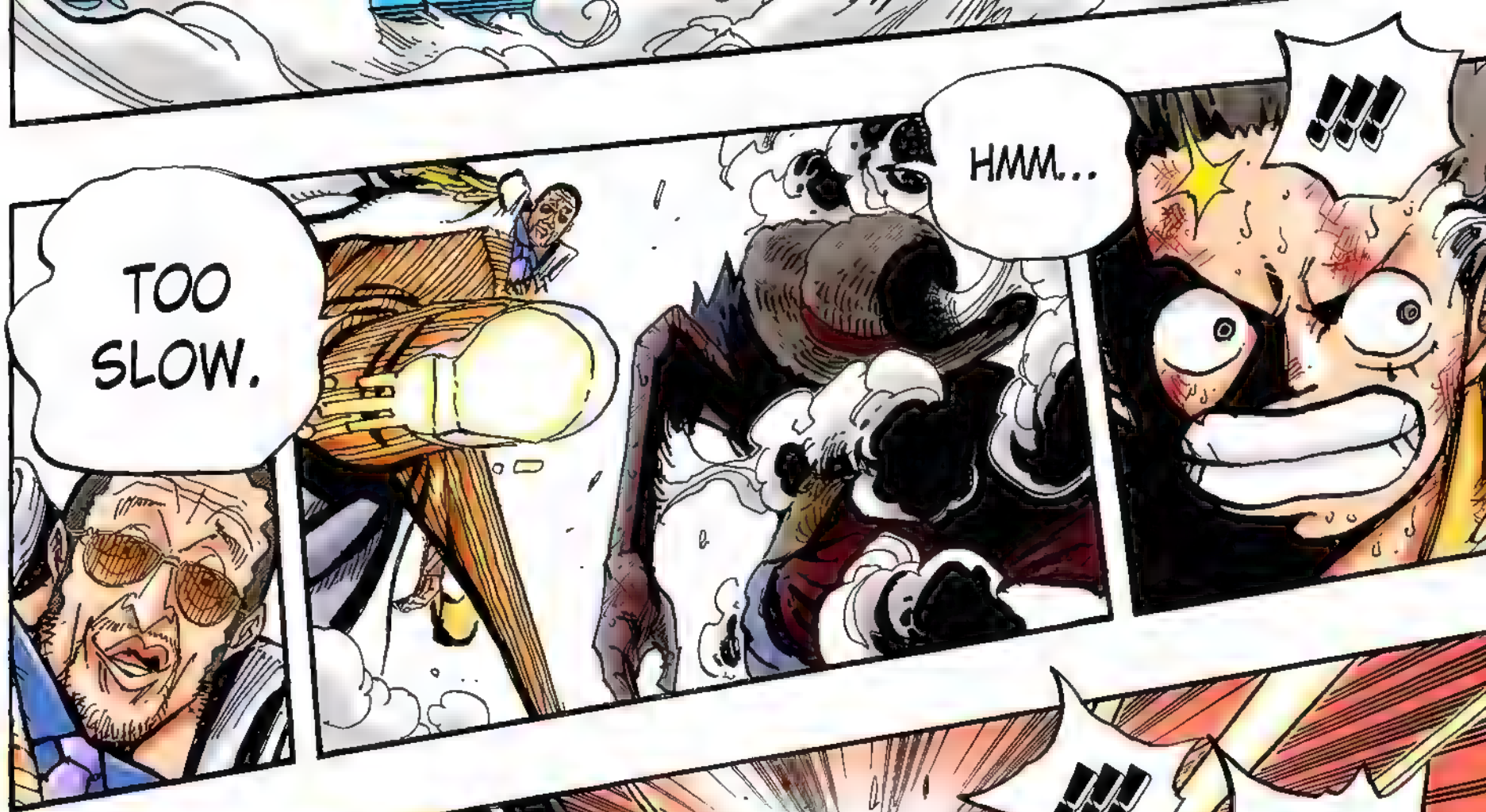
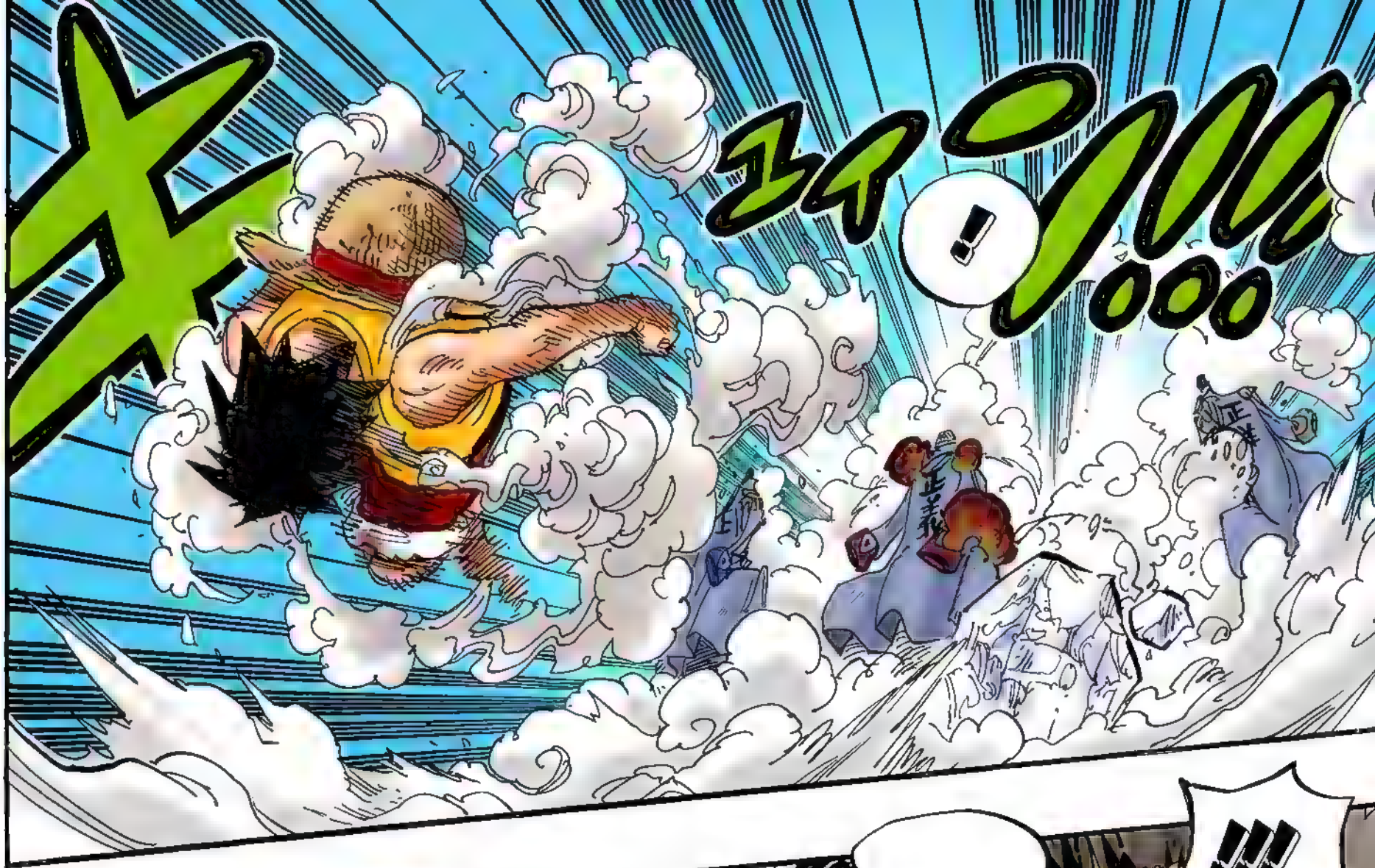


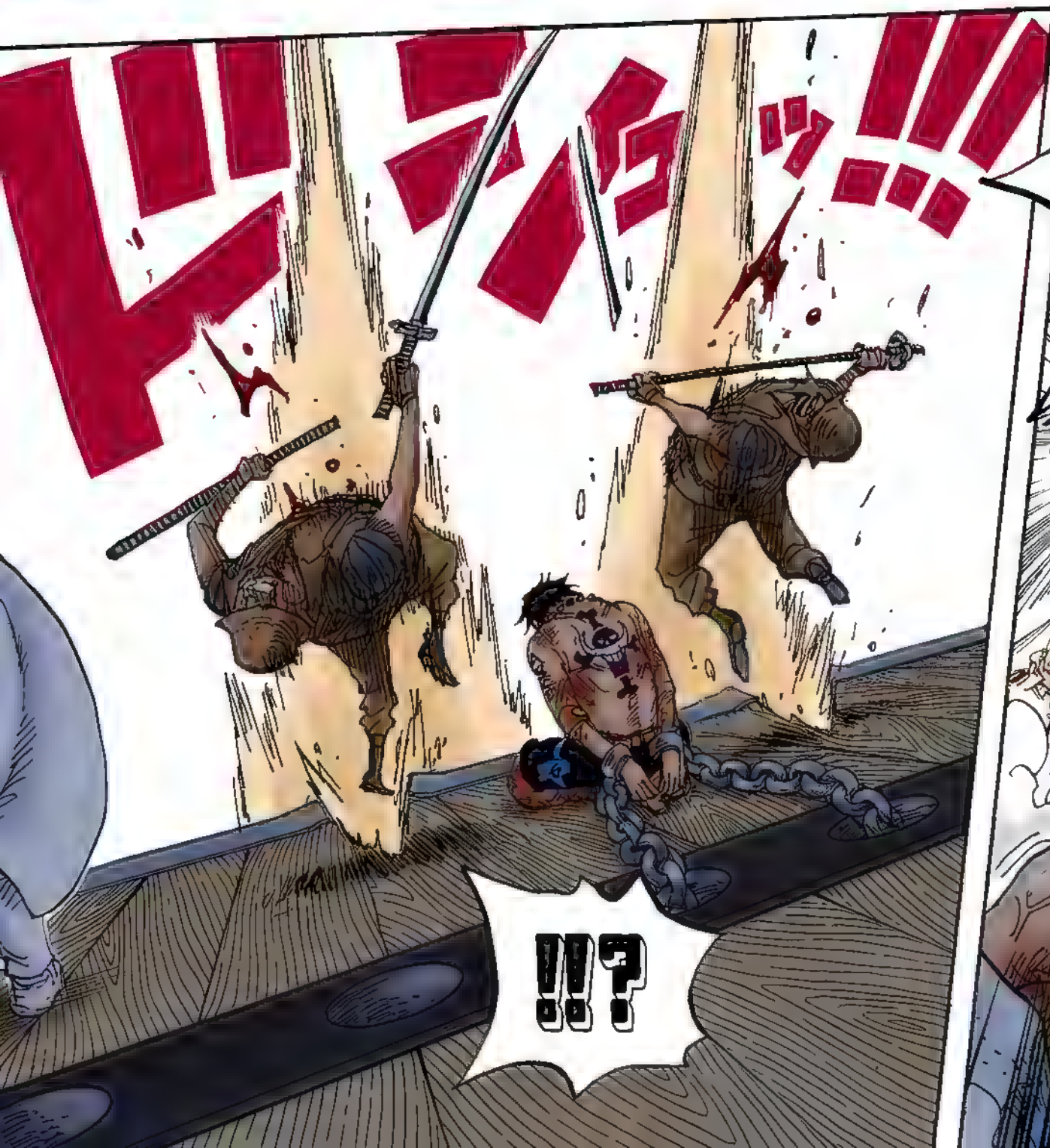
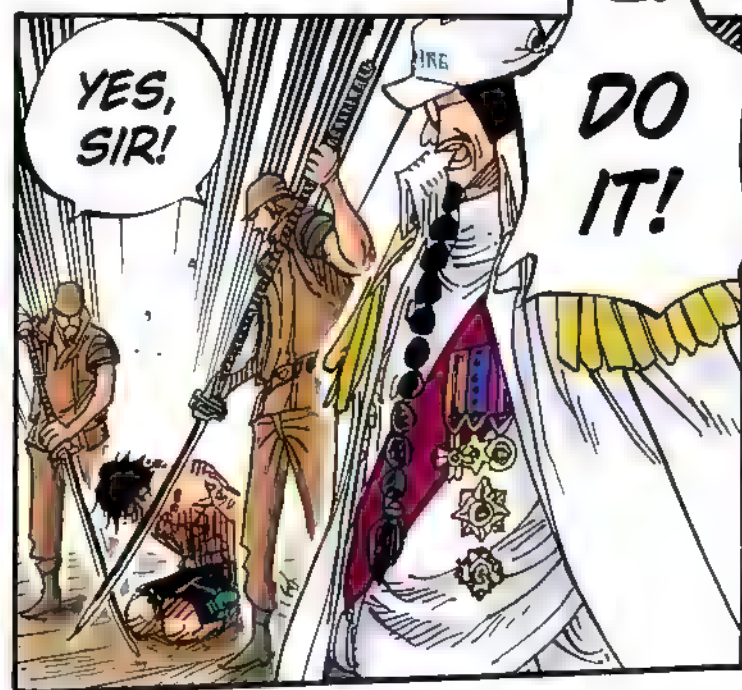
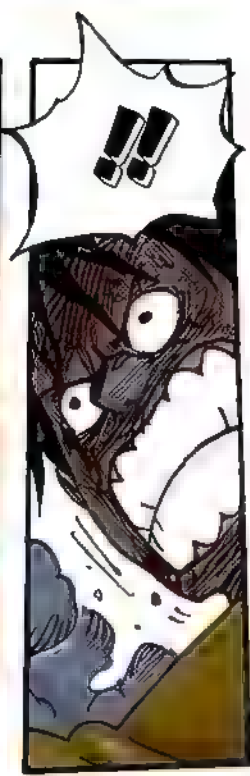
Chapter 566: RAID

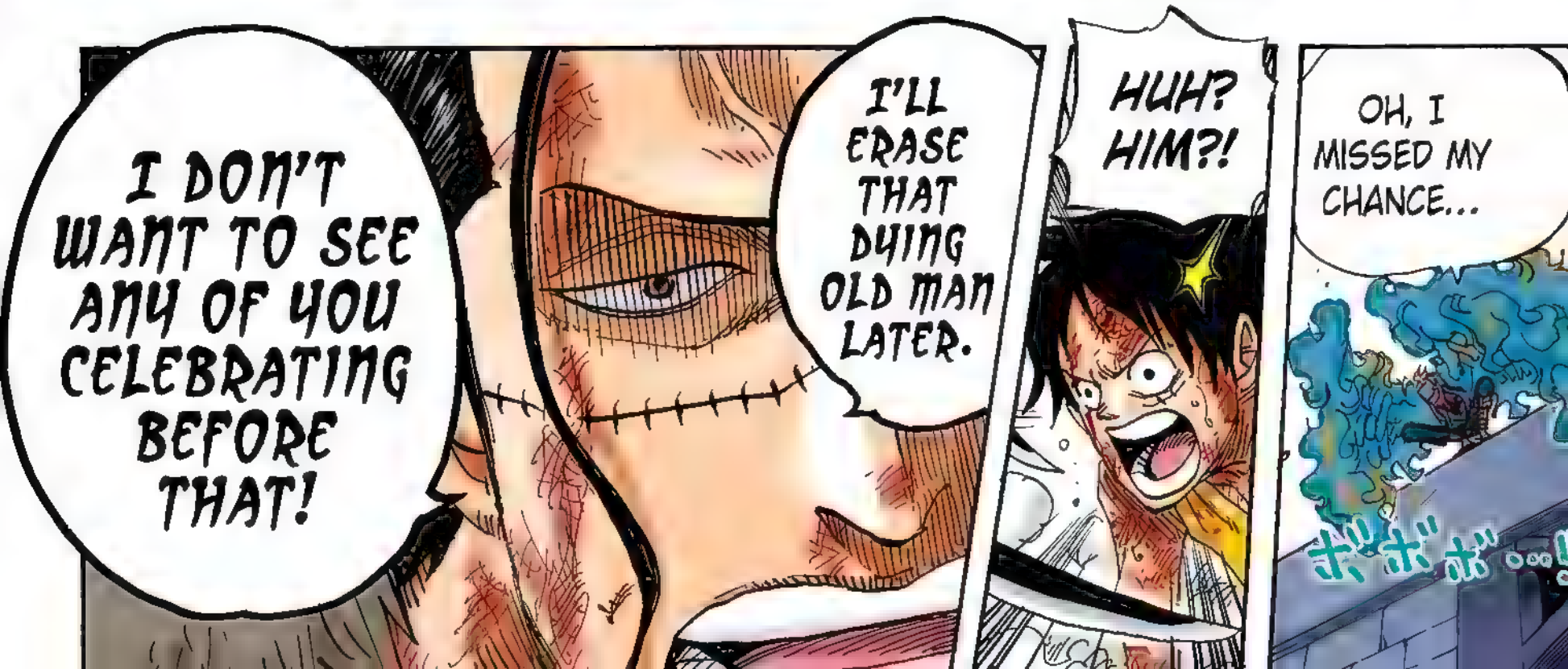
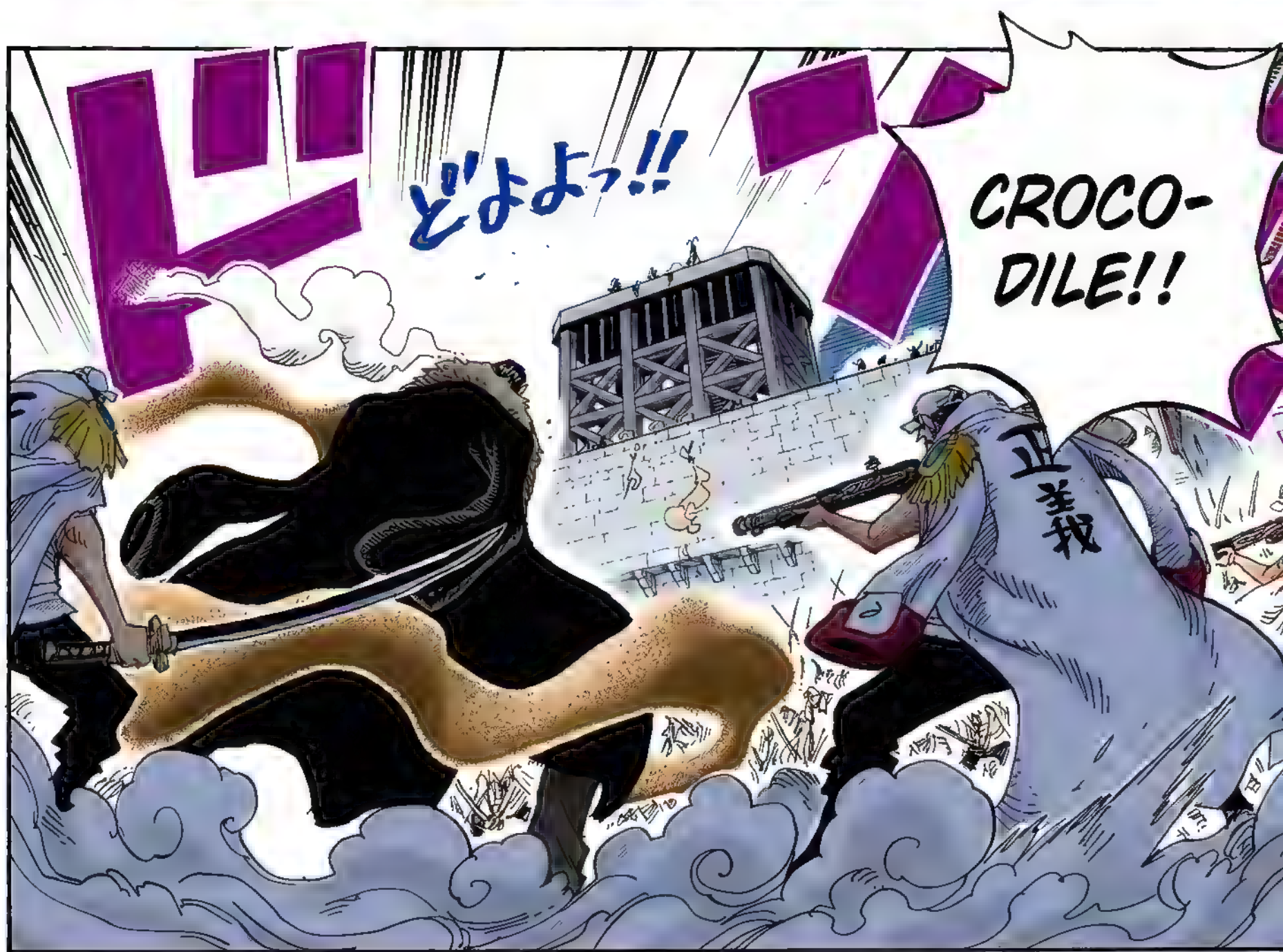
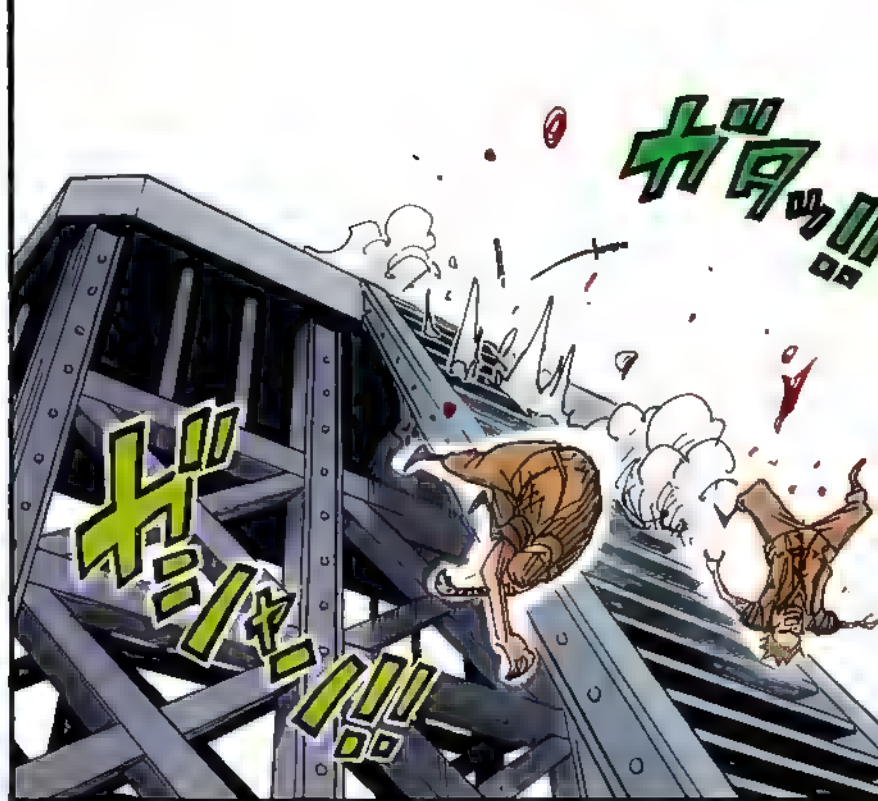
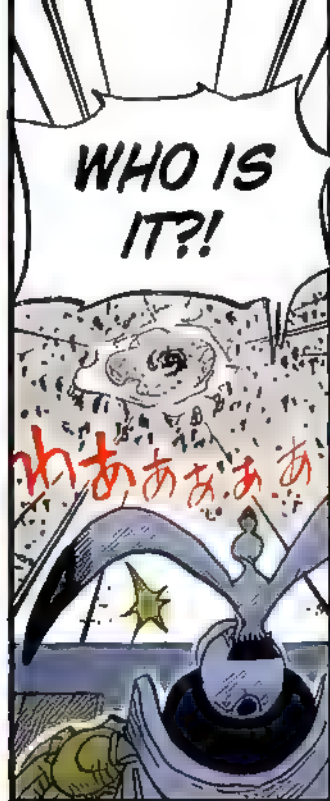


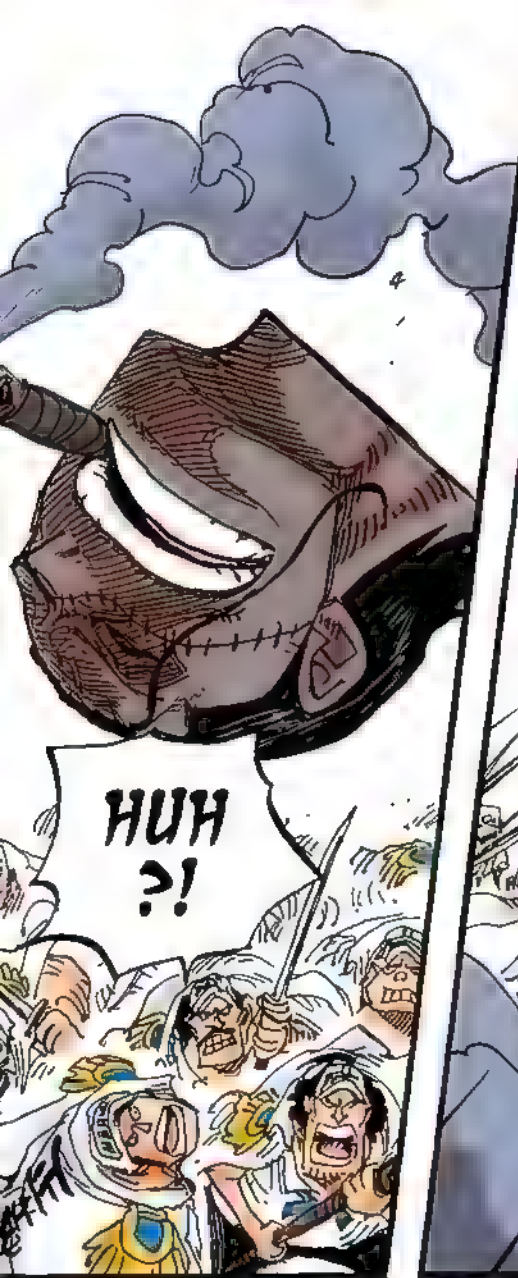
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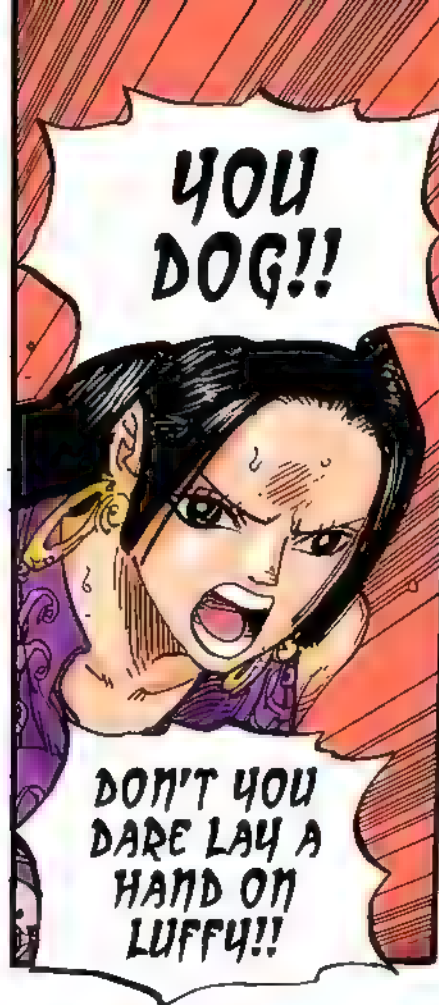












**YOU
DOG!!**

**DON'T YOU
DARE LAY A
HAND ON
LUFFY!!**

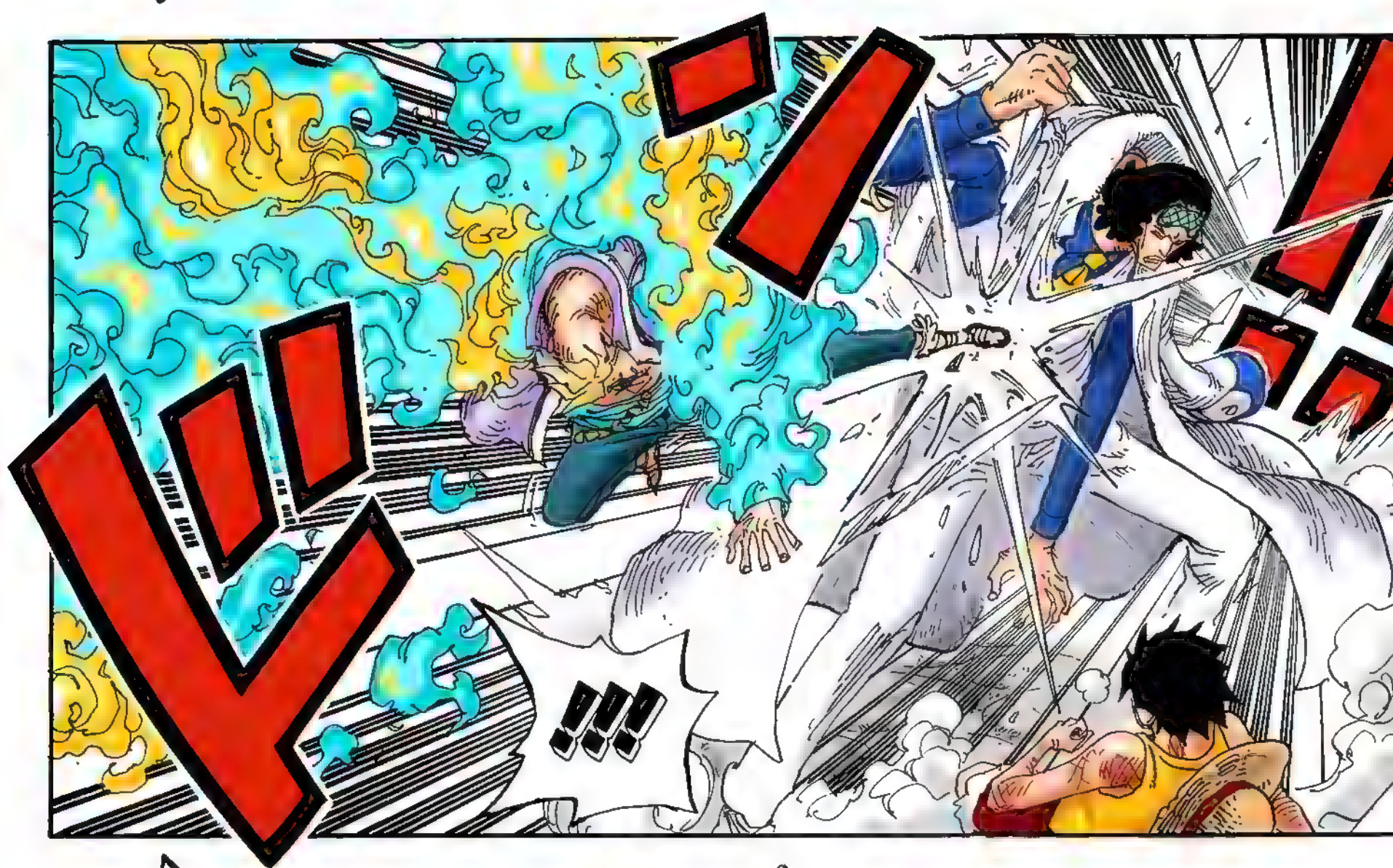


**OW!!
DAMN
IT!**

**I OWE YOUR
GRANDFATHER A
GREAT DEBT,
BUT YOU LEAVE
ME NO CHOICE.**

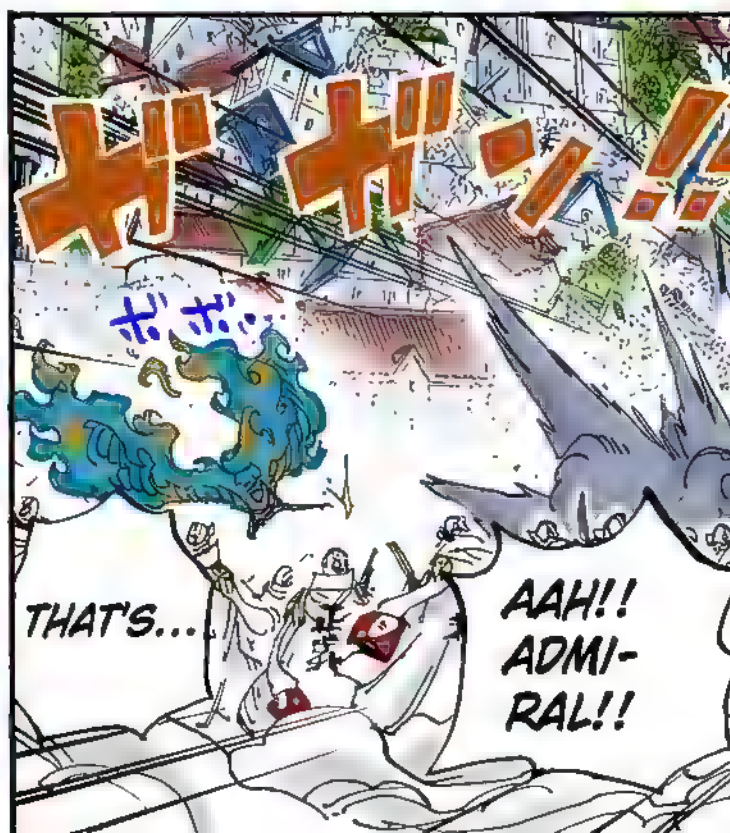
**YOU CHOSE
THIS PATH OF
DEATH YOUR-
SELF.**

**PLIP
PLIP**



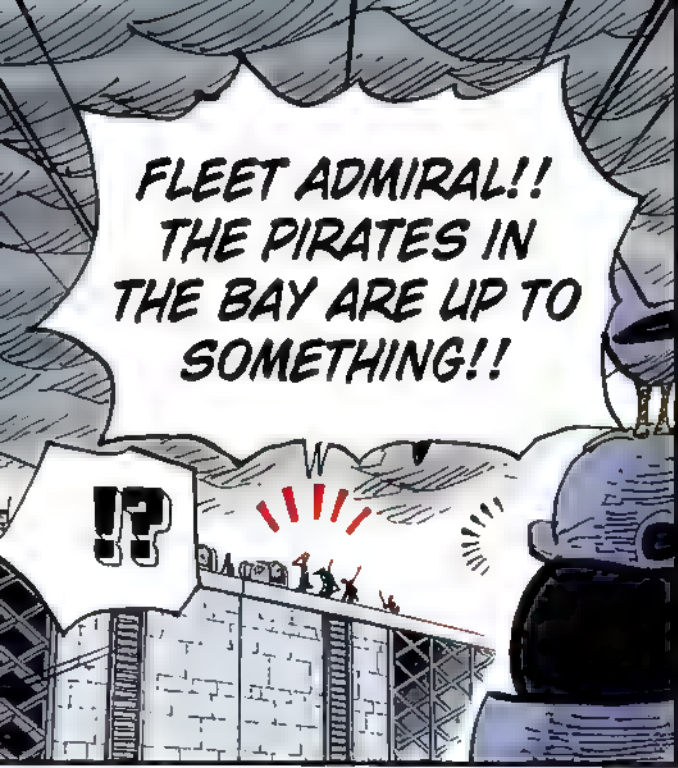
MARCO!!

**THE
LEADER OF
DIVISION
!!!**



THAT'S...

**AAH!!
ADMI-
RAL!!**



FLEET ADMIRAL!!
THE PIRATES IN
THE BAY ARE UP TO
SOMETHING!!



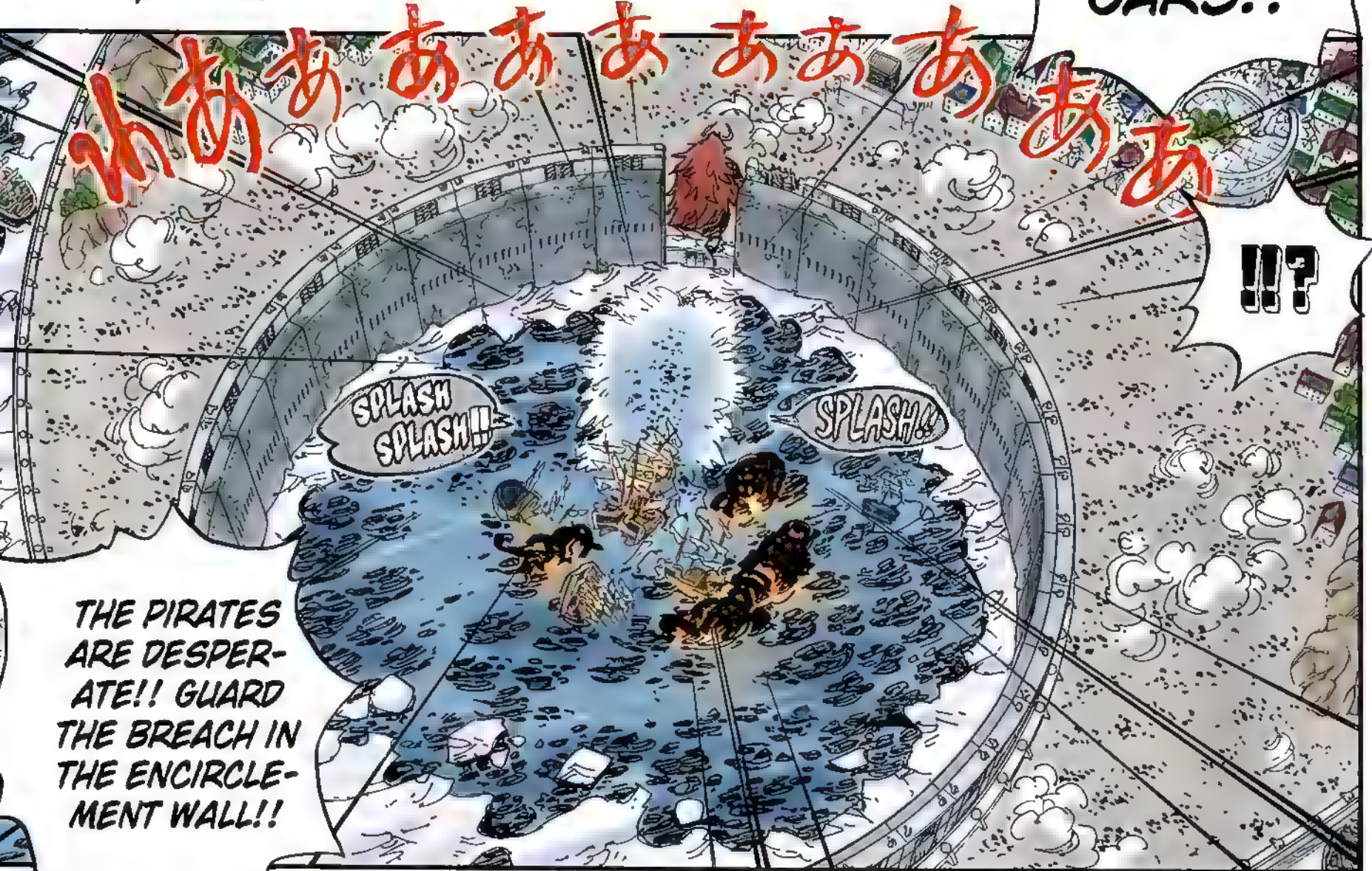
THOSE DEVIL
FRUIT PEOPLE
ARE JUMPING
OVER THE
WALL!!

THREE OF
'EM BROKE
THROUGH THE
BLOCKADE!!

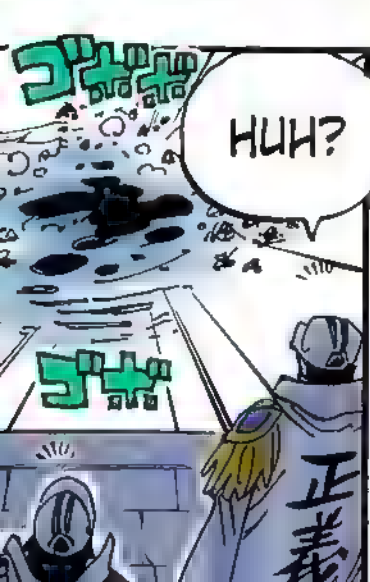


WE HAVE
TO GET
TO THE
PLAZA!!

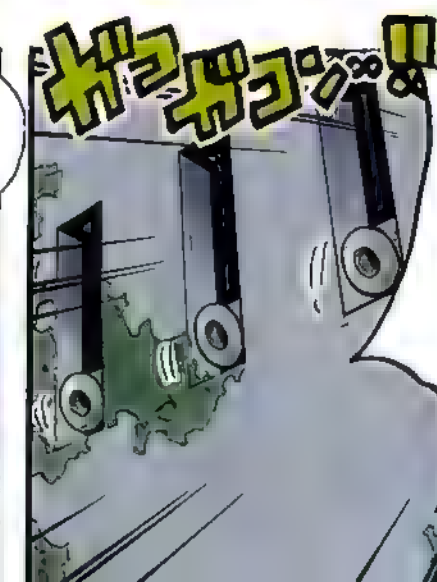
HURRY!!
SWIM
TOWARD
OARS!!



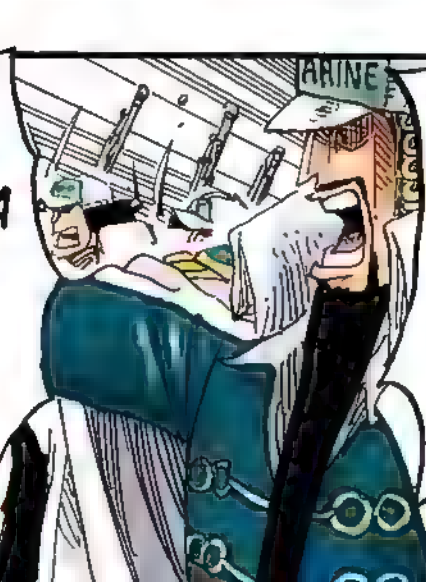
THE PIRATES
ARE DESPER-
ATE!! GUARD
THE BREACH
IN THE ENCIR-
LEMENT WALL!!



HUH?



THEY'RE
DUCKS IN A
BARREL!!
FIRE AT
WILL!!



THEY HAVE
NO SHIP AND
NO FOOTING!!
THOSE PIRATE
FOOLS ARE
INSANE WITH
PANIC!!

ドゴォン!!

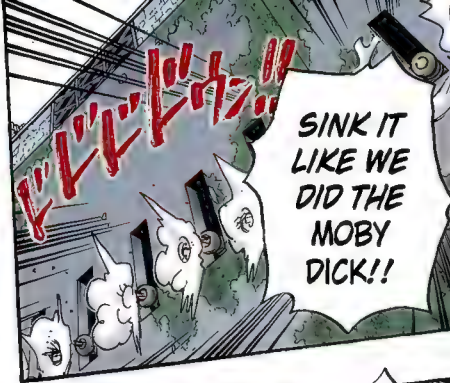
GRAAAGH
!!

...!!!

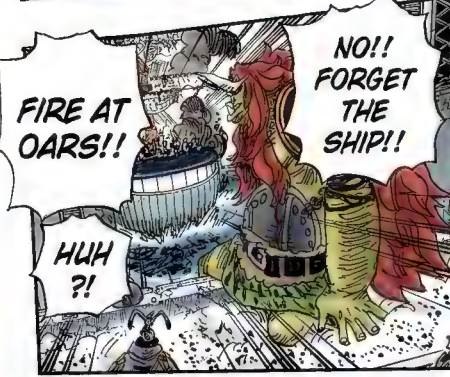
HE PULLED
THE SHIP
ASHORE!!

!!?

AAAAH
!!



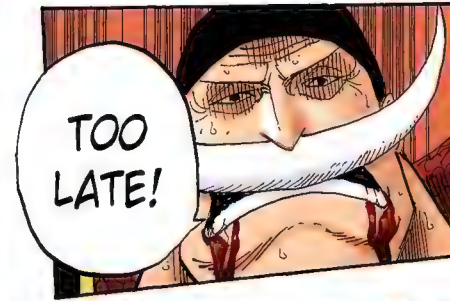
SINK IT
LIKE WE
DID THE
MOBY
DICK!!



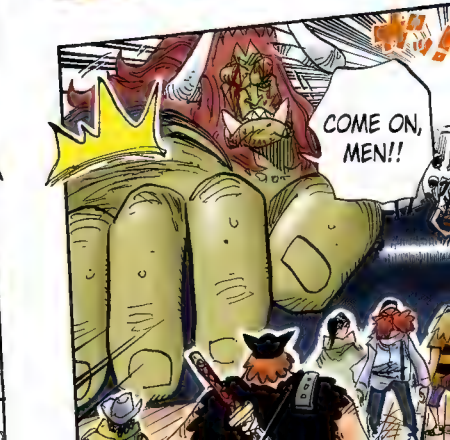
NO!!
FORGET
THE
SHIP!!

FIRE AT
OARS!!

HUH
?!

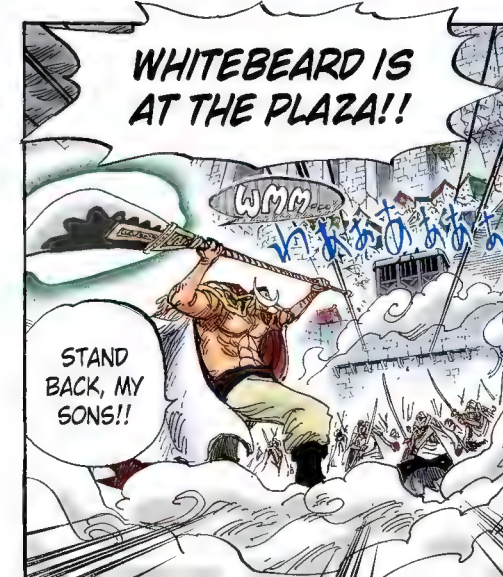
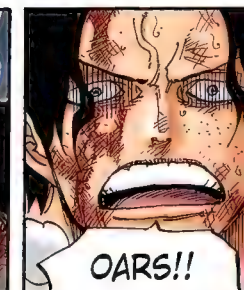
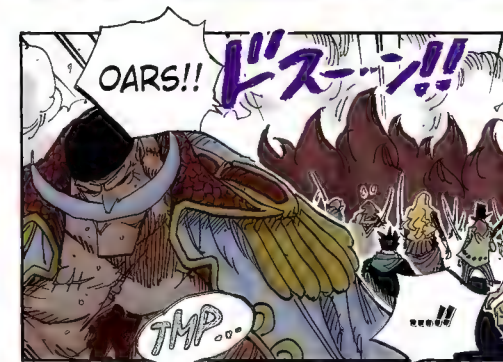
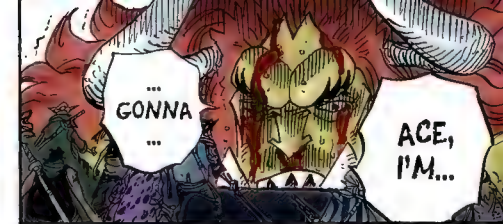


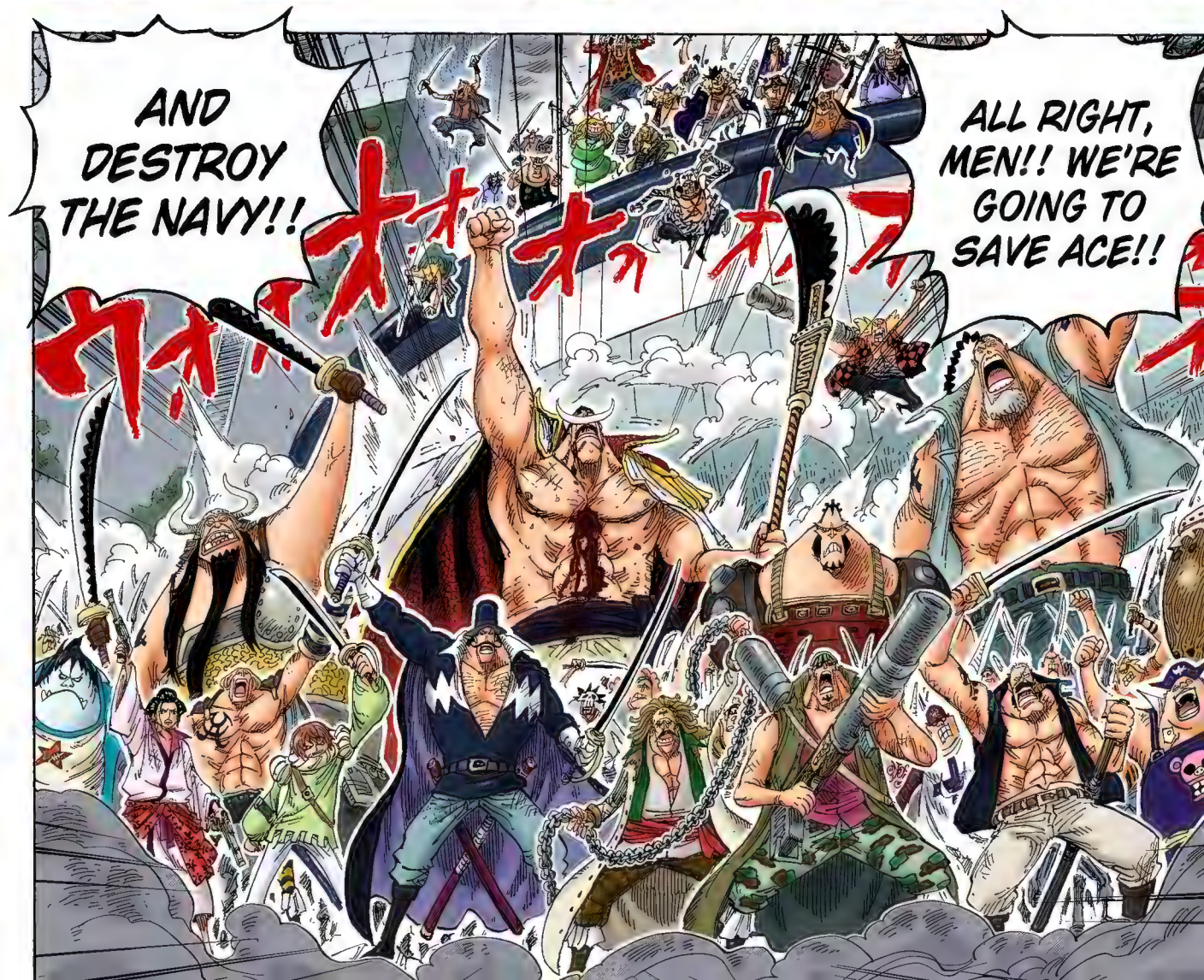
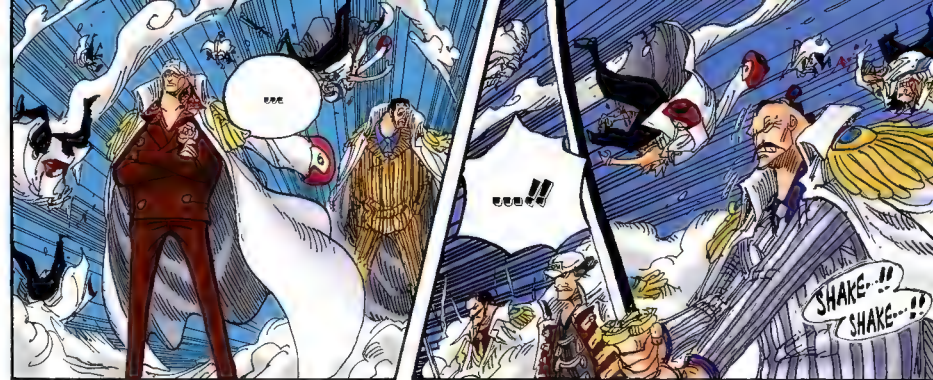
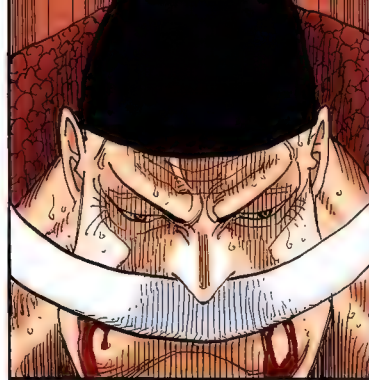
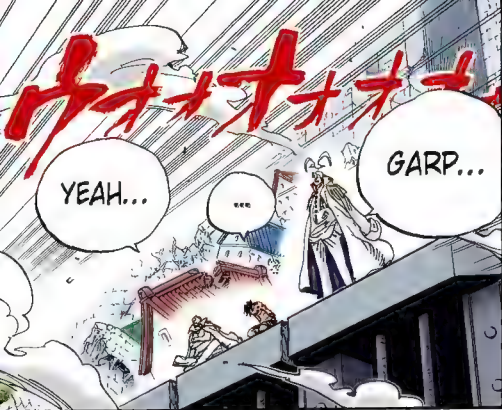
TOO
LATE!

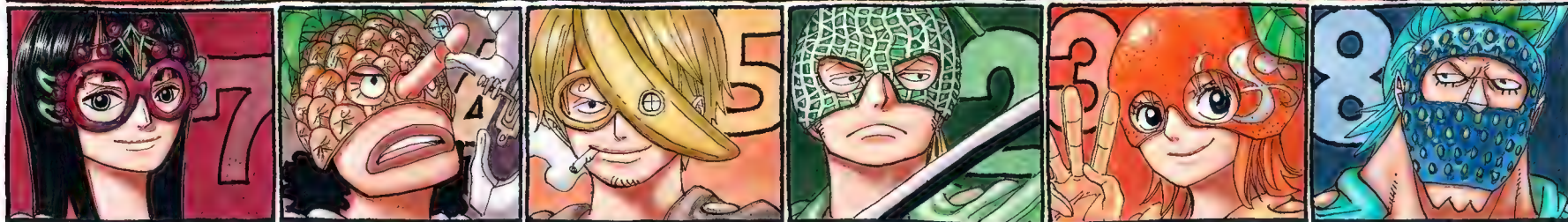
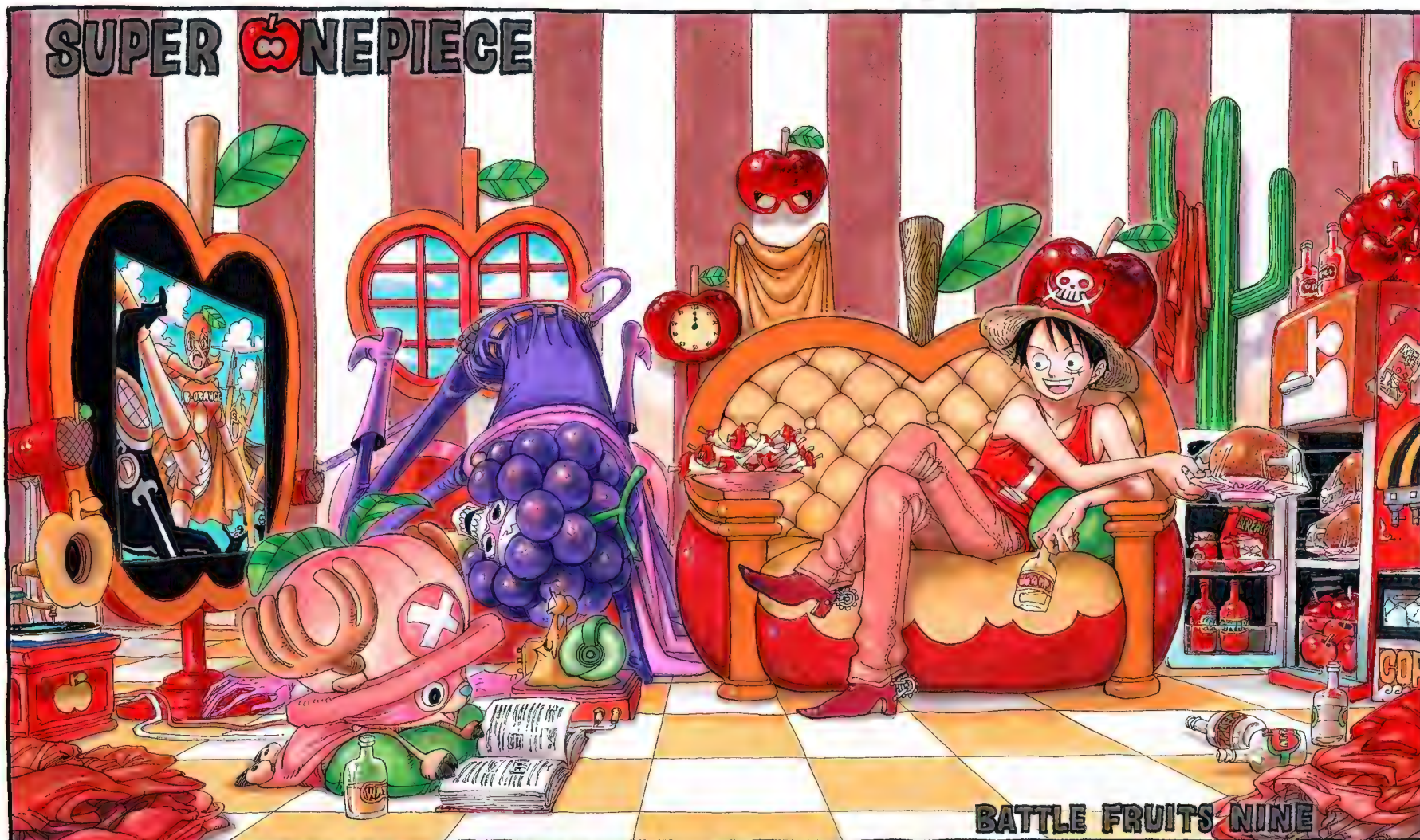


COME ON,
MEN!!

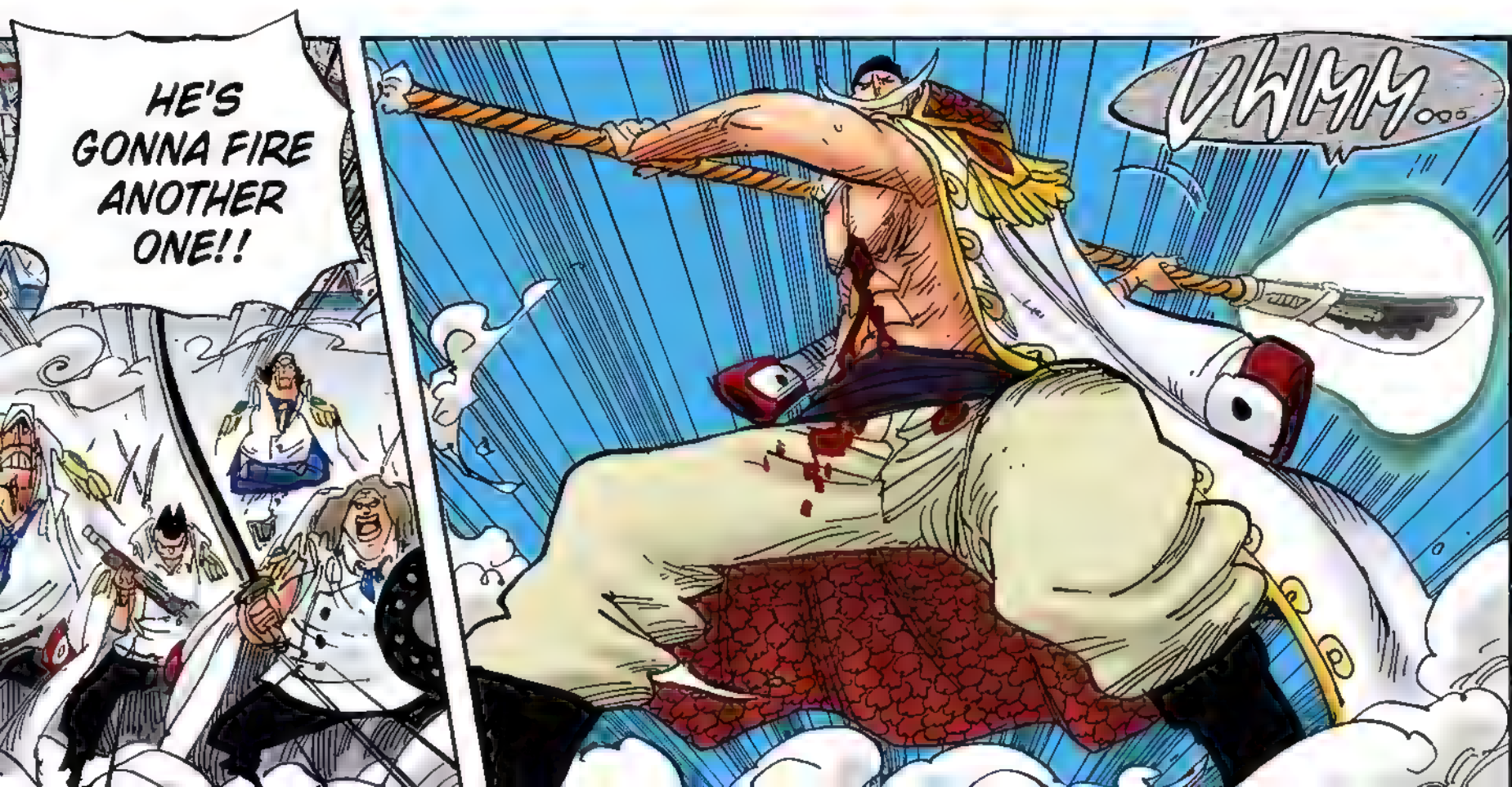
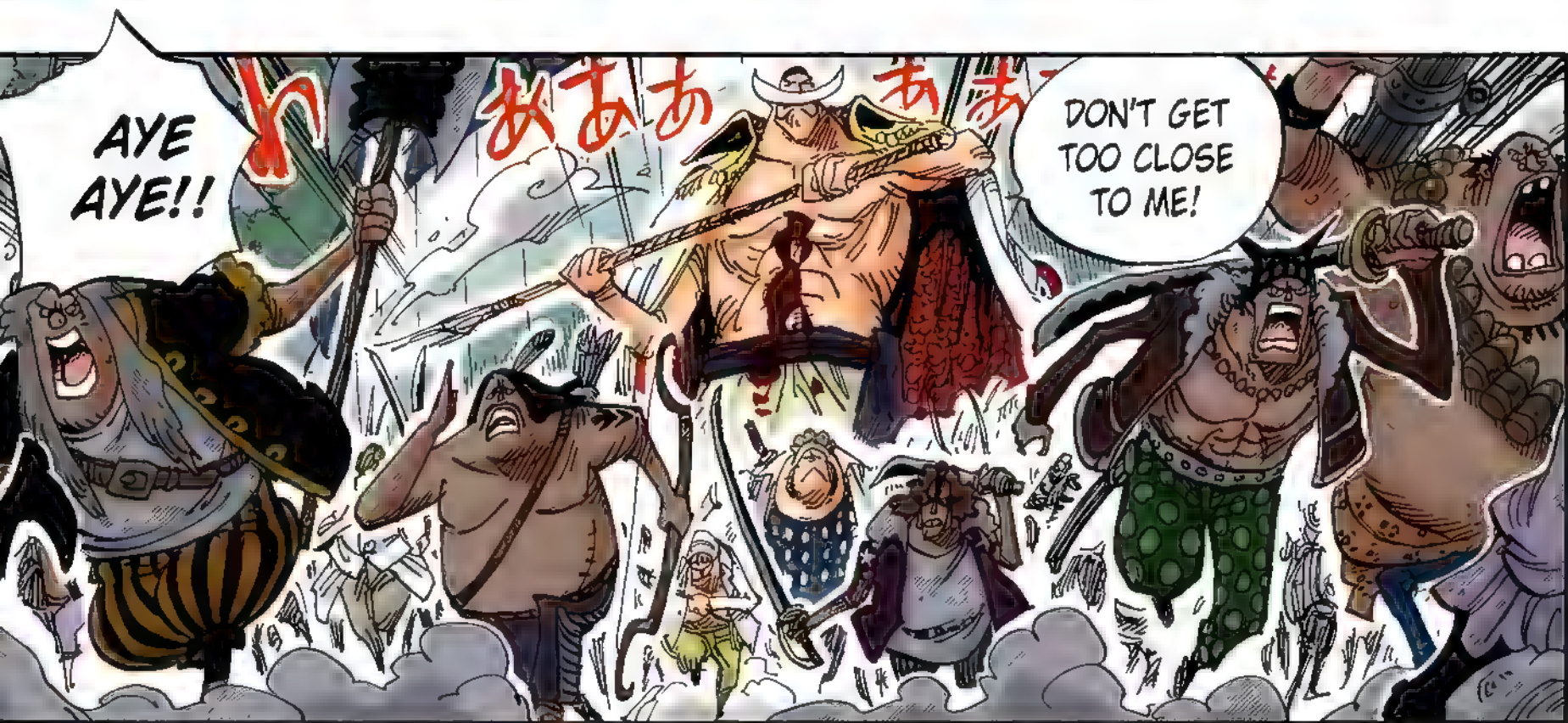


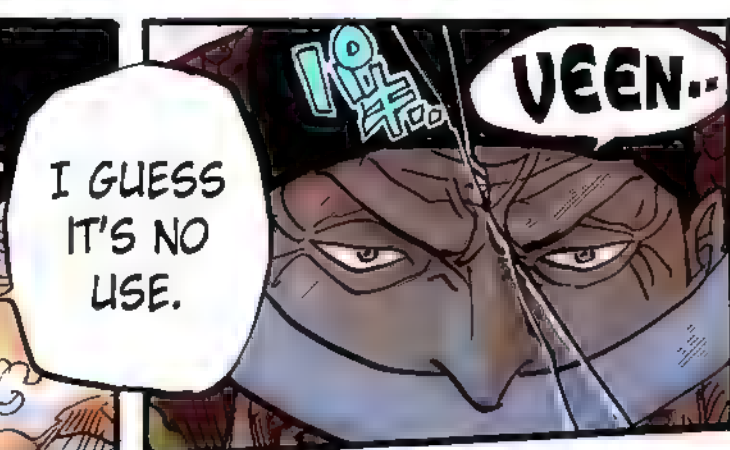
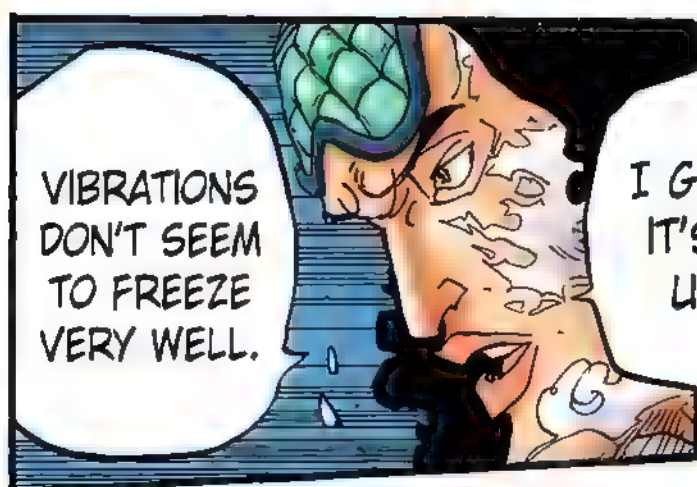
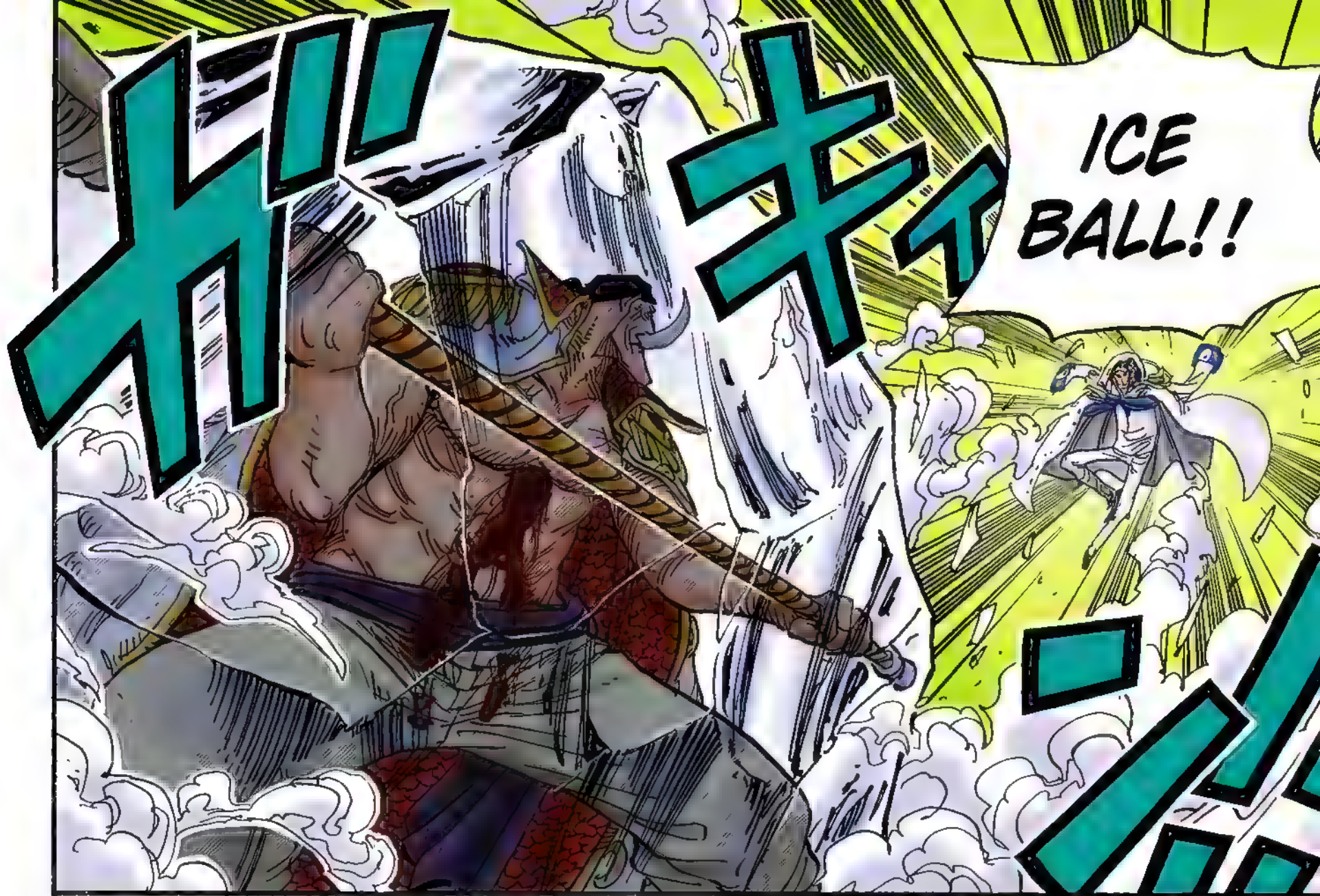


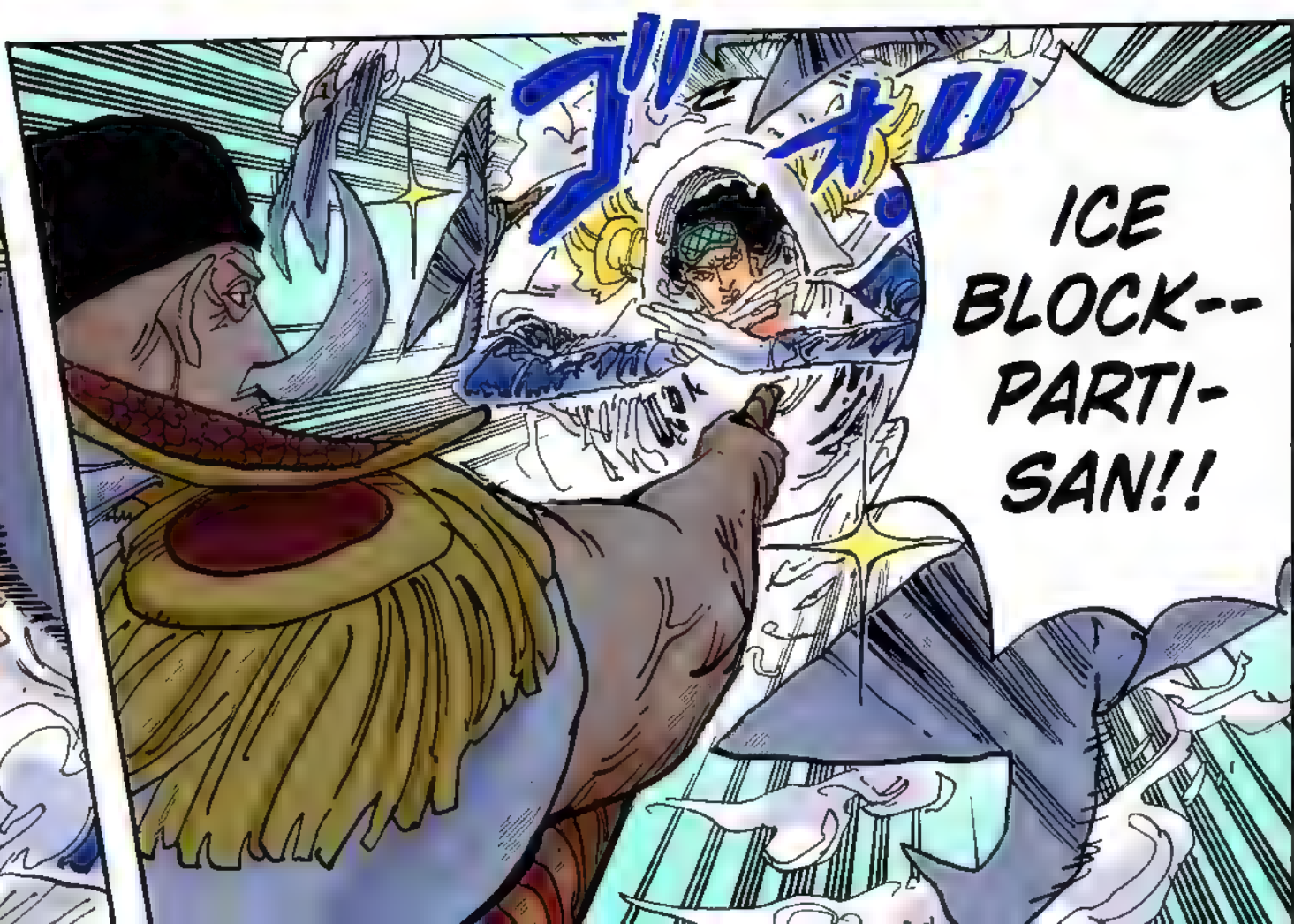
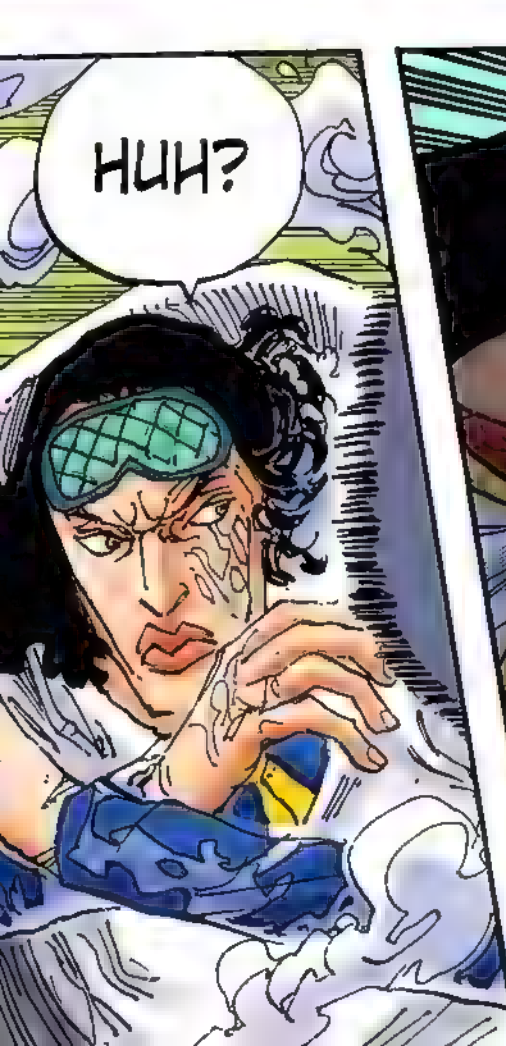
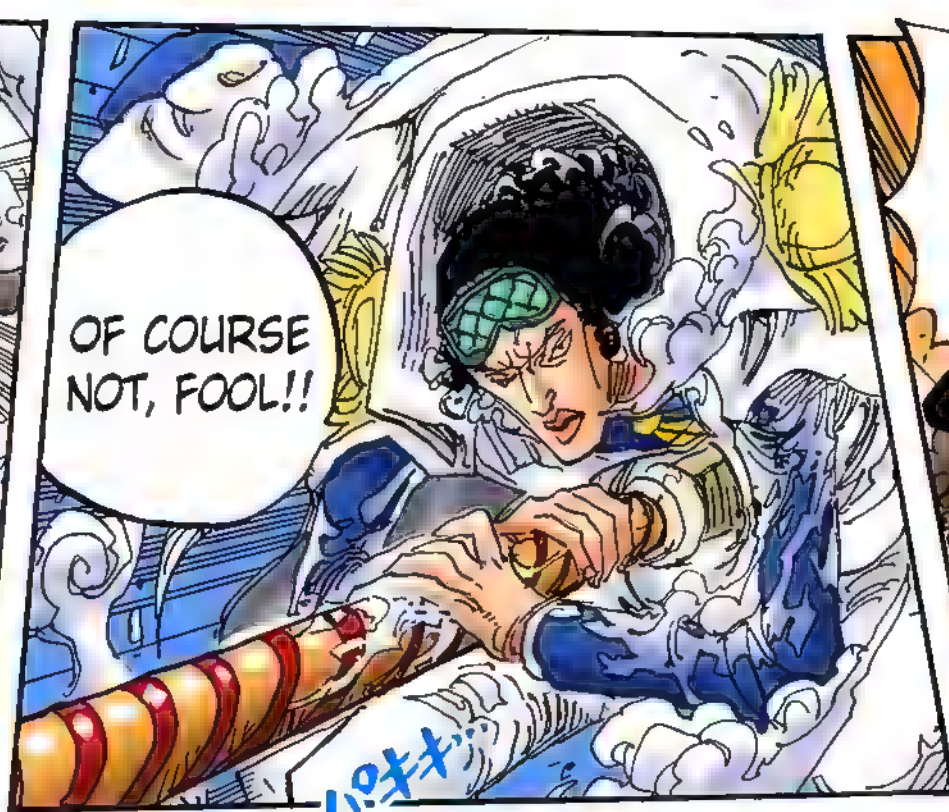
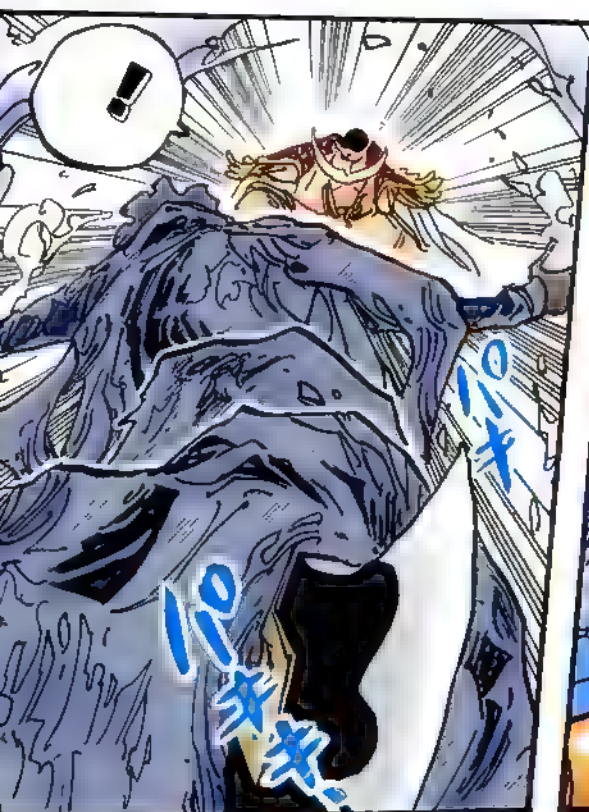
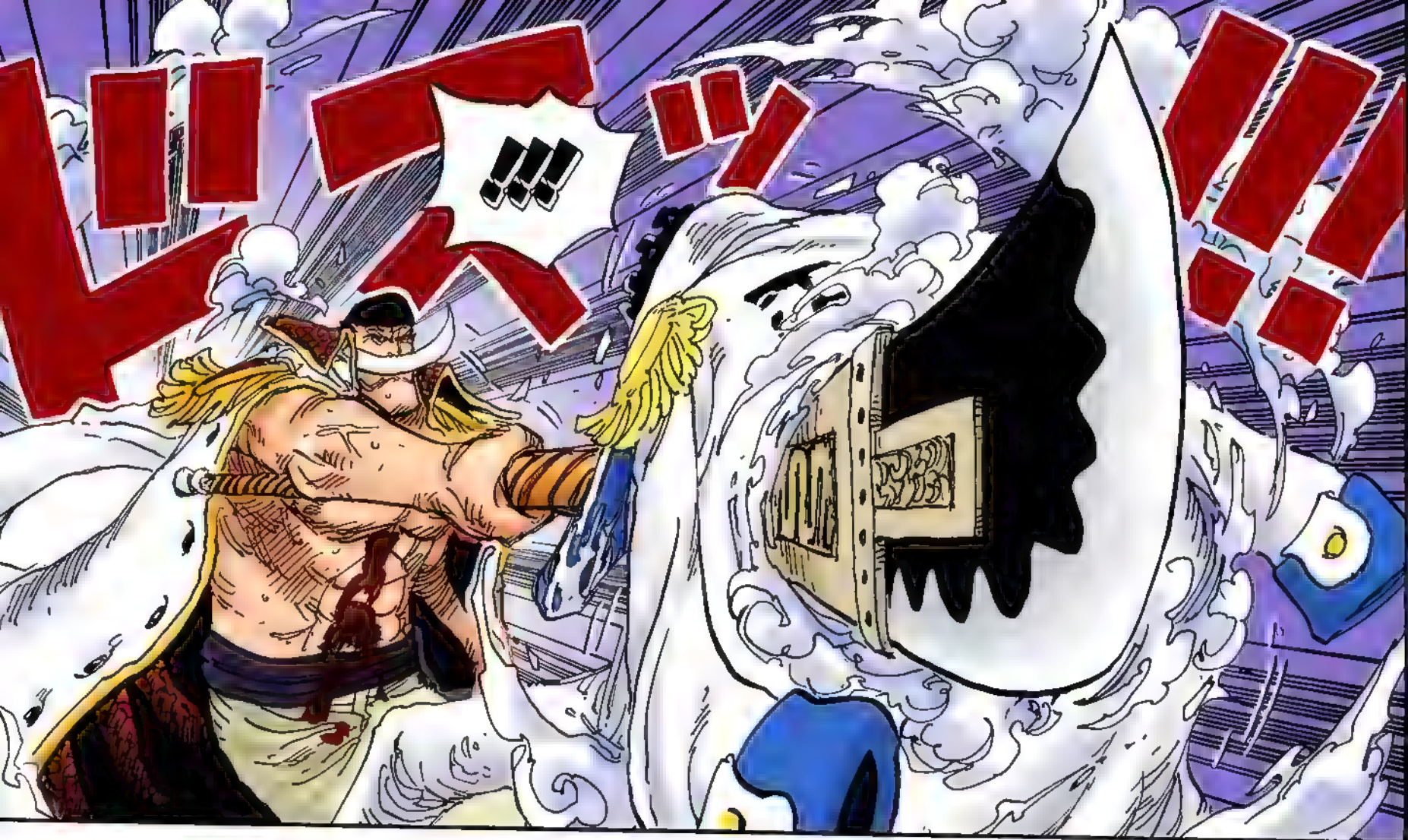


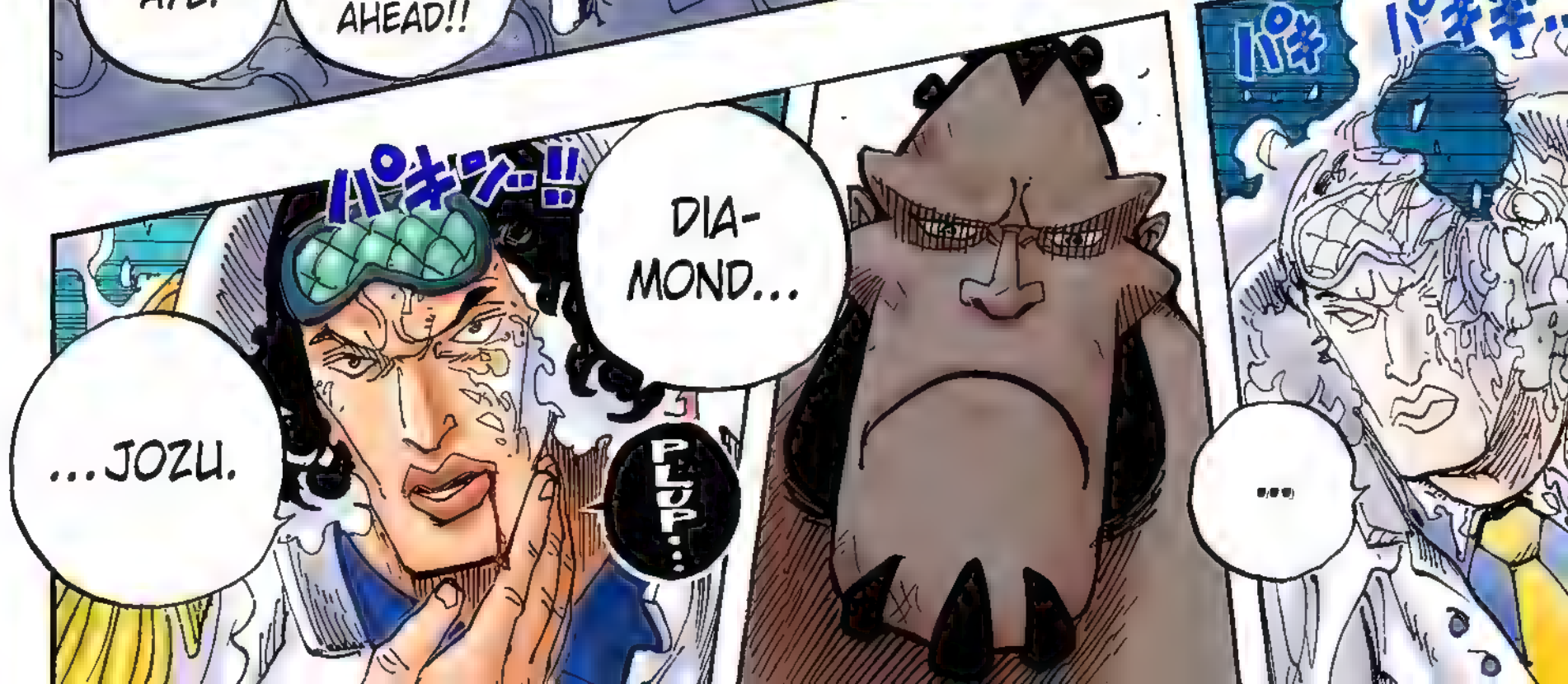
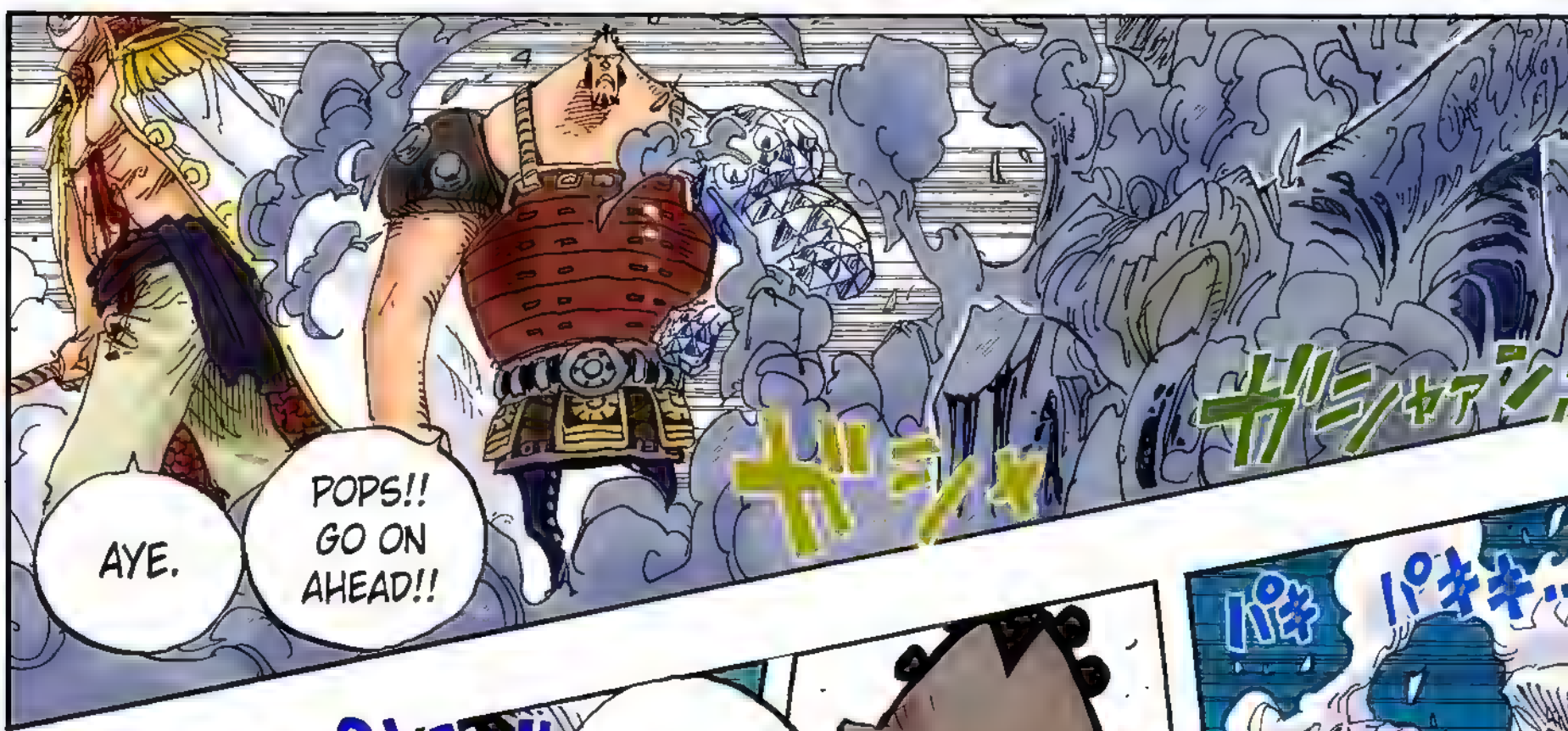
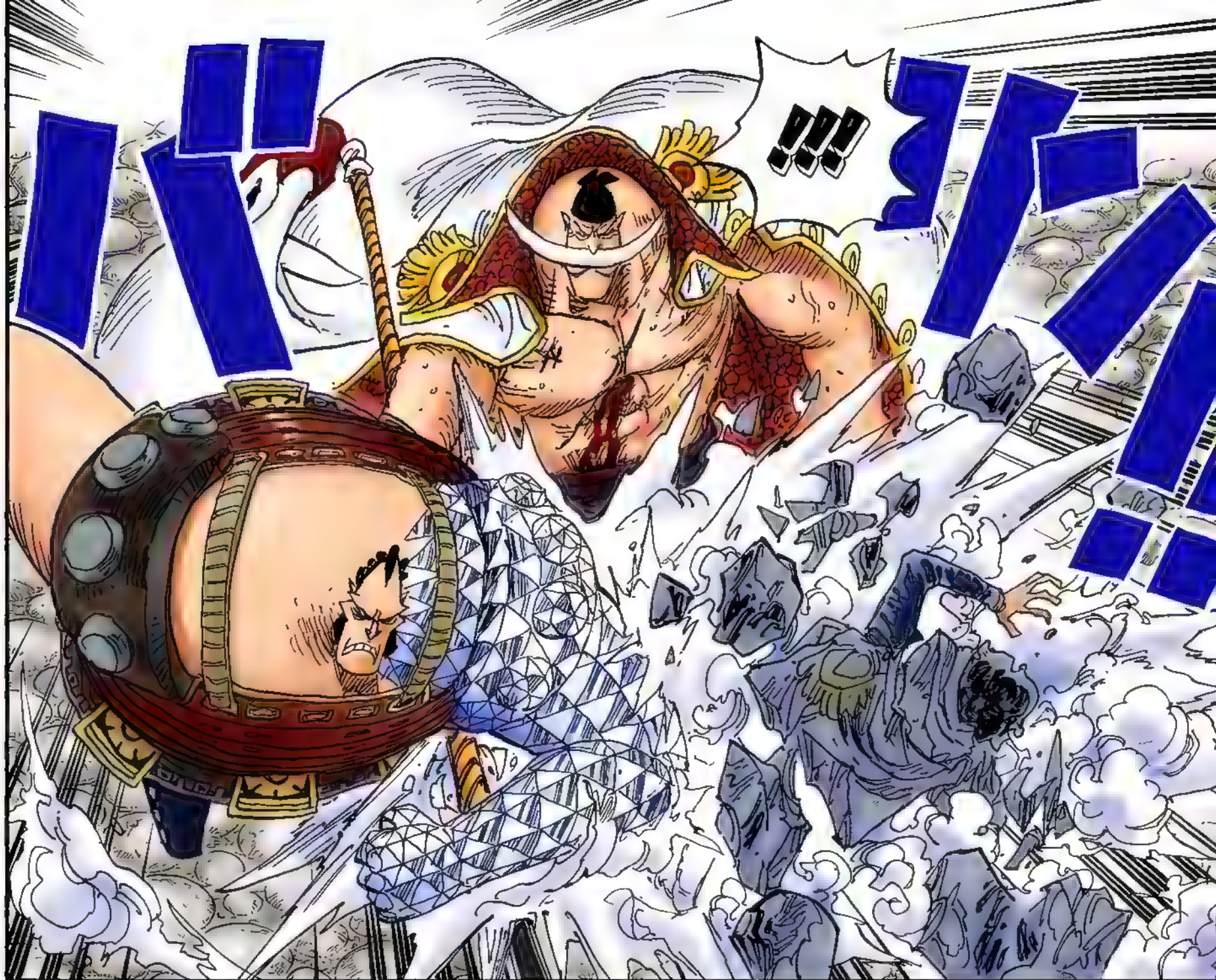


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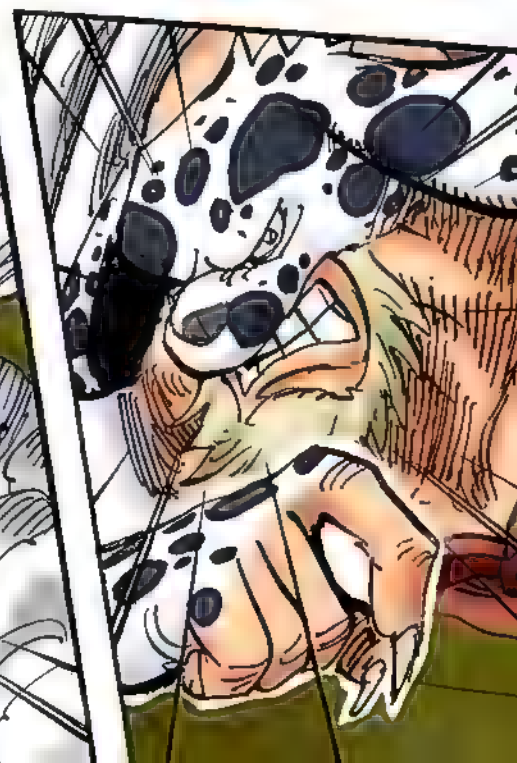
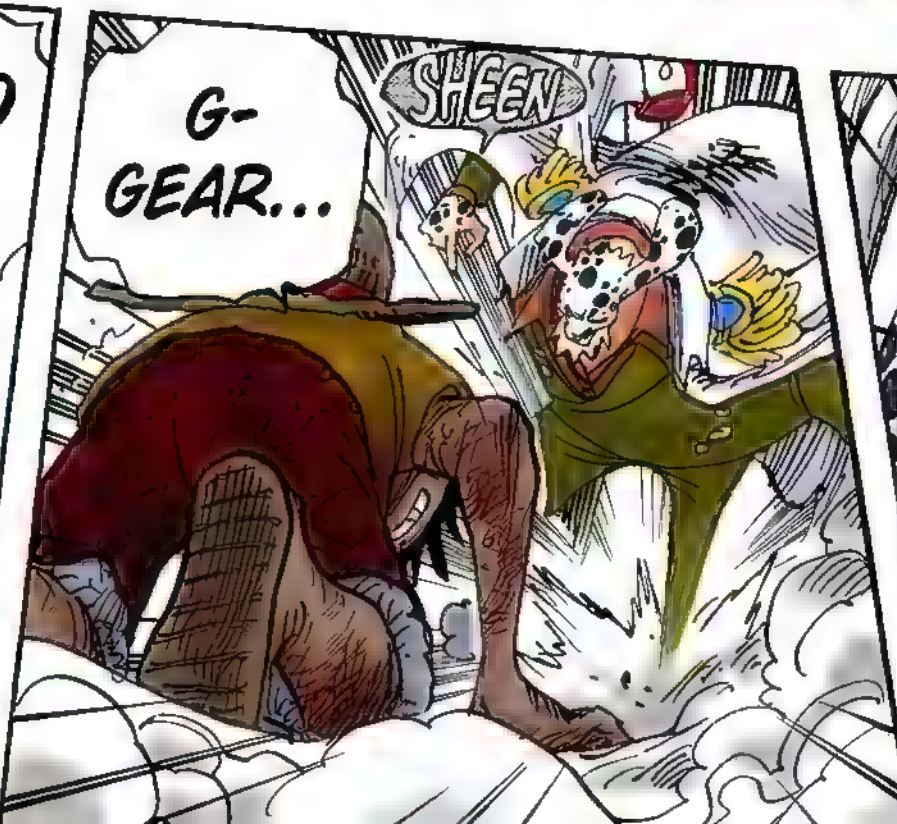
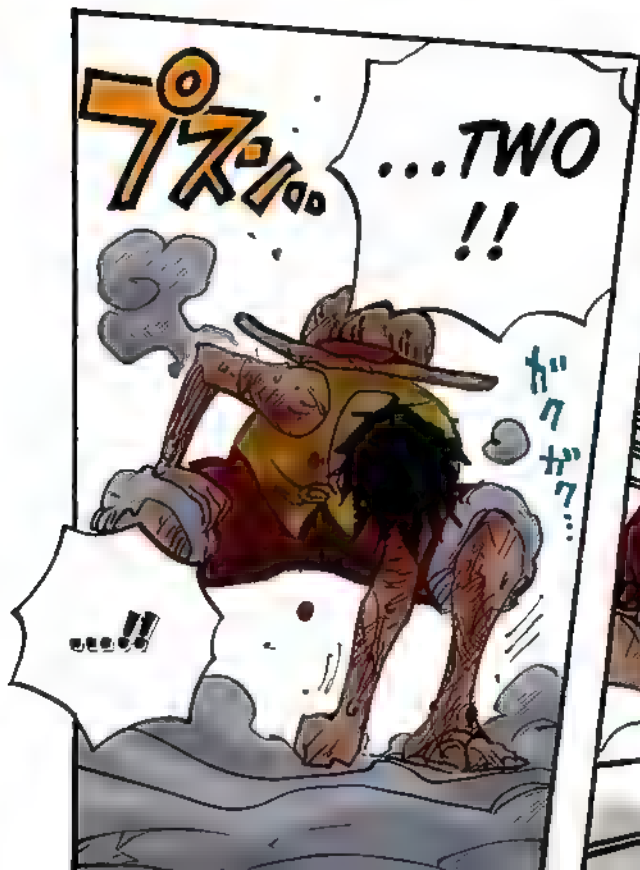
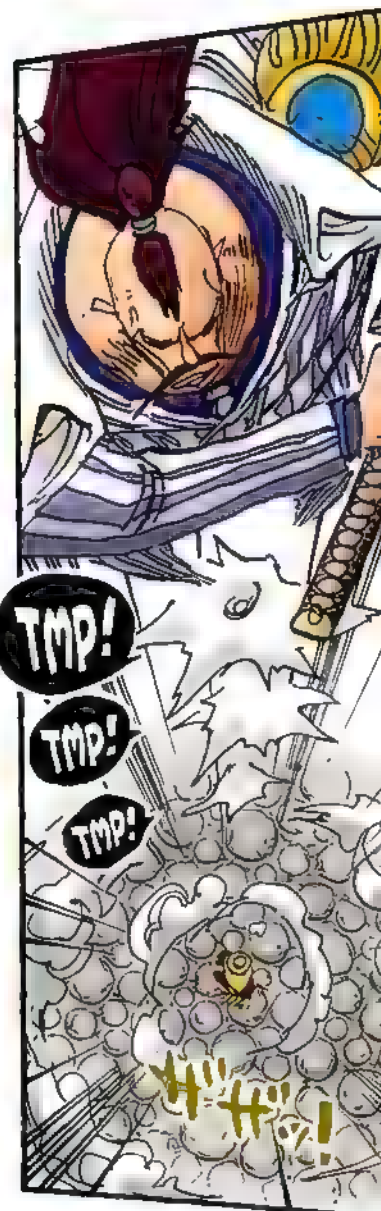
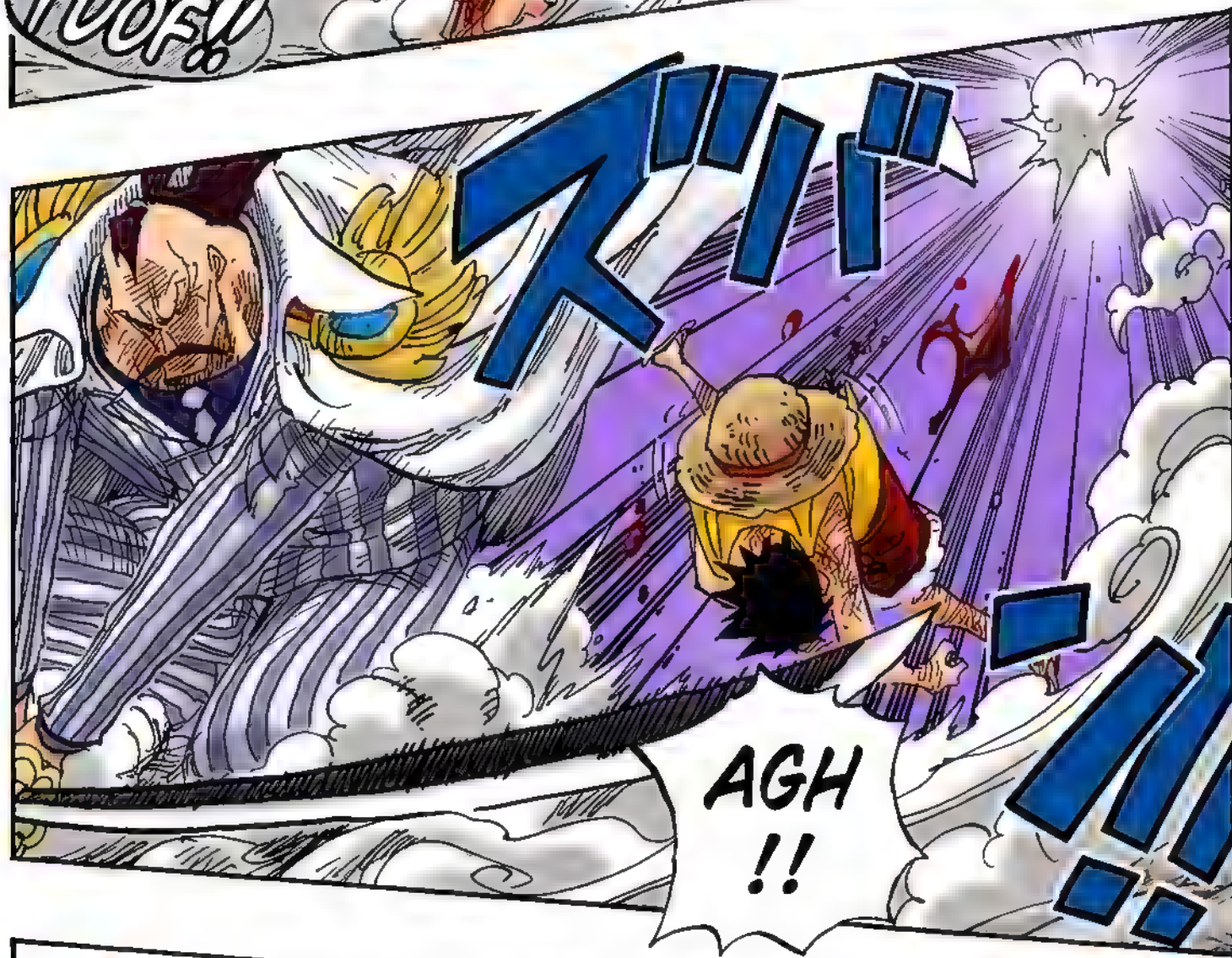
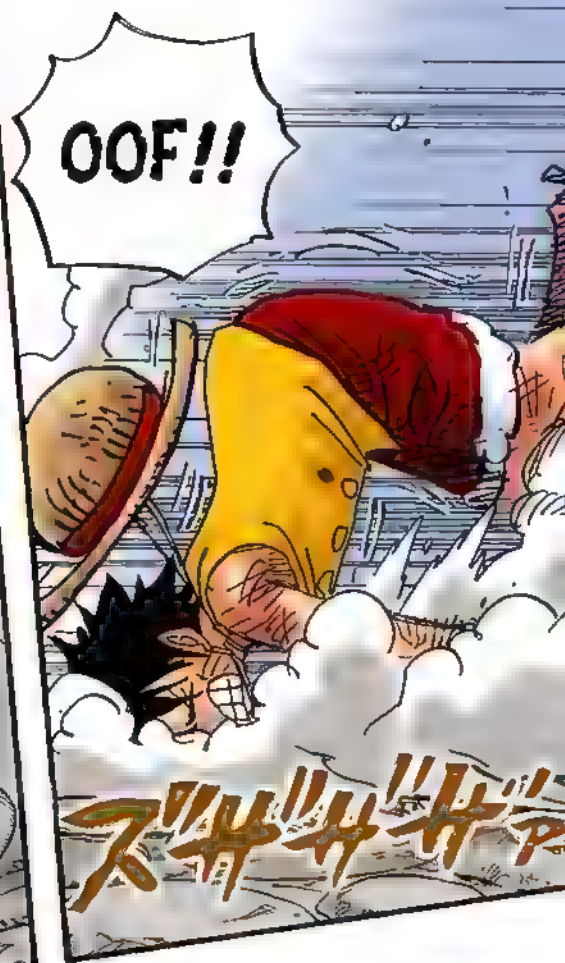
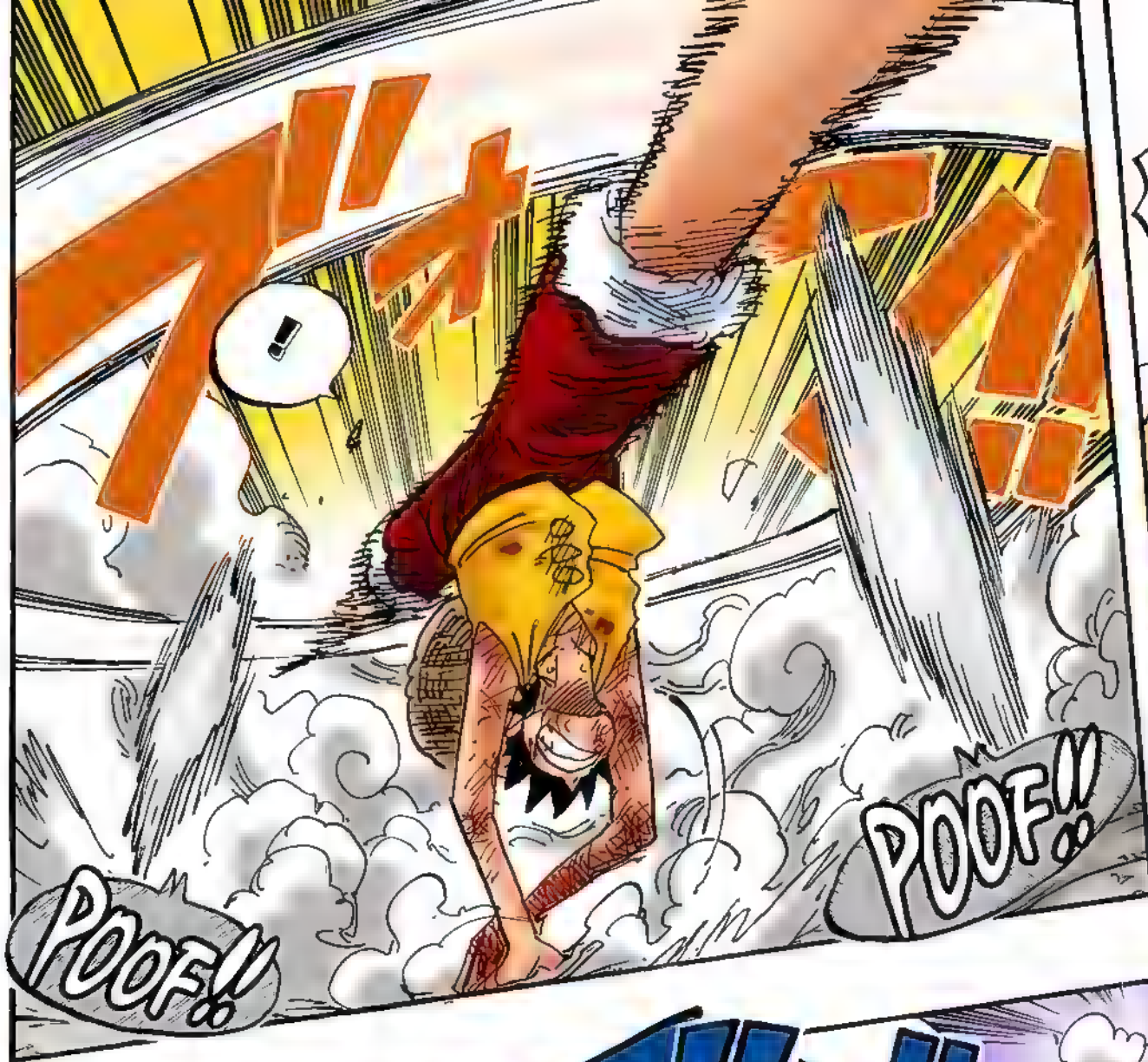


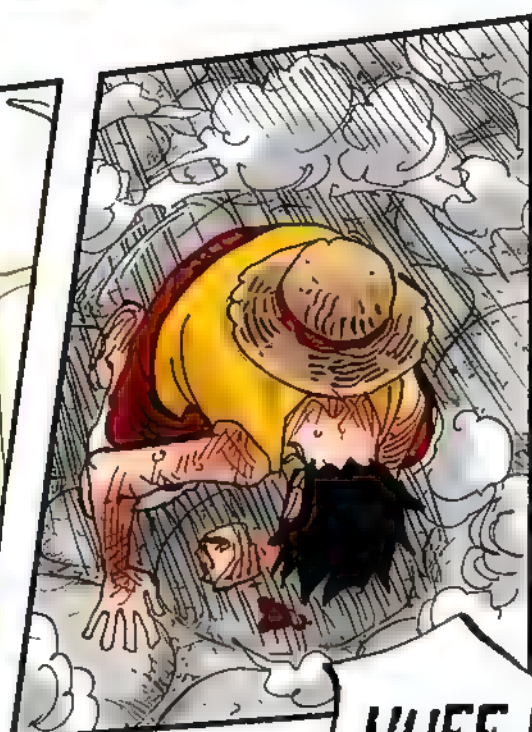
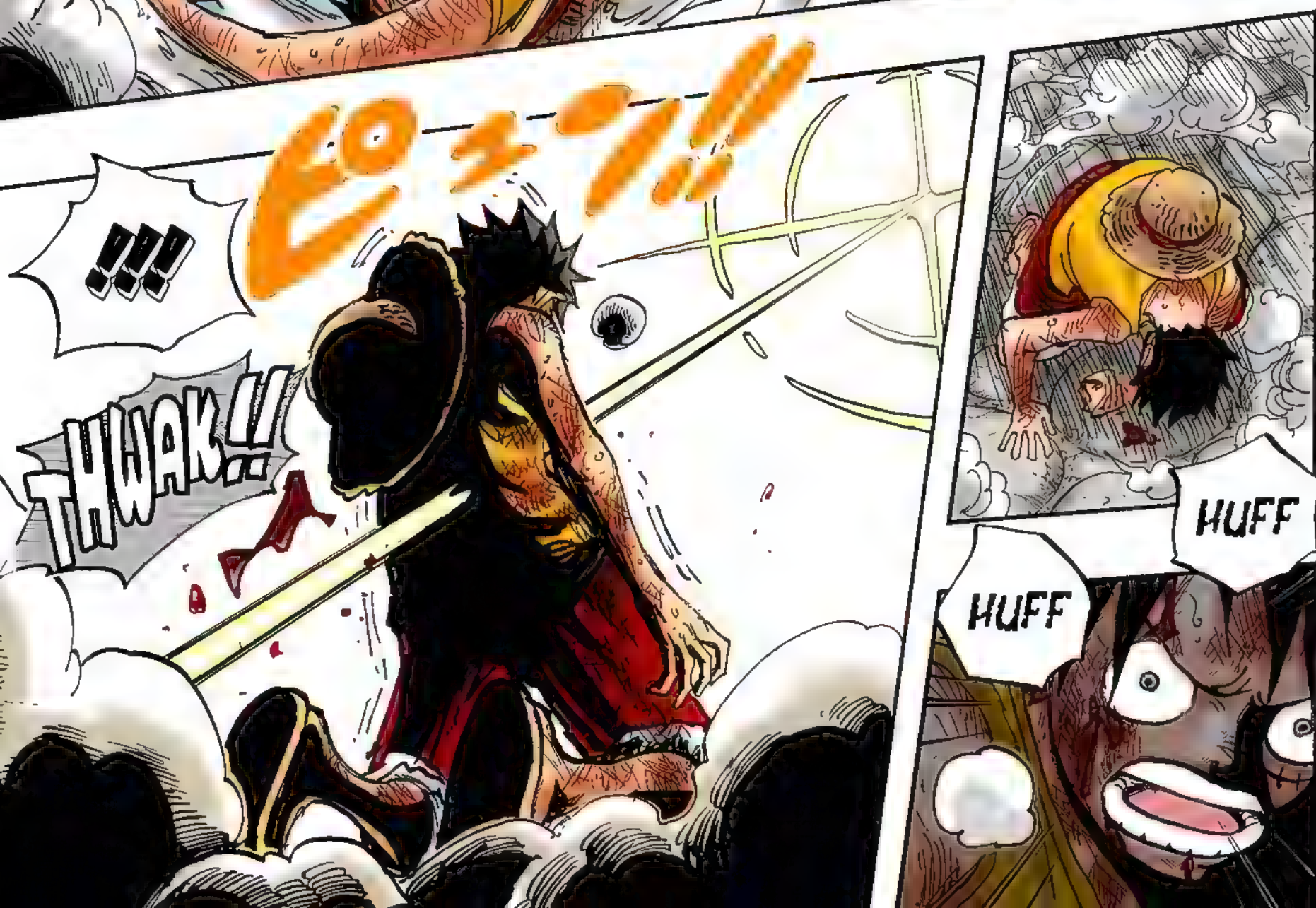
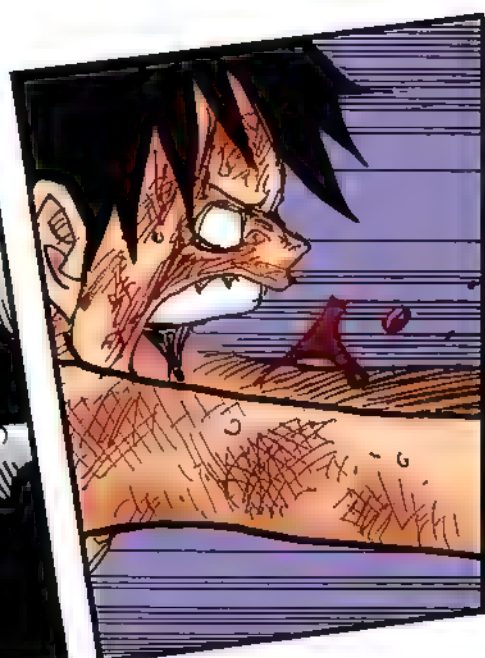
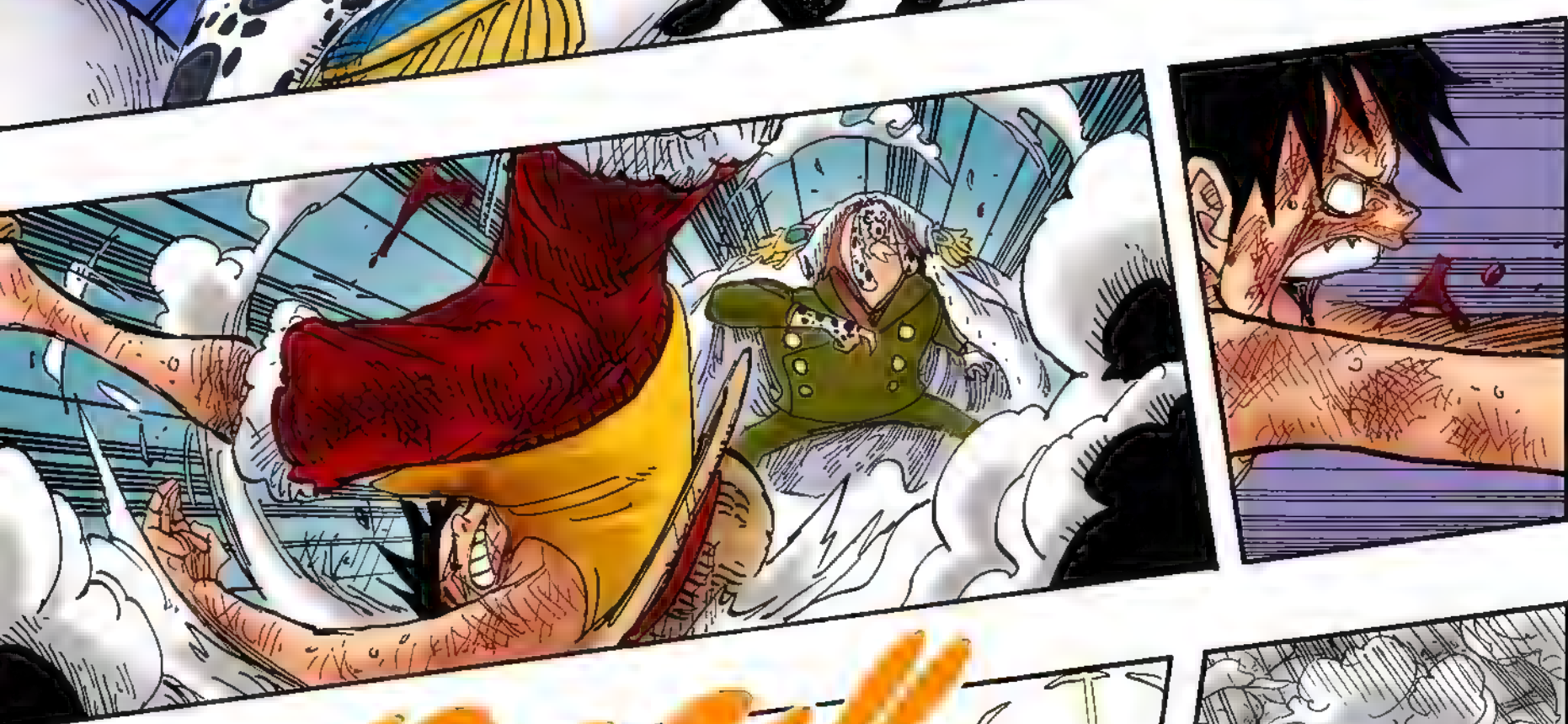
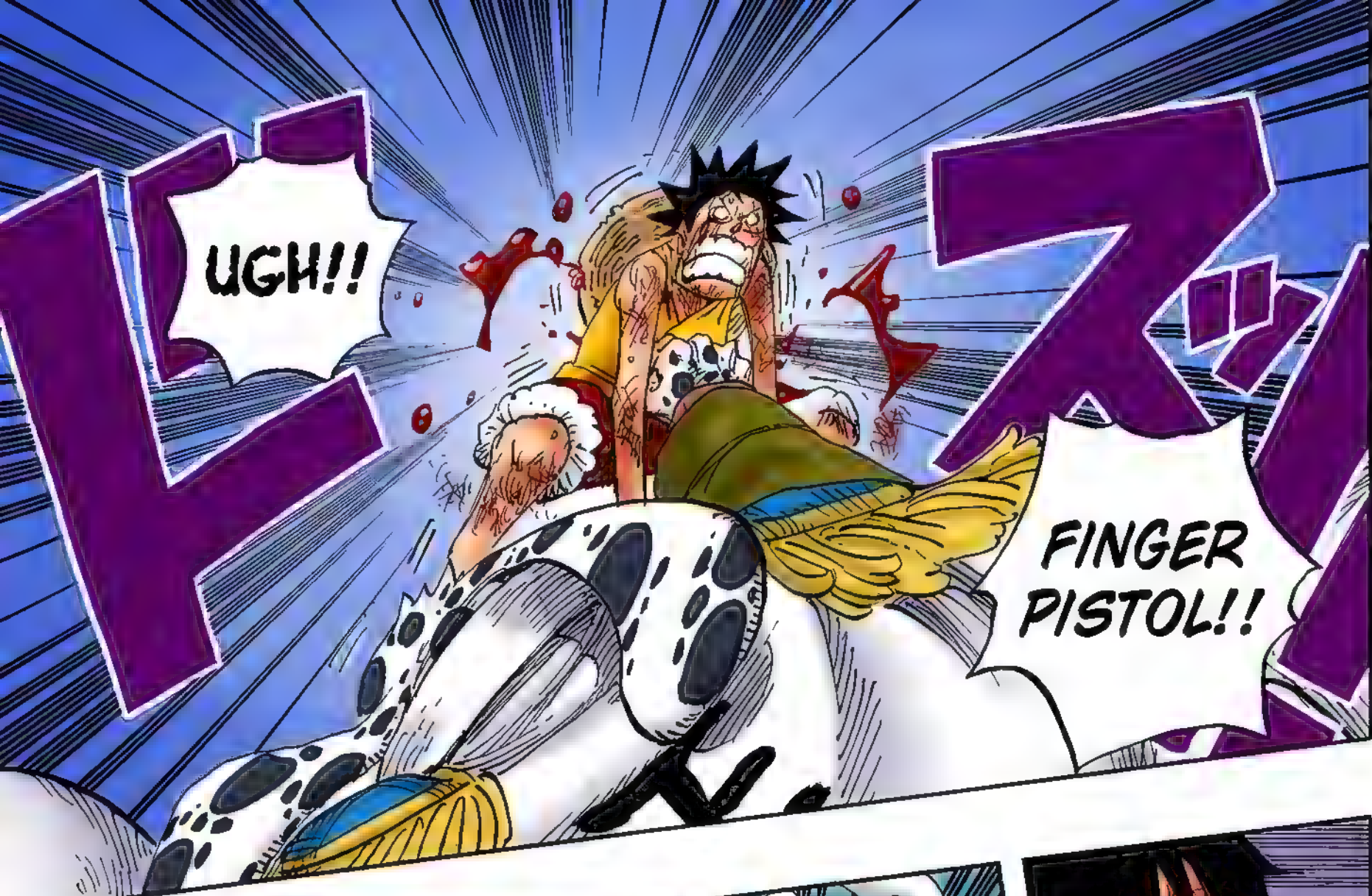


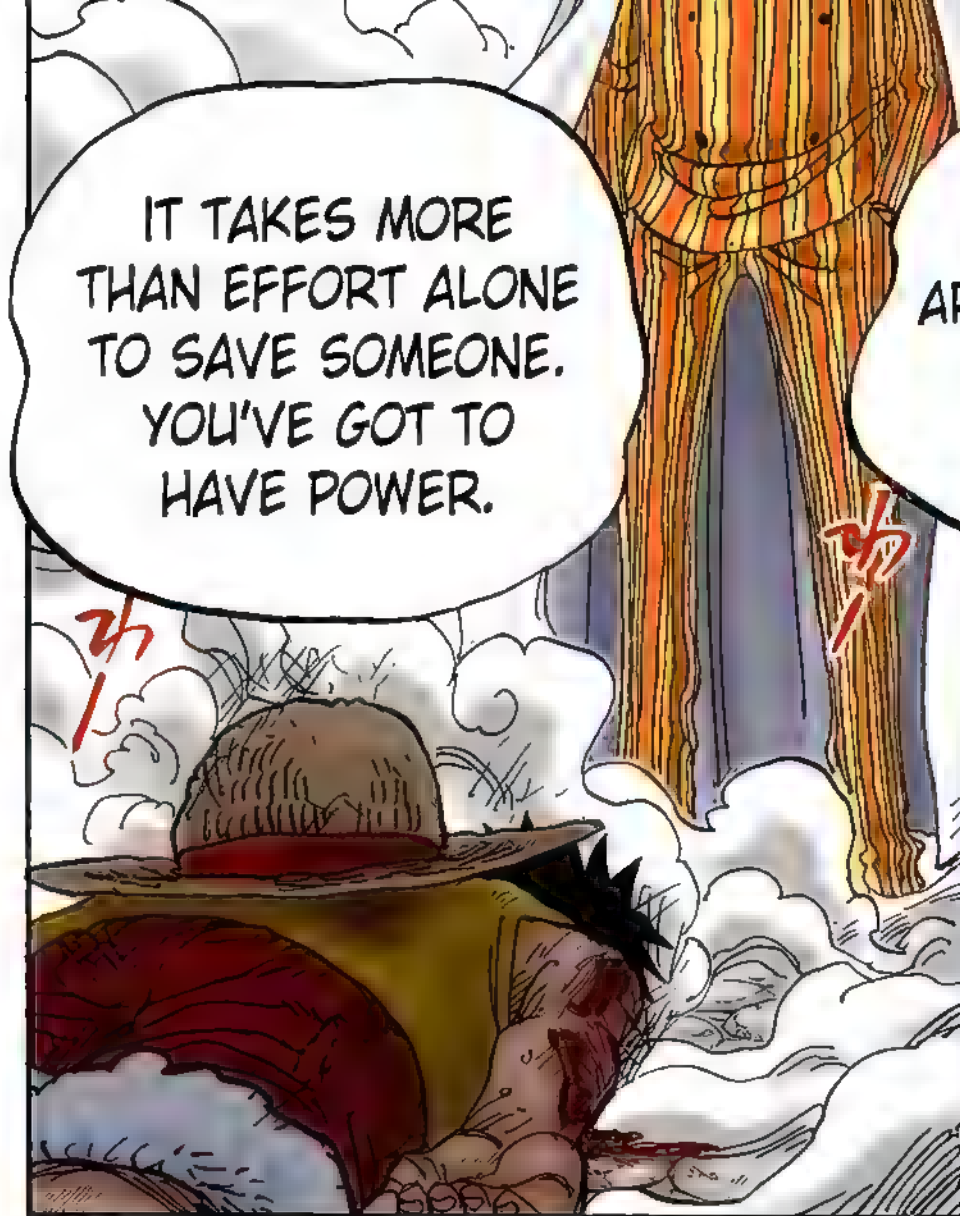








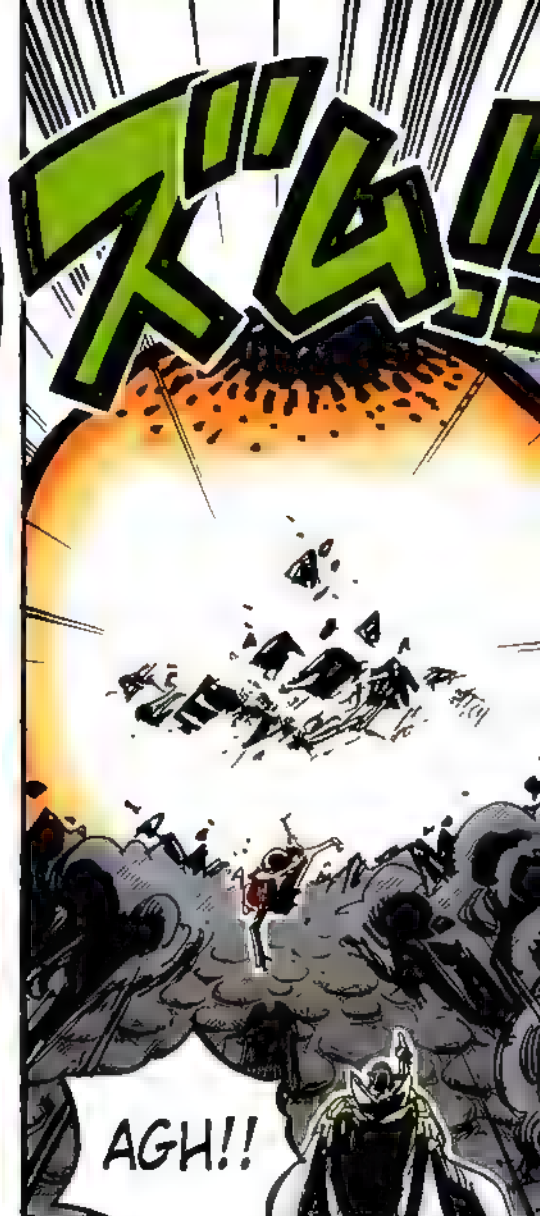




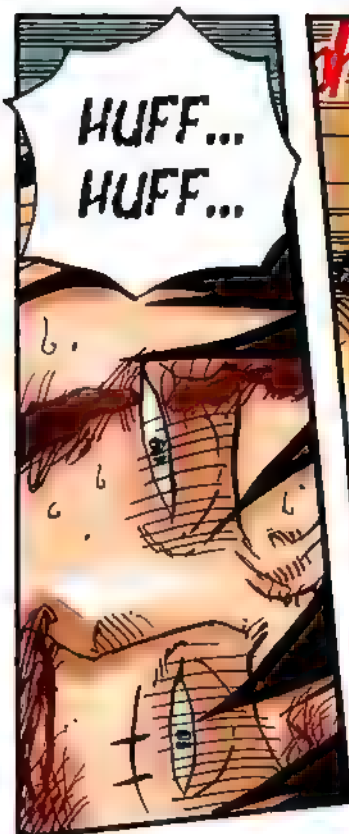
IT TAKES MORE
THAN EFFORT ALONE
TO SAVE SOMEONE.
YOU'VE GOT TO
HAVE POWER.



GUTS ALONE
AREN'T ENOUGH,
STRAW HAT
LUFFY.



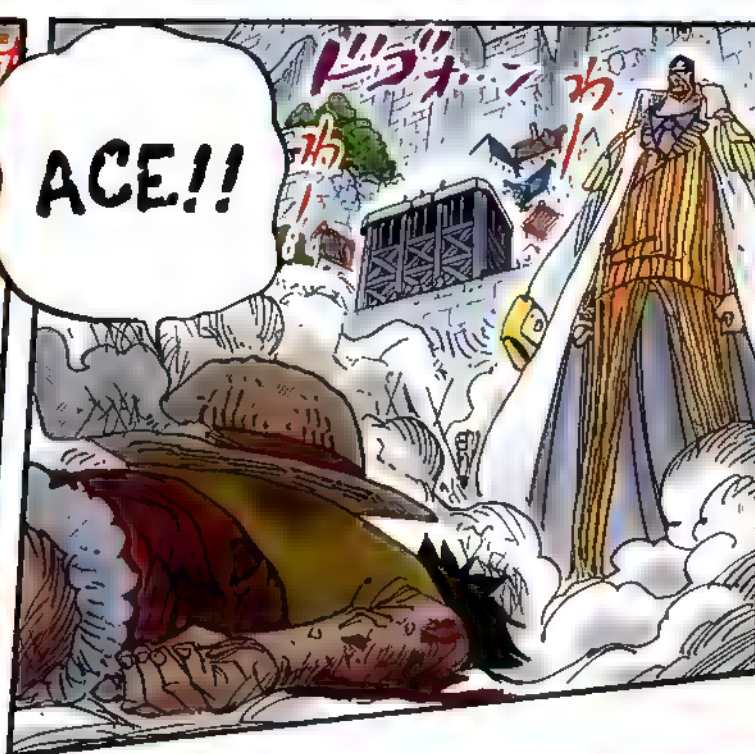
AGH!!



HUFF...
HUFF...



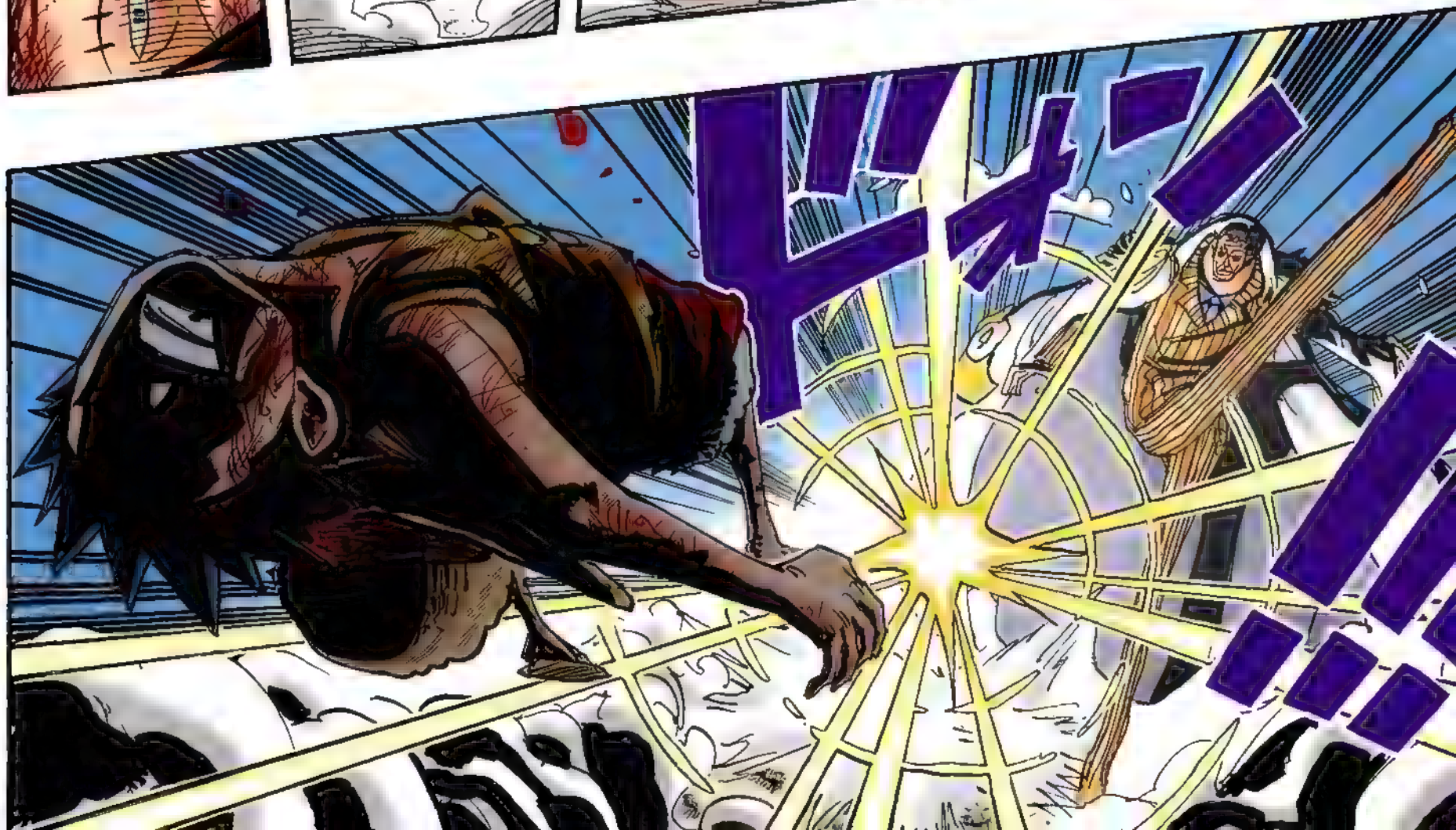
TAKE
DOWN
WHITE-
BEARD!!

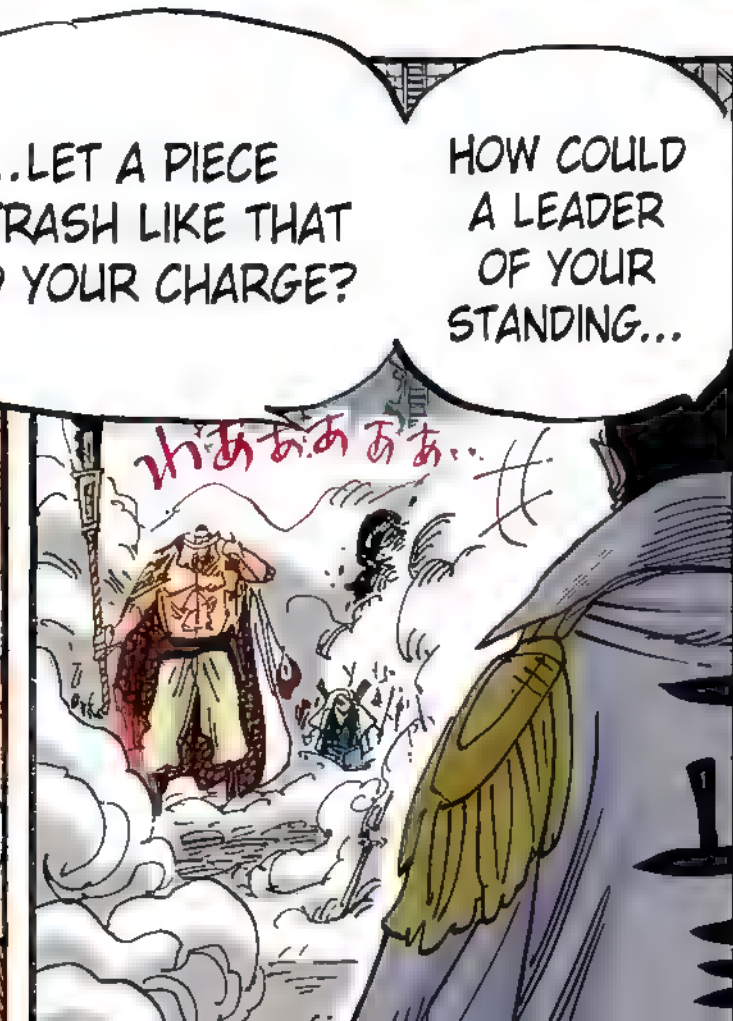
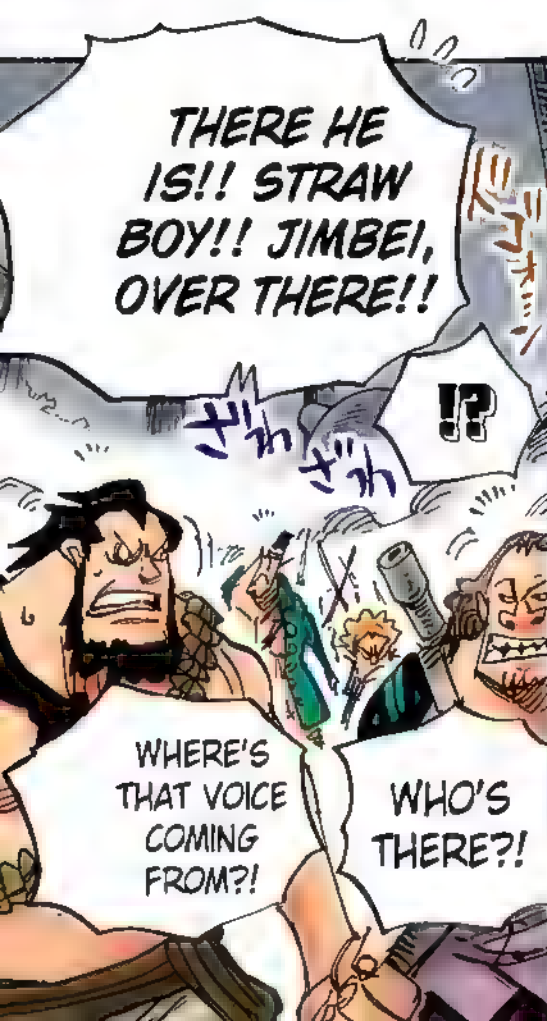
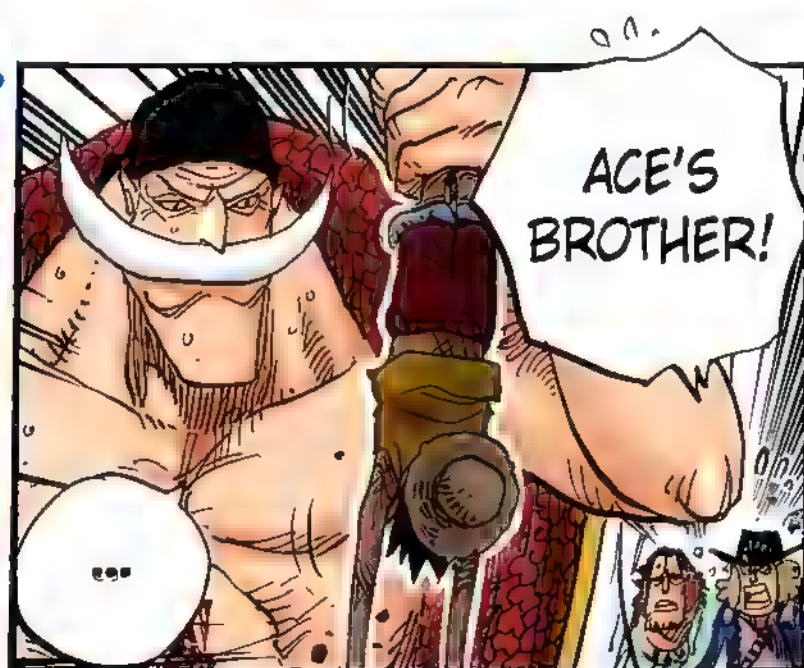
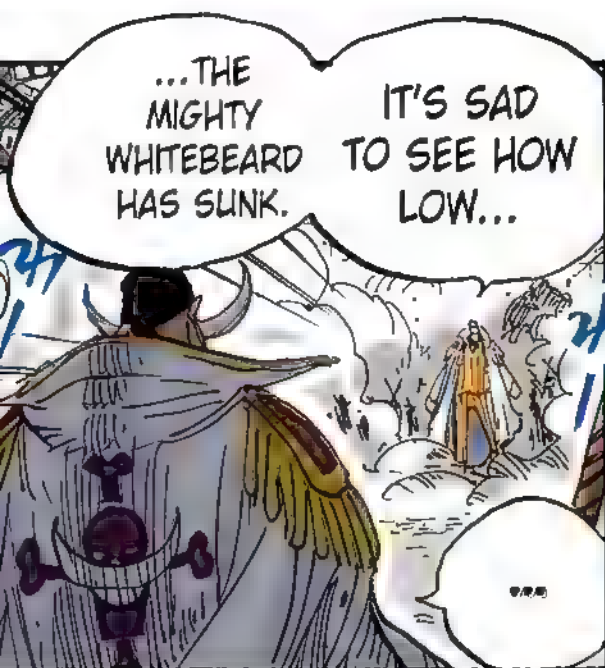
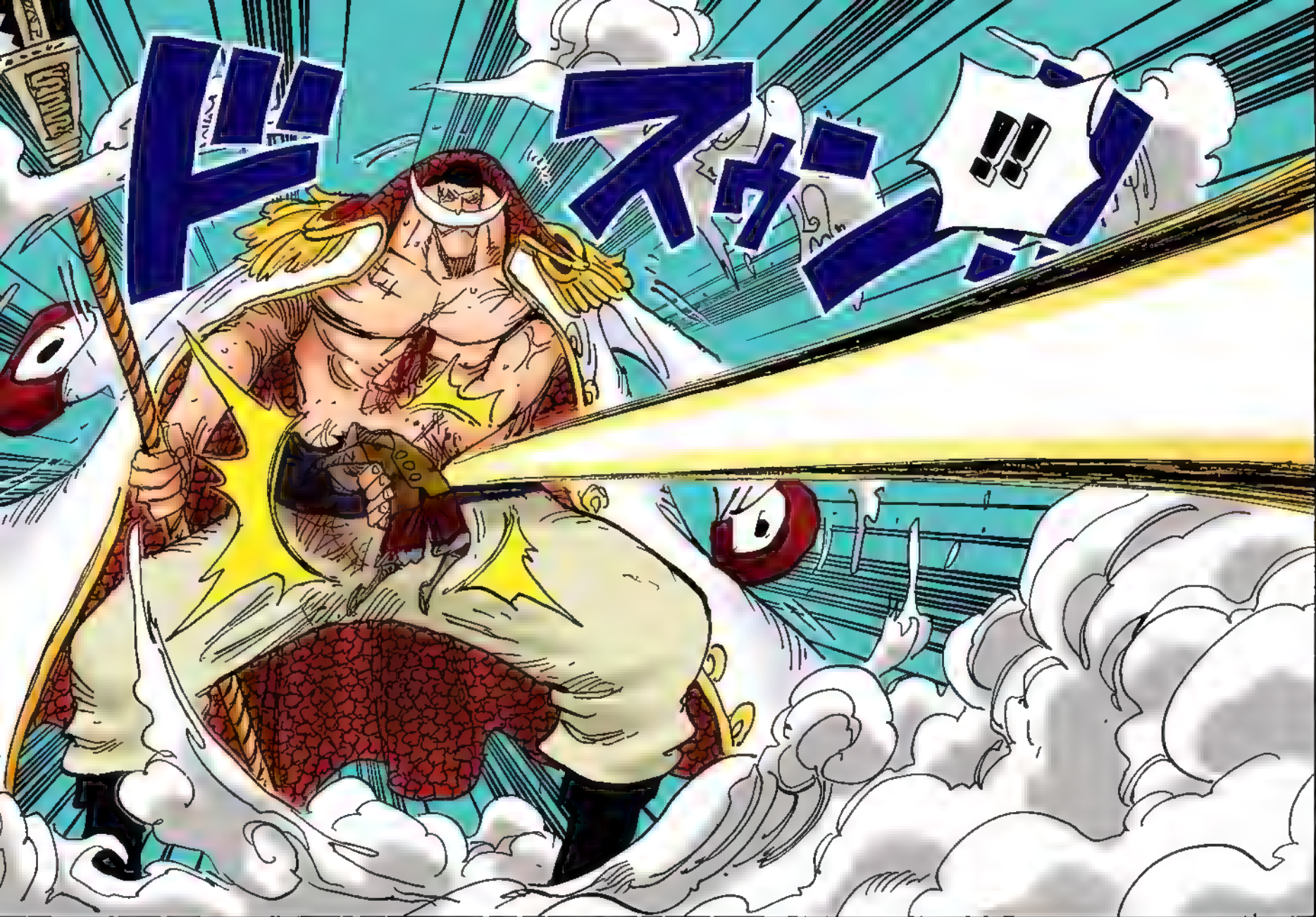


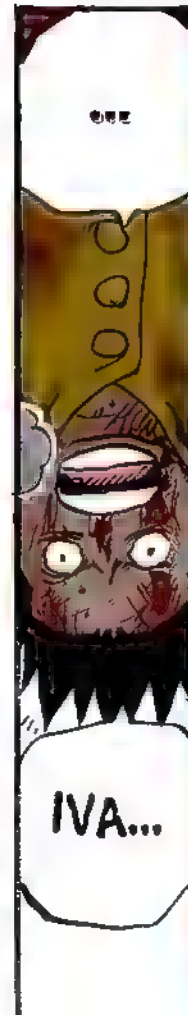
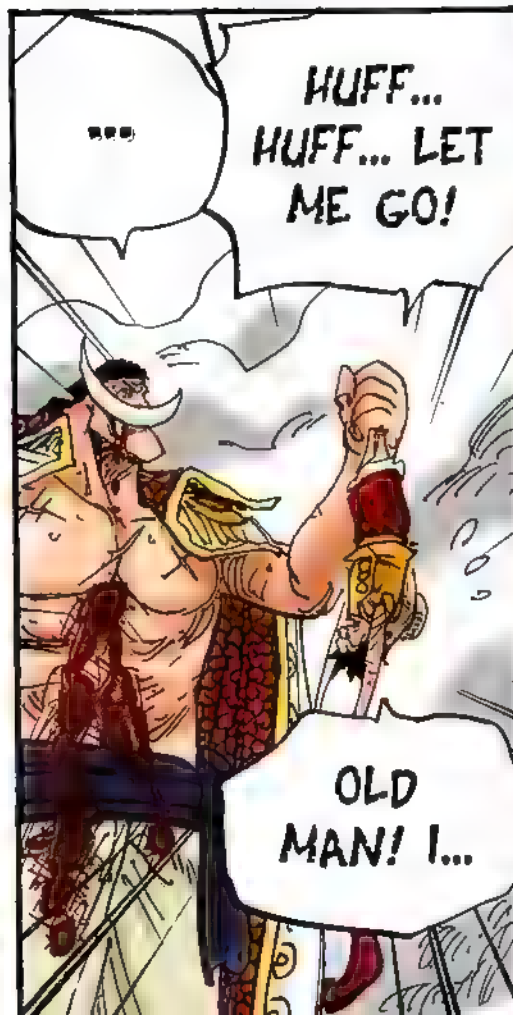
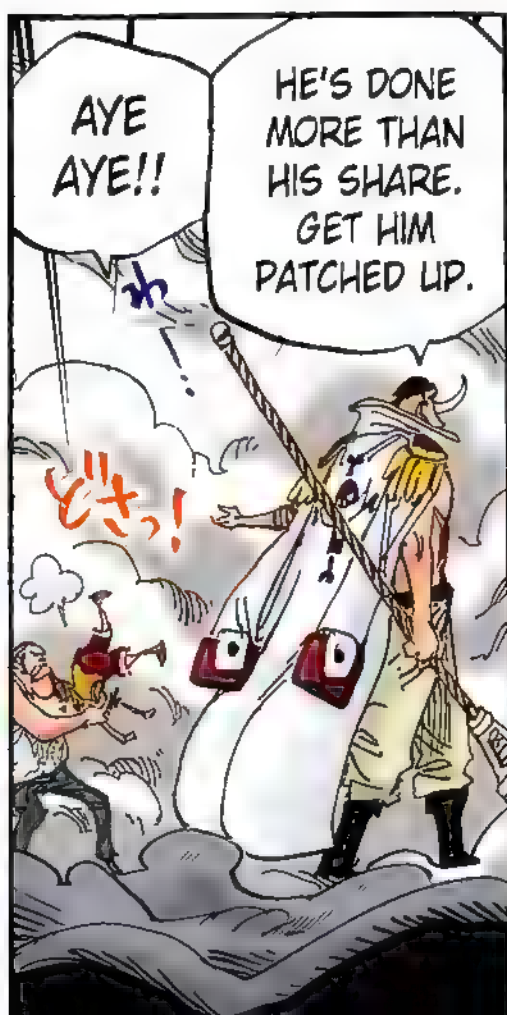
ACE!!



HUFF...
HUFF...







...THE ONLY
BROTHER I
HAVE IN THE
ENTIRE
WORLD!!

ACE
IS...

HUFF

HUFF

STOP
THAT!!

HEY!

I'M FINE!!
I DON'T
HAVE TIME
FOR THAT!!

GET
OUTTA MY
WAY! ACE
IS...

LUFFY!! HEY!!
SOMEONE GET
A DOCTOR!!

JIMBEI
!!

ドン...

ドン...

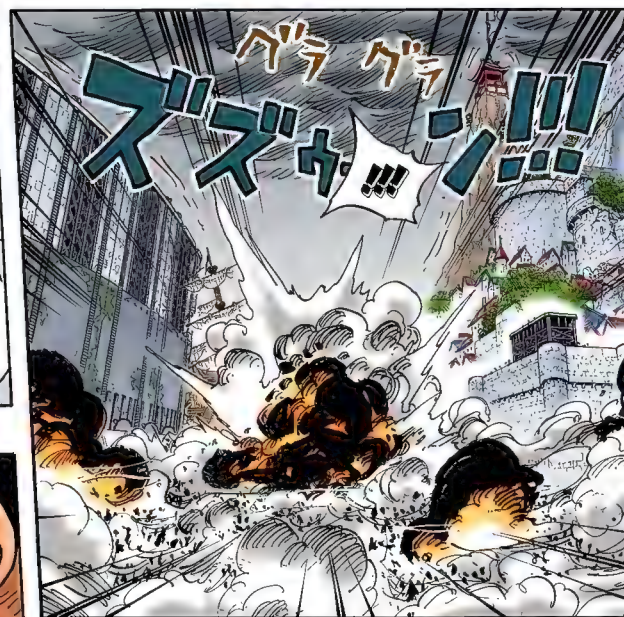
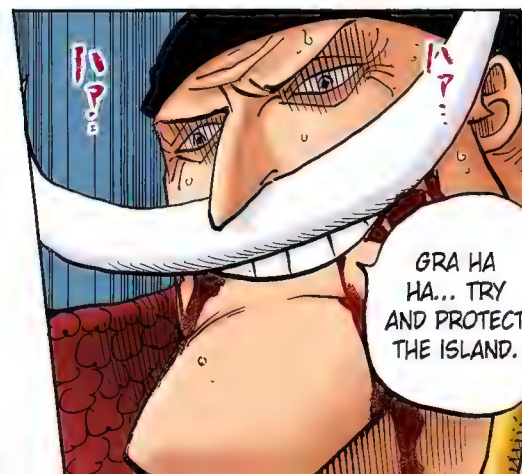
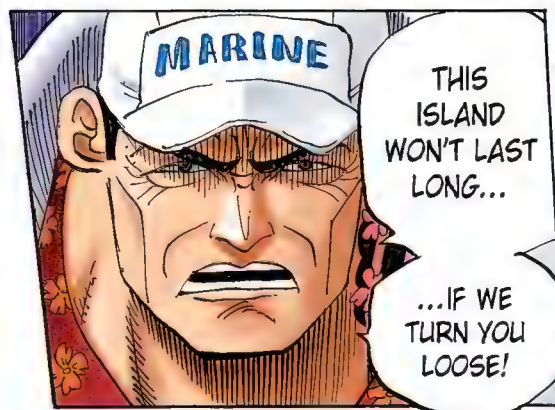
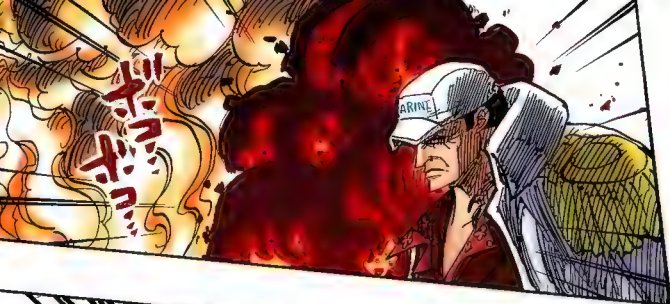
ドン...

I GOTTA
SAVE HIM!

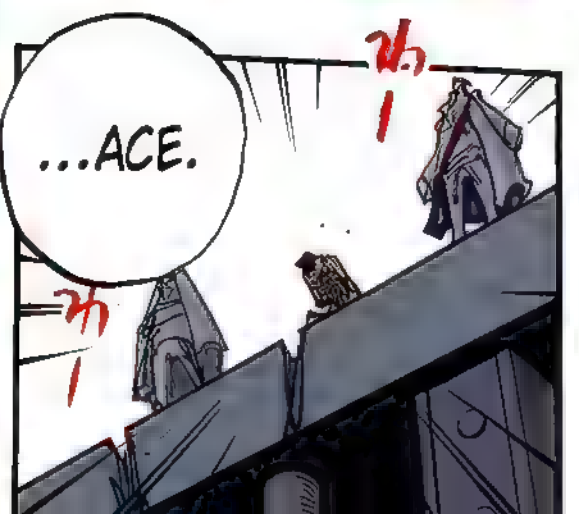
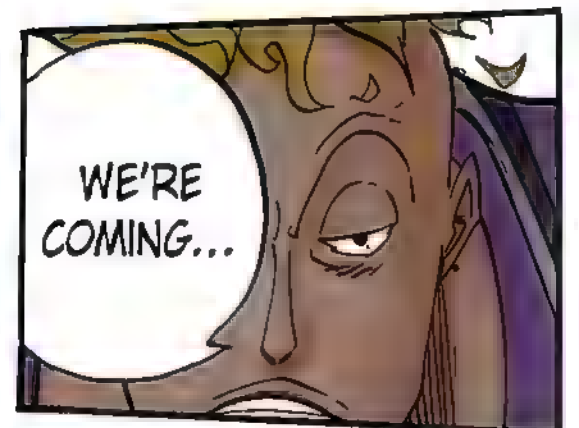
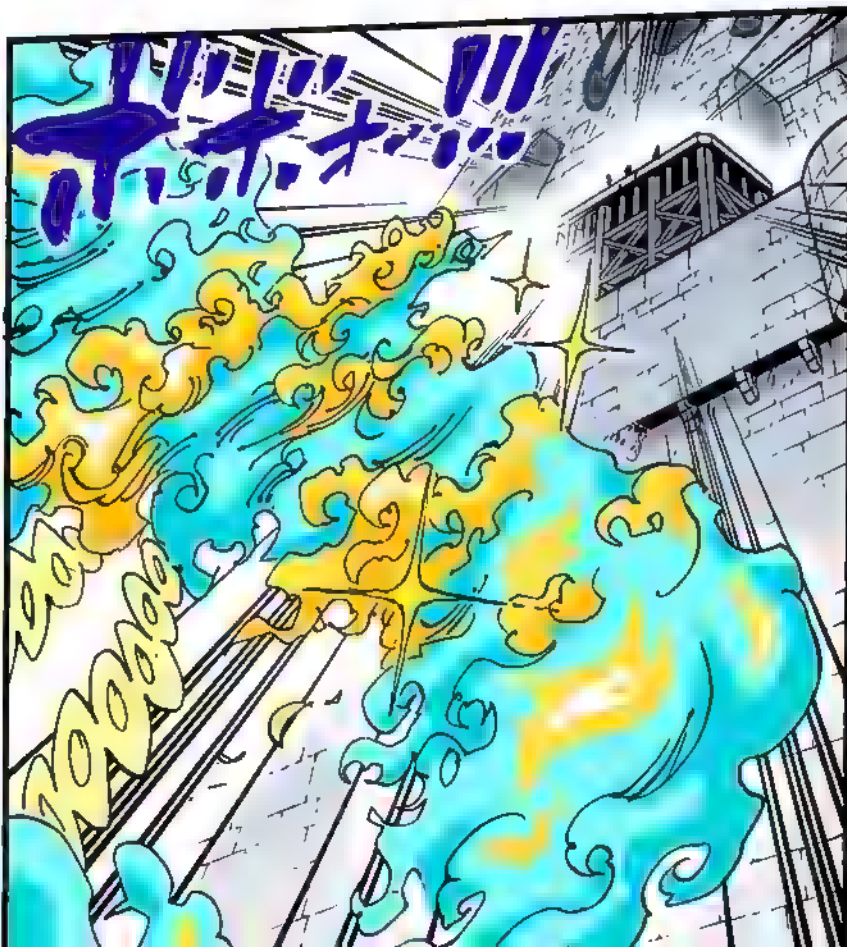
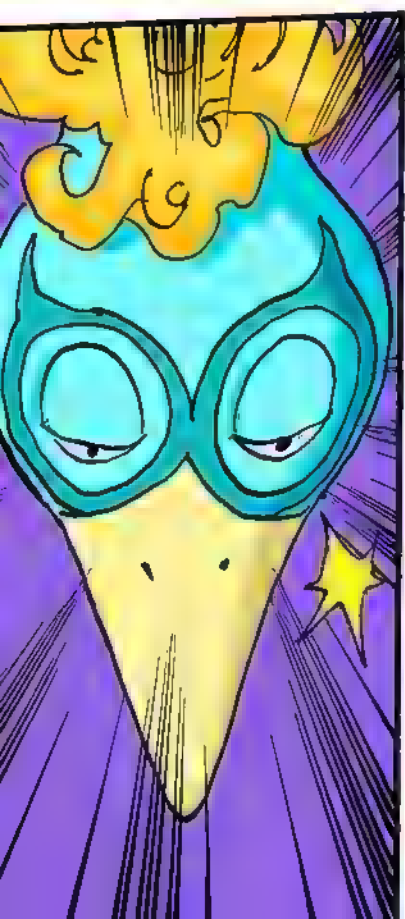
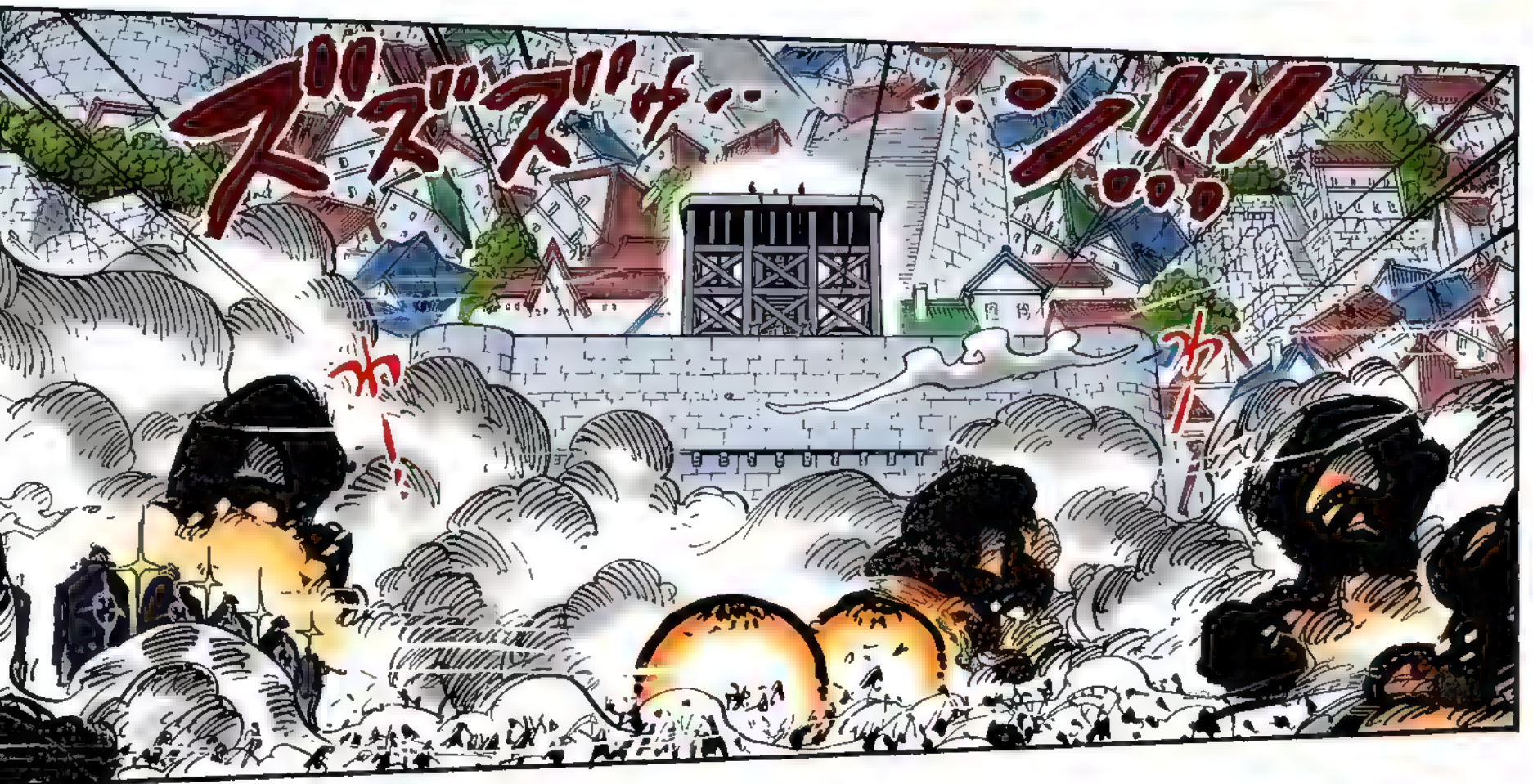
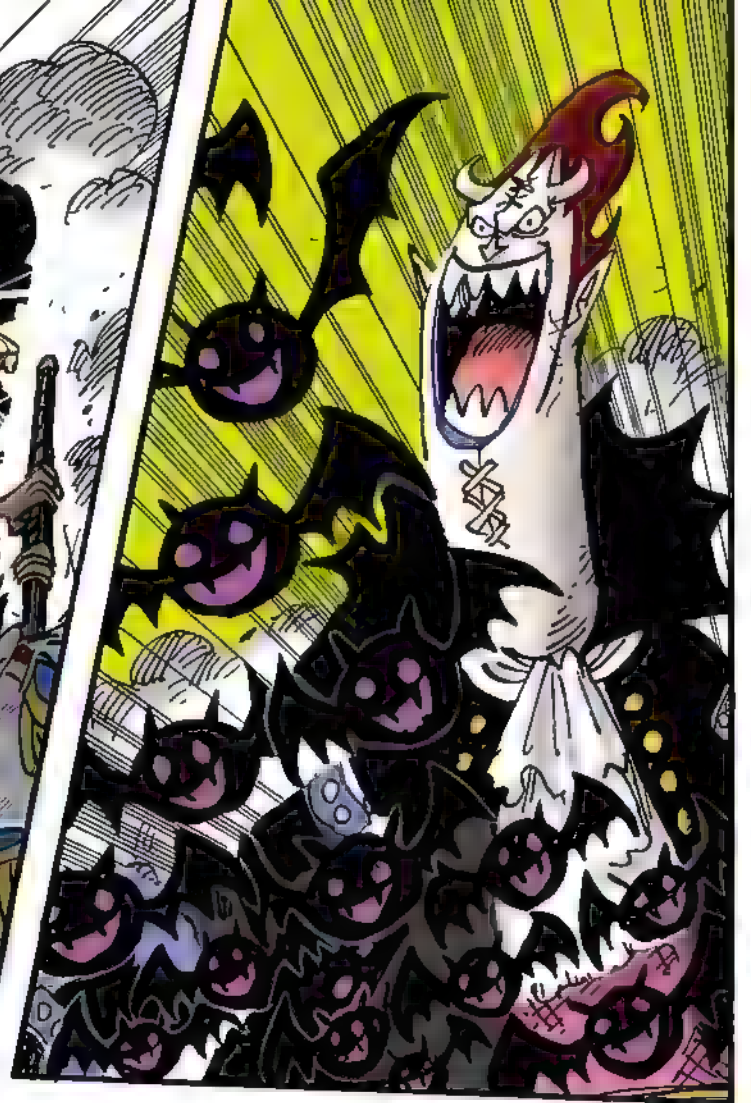
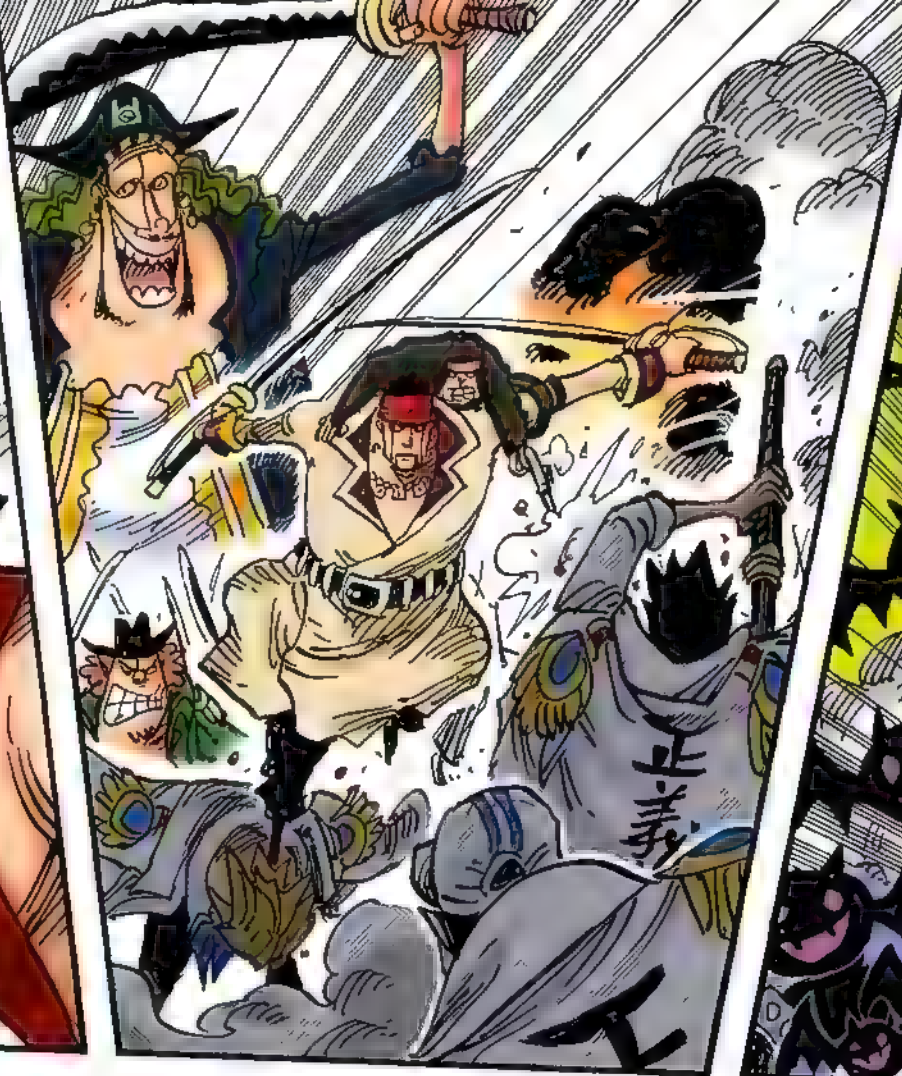
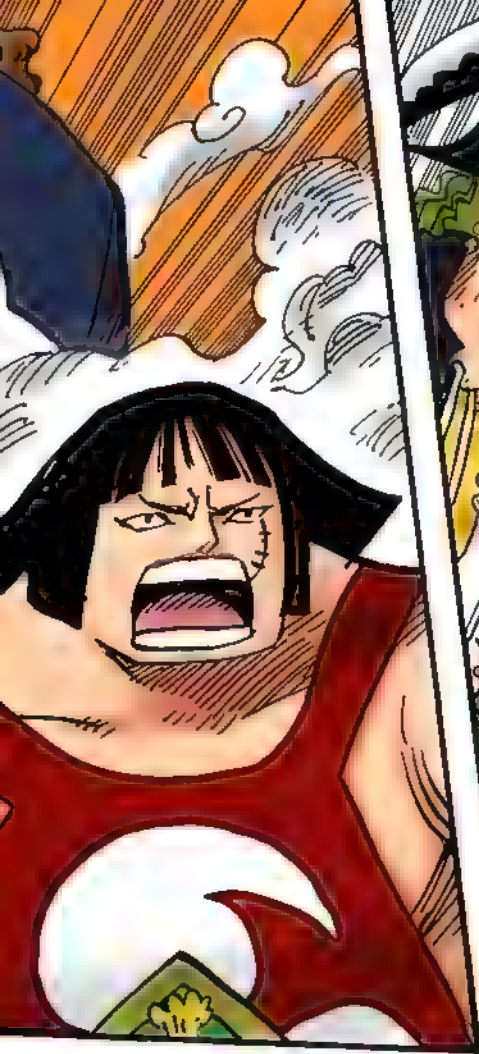
I LOVE
IDIOTS LIKE
YOU.

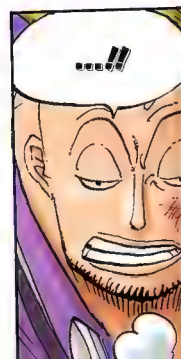
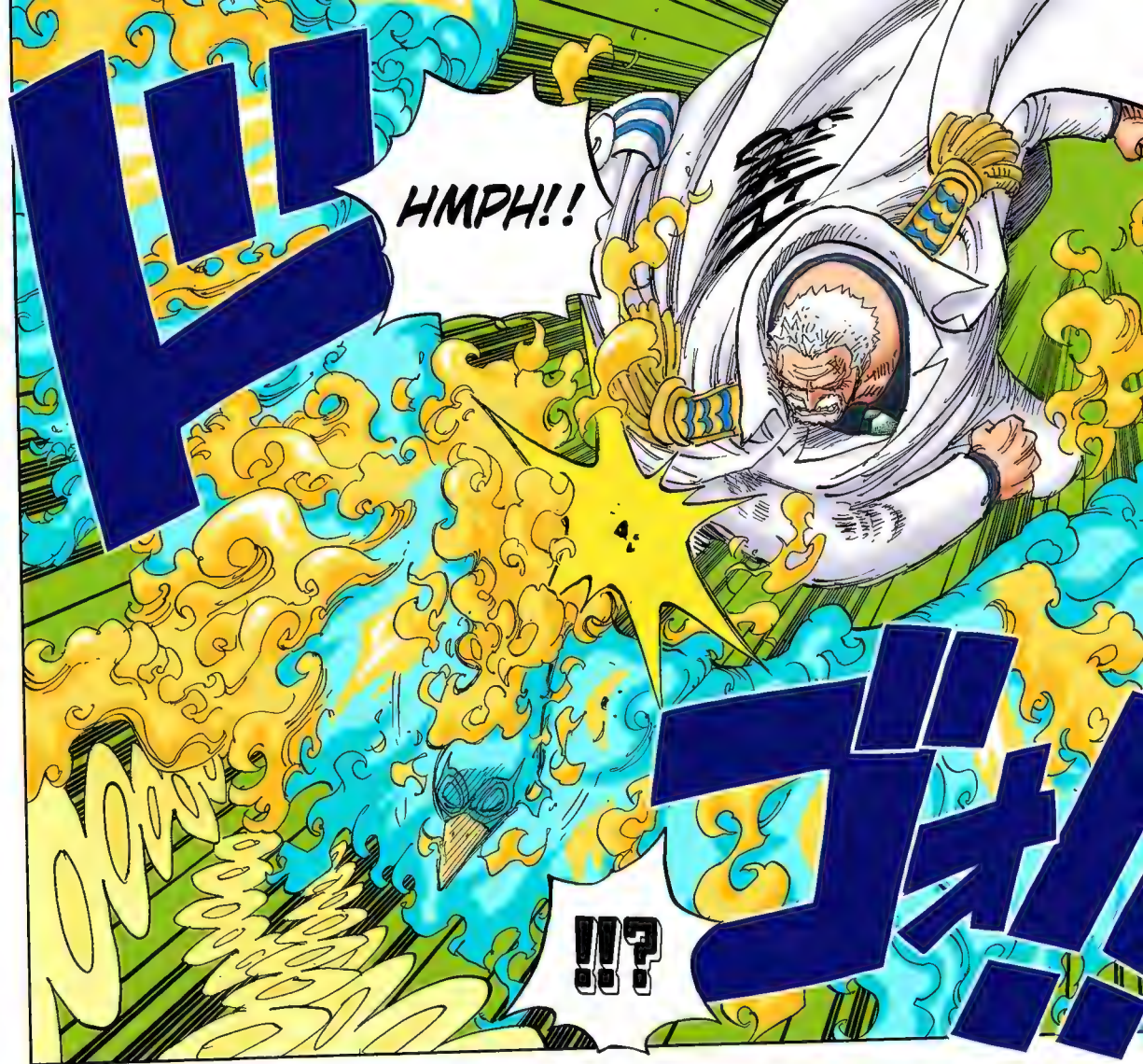
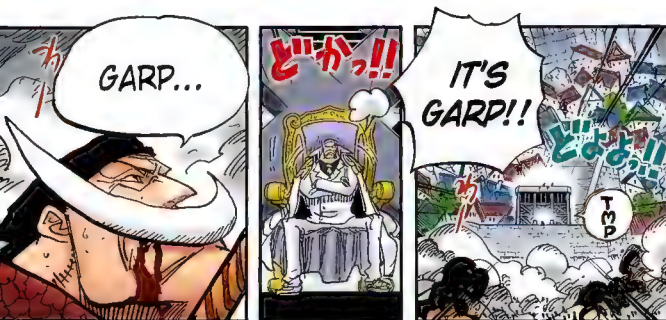
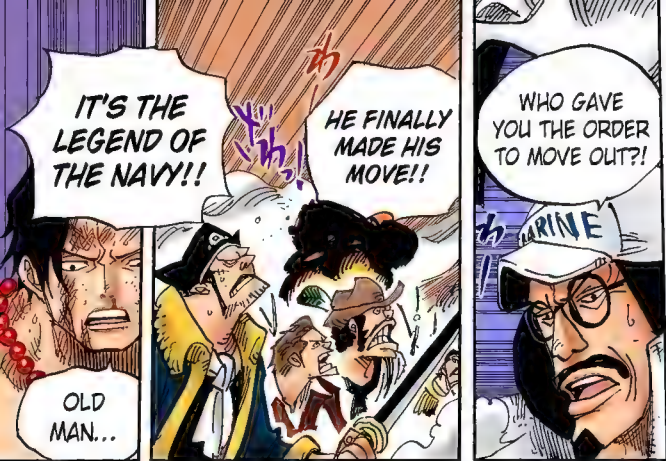
PATHETIC
YOUNG
FOOL!!

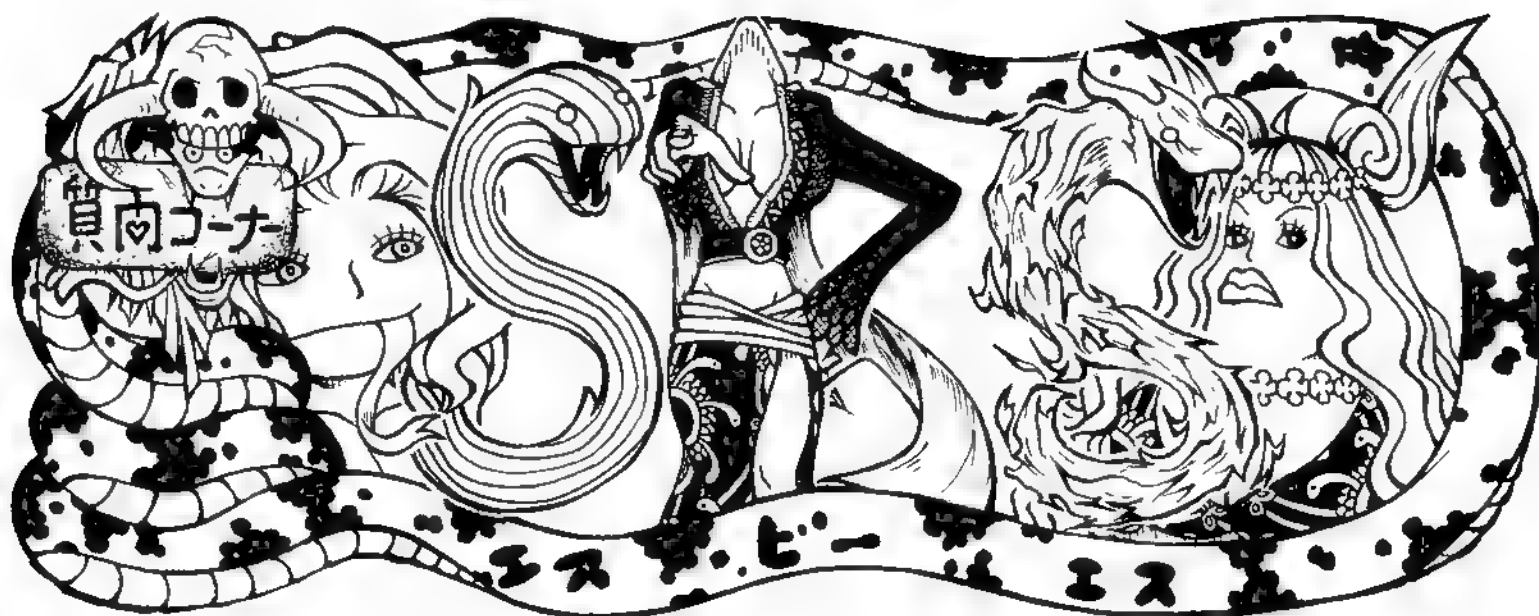
YOU'RE
NOTHING BUT
A MASS OF
SPIRIT! ALL
YOU CAN DO IS
TALK BIG!











(Ayaka Masubuchi, Osaka)

Q: Odacchi! I got a question! Can you tell me the ages of the Seven Warlords of the Sea?!!
--Jaichael Mackson

Q: I have a question for Odacchi! On Volume 56, Page 172-173, the Seven Warlords of the Sea look really tall. Can you tell me their heights?!

--Keita

A: Sure thing. You want their age and height, right? I'll just add in Crocodile with them and we'll go with the tallest first.



Moria	Kuma	Teech	Doflamingo	Jimbei	Crocodile	Mihawk	Hancock
							
48	45	38	39	44	44	41	29
6 meters	6 meters	3 meters	3 meters	3 meters	2 meters	1 meters	1 meters
92 cm	89 cm	44 cm	5 cm	1 cm	53 cm	98 cm	91 cm

Q: Odacchi! What's up! It might be sudden, but can you tell me Hancock's measurements?!

--Amoeba Pirates Division One, Ii-chan

Q: Odacchi! This is my first time writing to you! There's something I want to ask you, but...what's Hancock's cup size? (Personally, I hope that she's a J-Cup.)

--Erogappa

A: Well then, I got these letters above. You perverts! On top of that, Erogappa also had a message saying that he always enjoys my comics with his whole family. Erogappa's mother and father, your son sent me this kind of mail! He's a pervert! Anyway, I got the Snake Princess's measurements from Sanji! Here they are!



Bust: 111 cm! Waist: 61 cm! Hip: 91 cm! Mmm! Amazing!♡♡ And for her cup size, Erogappa wanted it to be a J-cup, so J-cup it is!♡ How do you like that, Erogappa's parents?!

Chapter 568:
HAVE IT
YOUR WAY!





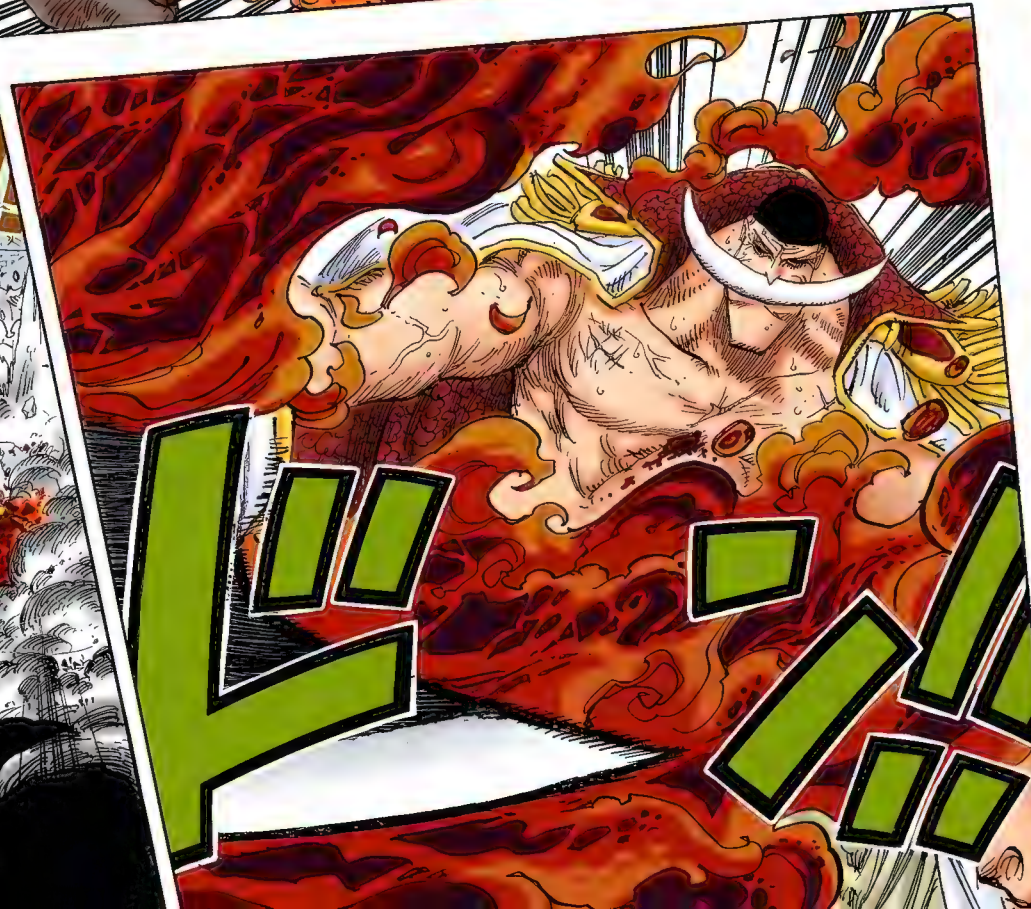
BETTER
FOCUS ON
THE ENEMY
BEFORE
YOU!!

YOU
BELONG TO
THE SAME
GENERA-
TION!

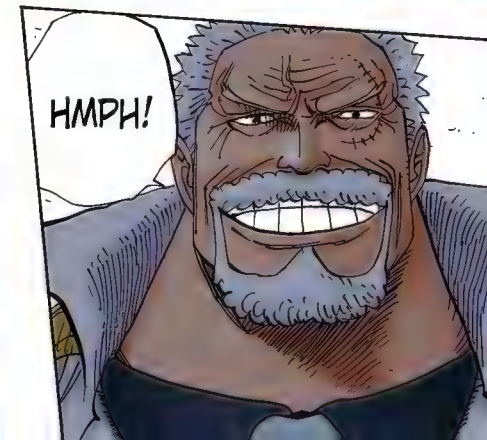


...IS
JOINING THE
BATTLE!

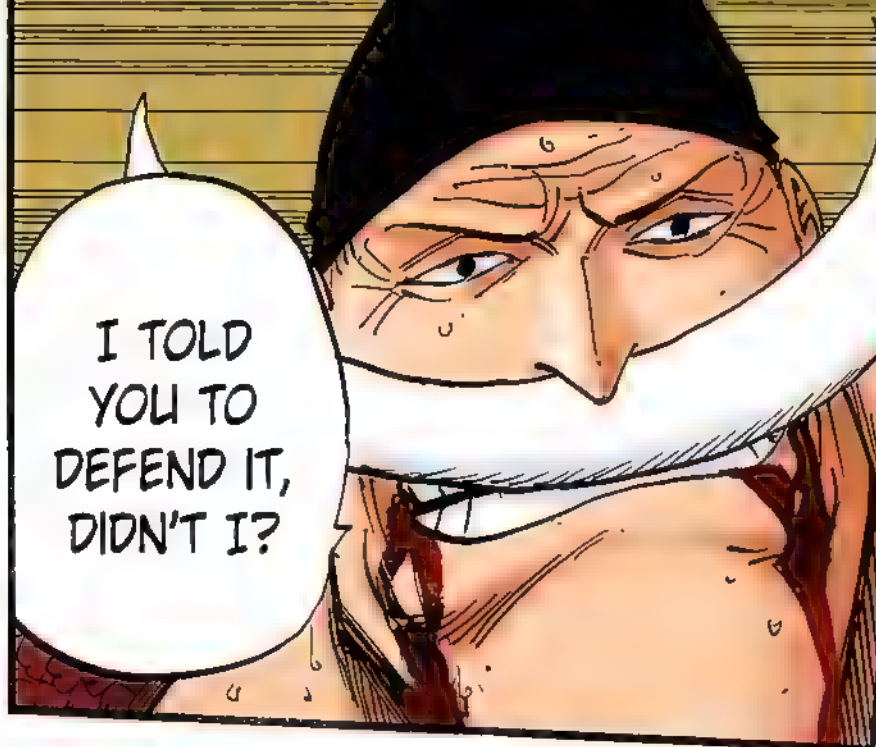
THE HERO
GARP...



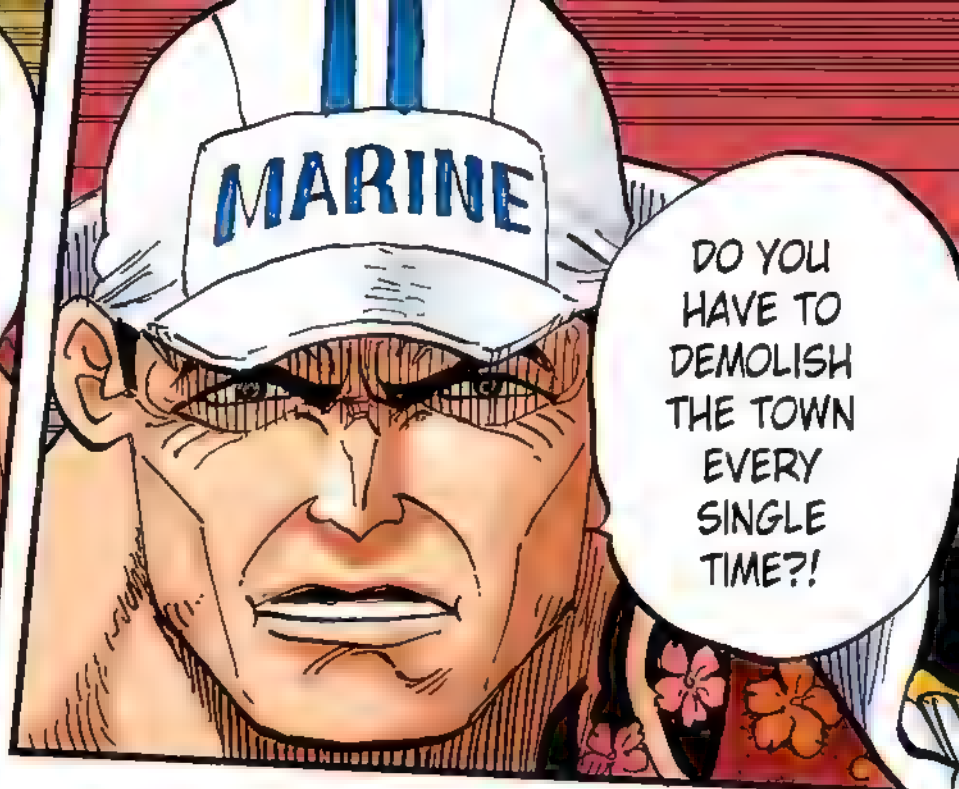
DON'T BE
INTIMIDATED!!
HE'S JUST A
FEEBLE OLD
SOLDIER
NOW!!



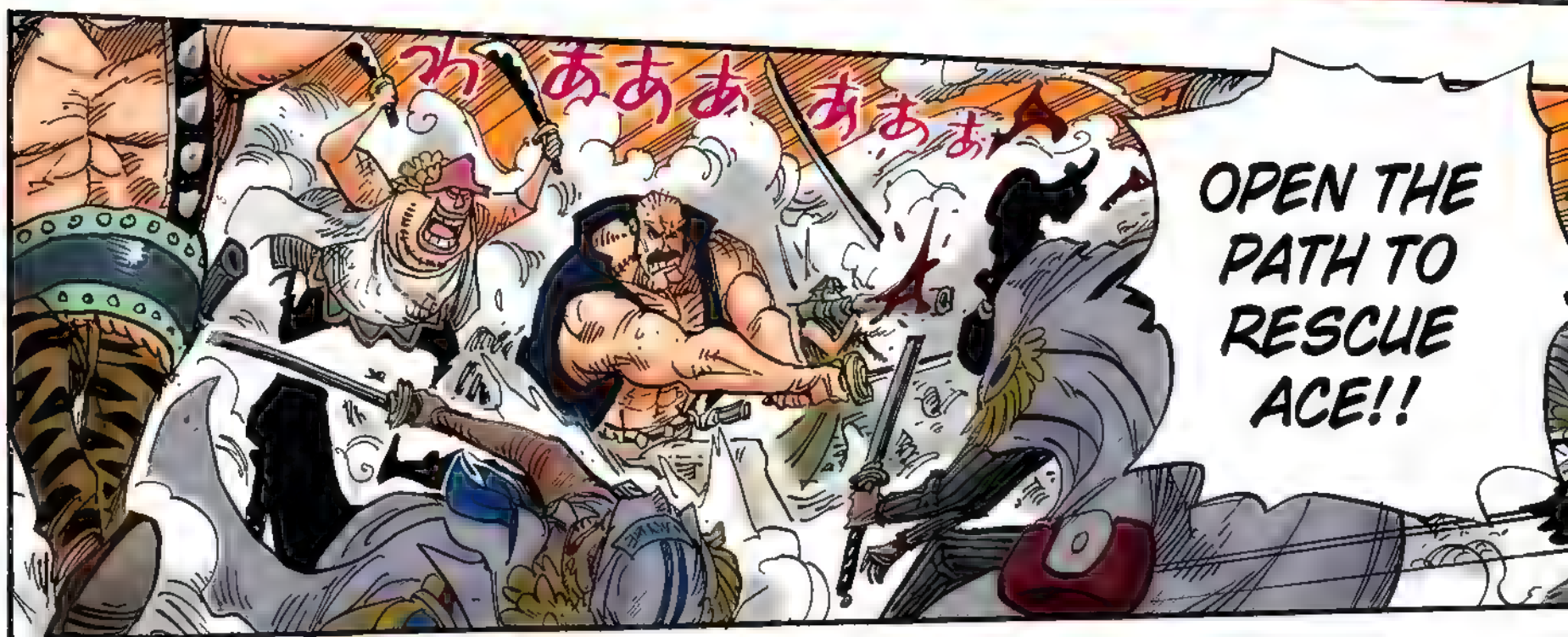
HMPH!



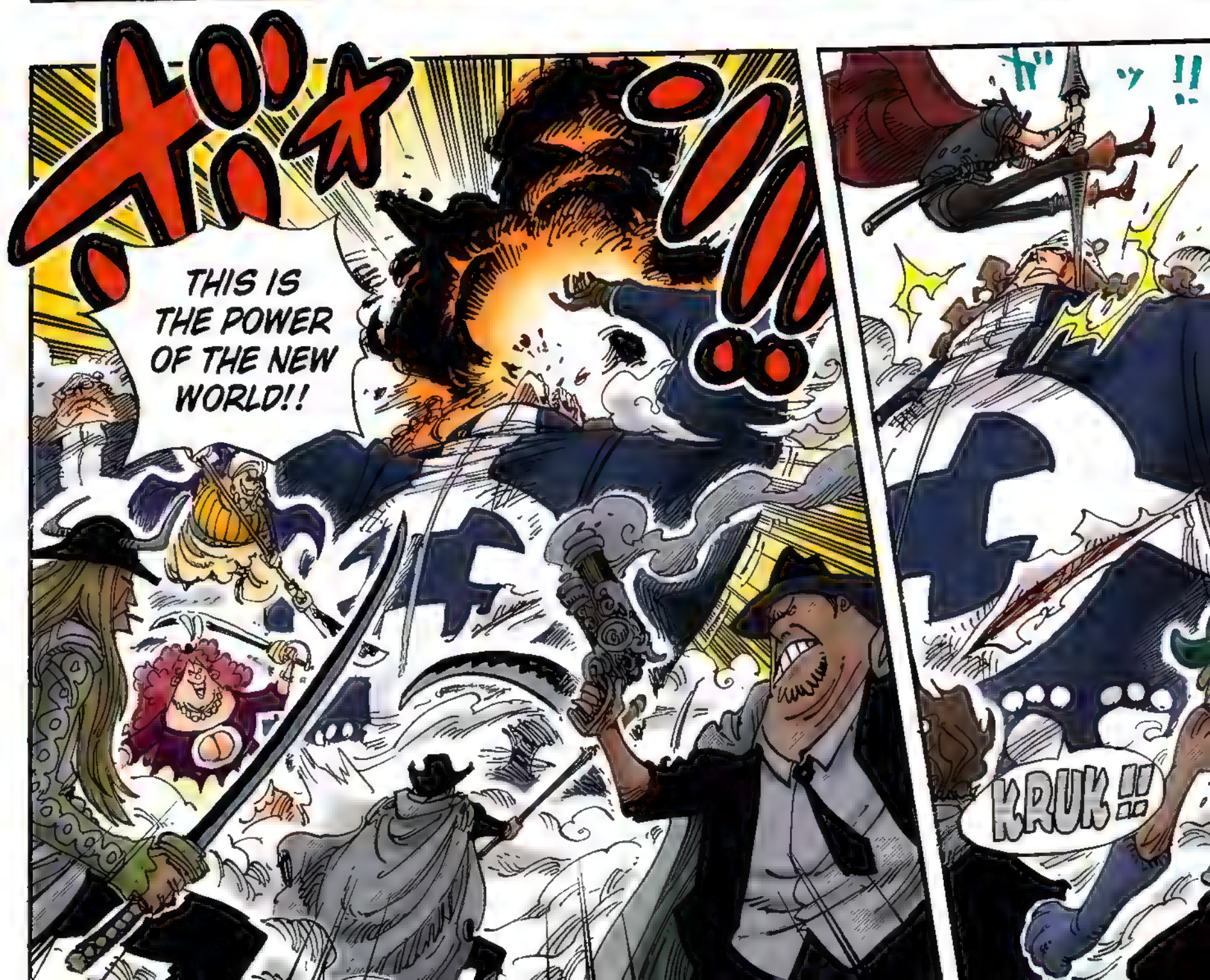
I TOLD
YOU TO
DEFEND IT,
DIDN'T I?



DO YOU
HAVE TO
DEMOLISH
THE TOWN
EVERY
SINGLE
TIME?!

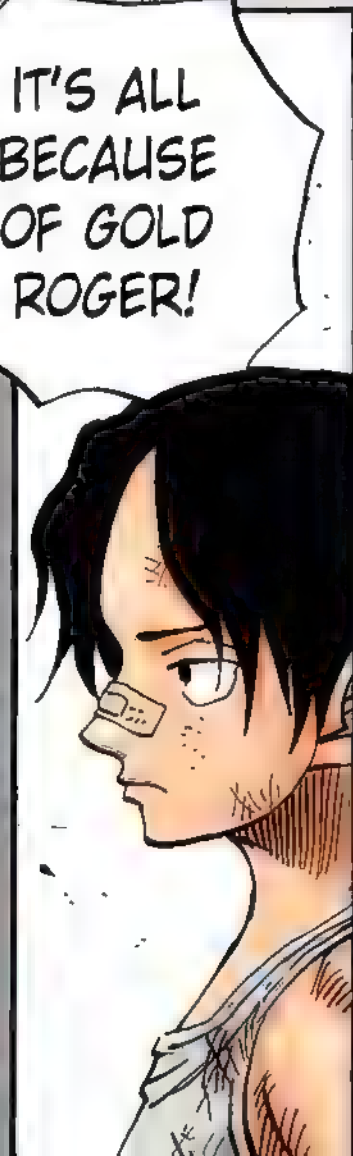
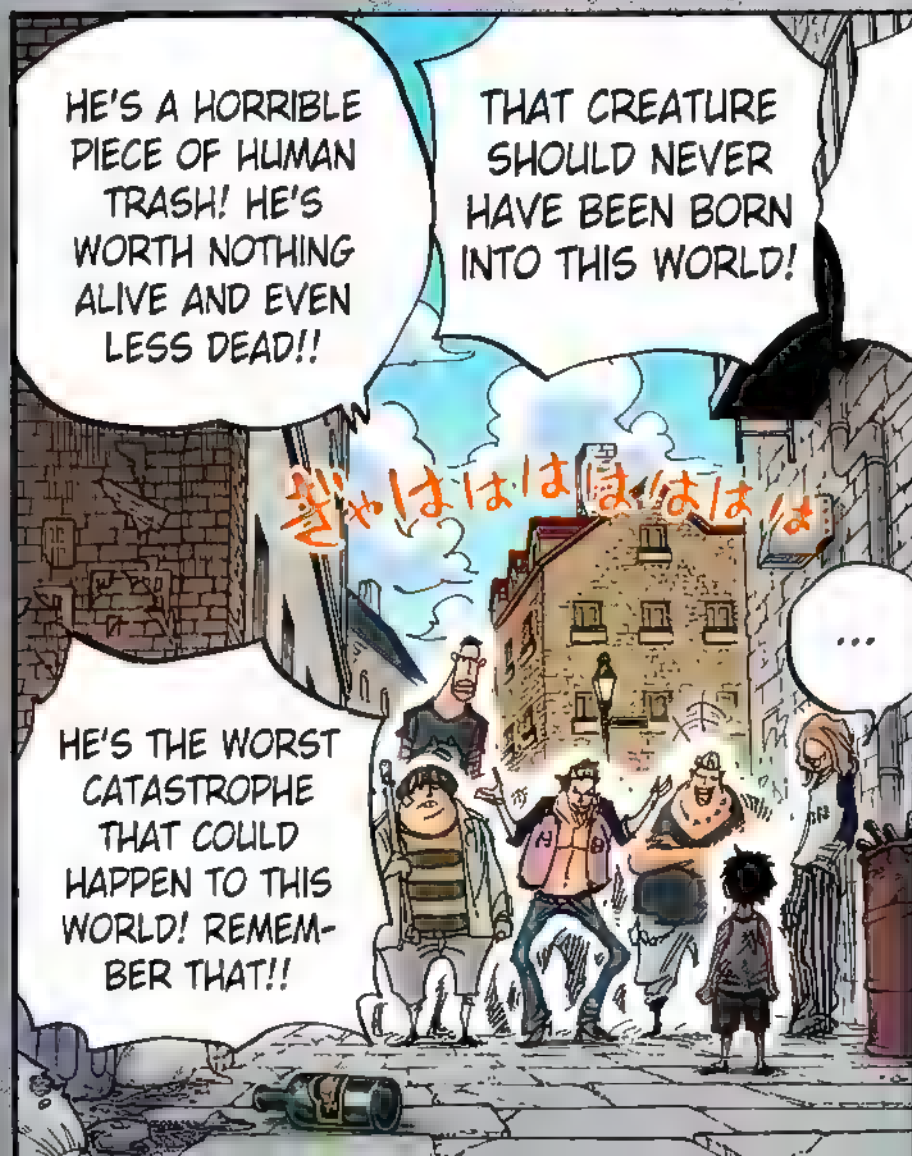
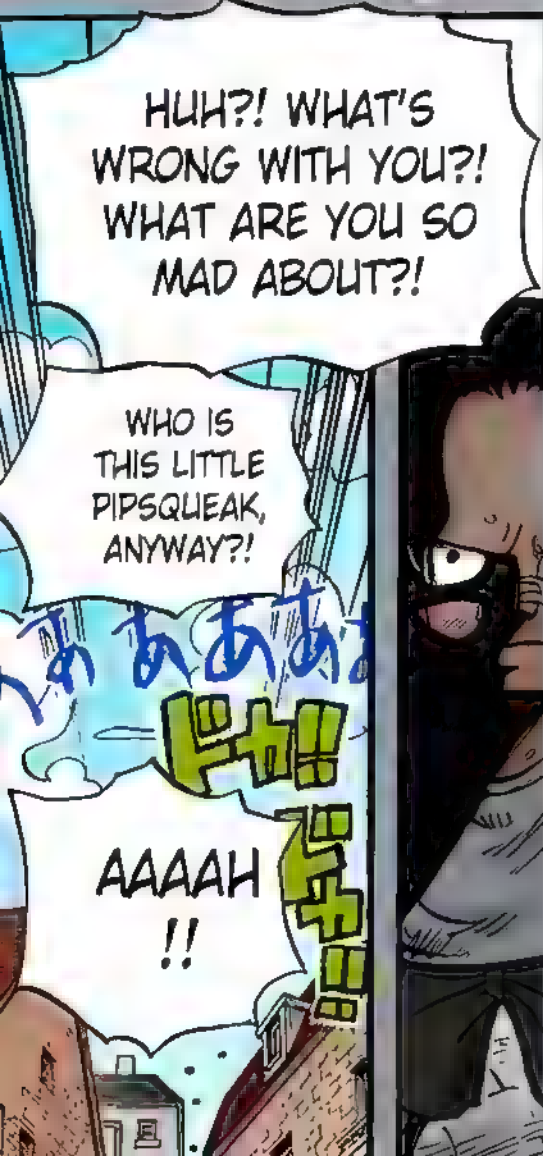
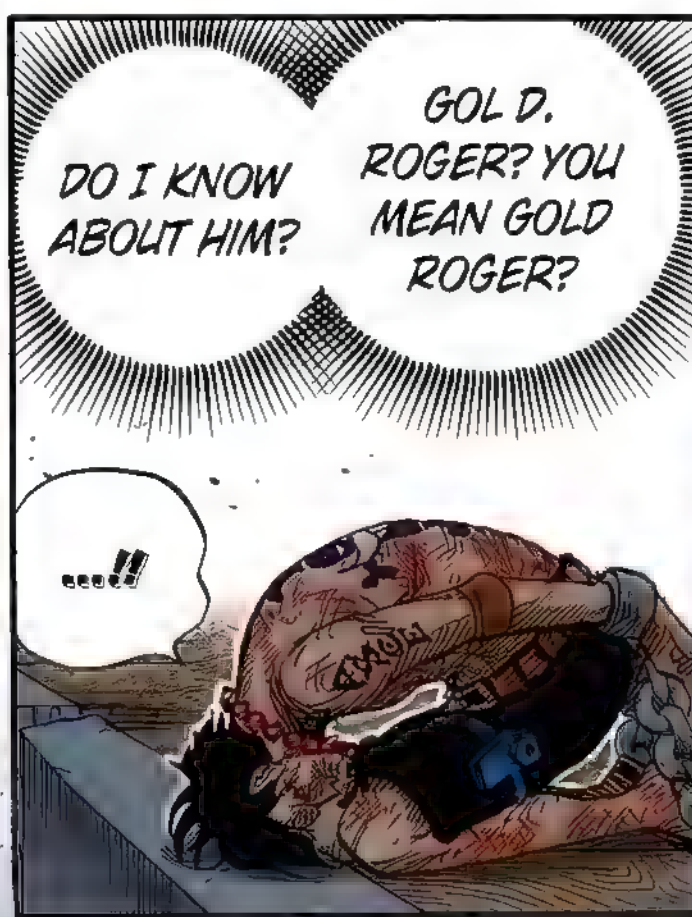


OPEN THE
PATH TO
RESCUE
ACE!!



THIS IS
THE POWER
OF THE NEW
WORLD!!

KUK!!



WHAT?
THEY'RE
NOT DEAD?

WHAT
DID YOU
SAY?!

わあああああ

EVERYBODY'S
TALKING ABOUT
SOME KID WHO
ALMOST KILLED A
BUNCH OF THE
LOCAL URCHINS!

WHAT
DID YOU DO
IN TOWN,
ACE?!

OLD MAN, YOU
HAVE A GRANDSON,
DON'T YOU? IS
HE...HAPPY?

HA HA HA HA!
YOU'RE A REAL
TROUBLEMAKER
LATELY, ACE!

YOU MEAN
LUFFY? HE'S
ALL RIGHT.

...

ROGER?!
DON'T EVER LITTER
THAT VILE NAME IN
MY PRESENCE,
BRAT!!

YOU WANT
TO KNOW
ABOUT
ROGER?

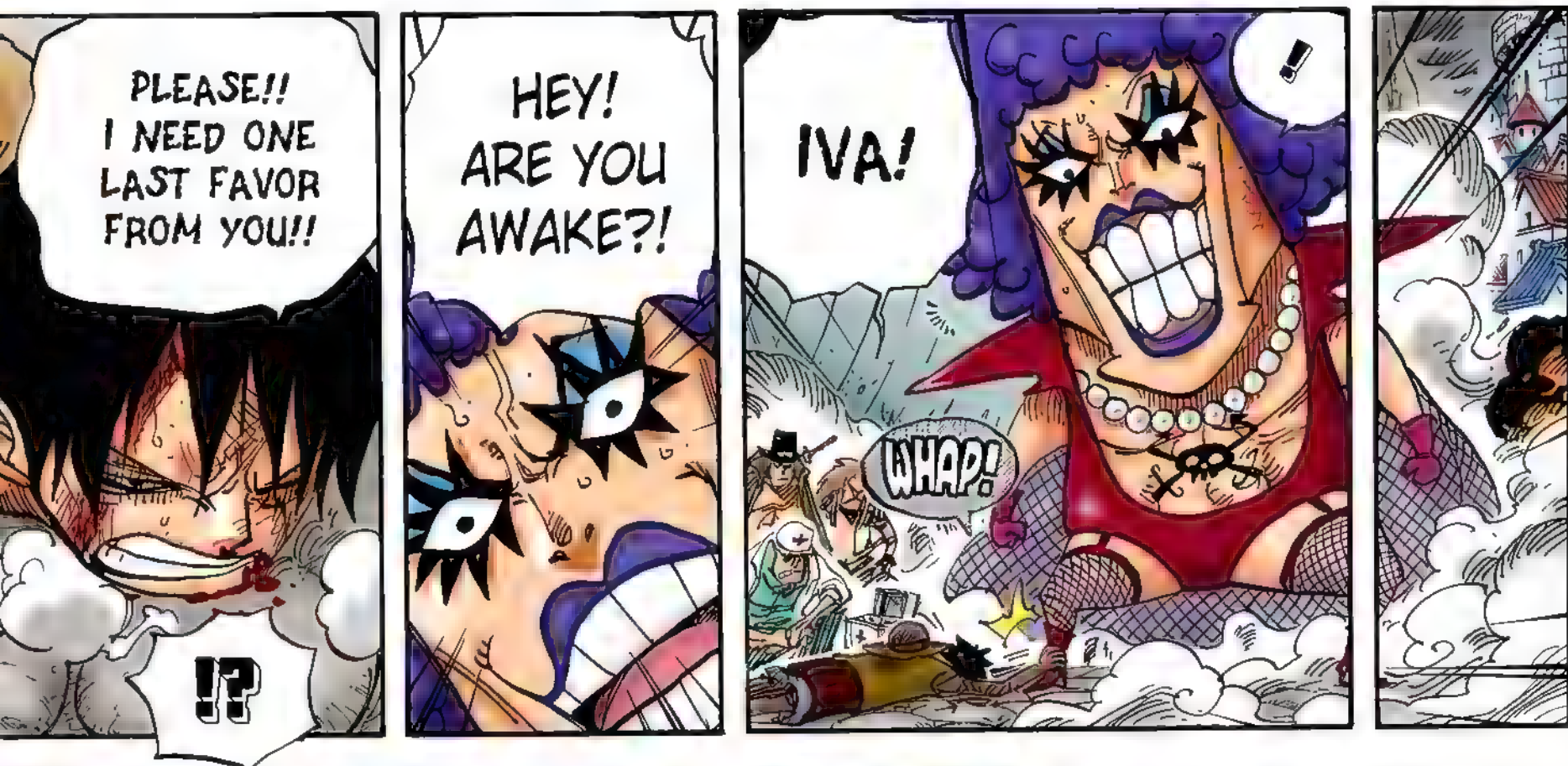
WOULD IT
HAVE BEEN
BETTER IF I
WAS NEVER
BORN?

WOULD
IT...

OLD
MAN...

WHAT?

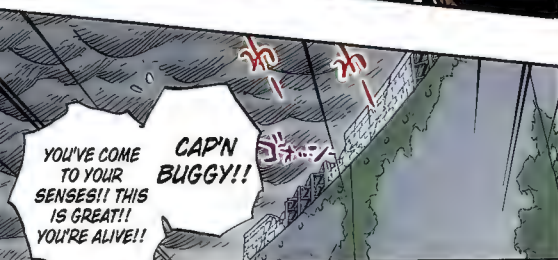
!?





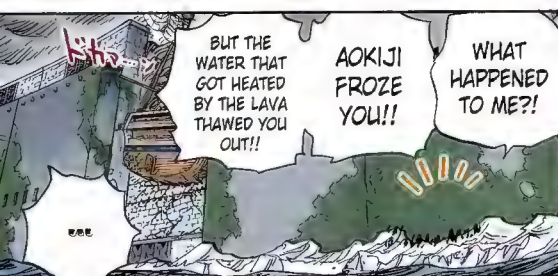
...I STILL
DON'T WANT
TO DIE!!

EVEN AFTER
EVERYTHING
I'VE SEEN
AND DONE...



YOU'VE COME
TO YOUR
SENSES!! THIS
IS GREAT!!
YOU'RE ALIVE!!

CAP'N
BUGGY!!



BUT THE
WATER THAT
GOT HEATED
BY THE LAVA
THAWED YOU
OUT!!

AOKIJI
FROZE
YOU!!

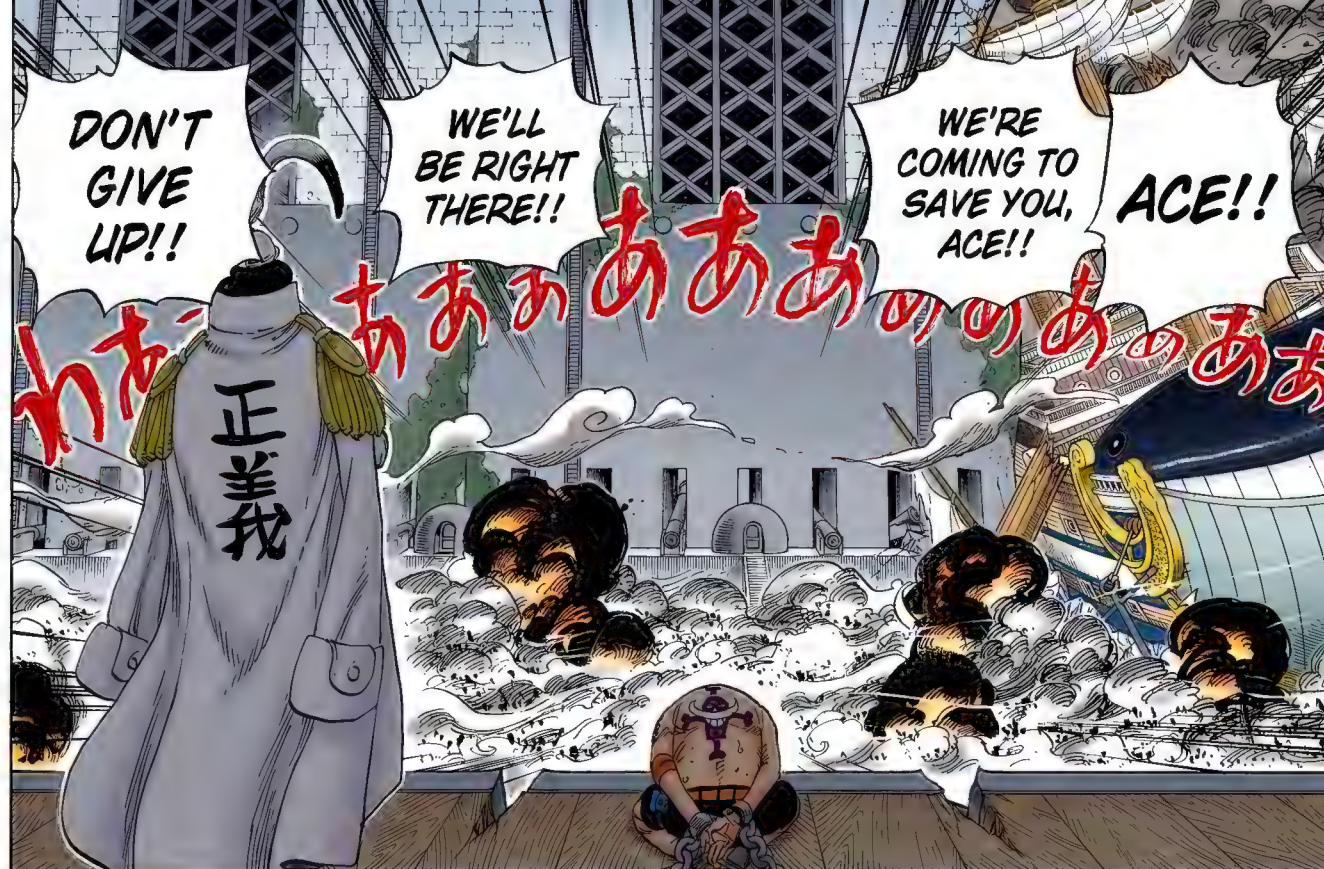
WHAT
HAPPENED
TO ME?!



BLAST THOSE
NAVY DOGS!
NOBODY FREEZES
ME AND GETS
AWAY WITH IT!!

HUFF
HUFF

ARG!! HE'S
INCREDIBLE!! HE
JUST GOT THAWED
OUT AND HE'S
READY TO FIGHT!!

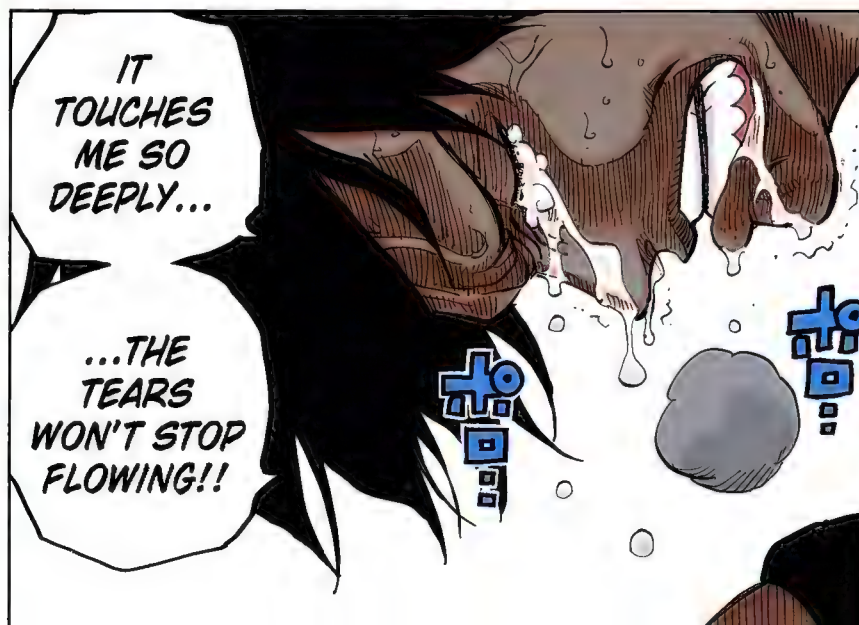


DON'T
GIVE
UP!!

WE'LL
BE RIGHT
THERE!!

WE'RE
COMING TO
SAVE YOU,
ACE!!

ACE!!



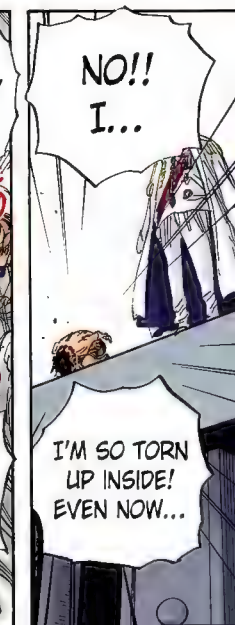
IT
TOUCHES
ME SO
DEEPLY...

...THE
TEARS
WON'T STOP
FLOWING!!



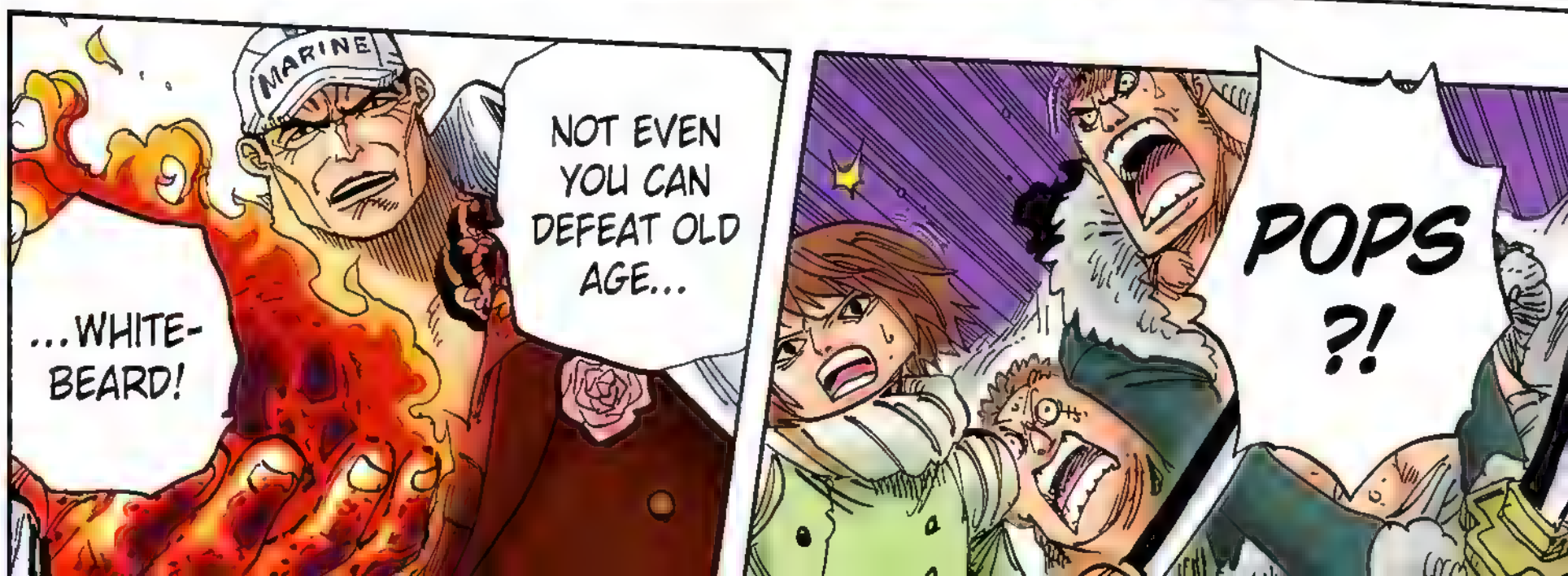
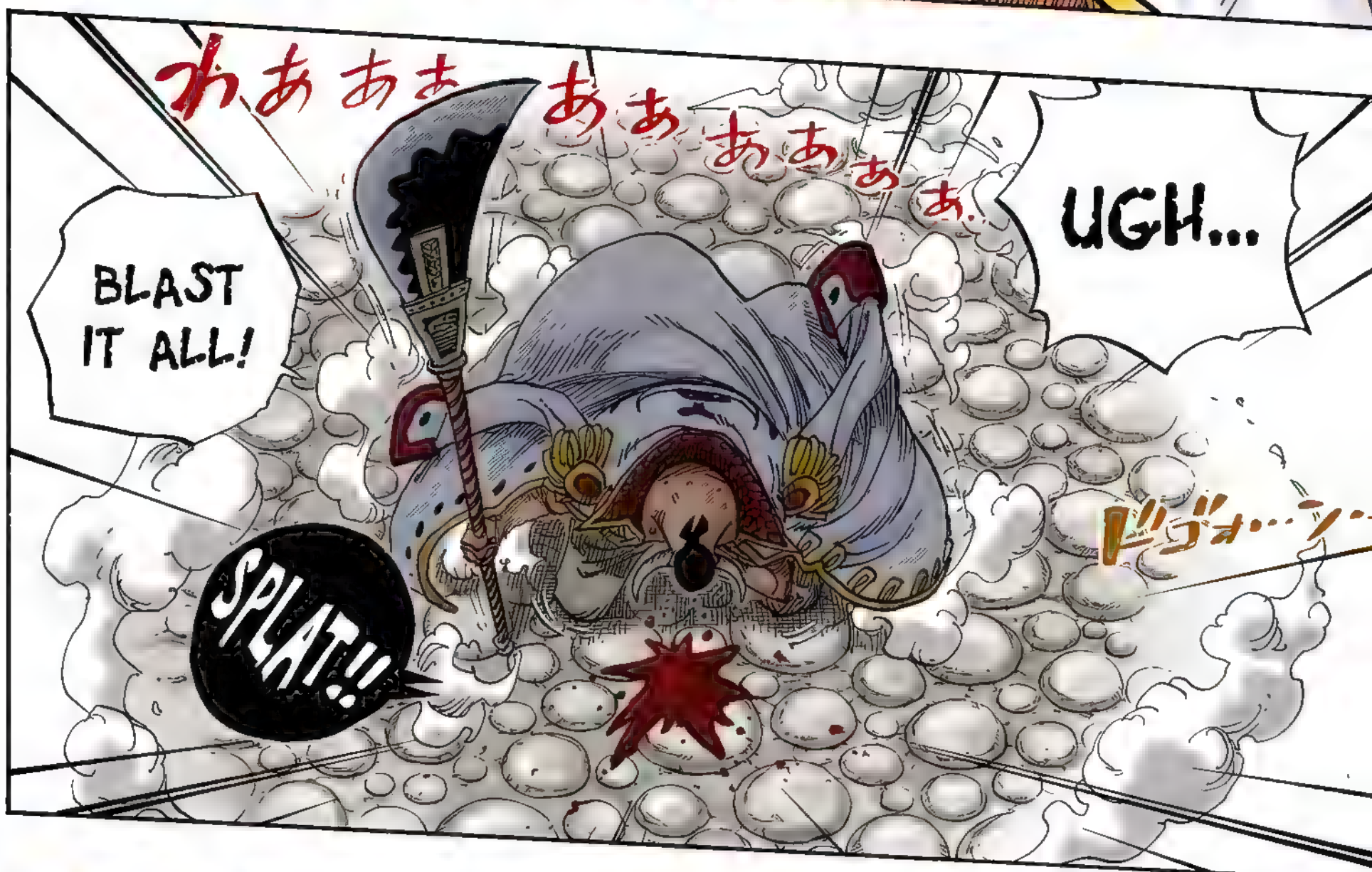
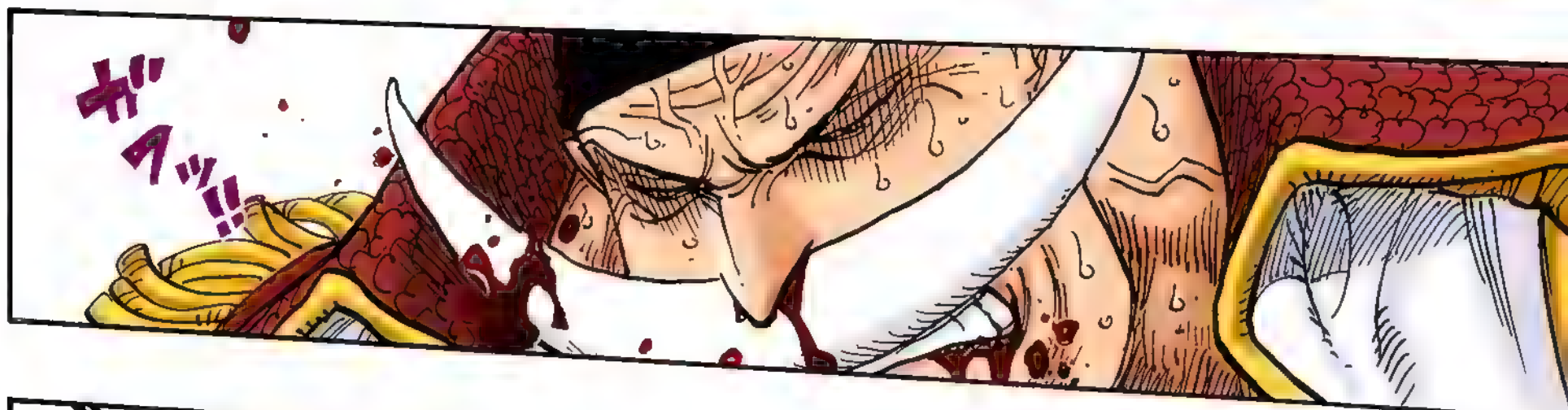
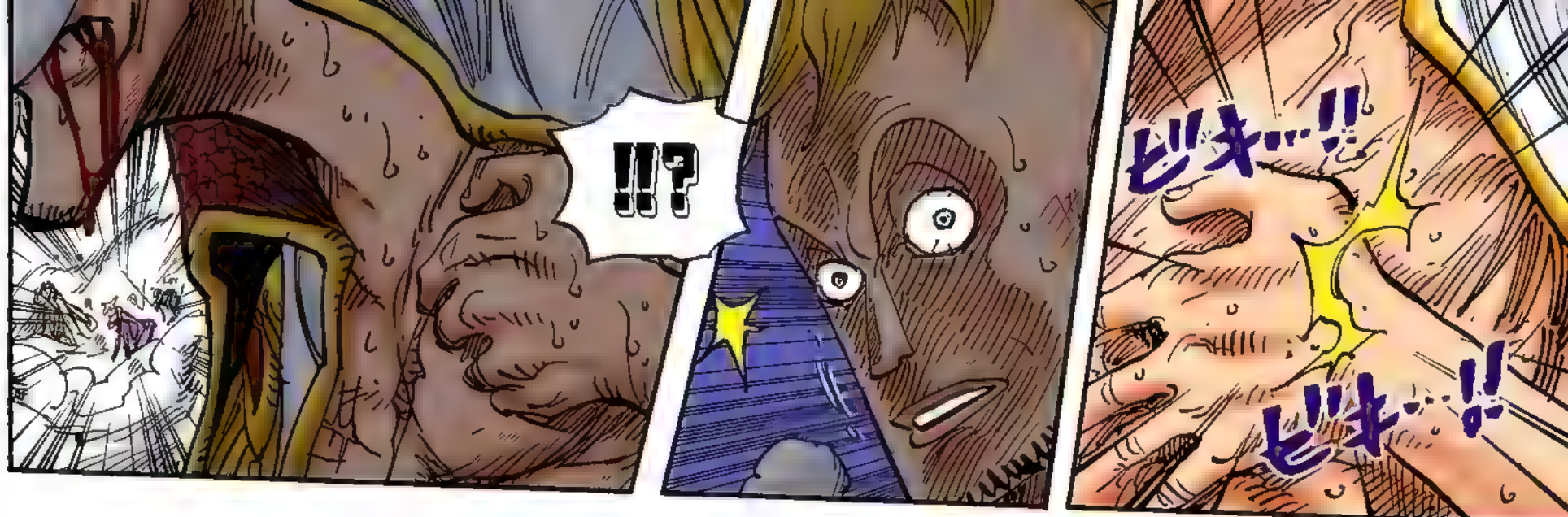
POPS...
LUFFY...ALL MY
SHIPMATES...

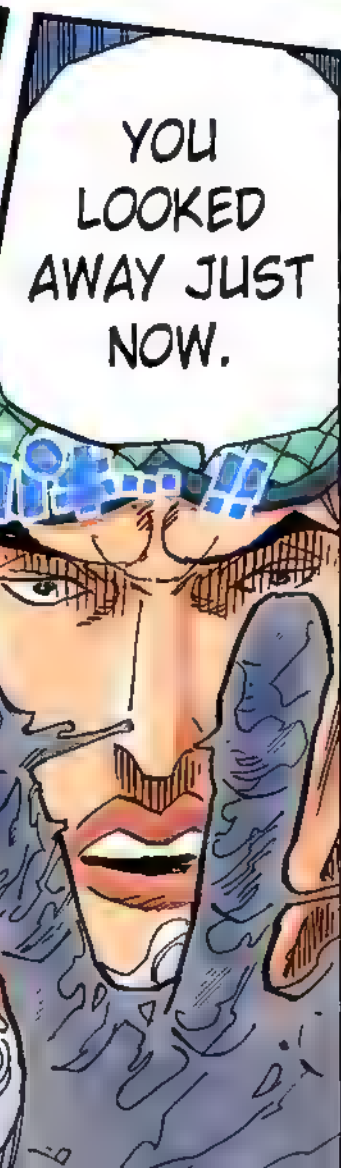
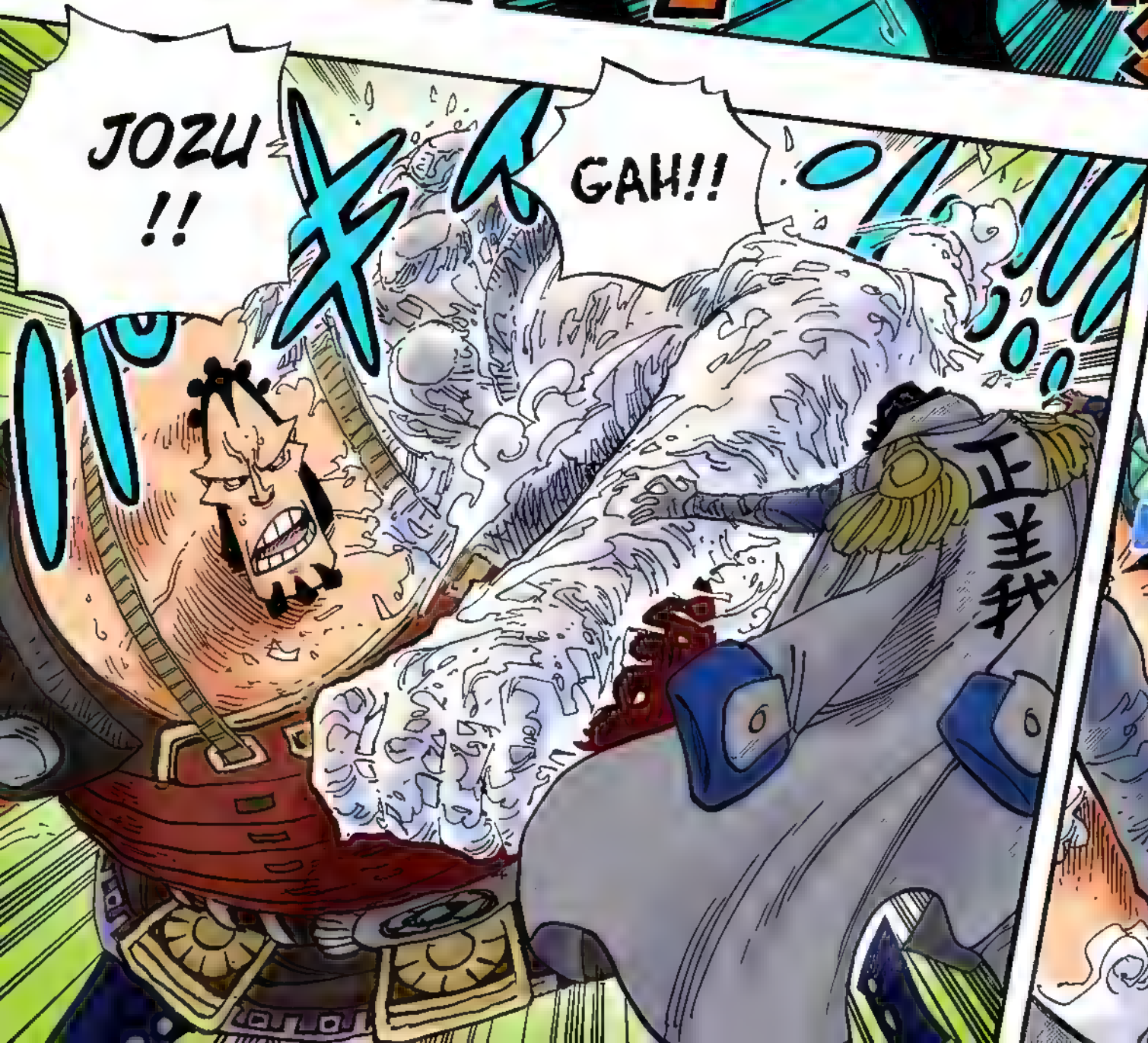
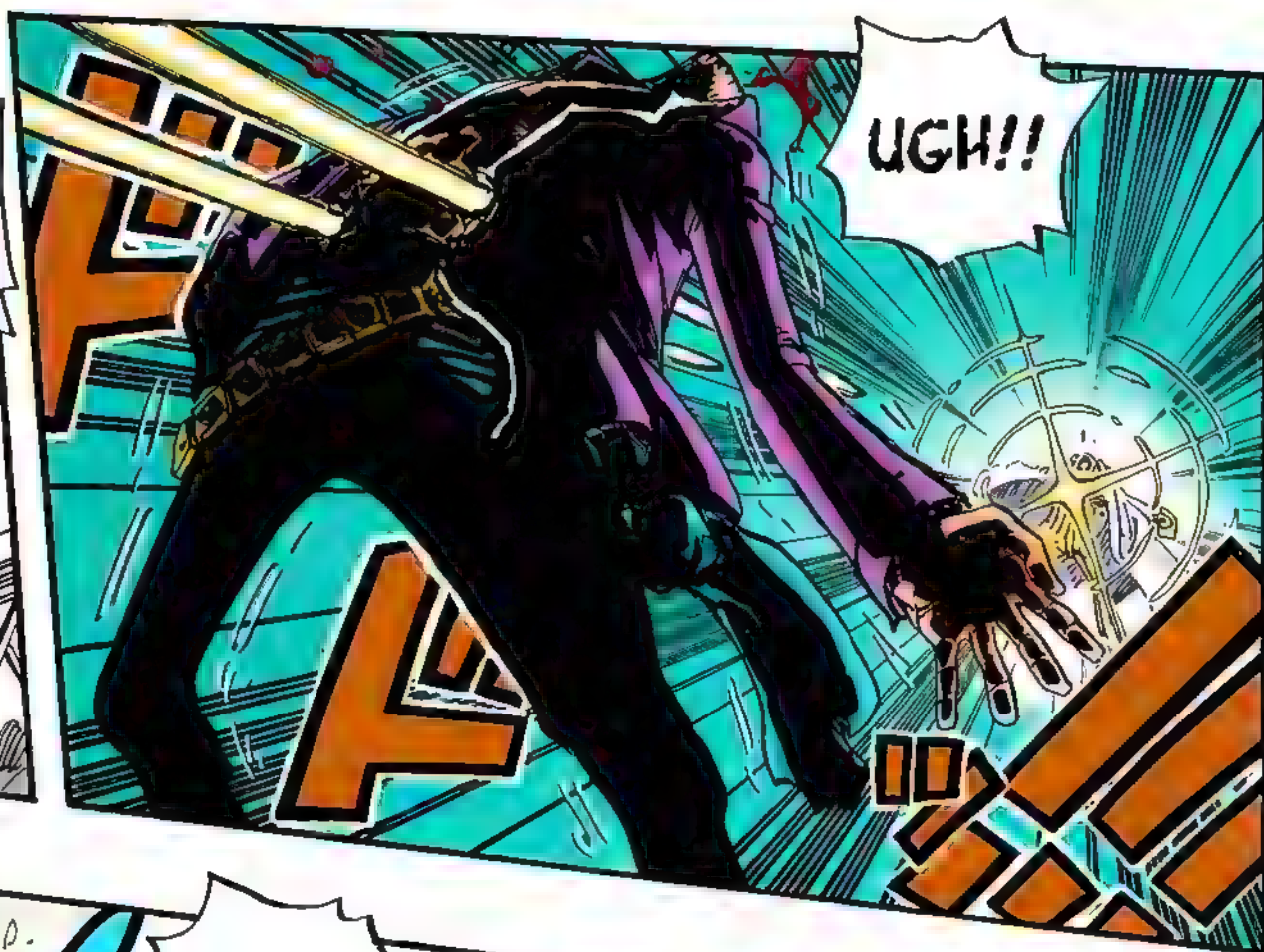
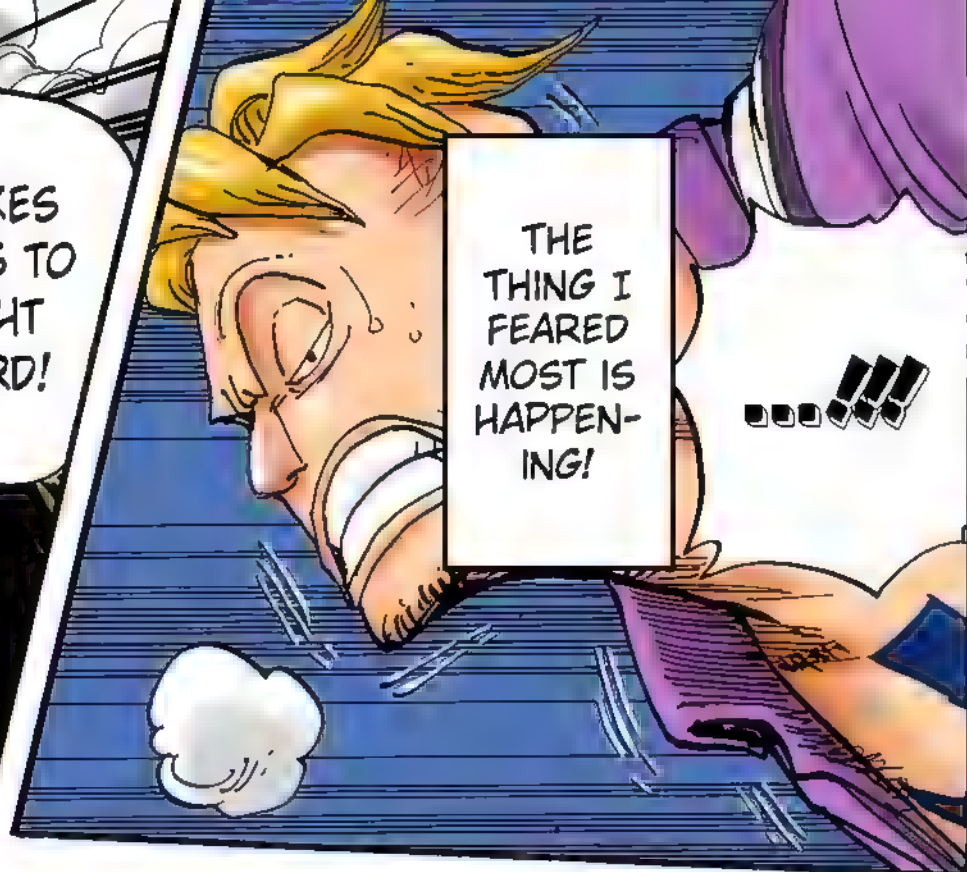
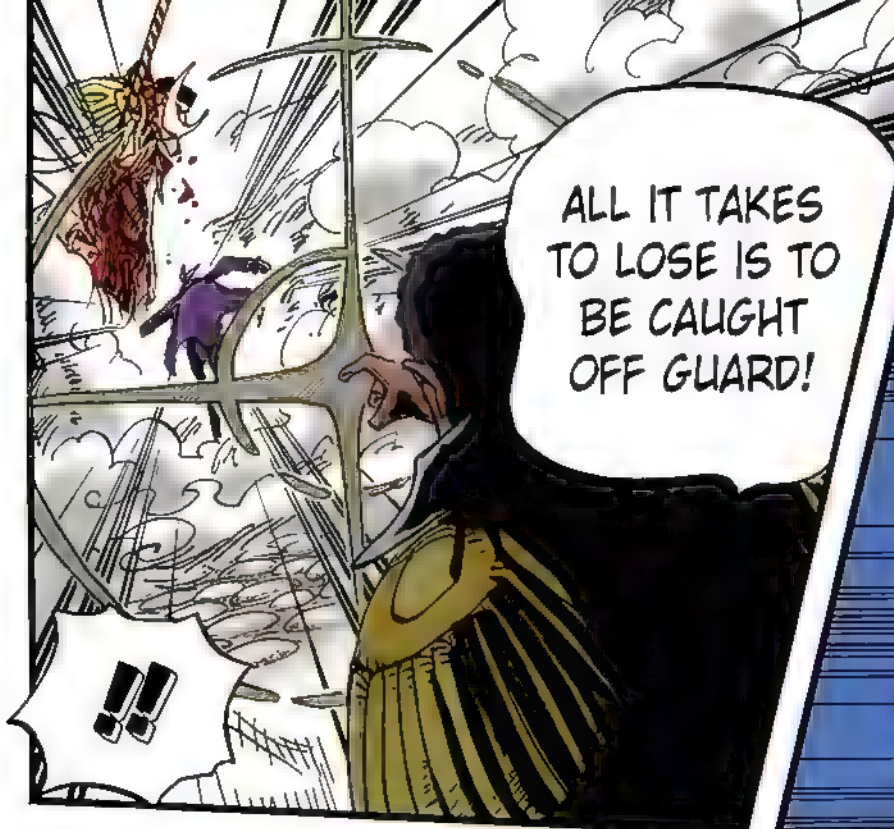
THEY'RE ALL
BLEEDING AND
DYING FOR ME!!

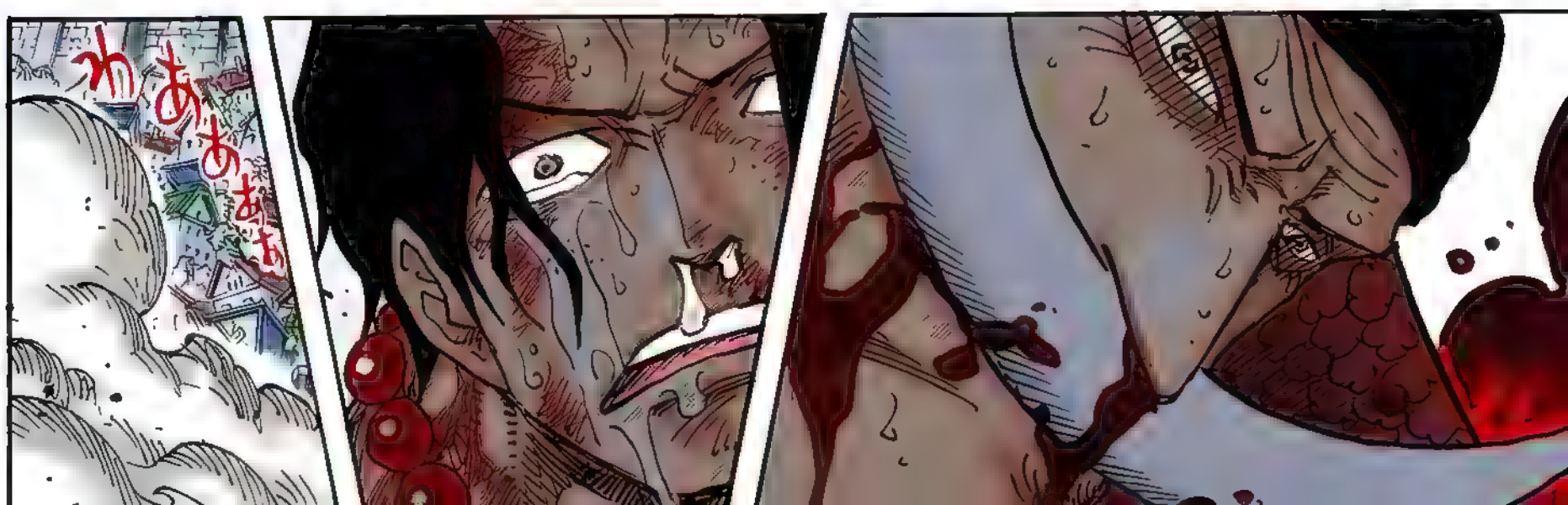
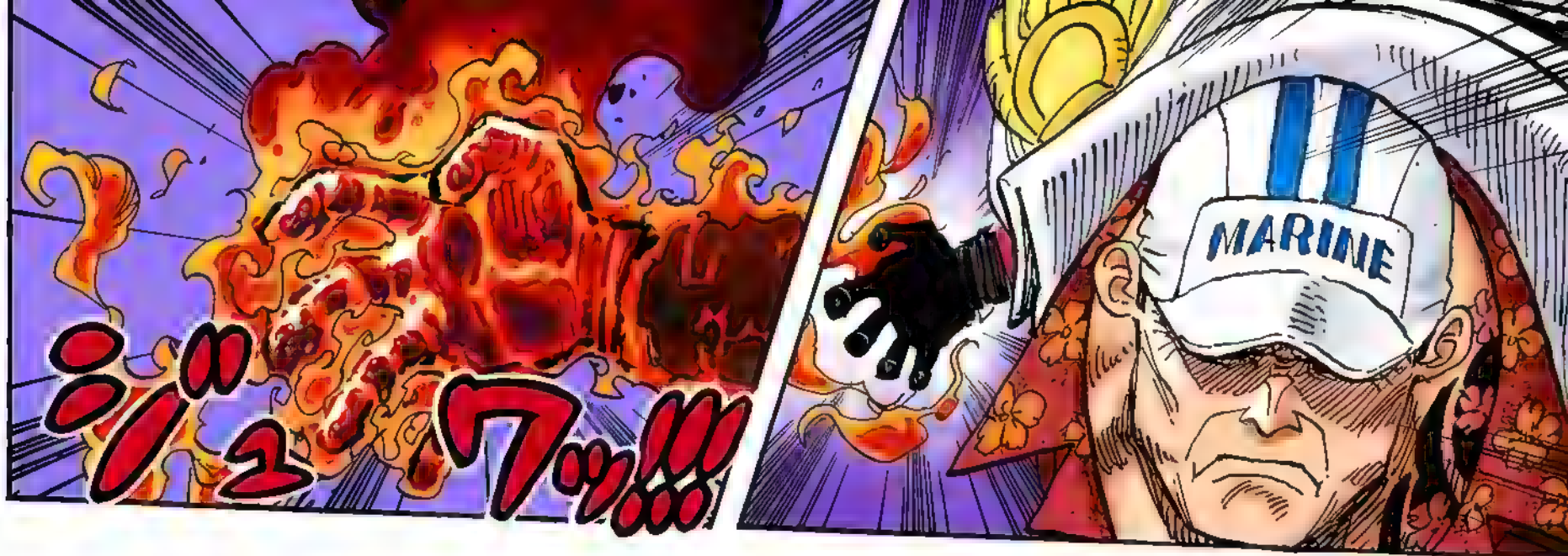


NO!!
I...

I'M SO TORN
UP INSIDE!
EVEN NOW...







IF YOU
FORCE IT
TO KEEP
GOING...

YOUR
BODY
CAN'T
TAKE ANY
MORE!!

YOU HAVEN'T
EVEN FULLY
RECOVERED
FROM BEING
POISONED!!

YOU'VE
BEEN FIGHT-
ING EVER
SINCE YOU
BROKE OUT
OF IMPEL
DOWN!!

YOU WANT ME
TO GIVE YOU
ANOTHER SHOT
OF ENERGY
HORMONE?! IT
WOULD KILL
YOU!!

わああああ

HEY! POPS
IS...!

ああ

...YOU'RE
REALLY
GOING TO
DIE!!

!!!!

...I DON'T
CARE IF I
DIE!

わああ

AS LONG
AS I DO
EVERYTHING
I CAN...

LET ME
FIGHT,
IVA!

!?

HUFF...
HUFF...

HUFF HUFF

...AND
THEY KILL
ACE...

I...

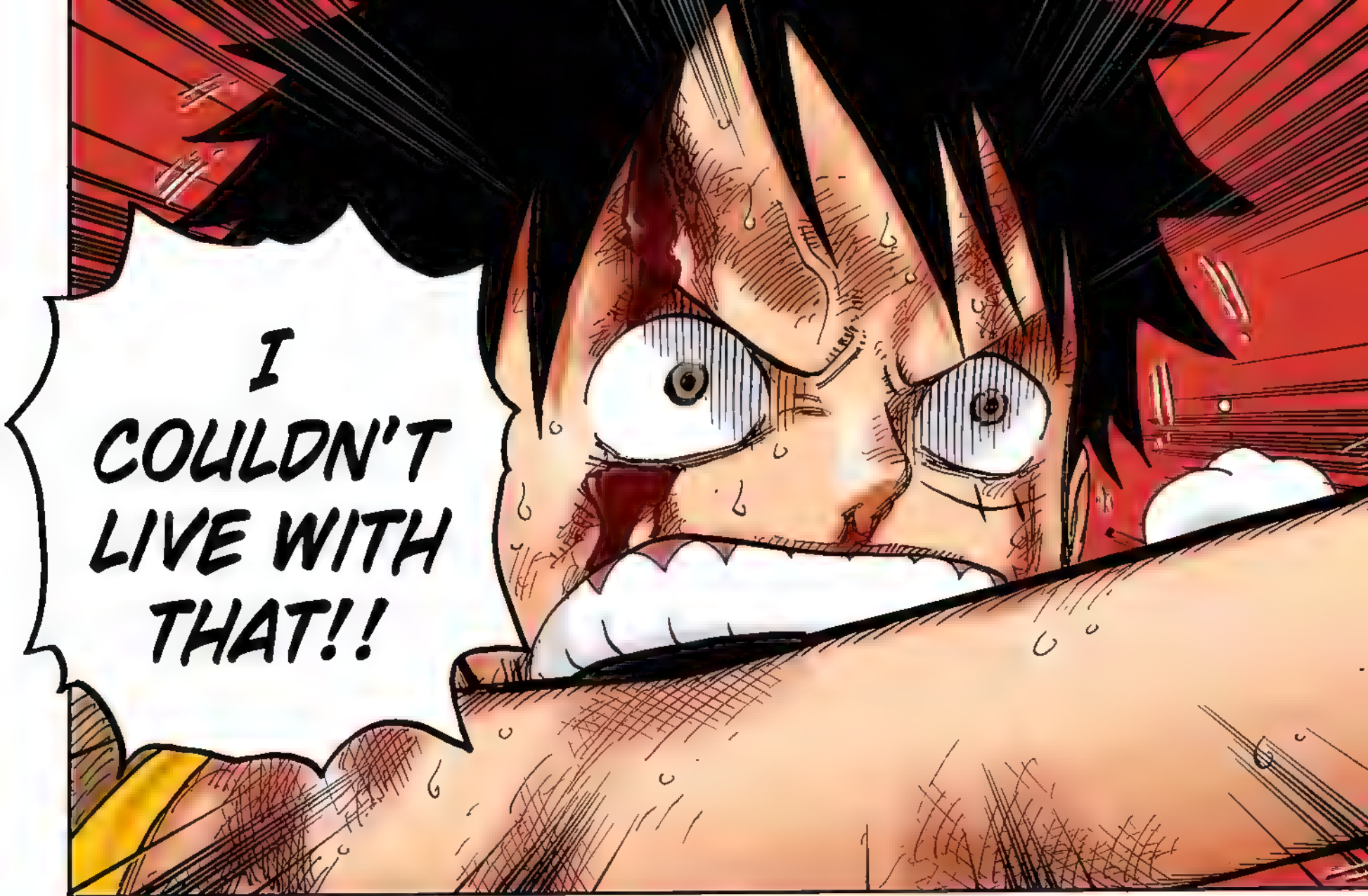
IF I
DON'T KEEP
FIGHTING...

MARCO AND
JOZU ARE
IN TROUBLE
TOO!!

わあああ

ドゥ

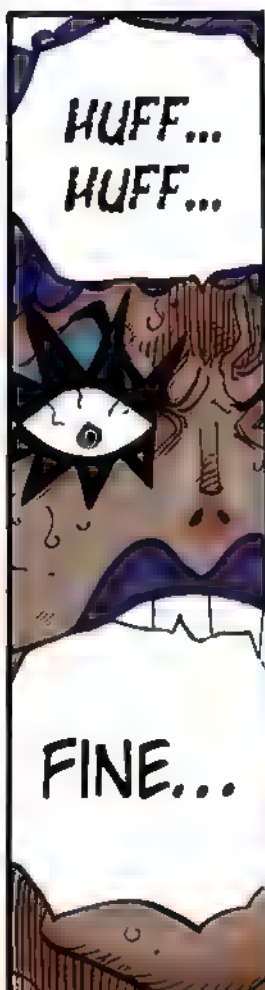
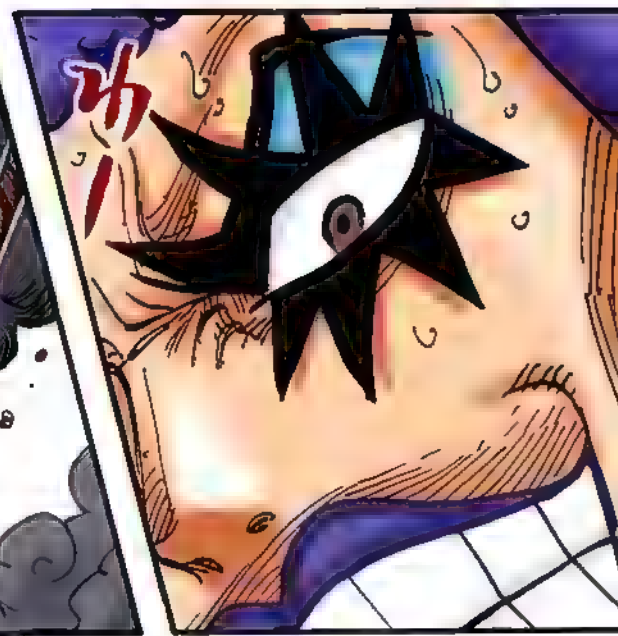
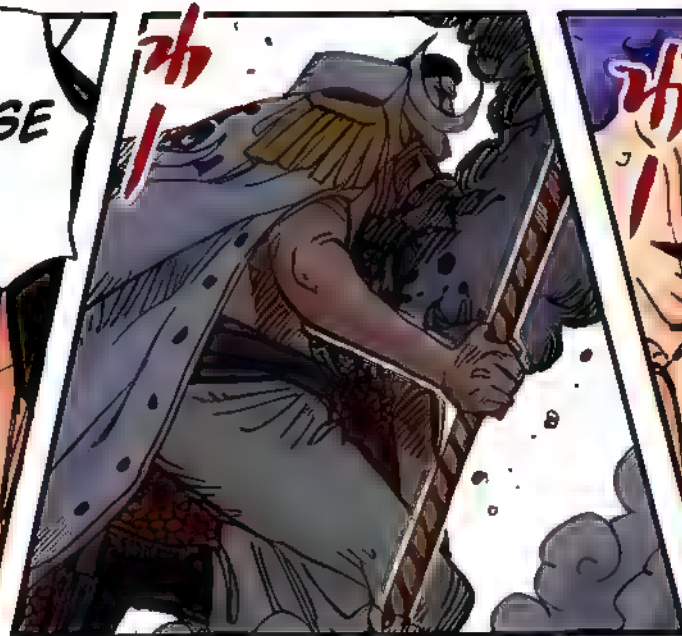
POPS IS
DOWN!!



I
COULDN'T
LIVE WITH
THAT!!



GIVE ME
THE POWER TO
FIGHT RIGHT
NOW!! PLEASE
!!



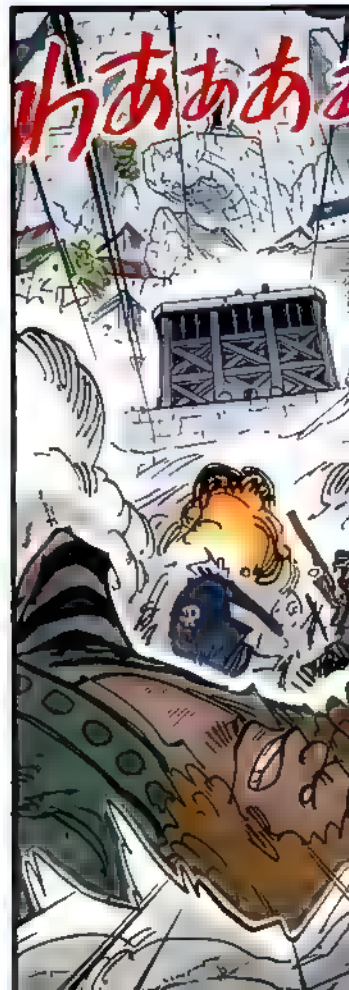
HUFF...
HUFF...

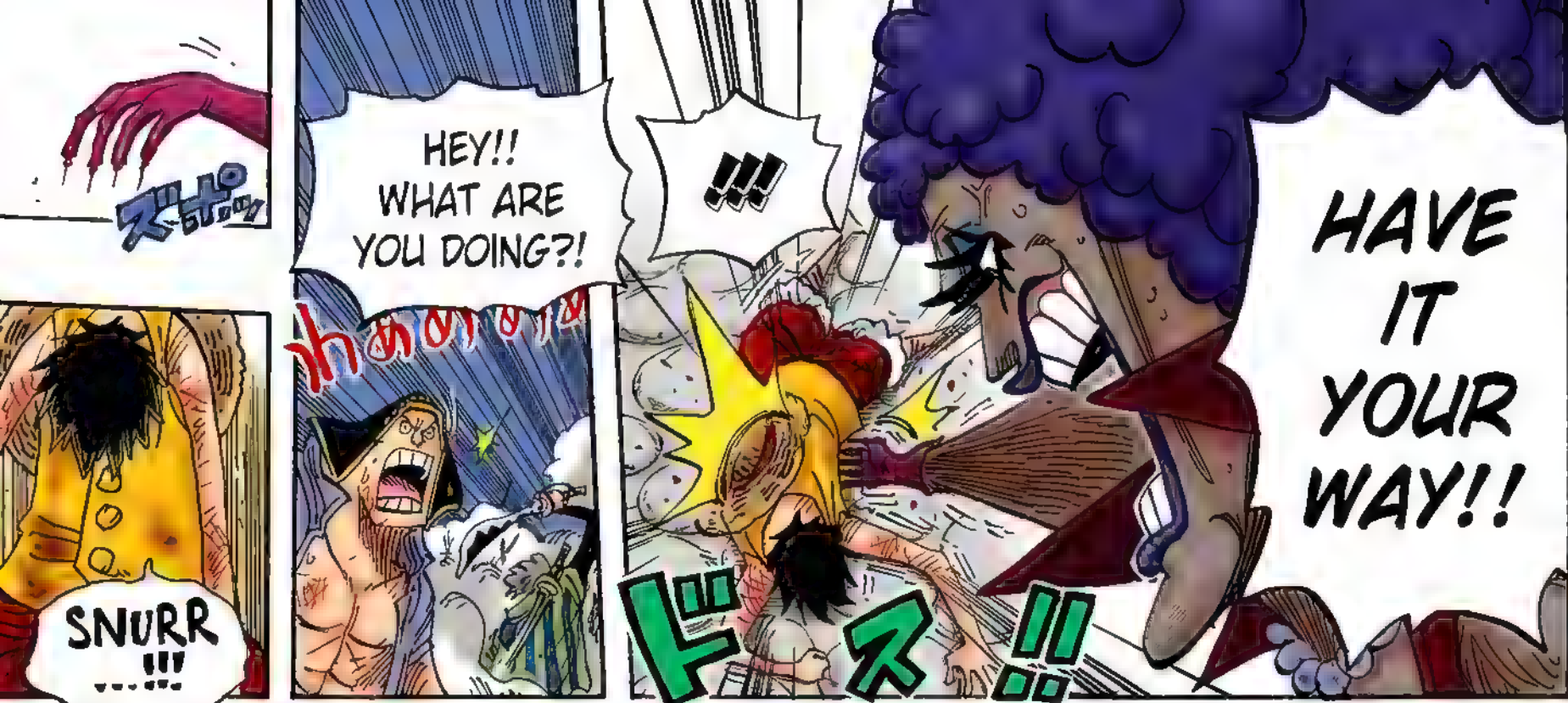
FINE...

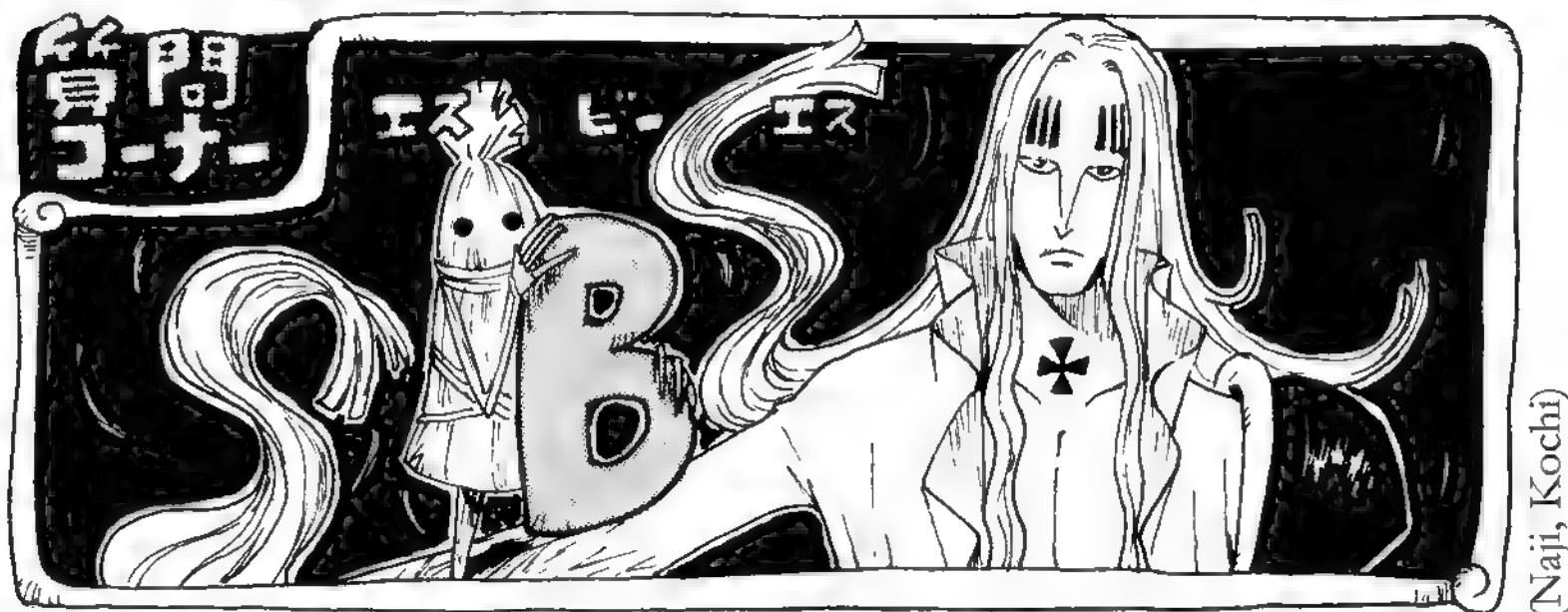


I TOLD YOU!!
IF I LET YOU
DIE...

...I'D NEVER
BE ABLE TO
FACE DRAGON
AGAIN, YOU
YOUNG FOOL!!







Q: Mr. Oda! I have someone that promised that we'd get married if you let me get on SBS, so please post this letter!♡ You have to make my day, Odacchi!♡♡

--☆Shogo Michihata

A: Sure thing. There. It's posted. Now who's the lucky man?! You better keep your promise!

Q: I have a question. In chapter 556 of volume 57, there were a few pirates behind Tsuru that were being hung and dried. Who did that to them? Tsuru? And I'm wondering why they were hung there in the first place. And since Mr. 3 has been doing so well recently, can you explain it by talking like him?!



--Daddy of Two

A: You're right about them being hung out to dry! And you're right about the Naval Vice Admiral Tsuru being the culprit! Her Devil Fruit is the Wash-Wash Fruit! A "Washer Human"! She washes and dries any evildoer, cleaning up even their hearts just a little bit! Being able to wash away evil hearts, pirates find her to be quite a formidable foe! We must be careful!

Q: Hello, Odacchi! I have a 10 percent serious question. You know how there are some people that keep getting on Usopp Gallery Pirates in the Japanese volumes? Does that mean you're not the one picking and choosing which ones to post?! Or you're not even picking them seriously?! I really wonder about this! Answer me in exactly three lines!

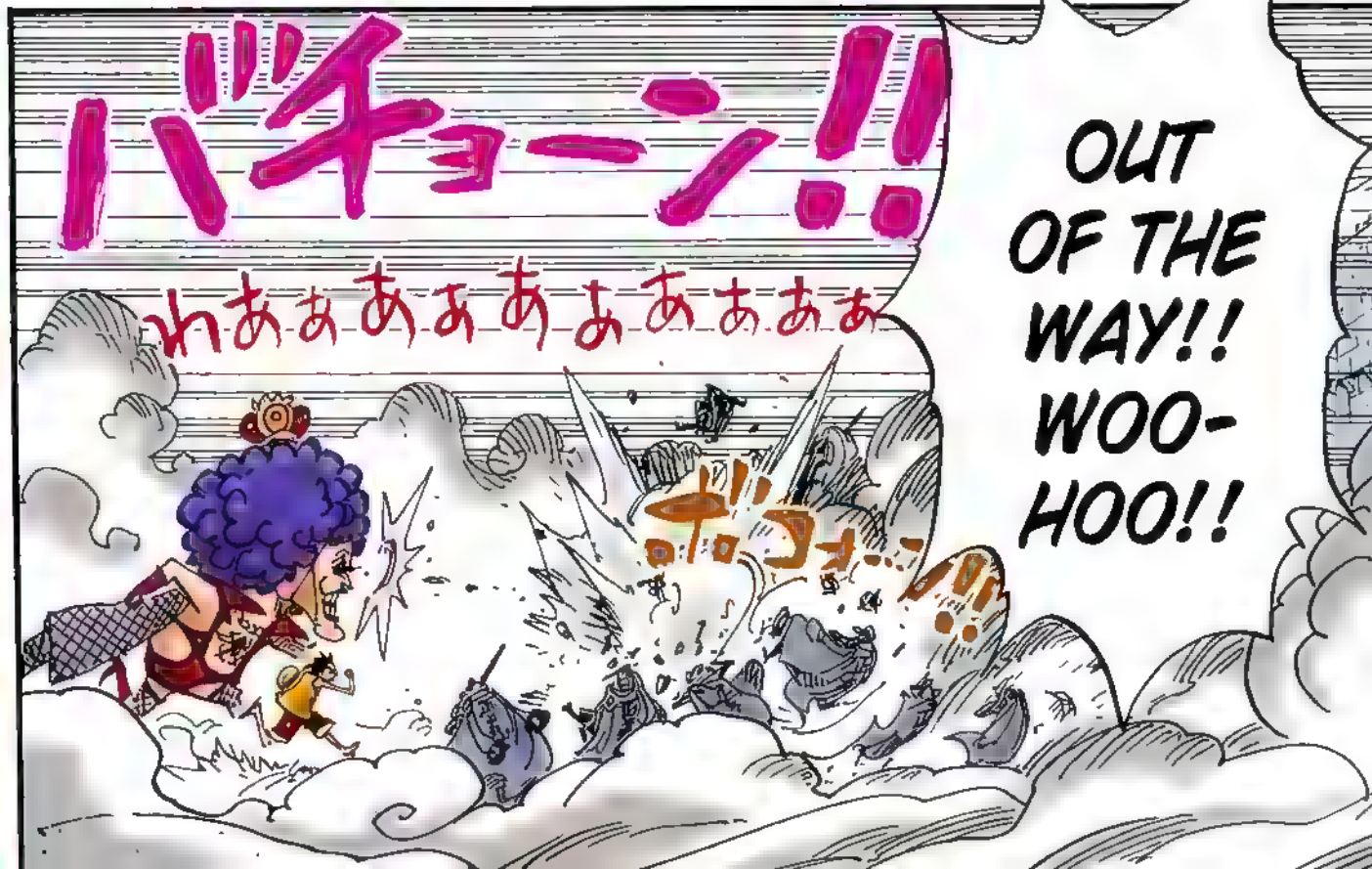
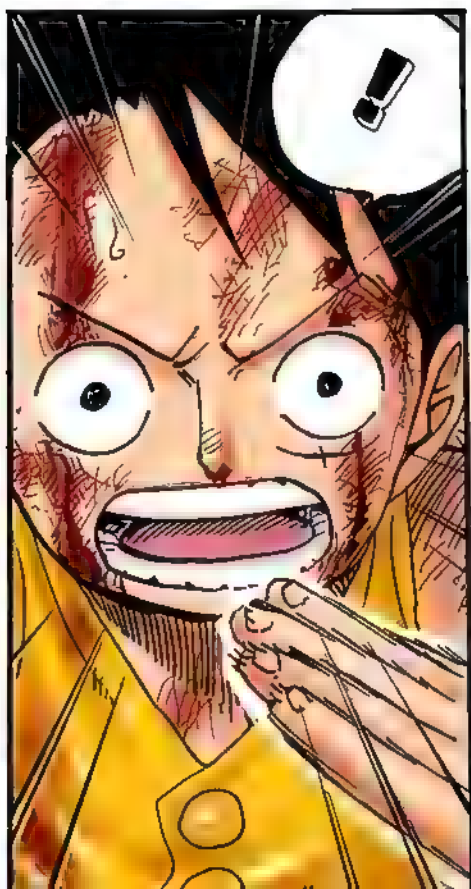
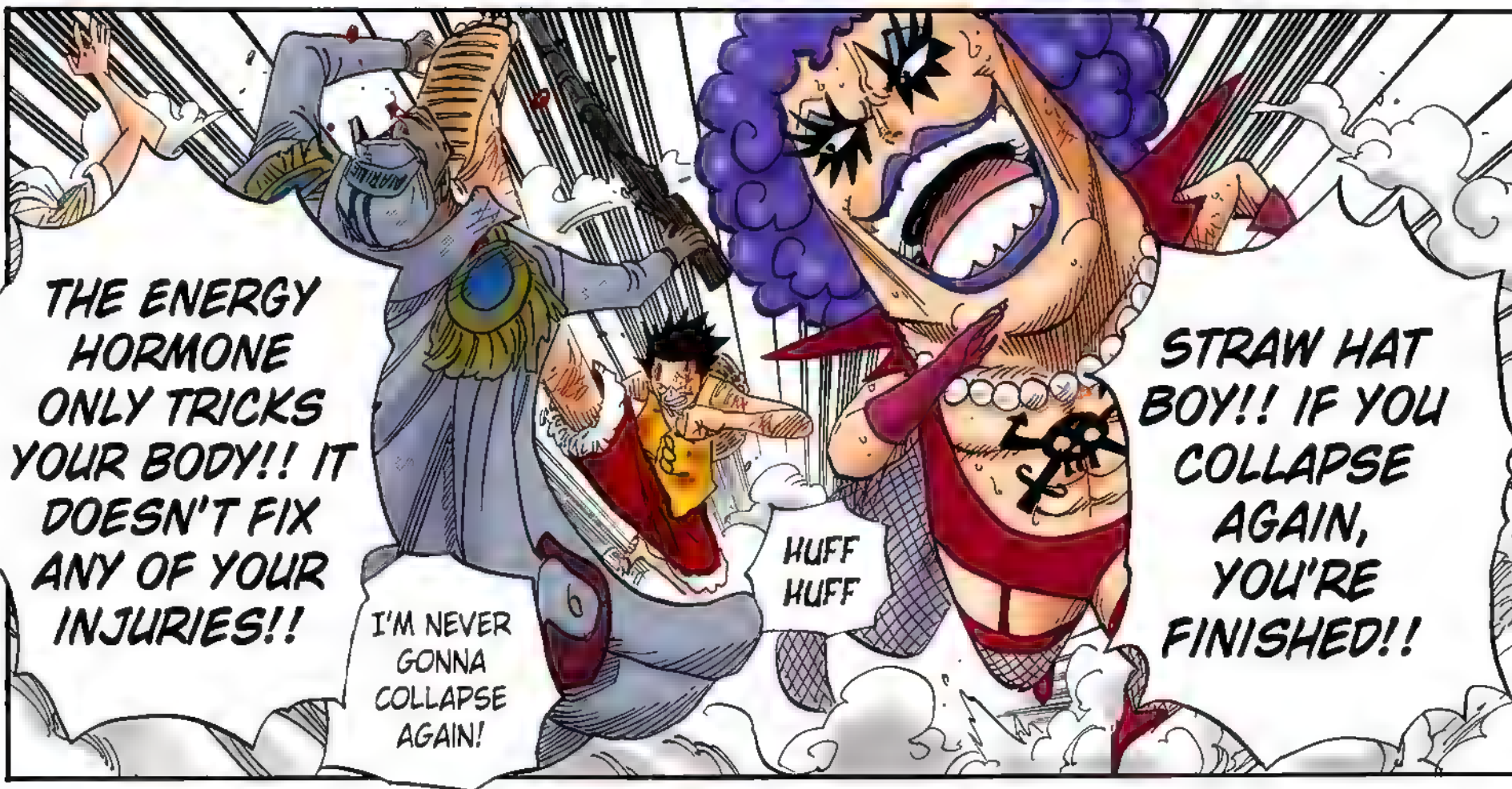
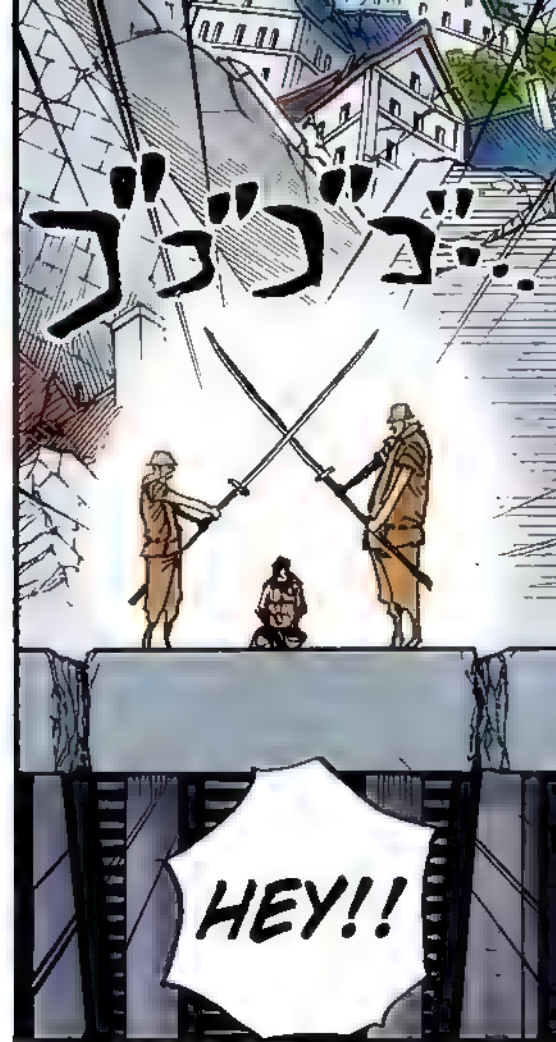
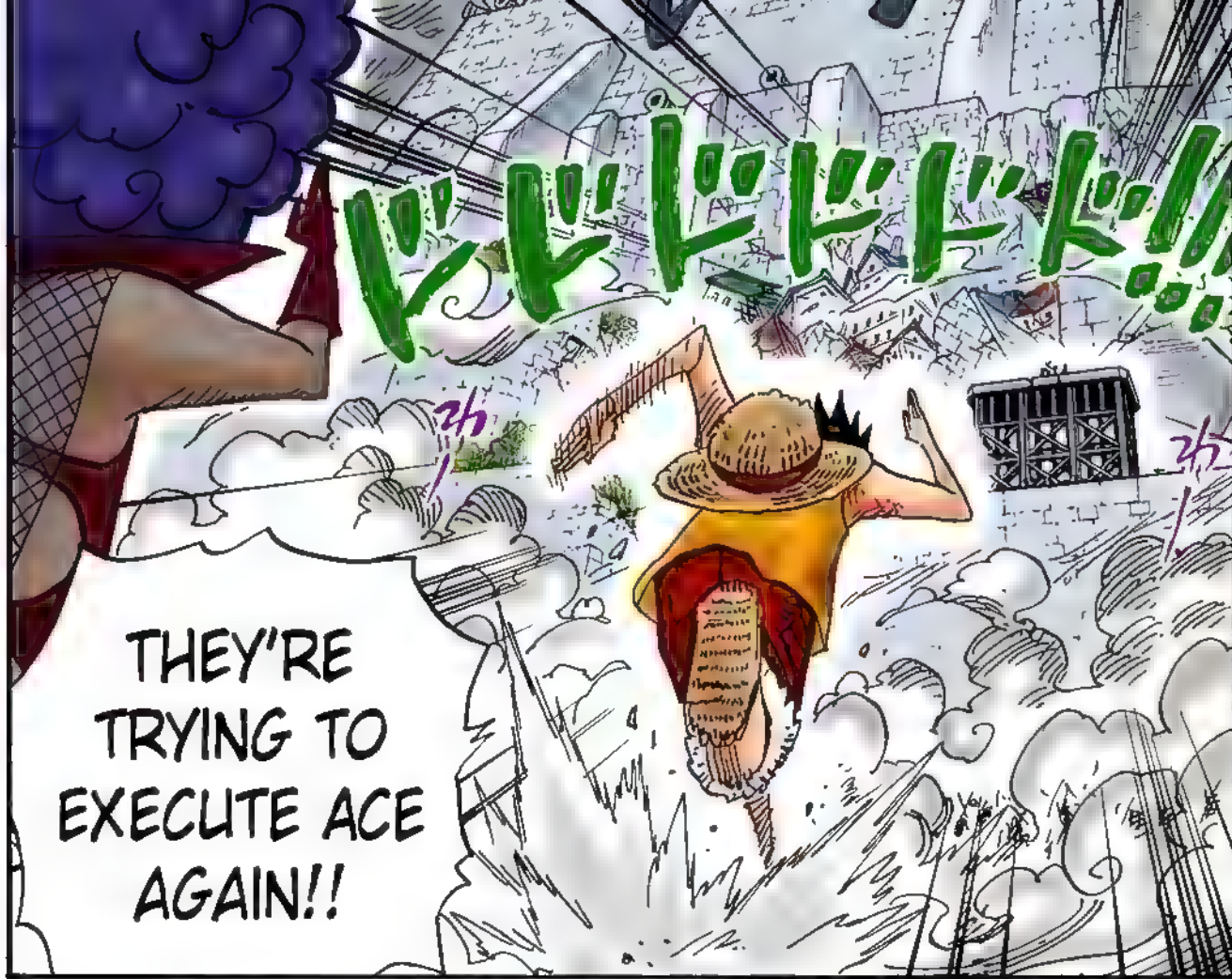


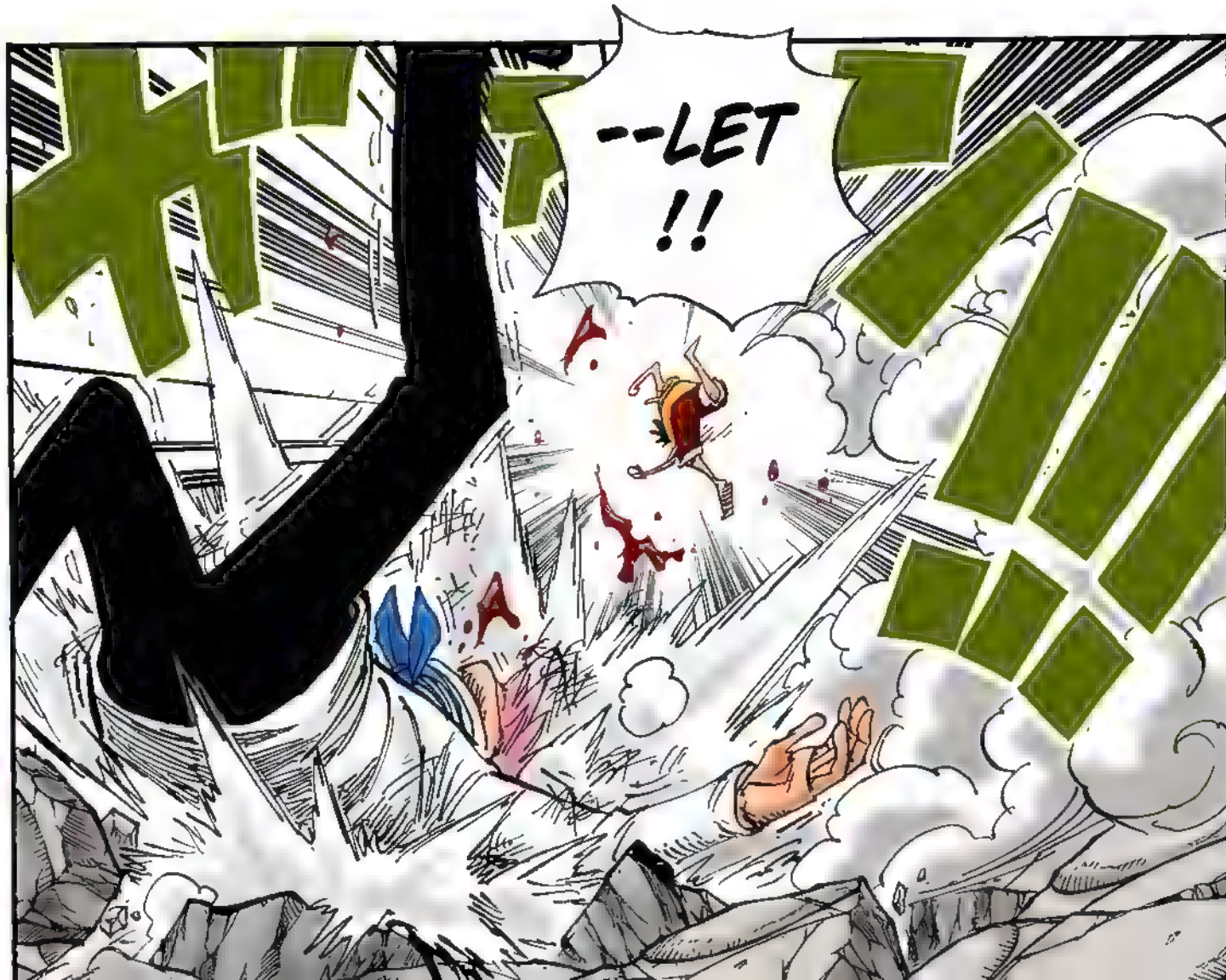
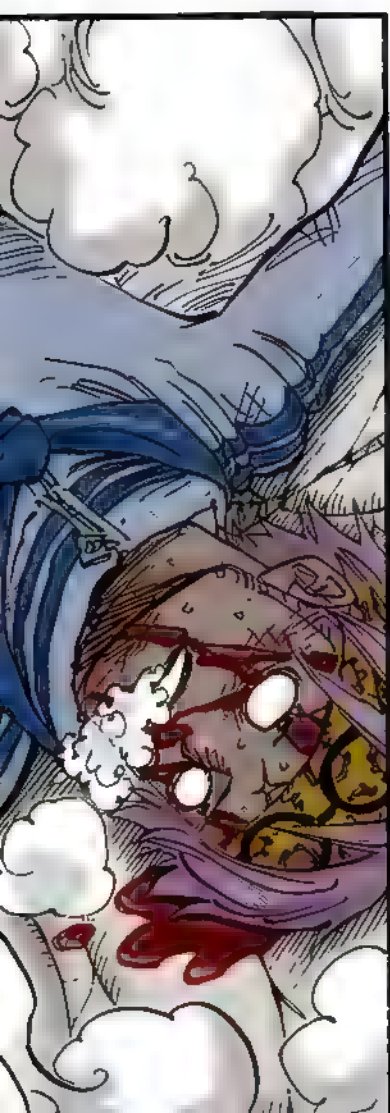
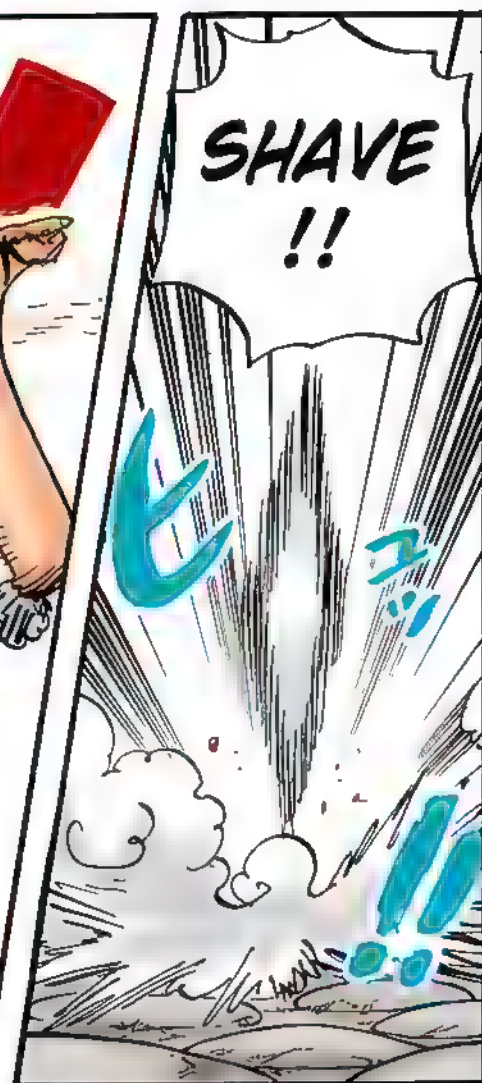
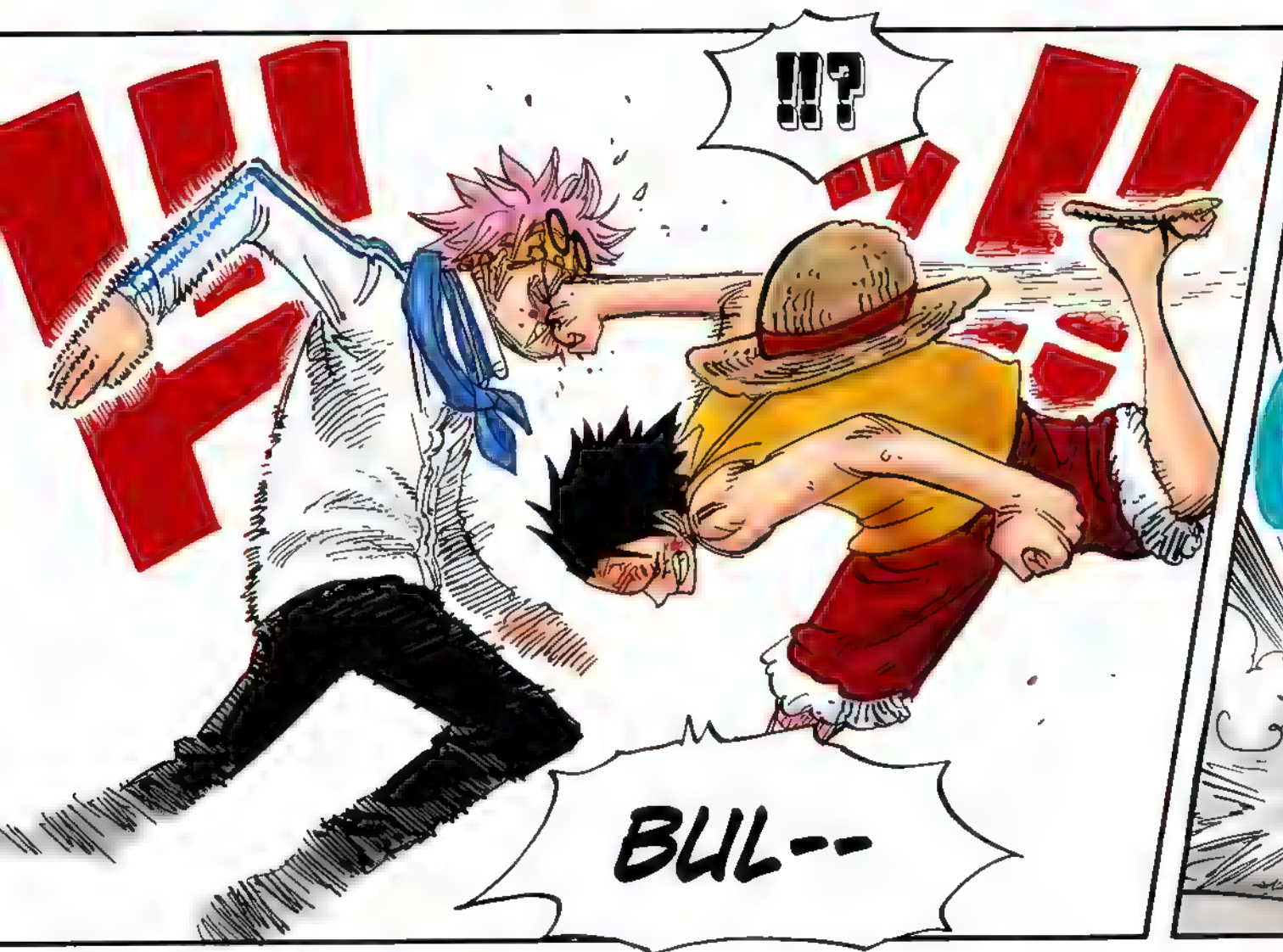
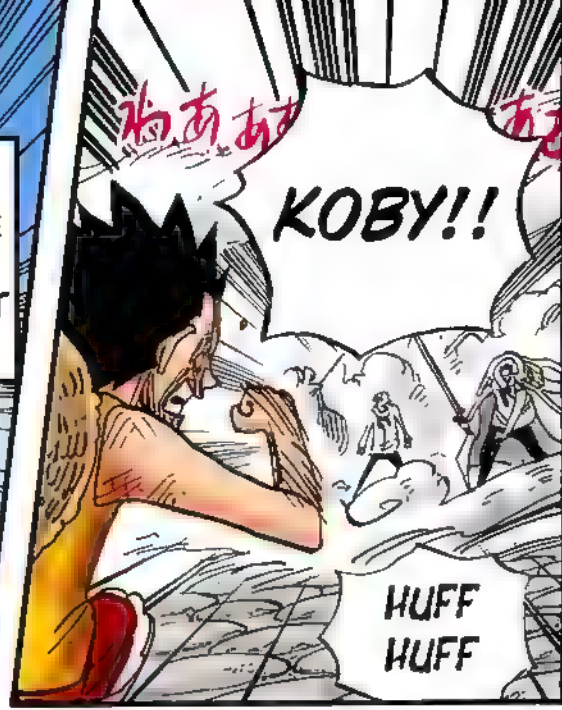
--Sweet Strawberry

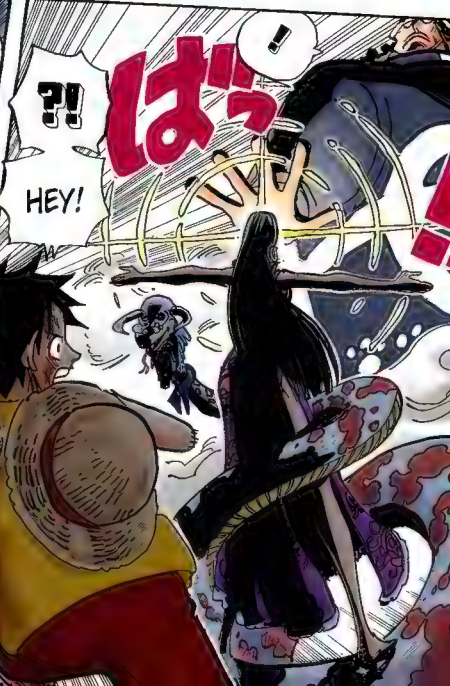
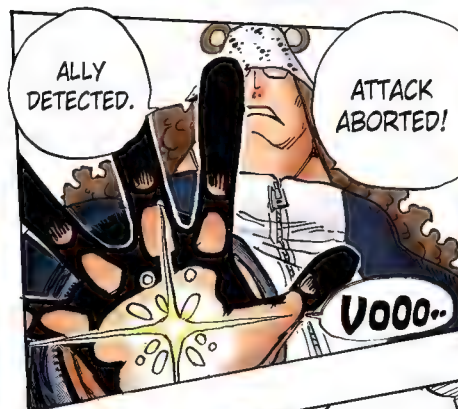
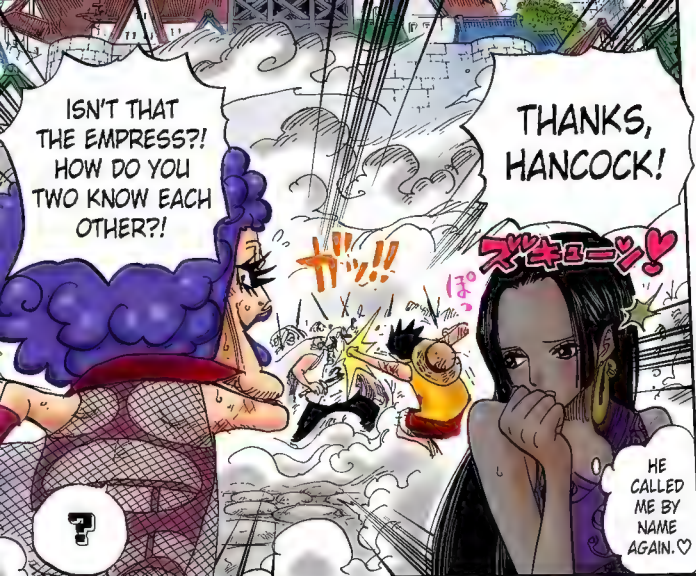
A: I am serious when I pick which ones to post! Wait, that didn't even take one line. I'll give you the long answer to this then. For every volume, we hold a meeting with my graphic novel editor Yokoyama, Usopp, and me. We decide which ones we'll post during that meeting. To me, I think that section should be composed of artists' works that my readers and I can fully enjoy. Just simply having your work posted isn't the end-all. I want their works to continually be posted so that you can have the readers enjoy it. I want their works to keep that motivation. That's why, if it's good, it'll get posted. Even if the person's art has been posted before. But in exchange, I won't give the grand prize to the same person twice. I really enjoy being a judge for this each time.

Chapter 569: **WHITE MONSTER**



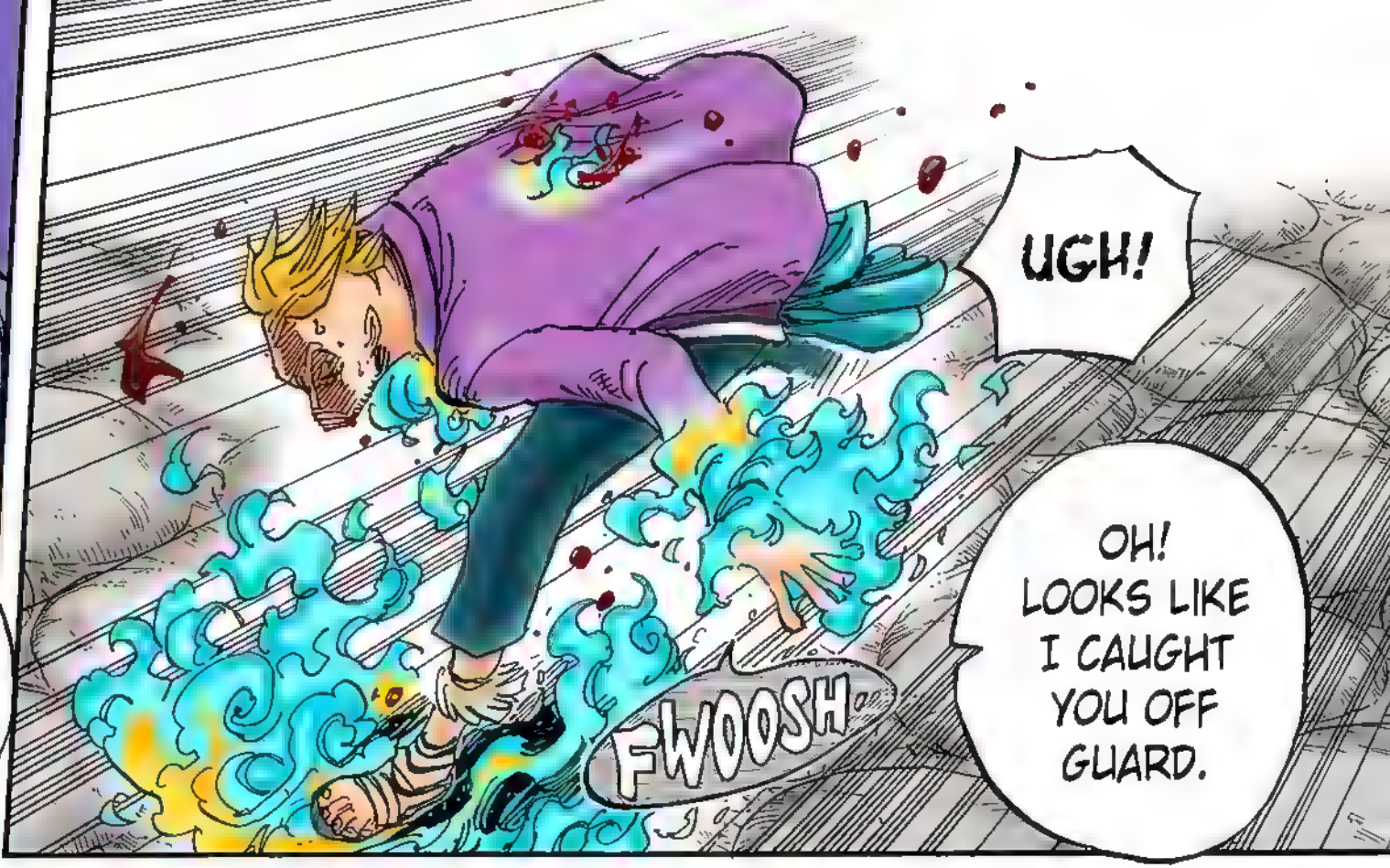






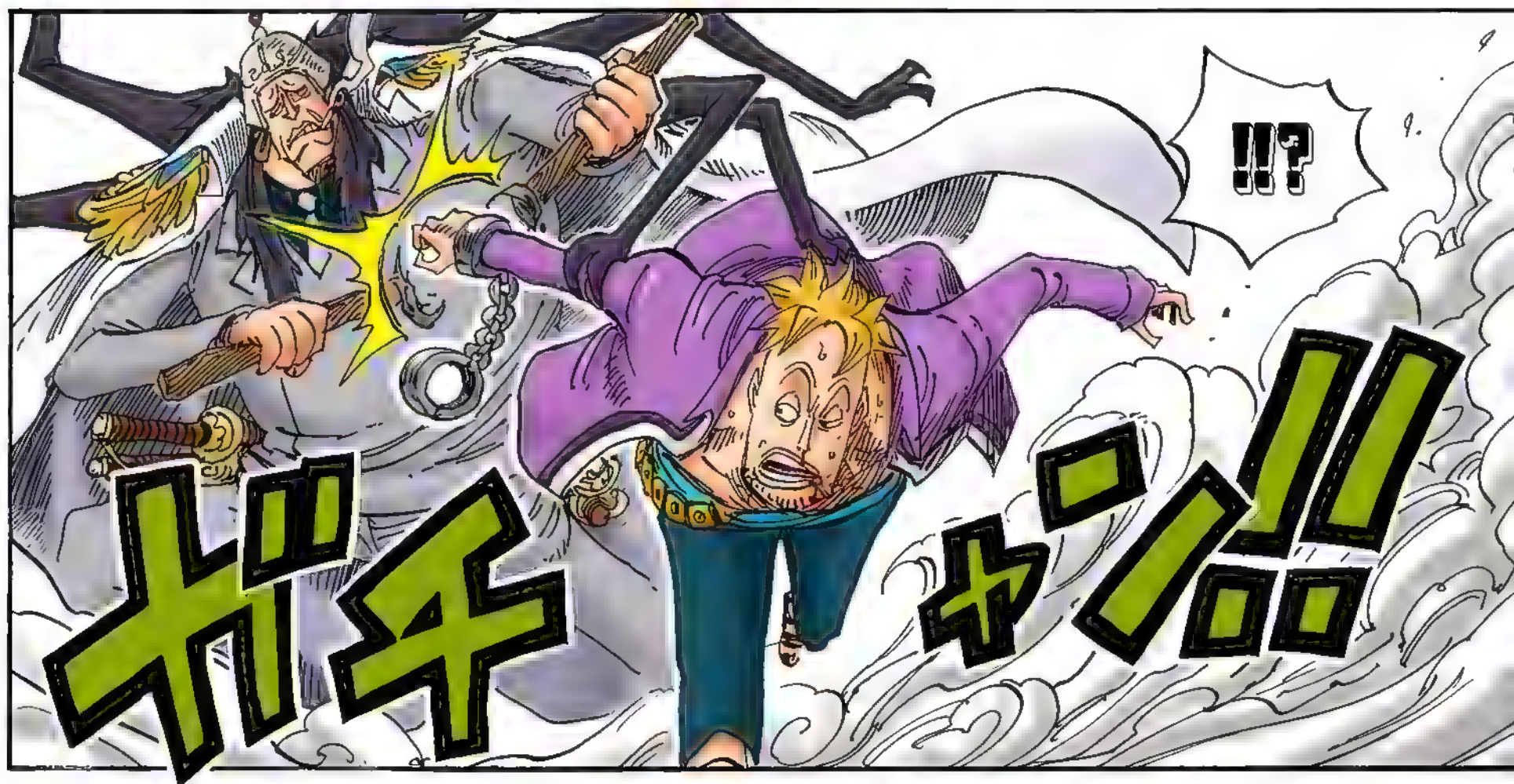


BUT YOU SURE
REGENERATE A
LOT, "PHOENIX"
MARCO.

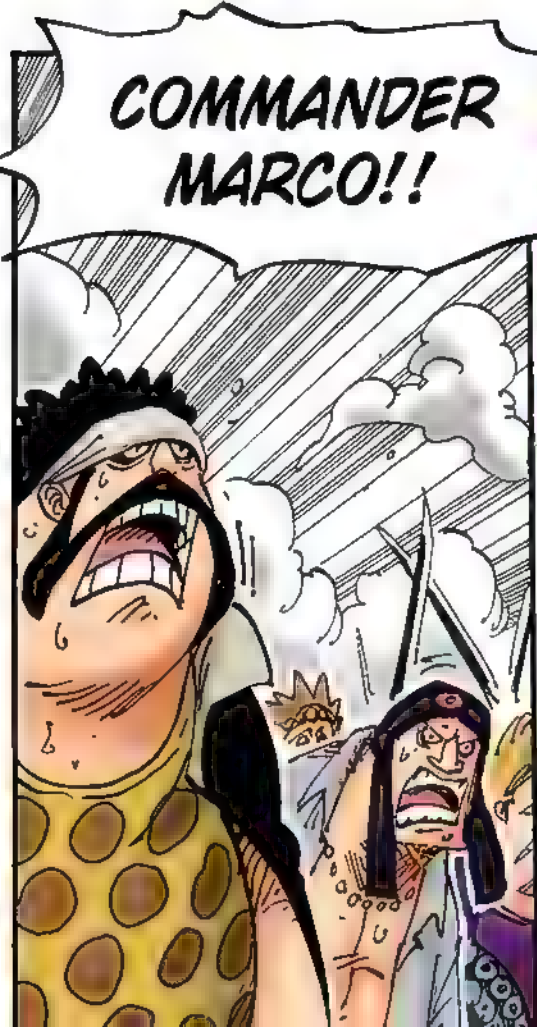


UGH!

OH!
LOOKS LIKE
I CAUGHT
YOU OFF
GUARD.



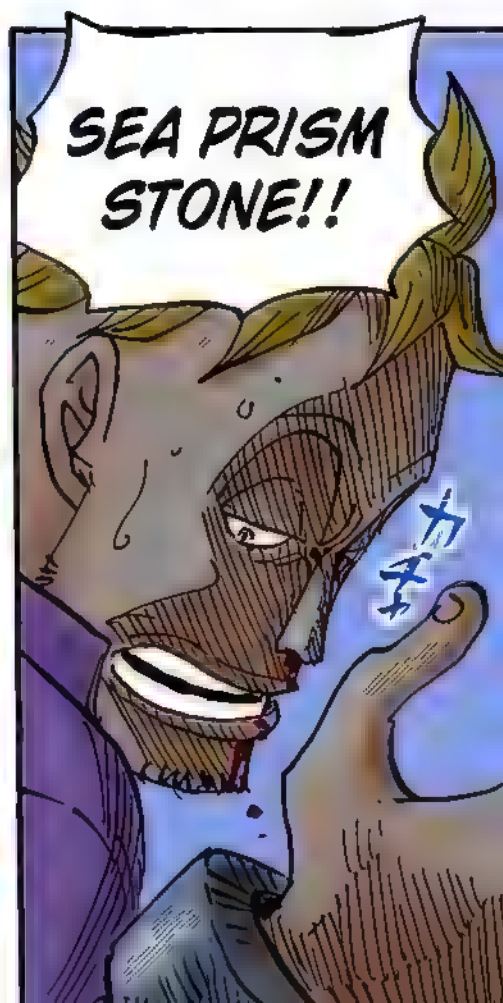
!!!?



COMMANDER
MARCO!!



AGH!!



SEA PRISM
STONE!!



COMMANDER
JOZU IS
DOWN TOO!!

ガッシャーッ!!!

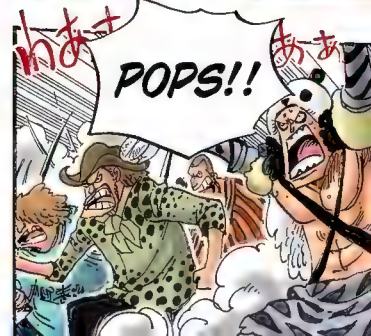
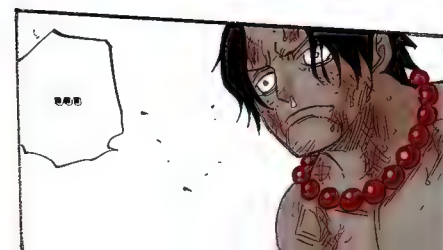
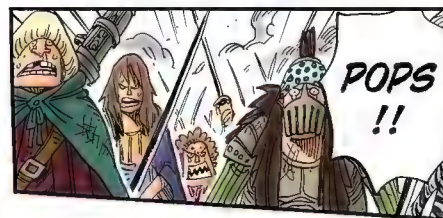
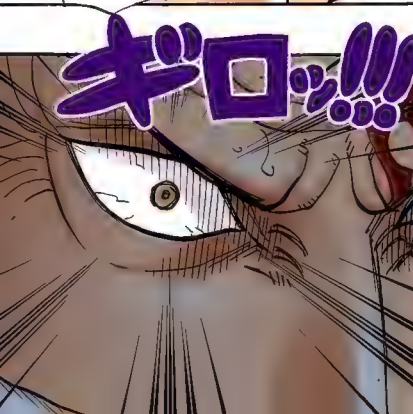
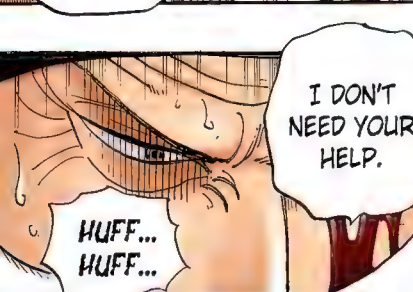
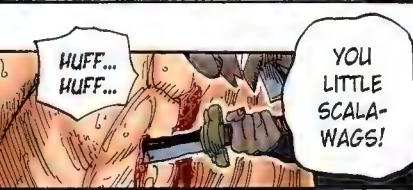


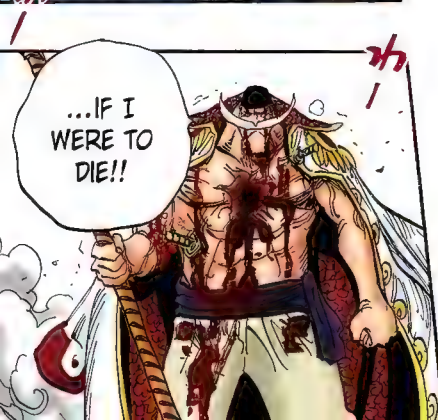
わあああああああ

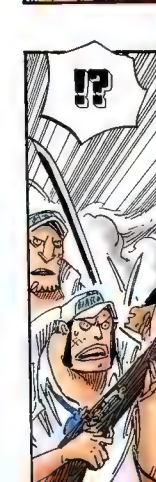
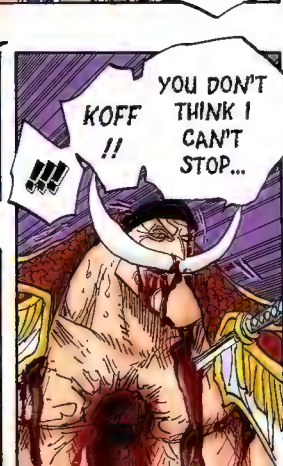
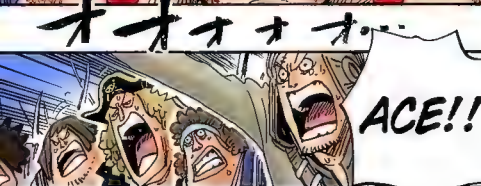
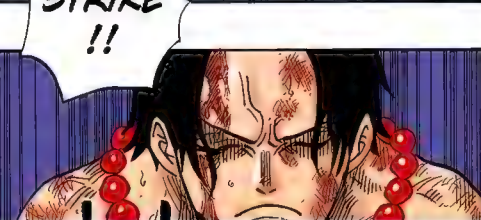
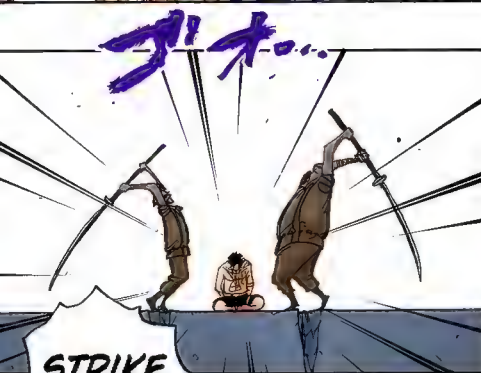
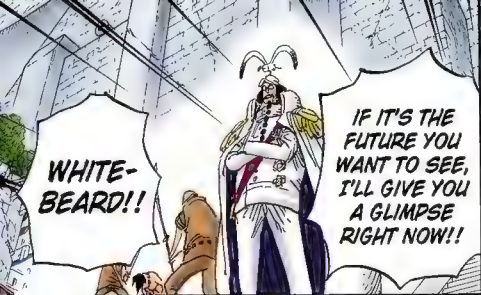
ALL THE SQUAD
LEADERS ARE
GETTING TAKEN
OUT!!

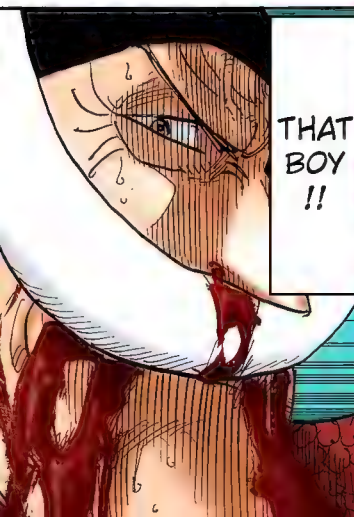
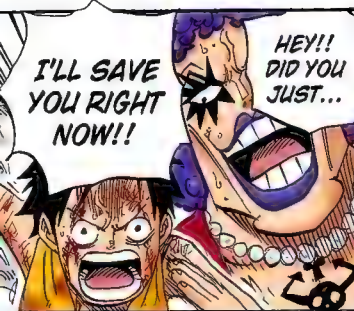


THE WHITE-
BEARD PIRATES
ARE DOOMED.



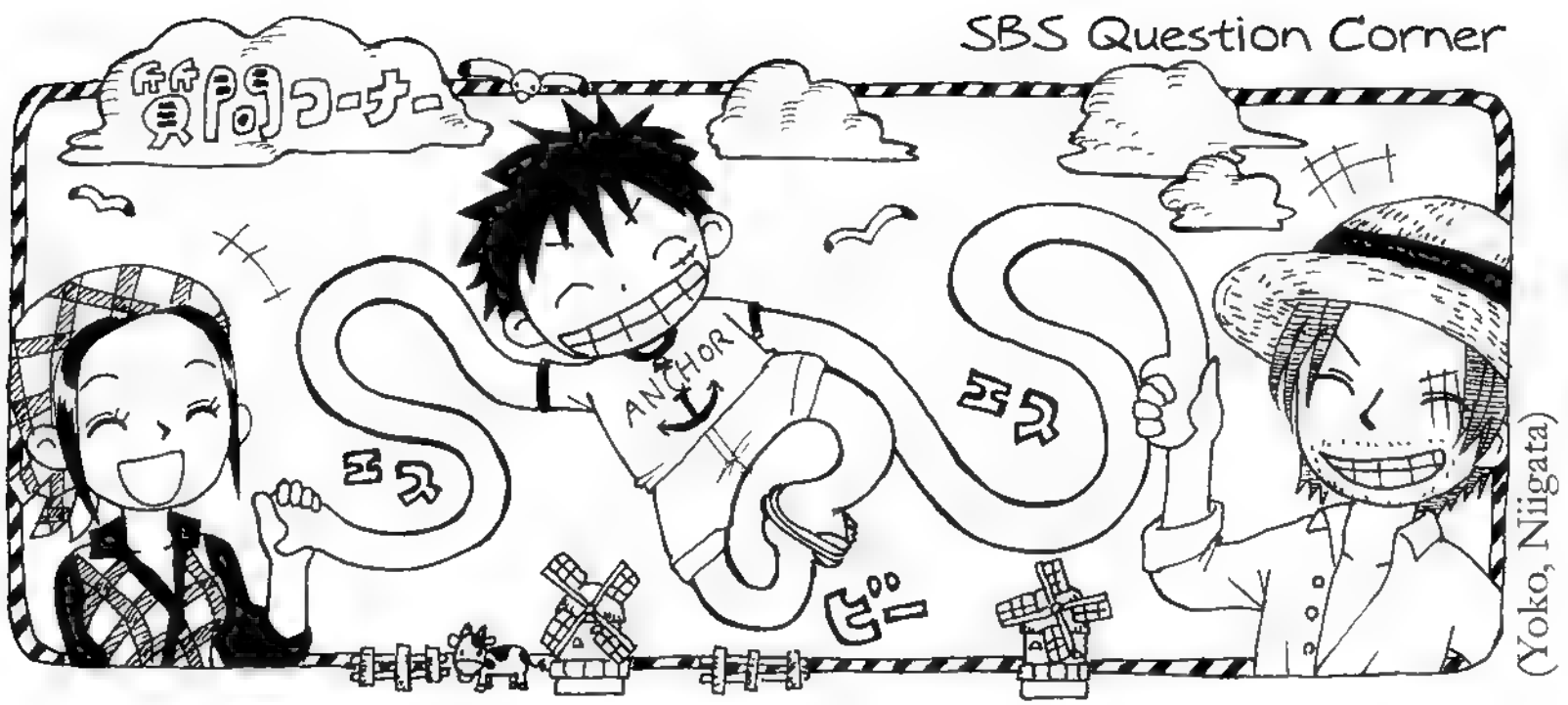






STOP
!!





Q: Hello, Mr. Oda! There's something I really want to know. Please tell me the names of all the division commanders that Whitebeard leads! I'm especially wondering about the person carrying the giant iron ball and the samurai-like person!

--Semaru

A: Okay. There's so many questions about the behind-the-scenes stuff about the war this time! Anyway, I'm only answering because you asked. Stuff that's talked about in SBS really doesn't need to be remembered for the main story. I don't talk about certain things in the main story because I omitted them on purpose. I think that too much unnecessary information will only confuse the readers. So please enjoy the stuff in SBS strictly as an extra. Now here are the division leaders of the Whitebeard Pirates.

Captain of the Whitebeard Pirates
Edward Newgate



Division One Leader
Marco

Division Two Leader
Ace



Division Three Leader
Jozu

Division Four Leader
Thatch

Division Five Leader
Vista

Division Six Leader
Blamenco

Division Seven Leader
Rakuyo

Division Eight Leader
Namule

Division Nine Leader
Blenheim



Division Ten Leader
Curiel

Division Eleven Leader
Kingdew

Division Twelve Leader
Haruta

Division Thirteen Leader
Atmos

Division Fourteen Leader
Speed Jil

Division Fifteen Leader
Fossa

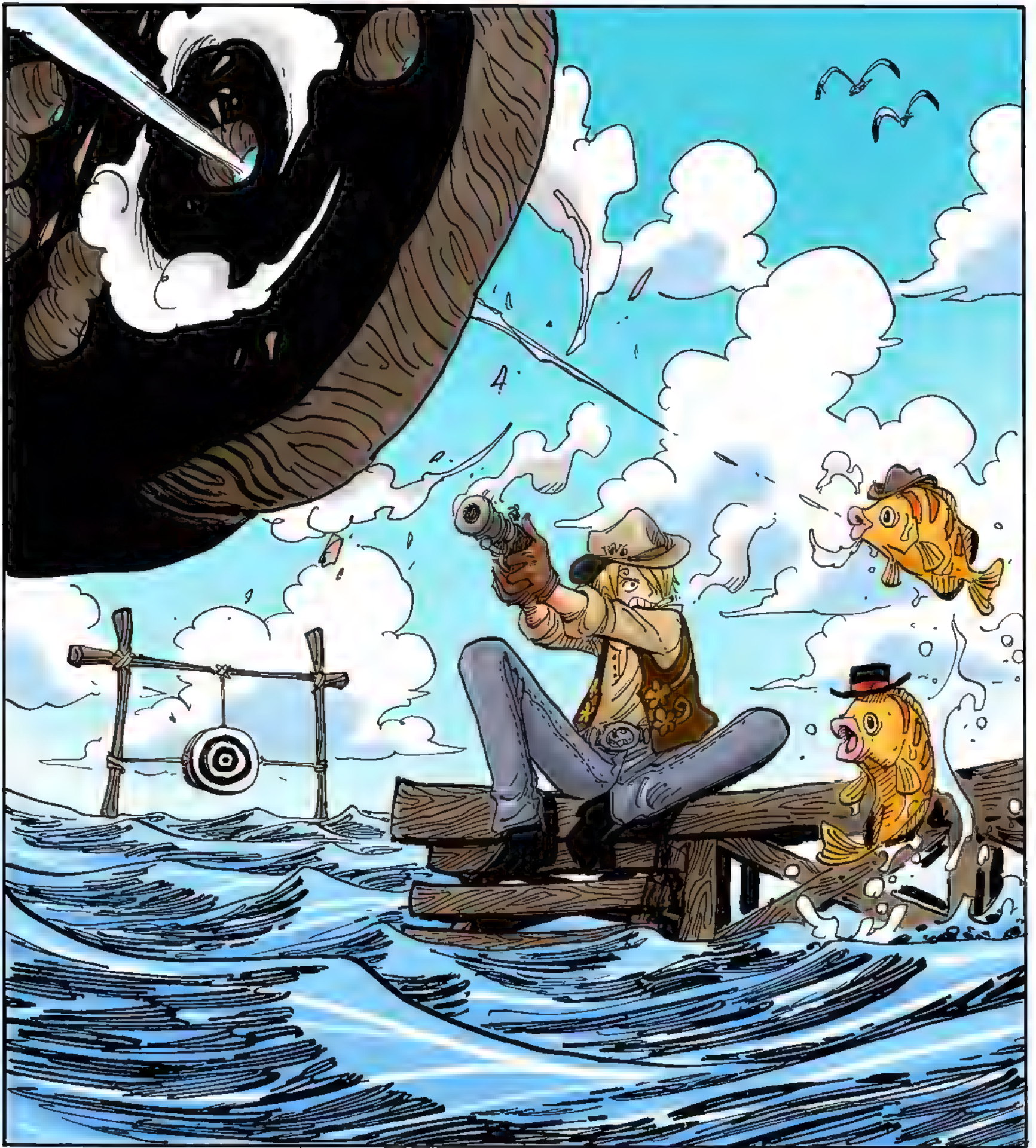
Division Sixteen Leader
Izo

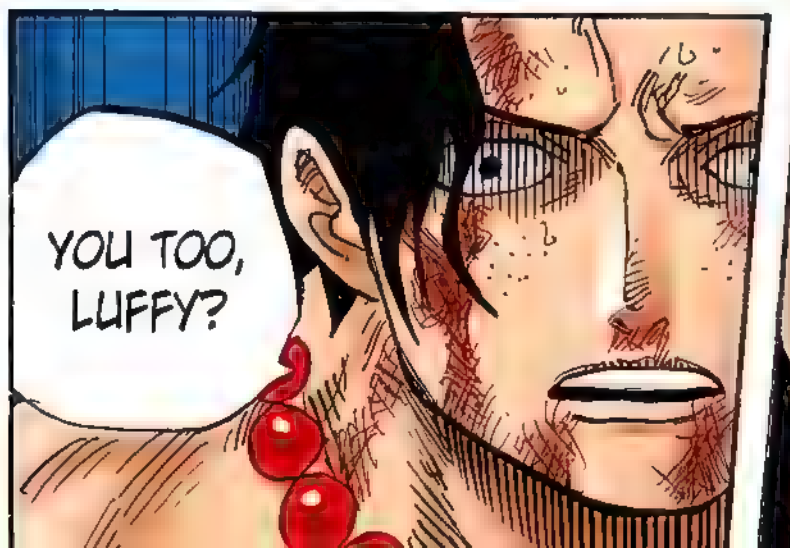
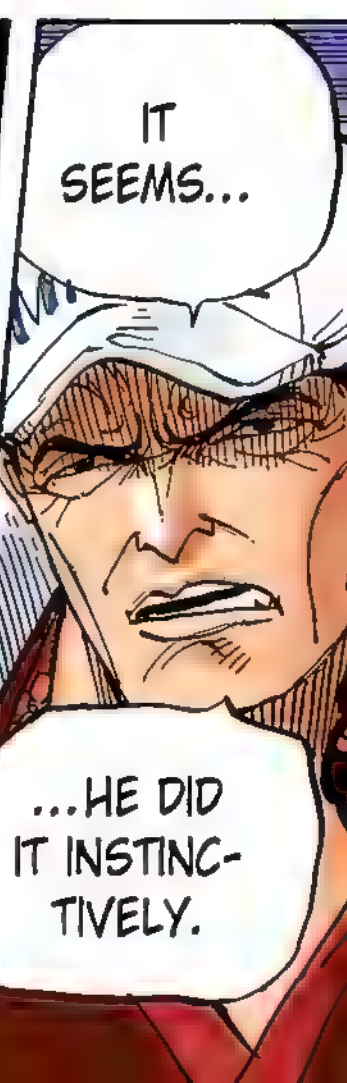
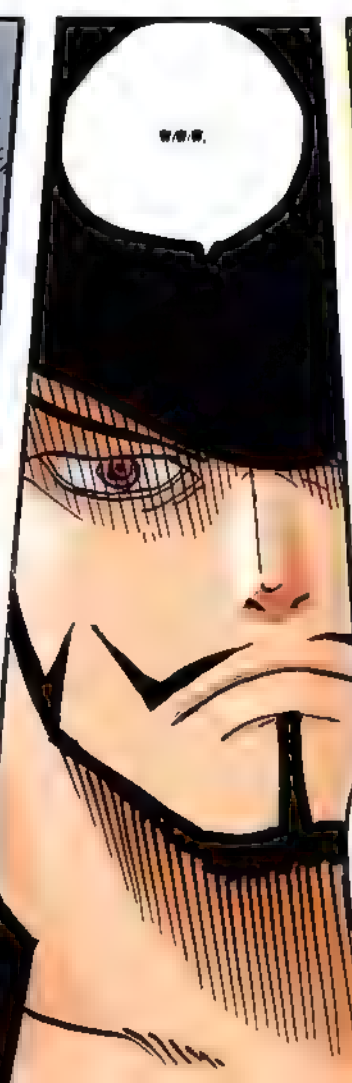
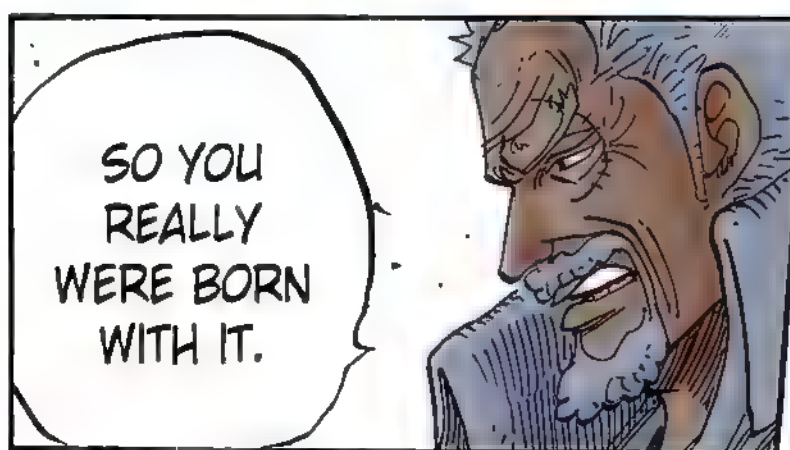
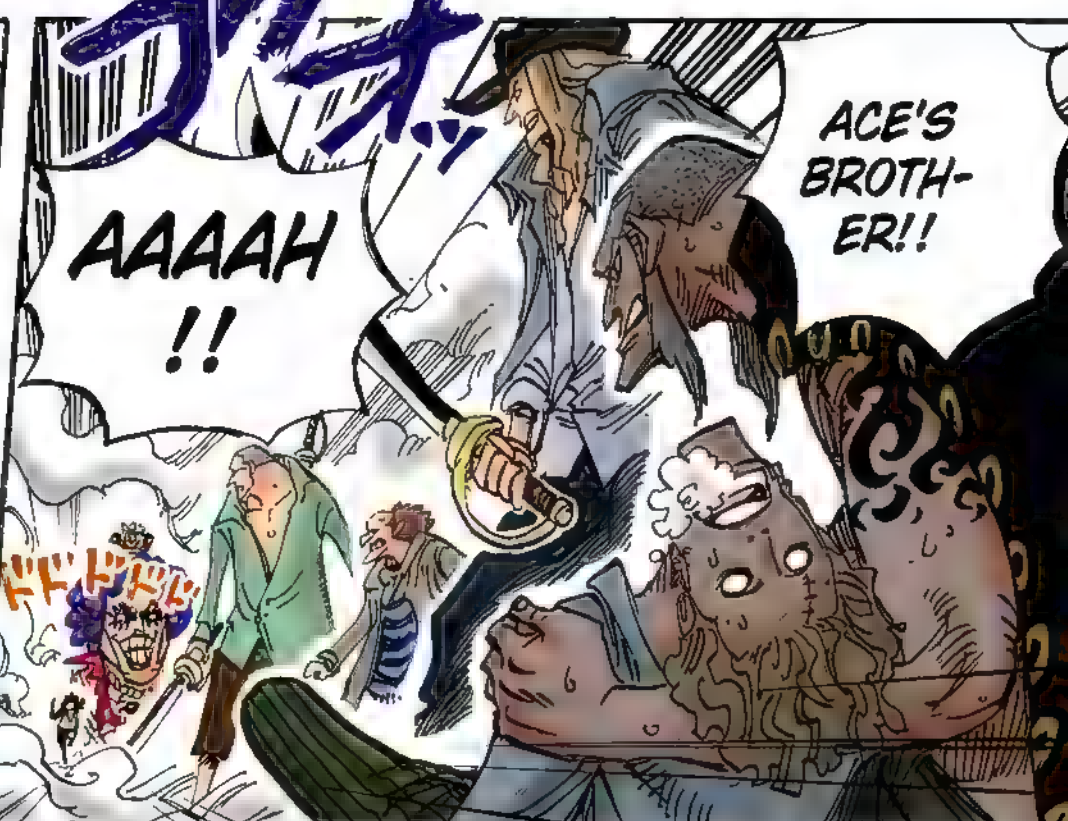
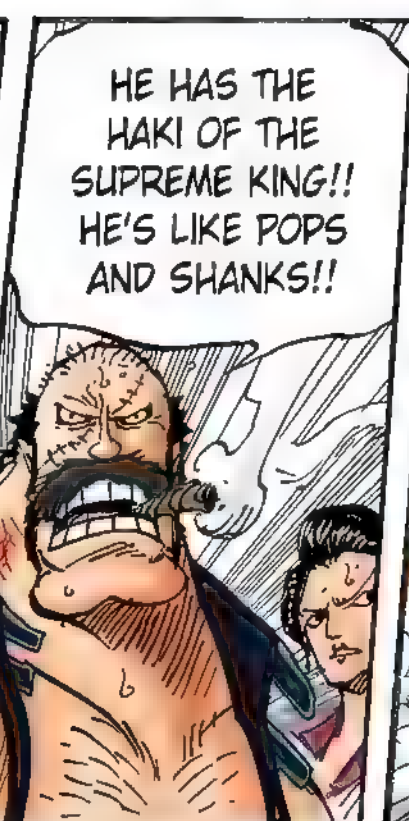
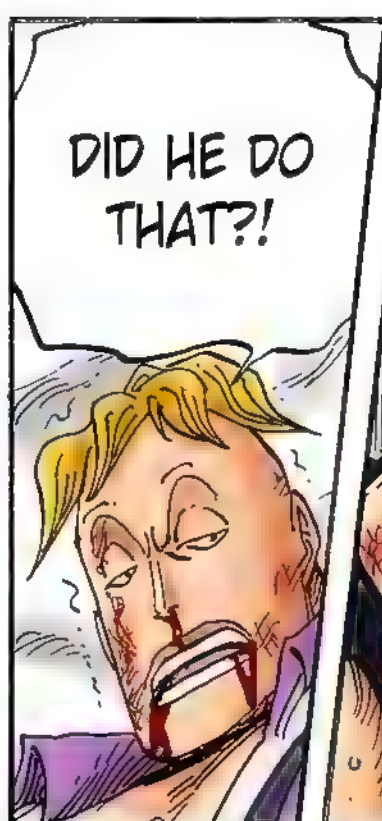


Chapter 570:

THE BRIDGE

OF LIFE



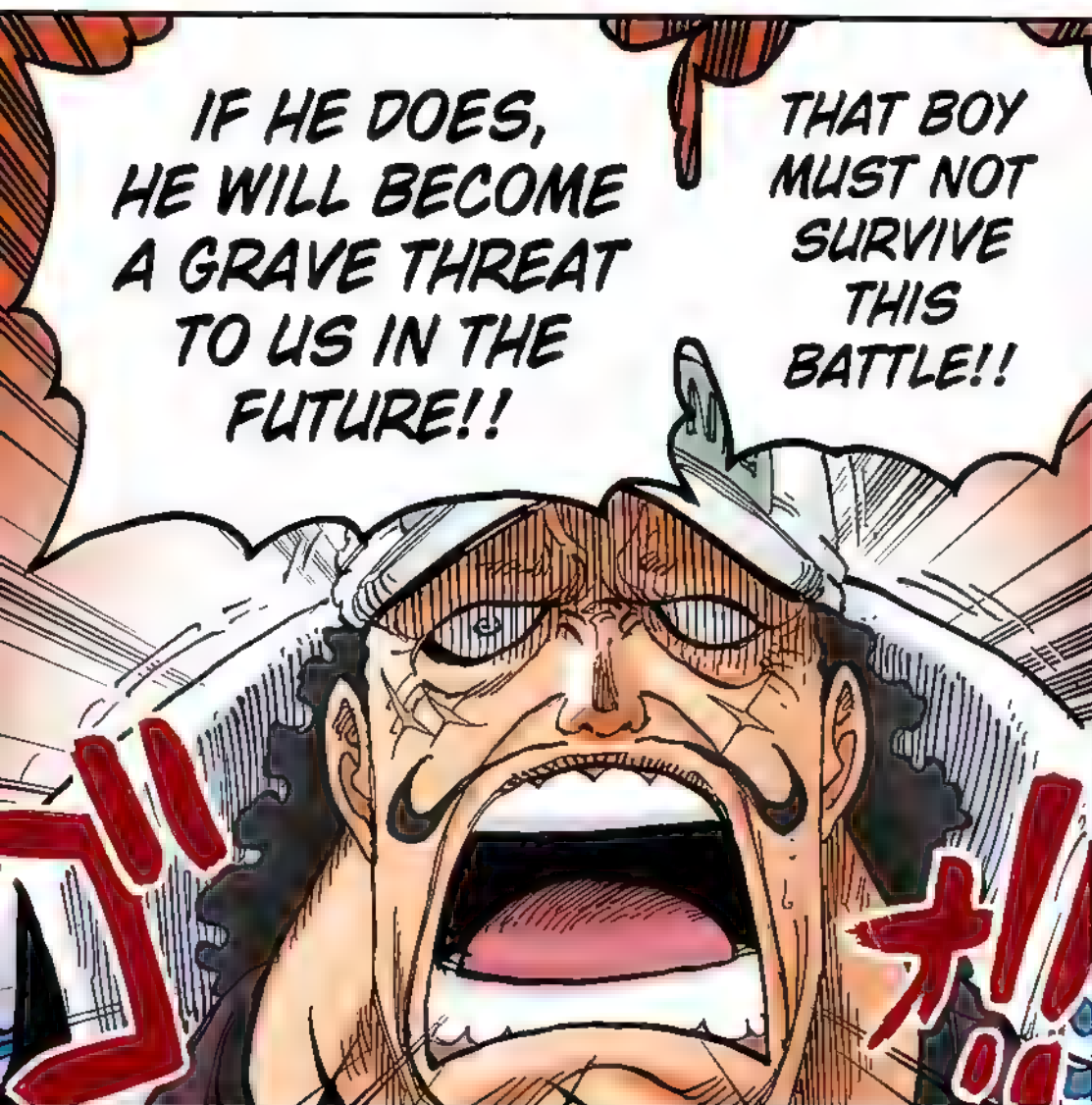




DON'T
THINK OF
HIM AS A
KID!!

わあああああ

IF YOU
CAN'T WITH-
STAND IT,
STAY BACK!!



IF HE DOES,
HE WILL BECOME
A GRAVE THREAT
TO US IN THE
FUTURE!!

THAT BOY
MUST NOT
SURVIVE
THIS
BATTLE!!



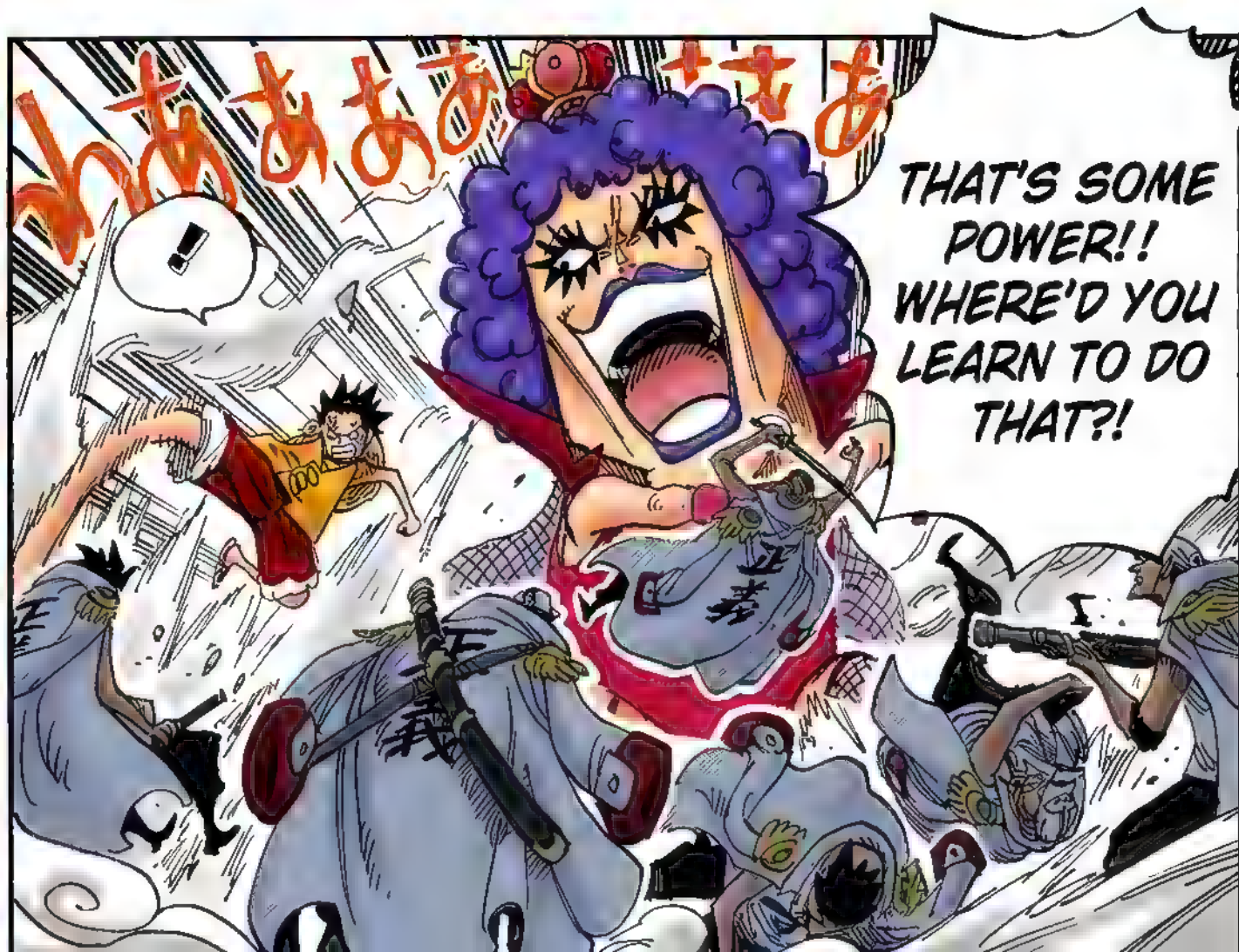
LITTLE
WONDER HE
POSSESSES
THIS INNATE
POWER!

HE'S THE
SON OF
DRAGON THE
REVOLU-
TIONARY!

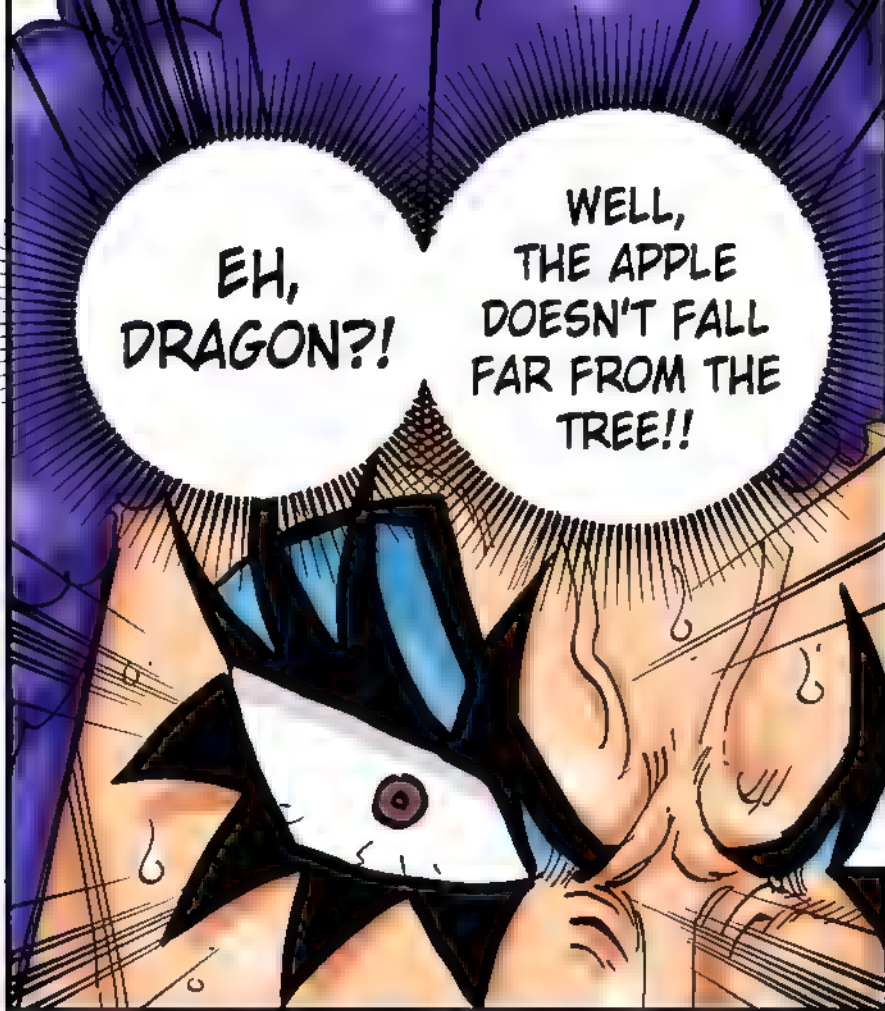
VICE
ADMIRAL
DOBER-
MAN!



HUH?
WHAT
POWER?!

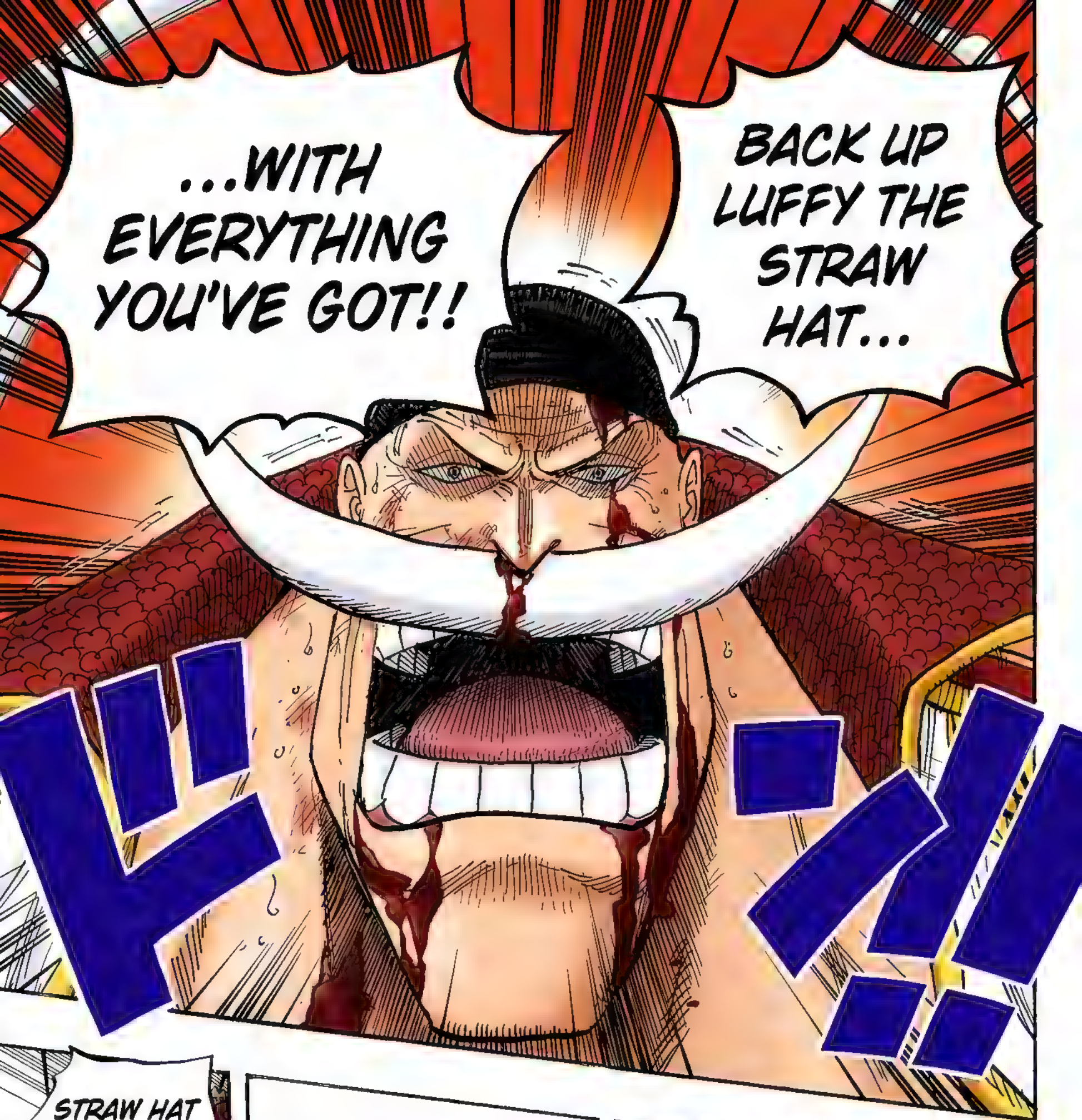


THAT'S SOME
POWER!!
WHERE'D YOU
LEARN TO DO
THAT?!



...WITH
EVERYTHING
YOU'VE GOT!!

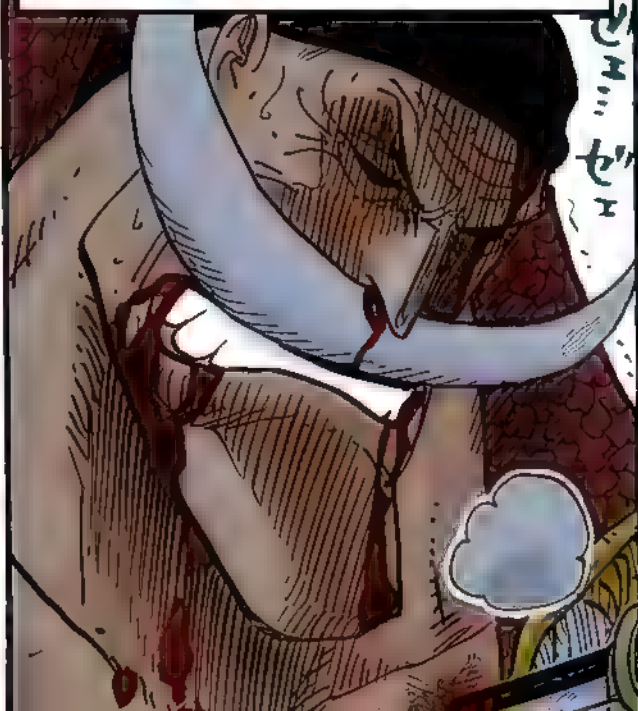
BACK UP
LUFFY THE
STRAW
HAT...



STRAW HAT
BOY!! LOOK
OUT!!

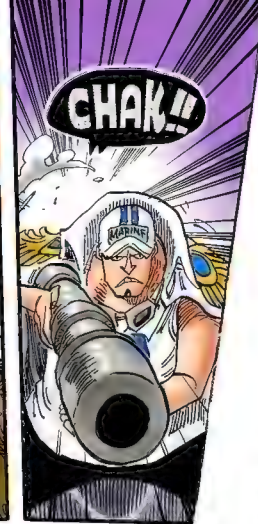


GIVE IT YOUR BEST SHOT,
BOY!! IF YOU'RE ONE OF THE
SUCCESSORS TO THE "WILL
OF D.," SHOW ME WHAT KIND
OF ERA YOU WILL CREATE!!



BACK
UP ACE'S
BROTHER?!





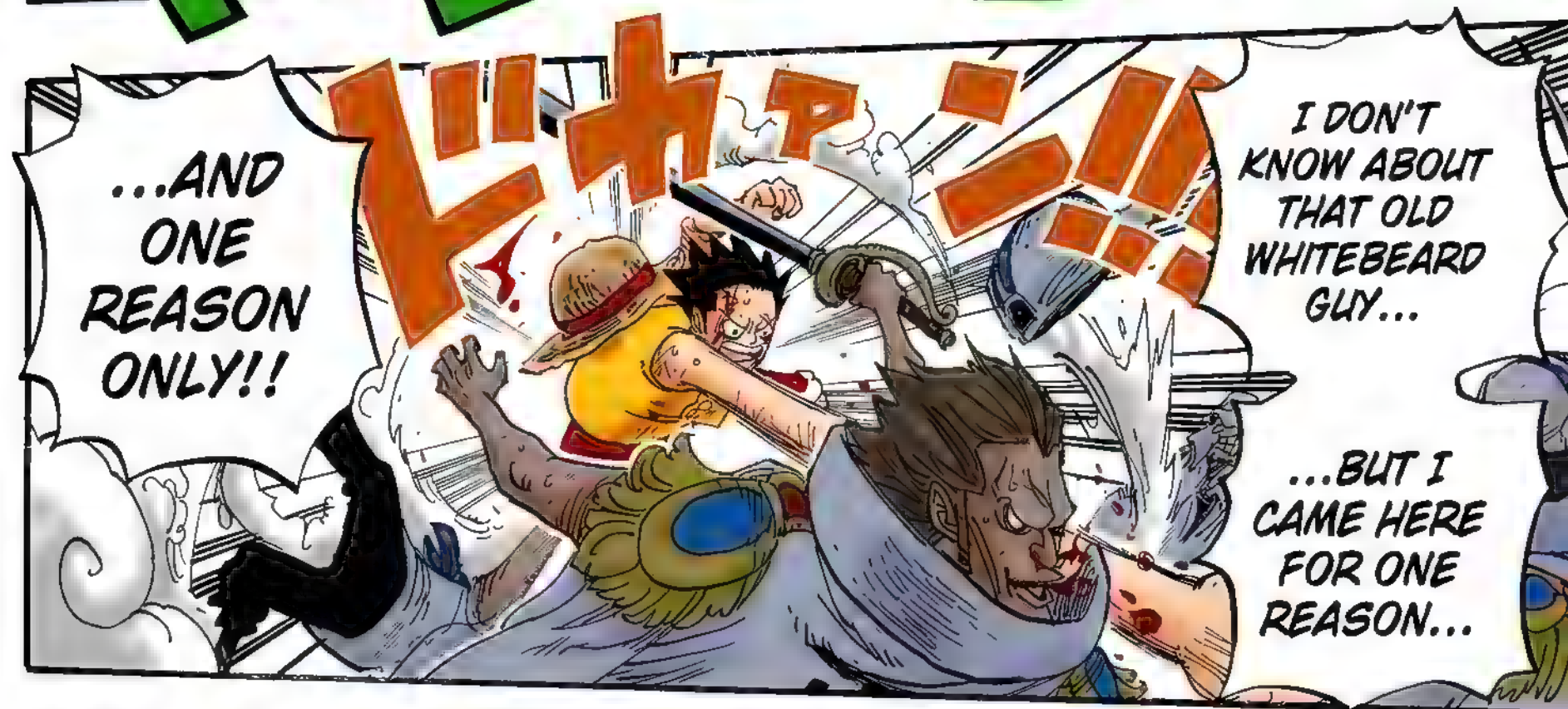


WOO-
HOO!!

ARE YOU
PREPARED
TO MEET
WHITEBEARD'S
EXPECTA-
TIONS!!

ドゴ

ゴォー!!



...AND
ONE
REASON
ONLY!!

I DON'T
KNOW ABOUT
THAT OLD
WHITEBEARD
GUY...

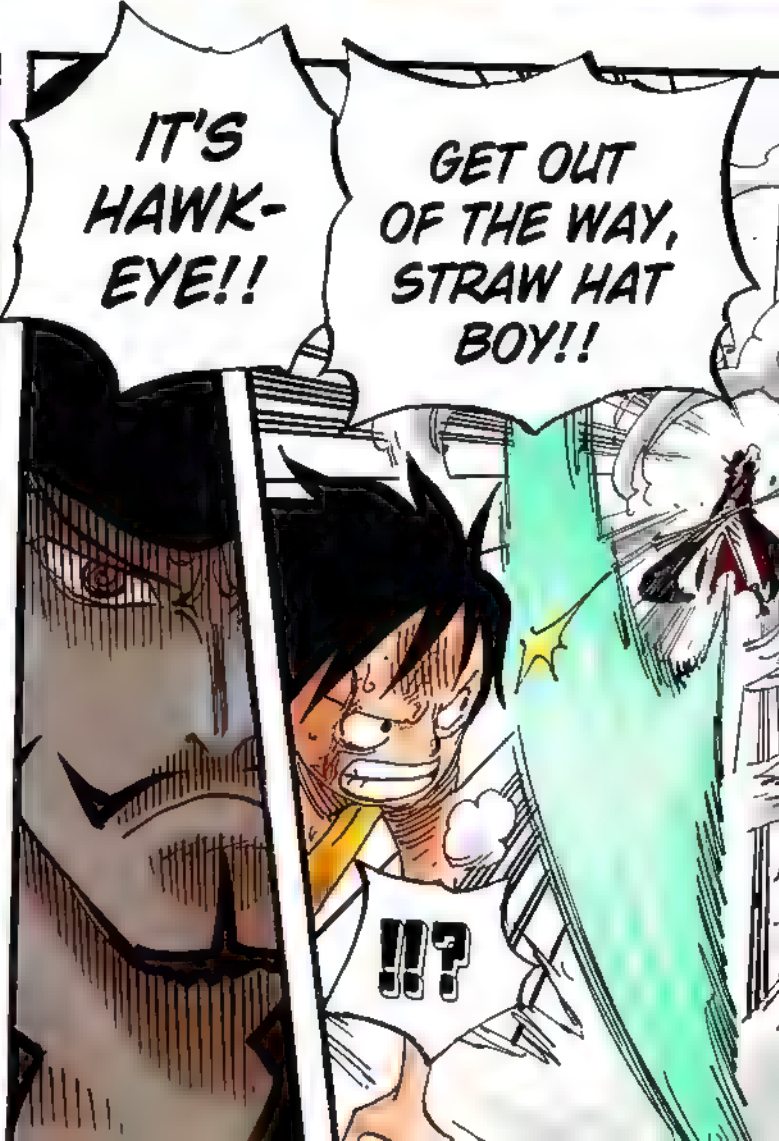
...BUT I
CAME HERE
FOR ONE
REASON...

ドギッ



!!!?

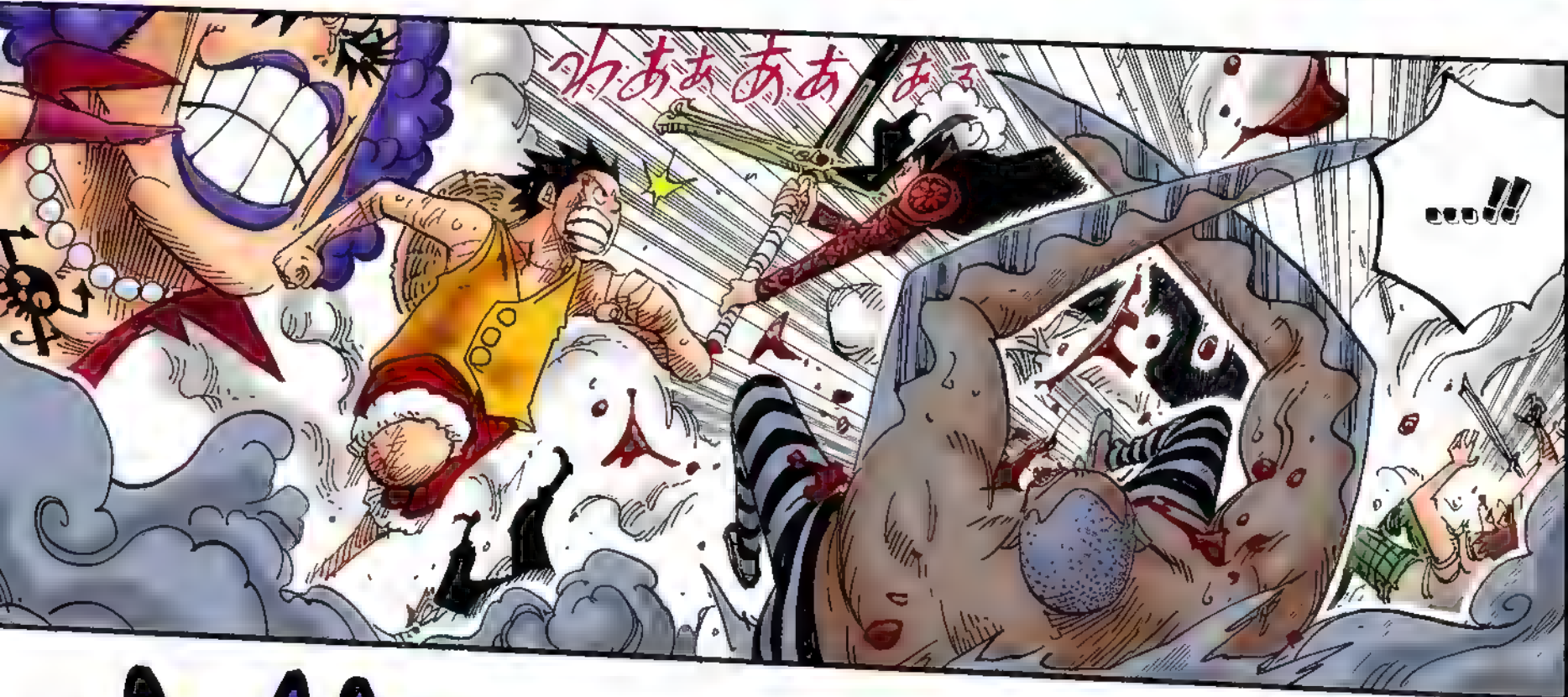
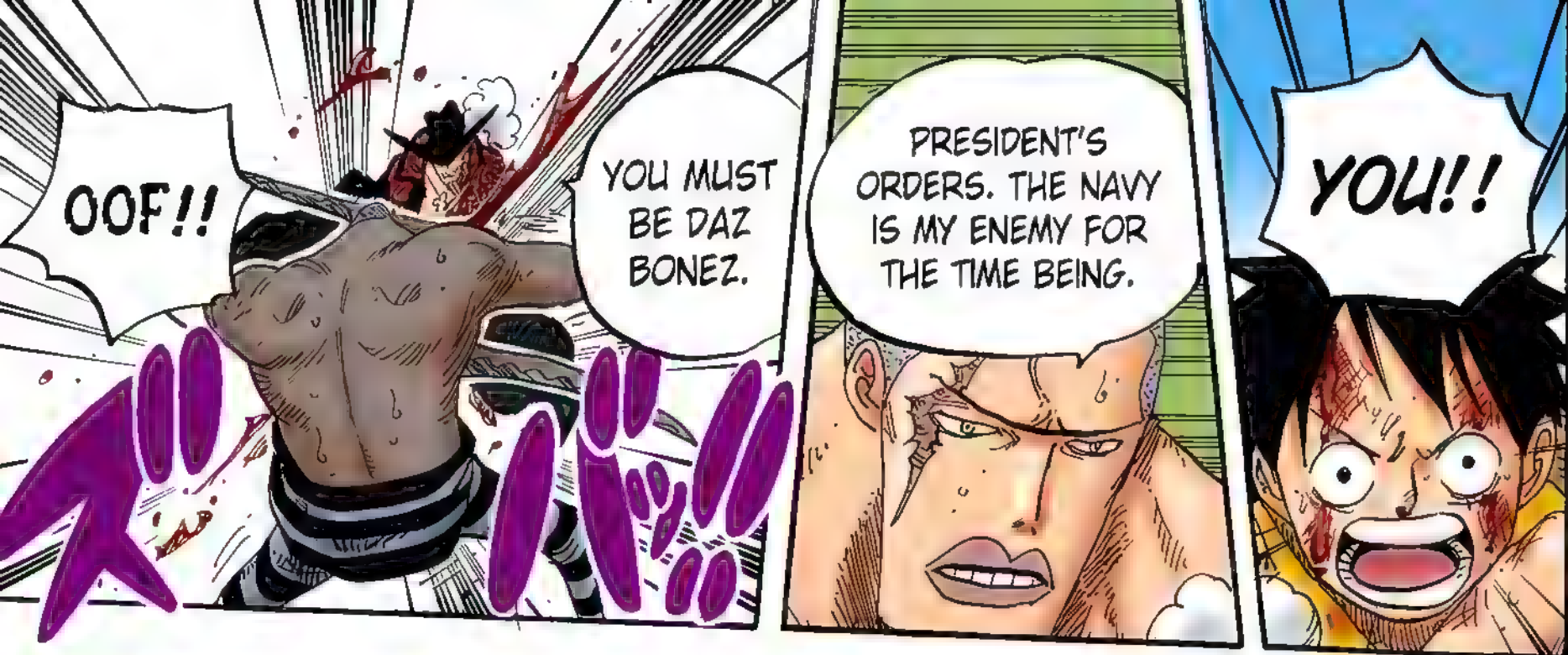
ガキッ!!!



IT'S
HAWK-
EYE!!

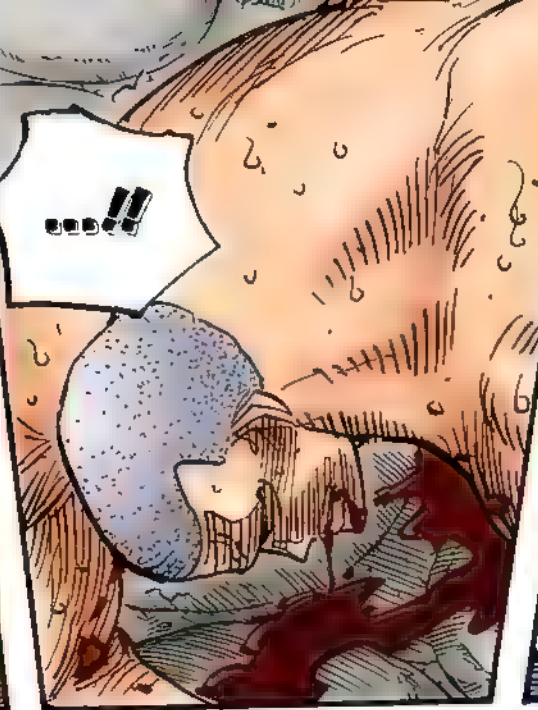
GET OUT
OF THE WAY,
STRAW HAT
BOY!!

!!!?

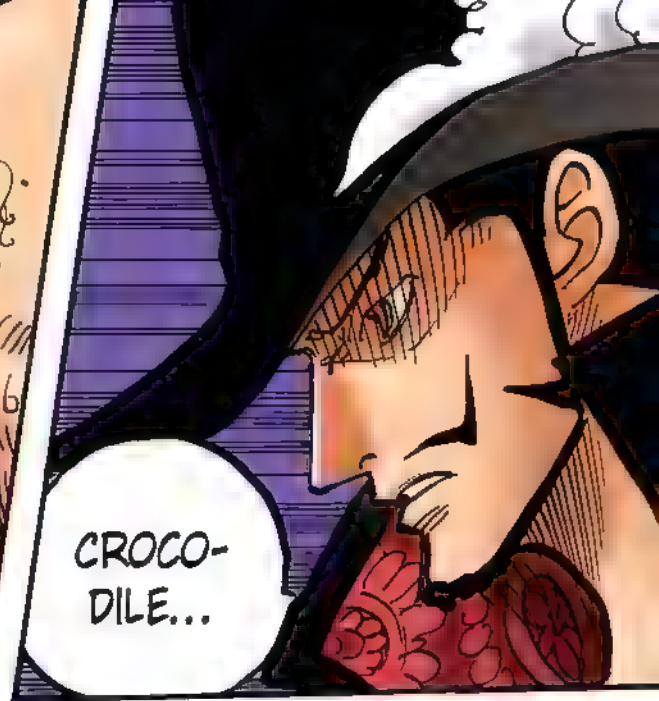




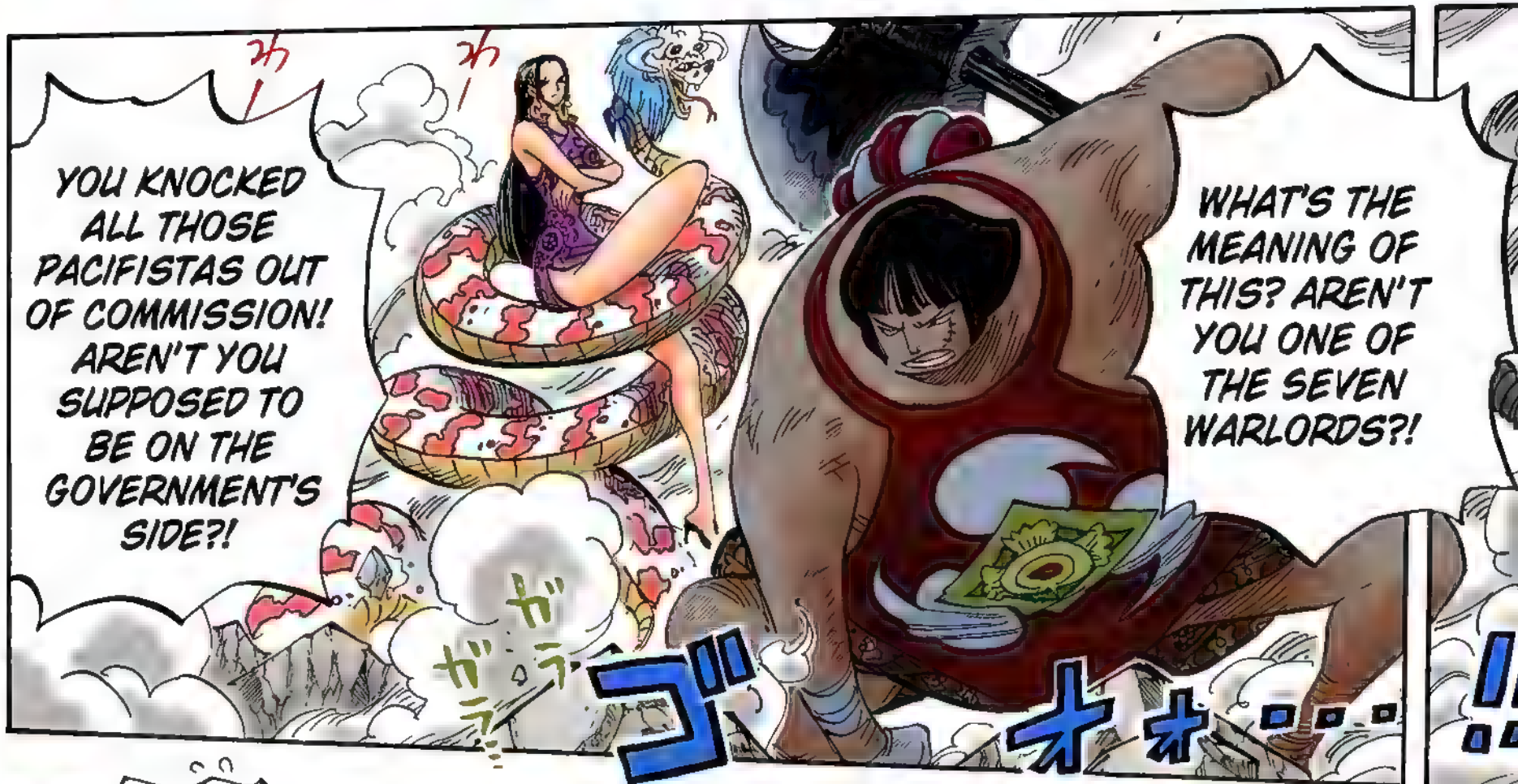
I'M NOT IN A GOOD MOOD RIGHT NOW! YOU'D BETTER WATCH OUT, HAWKEYE!



...!!



CROCO-
DILE...



YOU KNOCKED ALL THOSE PACIFISTAS OUT OF COMMISSION! AREN'T YOU SUPPOSED TO BE ON THE GOVERNMENT'S SIDE?!

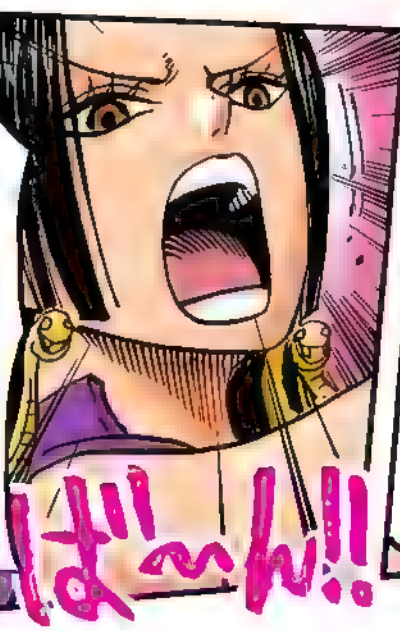
WHAT'S THE MEANING OF THIS? AREN'T YOU ONE OF THE SEVEN WARLORDS?!



WHAT ARE YOU TALKING ABOUT?!

HUFF...
HUFF...

LOVE IS ALWAYS A HURRICANE!!

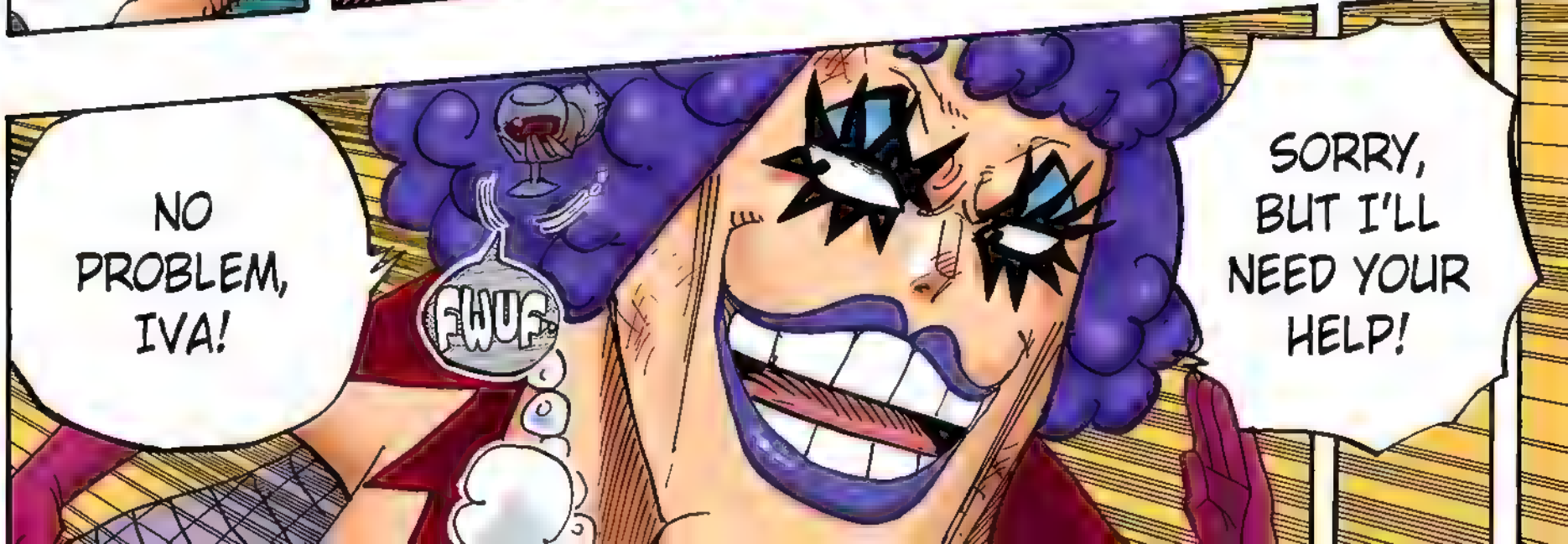


はぁん!!



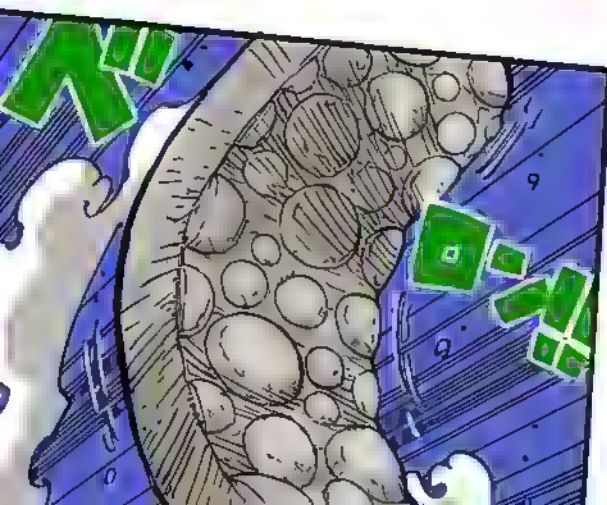
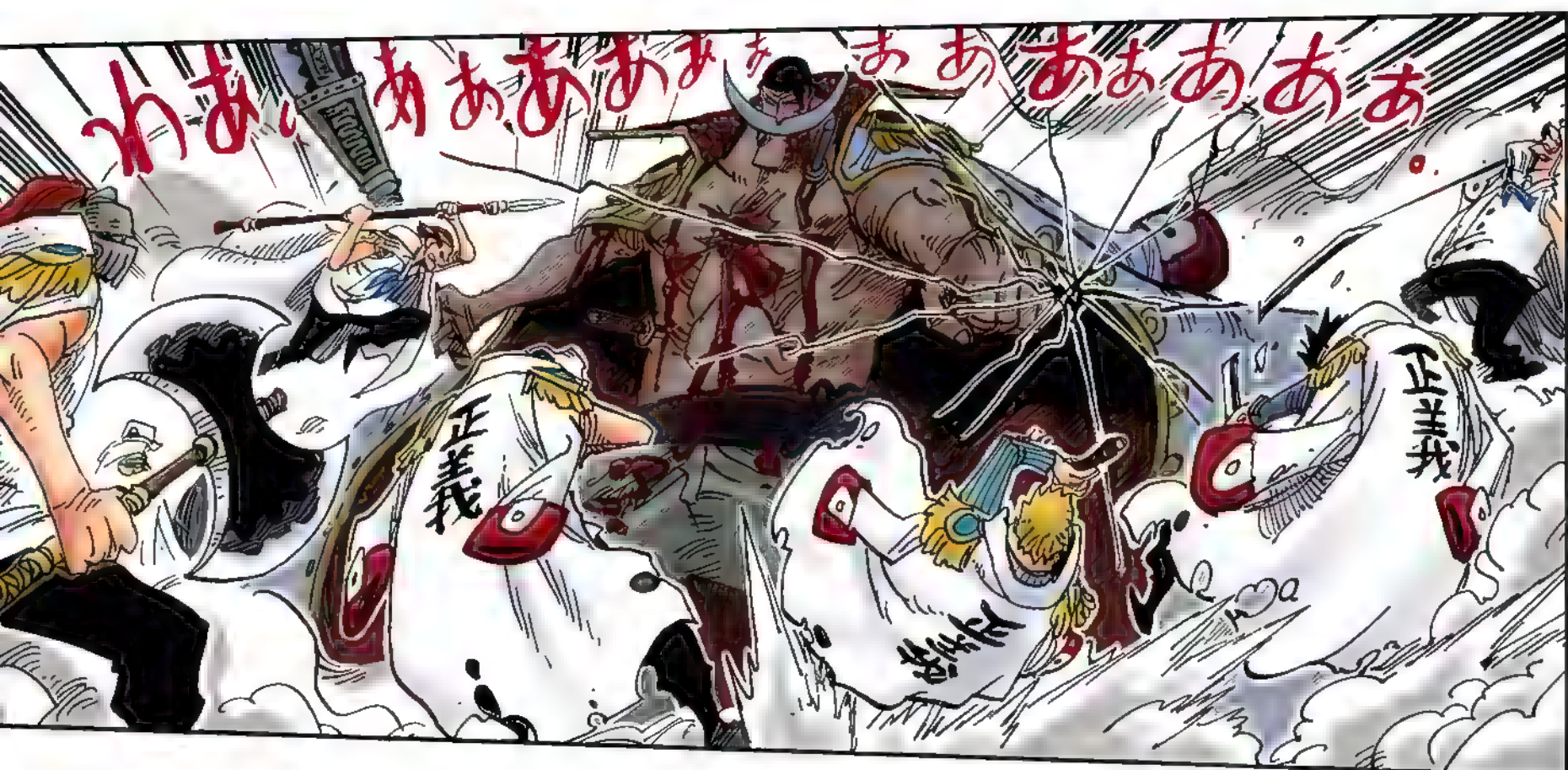
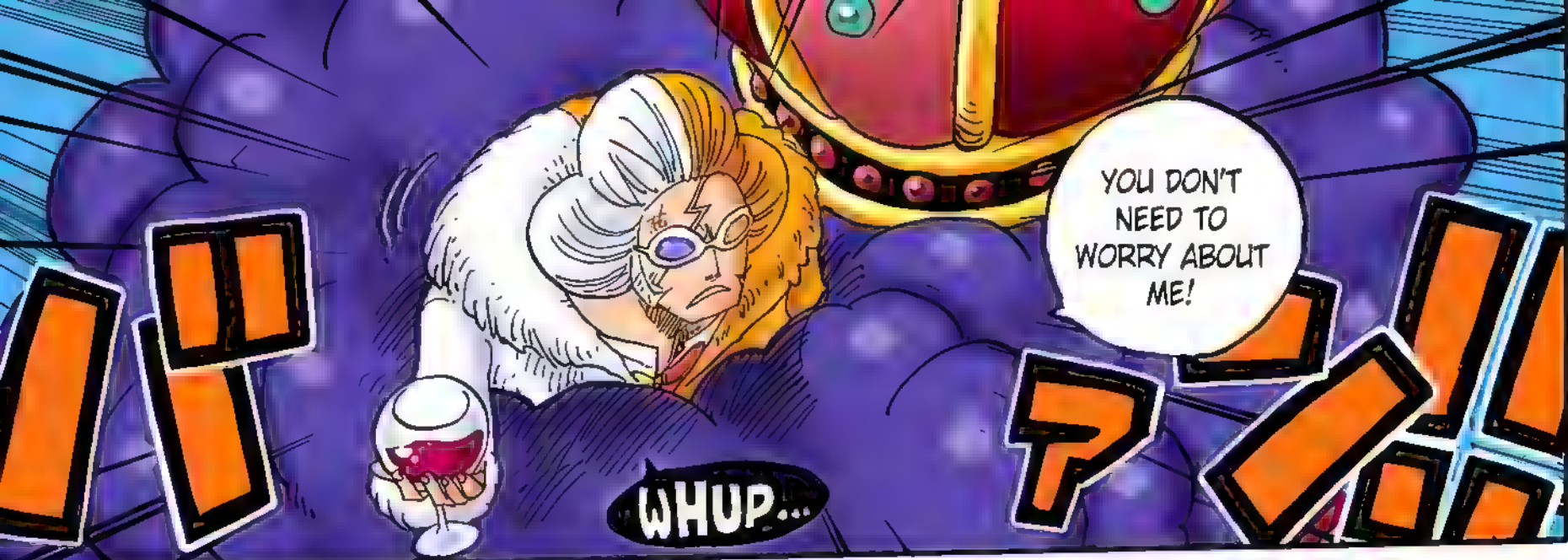
HUH?

I'LL TELL YOU ONE THING!



NO PROBLEM, IVA!

SORRY, BUT I'LL NEED YOUR HELP!





!!!?

AAGH!!
WHAT IS
THAT
THING?!

LUFFY,
HURRY!!

INAZUMA
OF THE
REVOLU-
TIONARY
ARMY!!

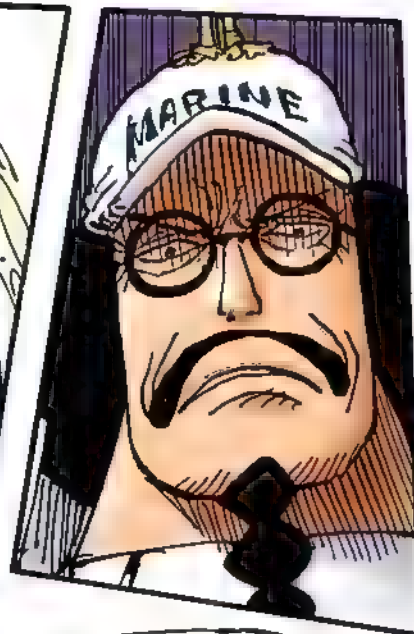
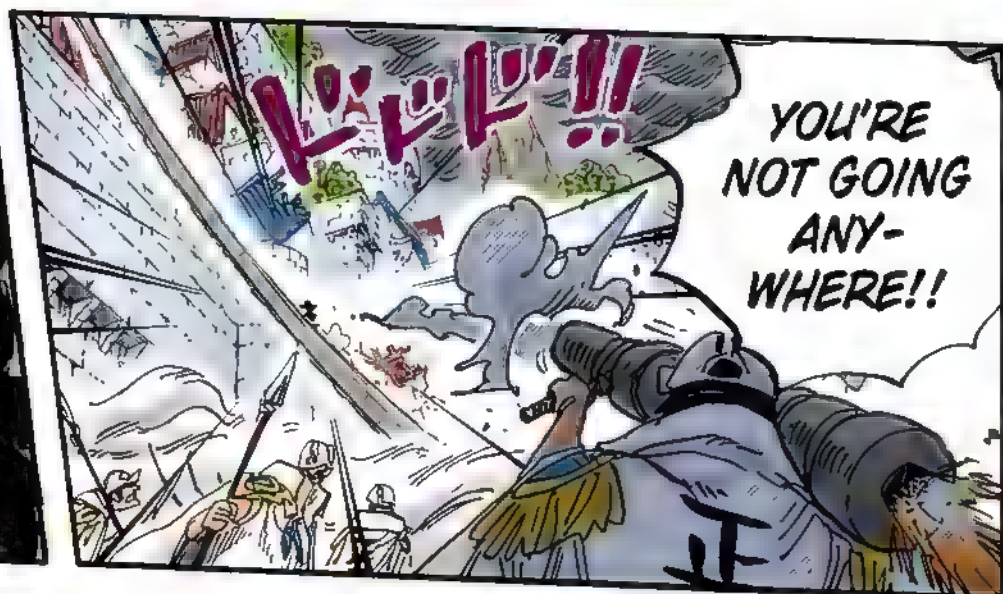
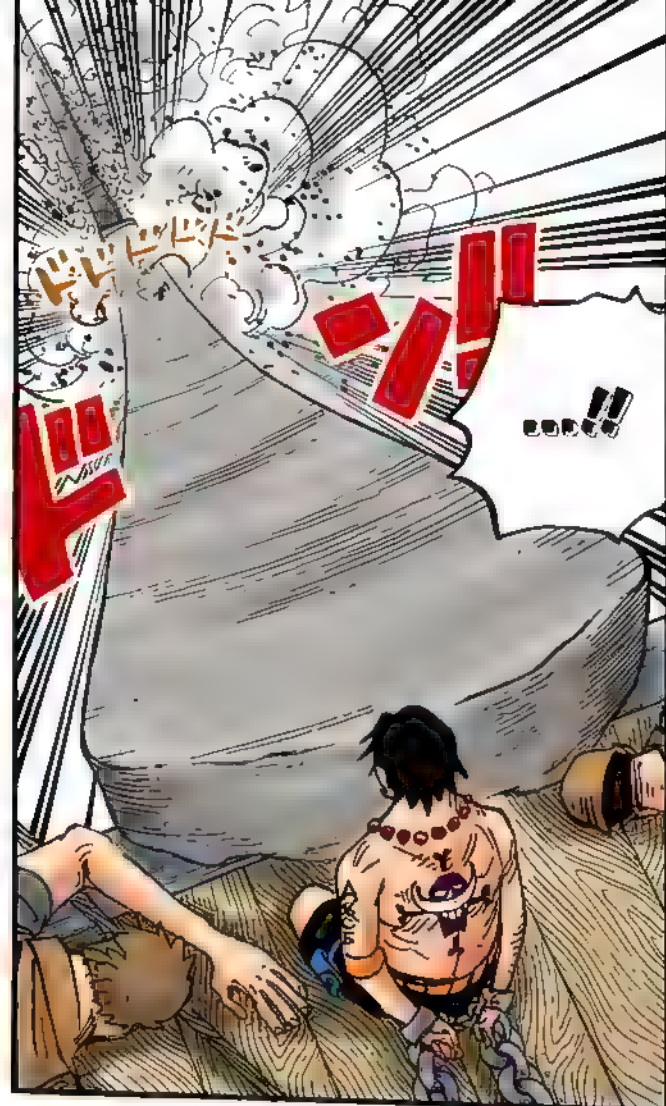
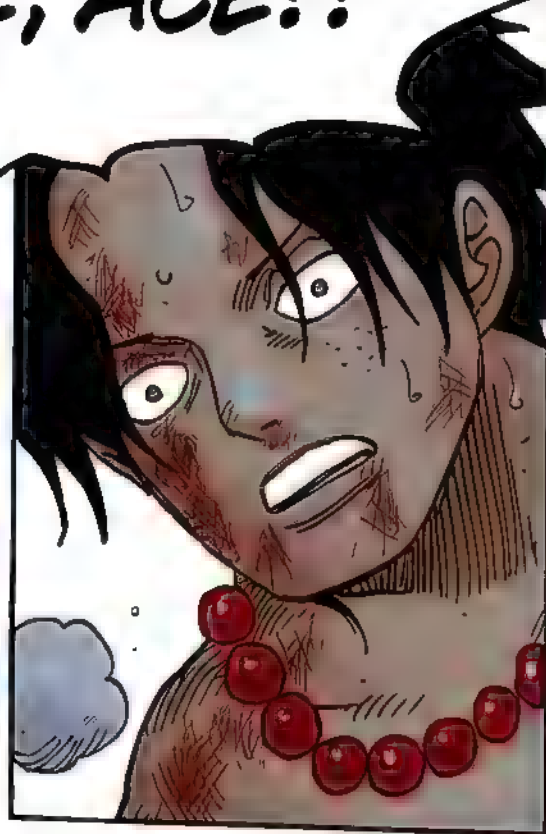
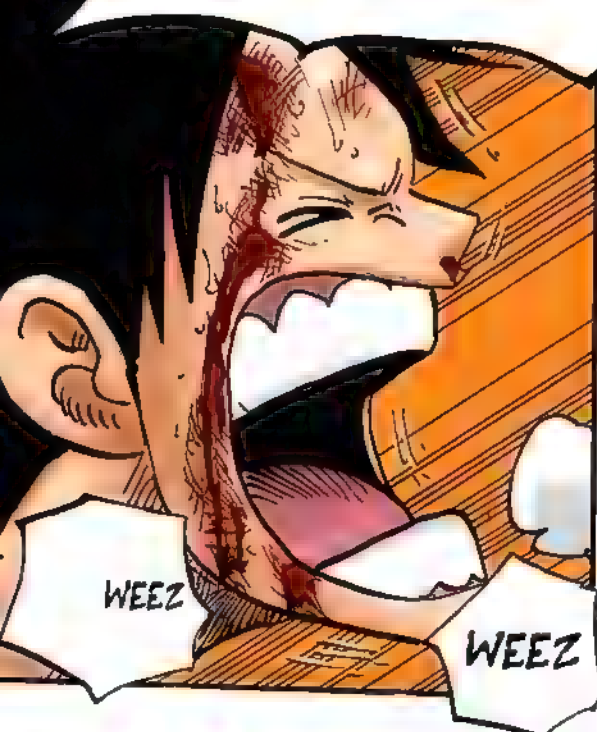
LOOK!!

CRAB
GUY!!

YEAH!
THANKS!!

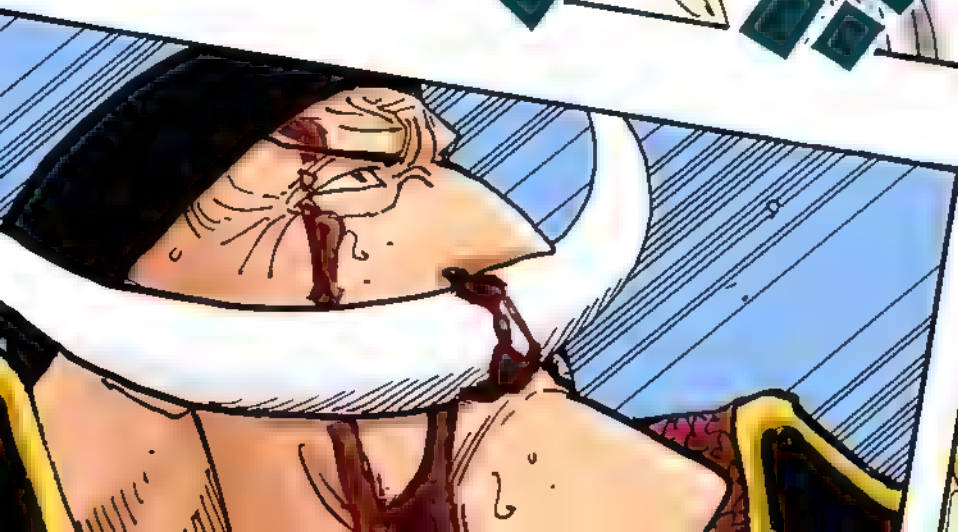
TAPTAPTAP...

I'M HERE, ACE!!



I WON'T LET YOU.

KEEP GOING, STRAW HAT!!





HEY!!



!!



WOO-HOO!!

STAY AWAY!!



FREE ACE!!

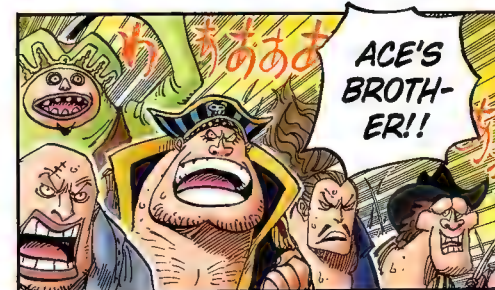
GO, STRAW HAT!!



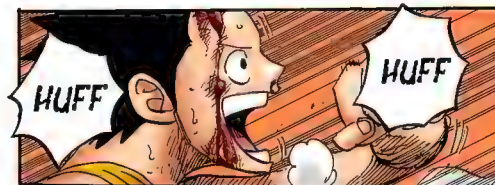
GRANDPA!!
GET OUTTA MY WAY!!



I'M NOT GOING ANYWHERE, LUFFY!!
I'M A VICE ADMIRAL IN THE NAVY!!

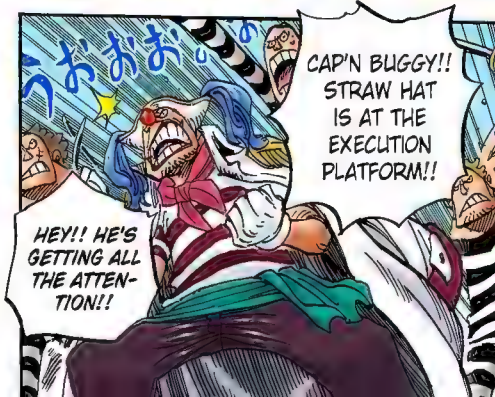


ACE'S BROTHER!!



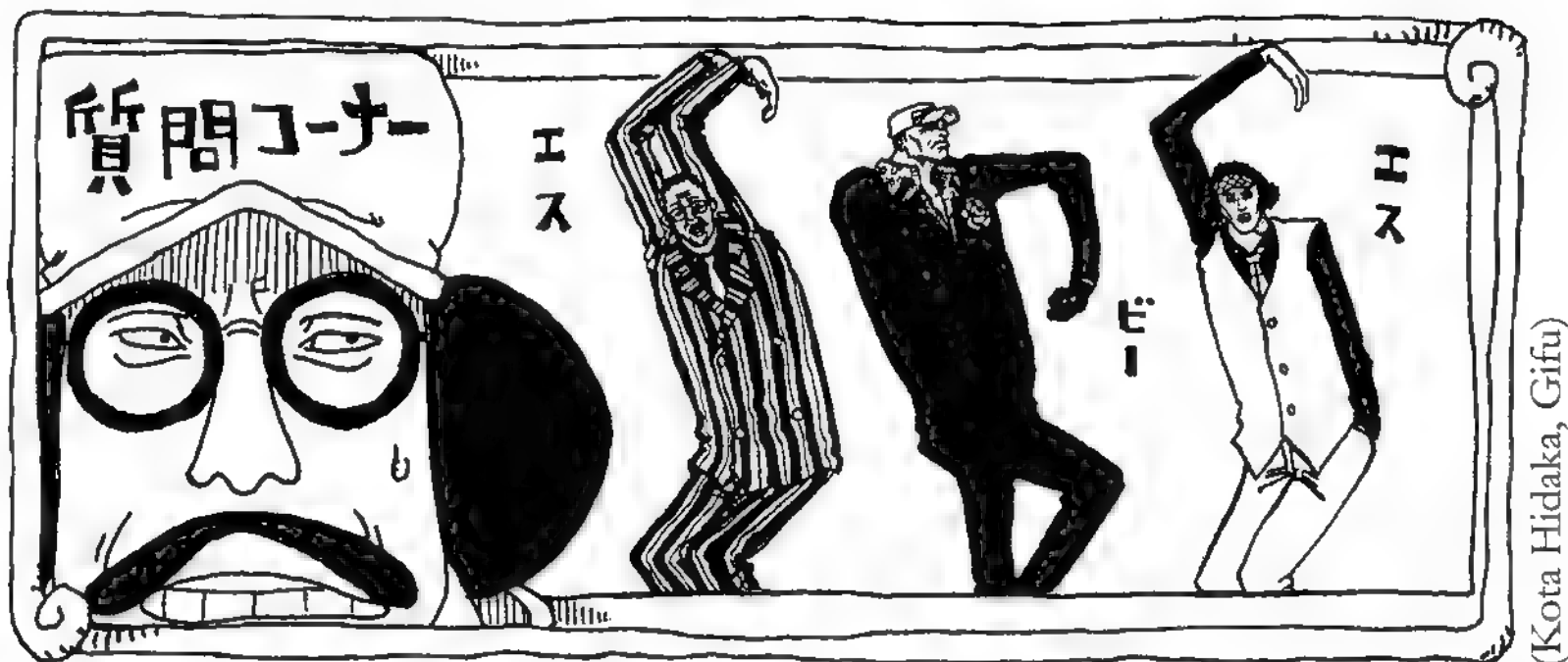
HUFF

HUFF



CAP'N BUGGY!!
STRAW HAT IS AT THE EXECUTION PLATFORM!!

HEY!! HE'S GETTING ALL THE ATTENTION!!



Q: I just learned how to use Haki recently. My friends around me are collapsing left and right. What should I do?

--New Year's Man

A: Uh-huh. That's amazing. If that Haki has the color of the supreme king, then you better learn how to control it quick. Or else your friends are going to suffer. The other possibility I can think of is that you stink so much that your friends are passing out. If that's the case, go take a bath.



Q: There was something I wanted to ask you so I picked up a ballpoint pen to write this to you. It's about Emporio Ivankov. He looks very similar to Dr. Frank-N-Furter of the Rocky Horror Picture Show. What do you think?

--I love Yu-kun ♡ Takashi

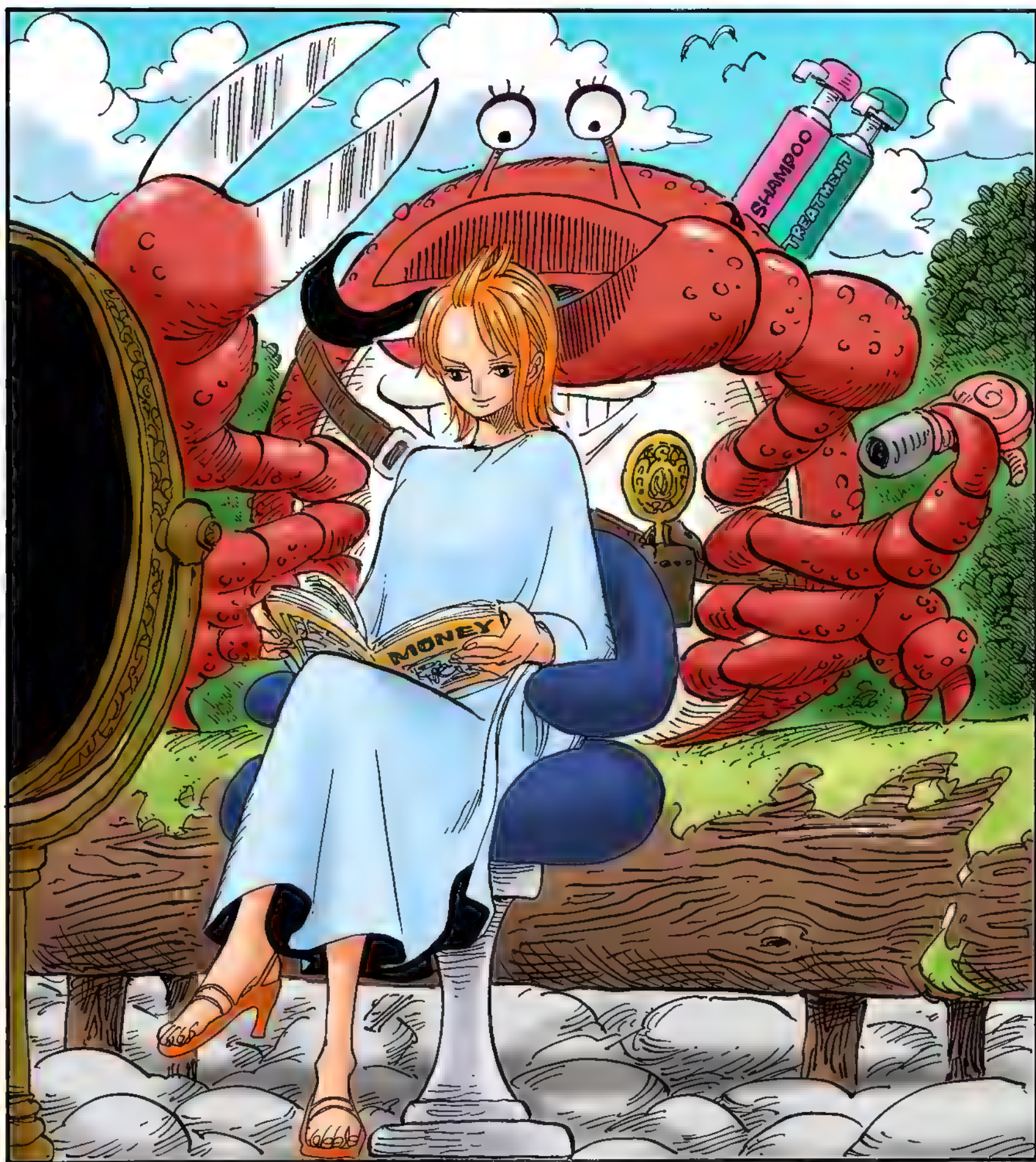
A: That's right. Rocky Horror Picture Show is a movie that all B-movie horror film lovers would know about. It's a very stupid film, but I love it to death. Kama Land is pretty much based on it. His looks are based on that character, but there's actually another person that I based Ivankov on. Despite having already brought out Bon Clay, that person made me want to create a REAL cross-dressing character! That person was in the same theater troupe as the voice actress for Luffy, Mayumi Tanaka. When I saw his theater performance, I was stunned! His name is Norio Imamura. Because his face looked like a rock, I mistakenly remembered his name as Iwamura, ["Iwa" means rock in Japanese.] which I then shortened to Iwa-san. On top of that, after Imamura found out that "Iva" was based on him, he rushed to the anime auditions for the character and was cast. In short, a real cross-dresser, Norio Imamura, who was the model for Iva, is playing Iva in the anime series! Stunning!



Chapter 571:

THE EXECUTION

PLATFORM



あああああああああああ!!

IT'S THE
HERO,
GARP!!

BOOM...!!

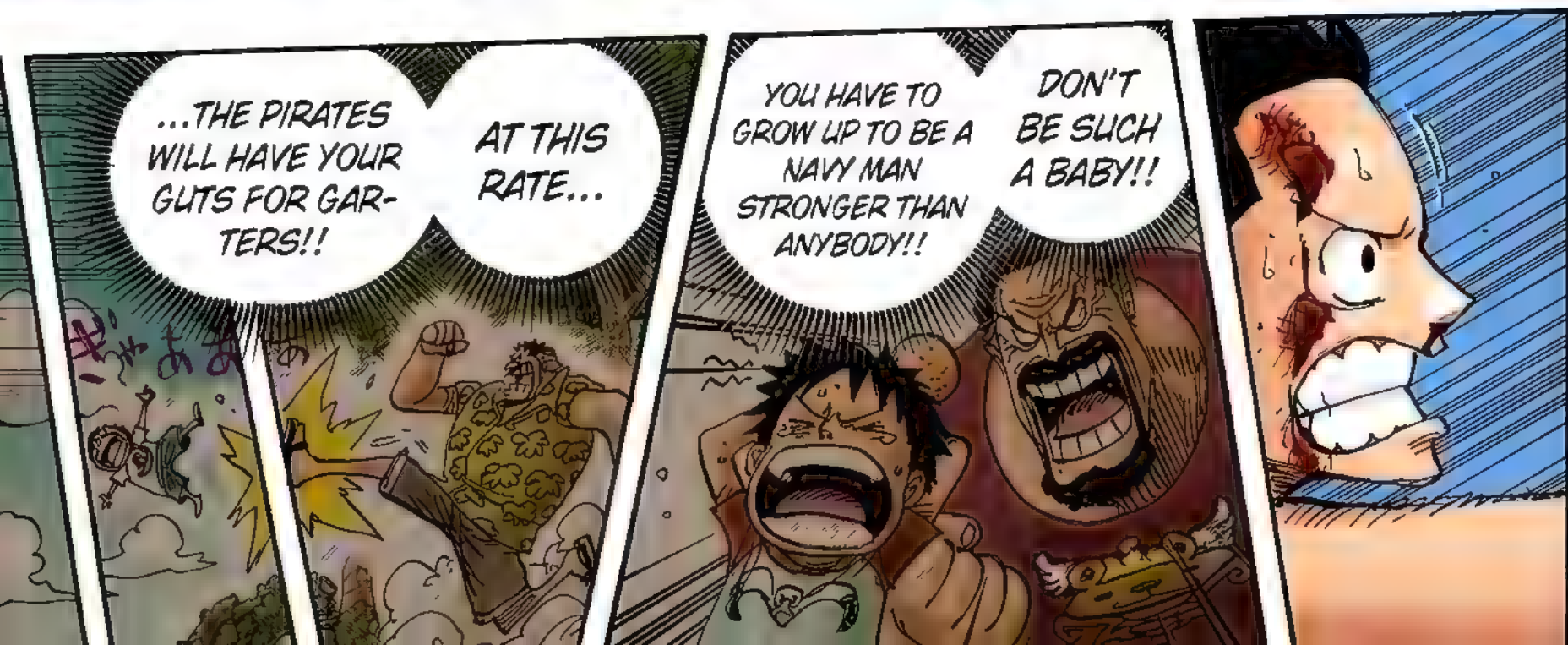
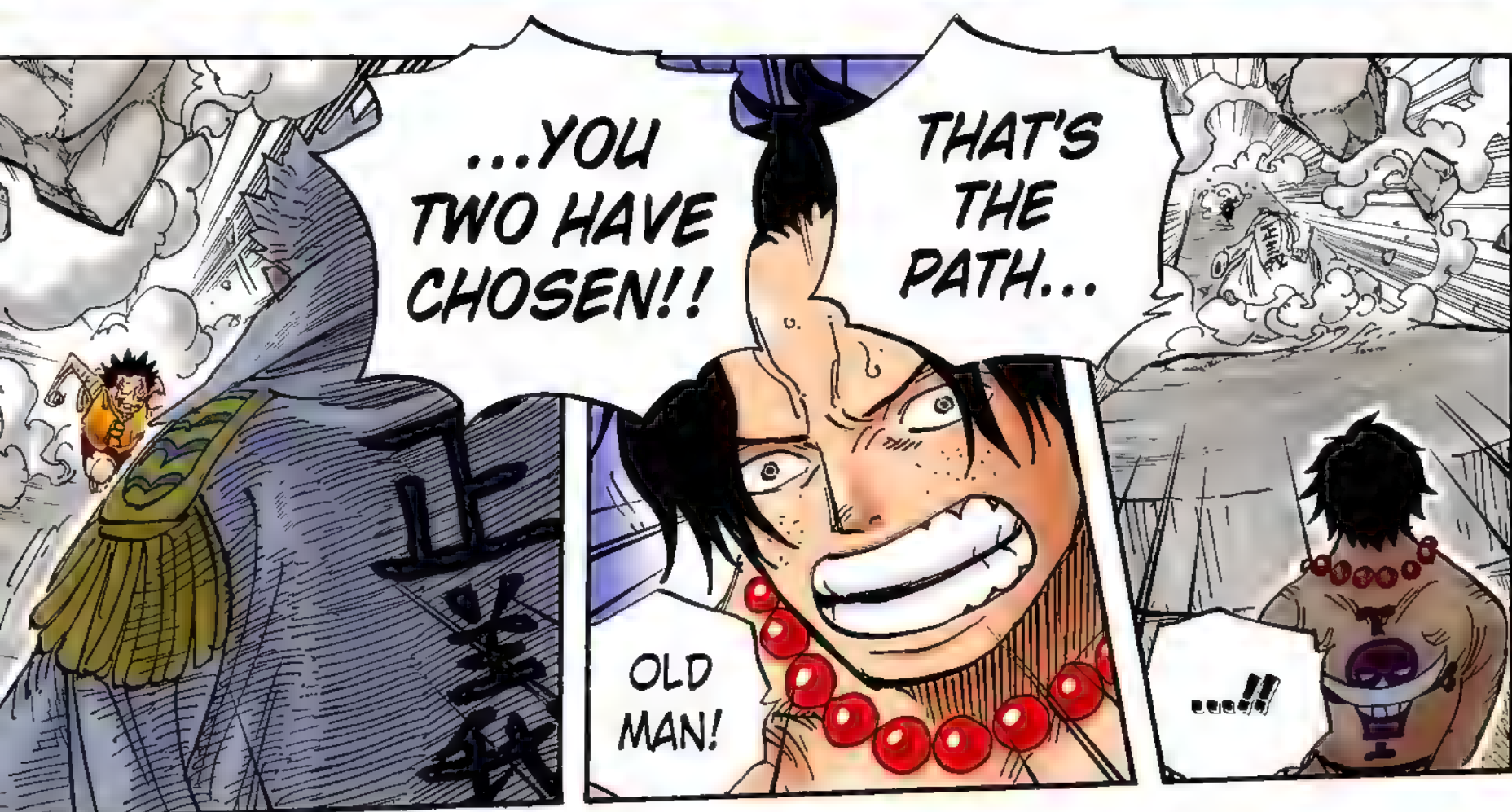
DO SOME-
THING,
STRAW HAT
BOY!!

THE
BRIDGE IS
GOING TO
FALL!!

...SINCE
LONG BEFORE
YOU WERE
BORN!!

I'VE BEEN
FIGHTING
PIRATES...

!!

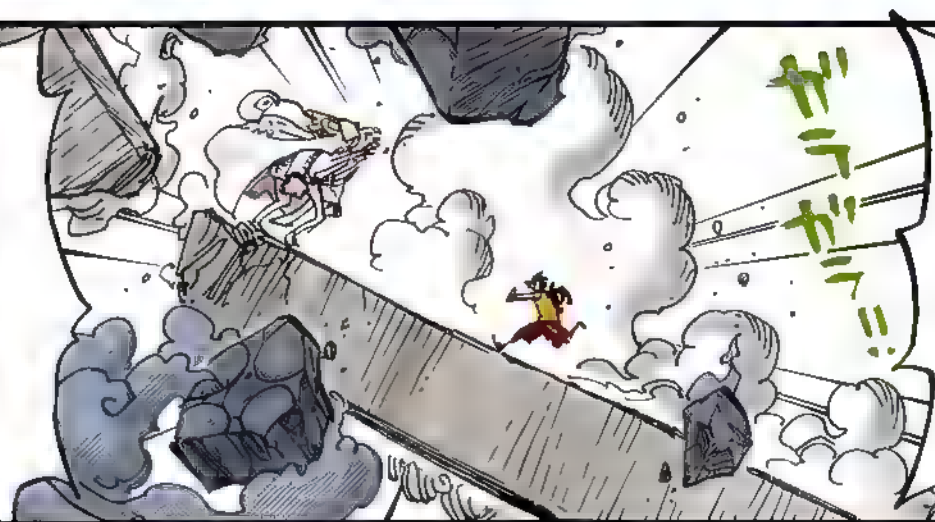




**DO IT
OR ACE
WILL
DIE!!**

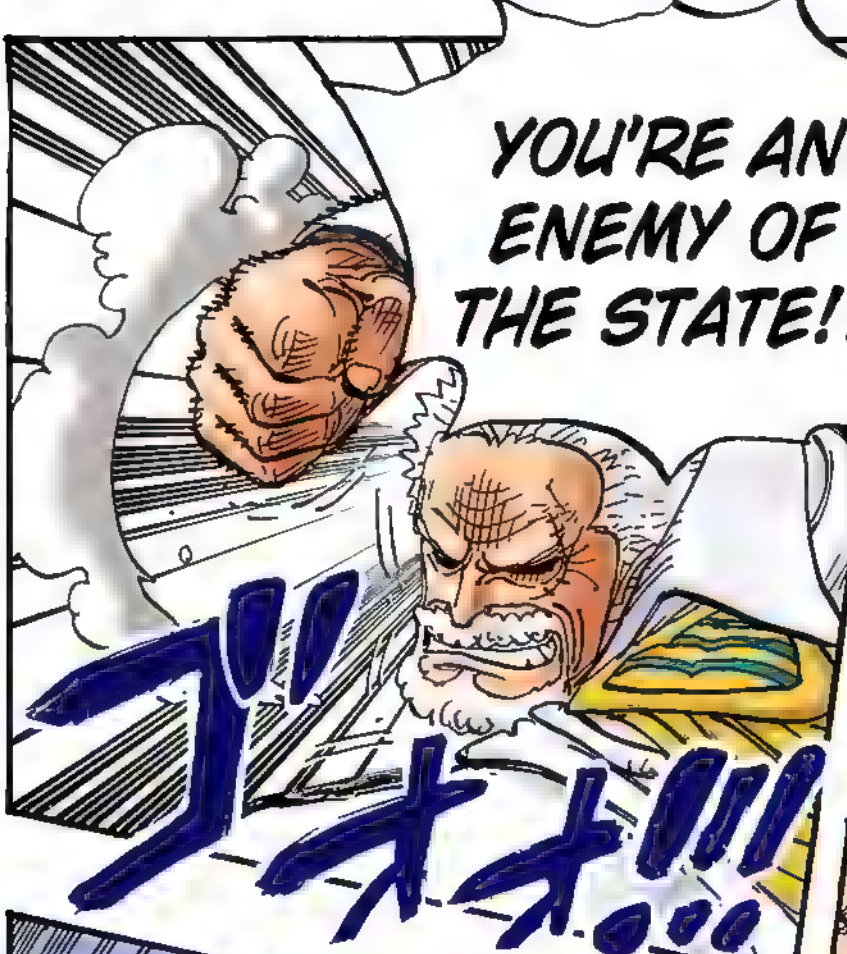


**I CAN'T
DO IT,
GRANDPA!!
JUST GET
OUT OF
THE WAY!!**

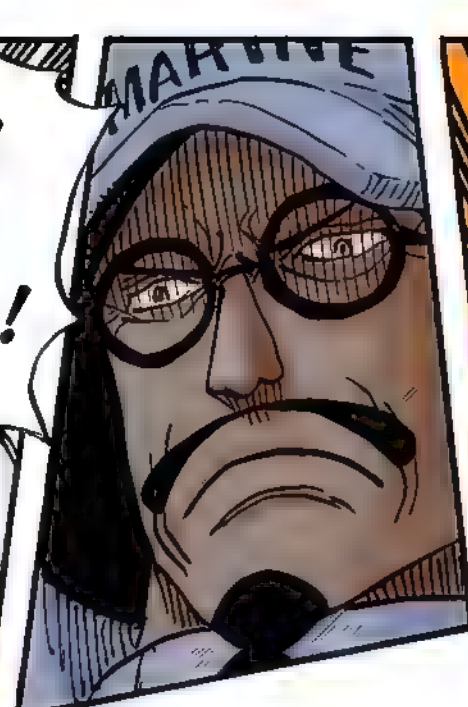


**THERE WILL
BE MANY THINGS
IN LIFE THAT YOU
WON'T WANT TO
DO!! I'LL SHOW
YOU NO MERCY!!**

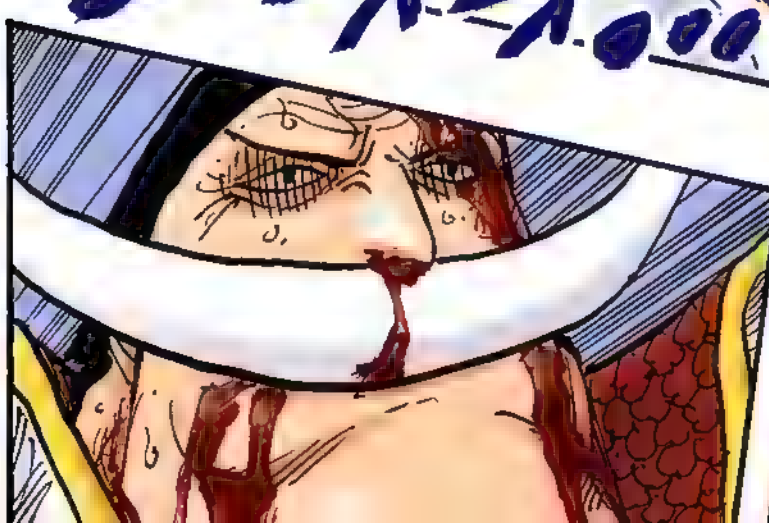
NO!!



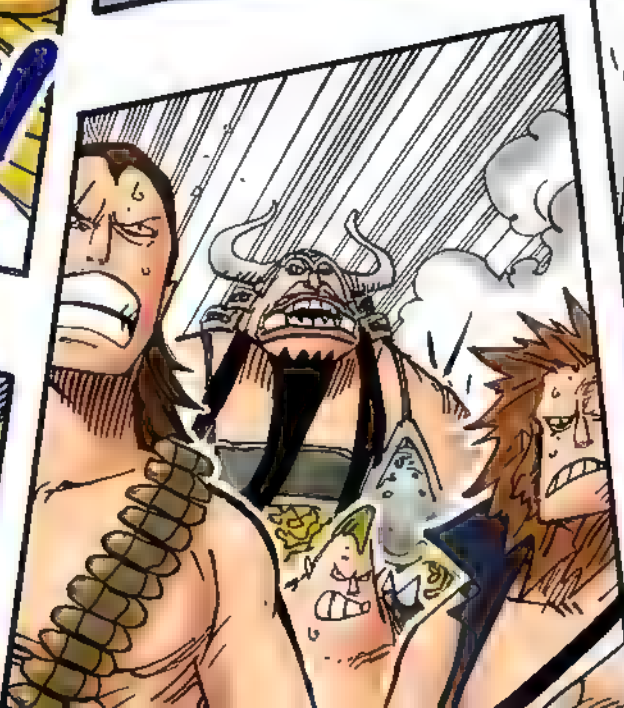
**YOU'RE AN
ENEMY OF
THE STATE!!**

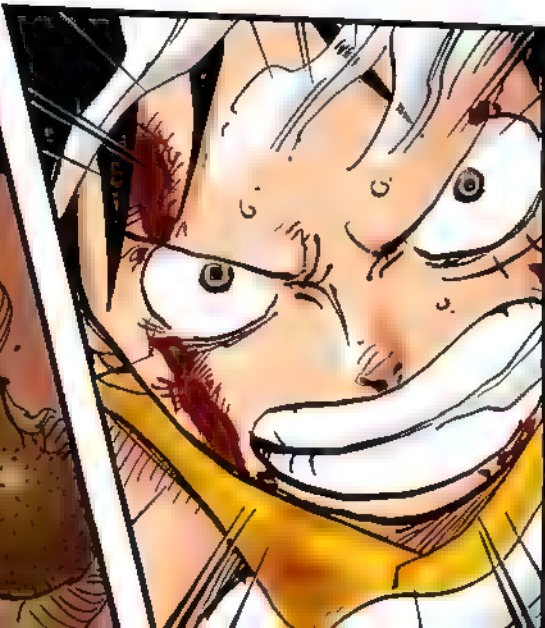
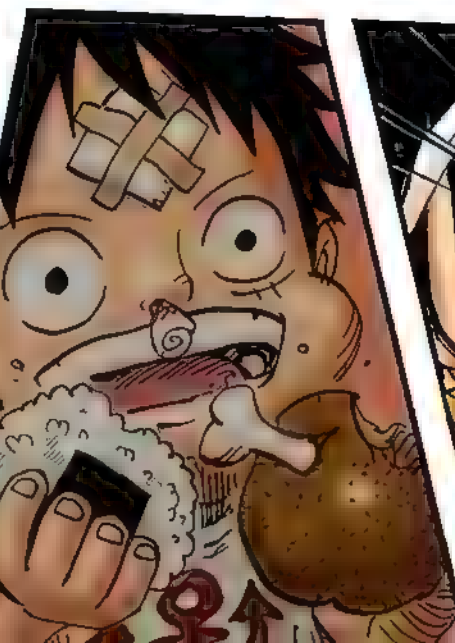
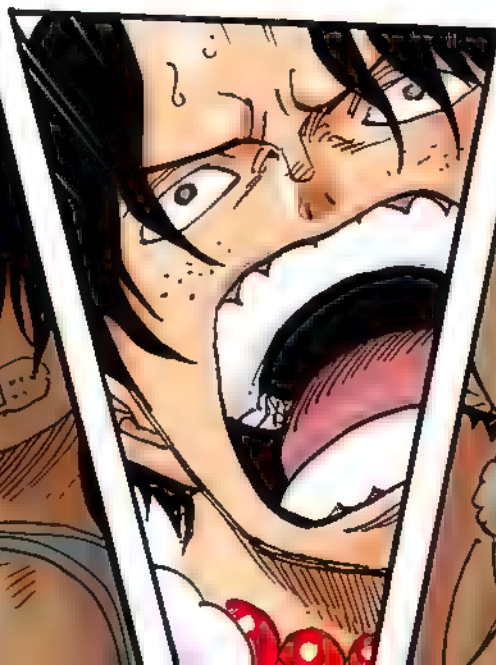
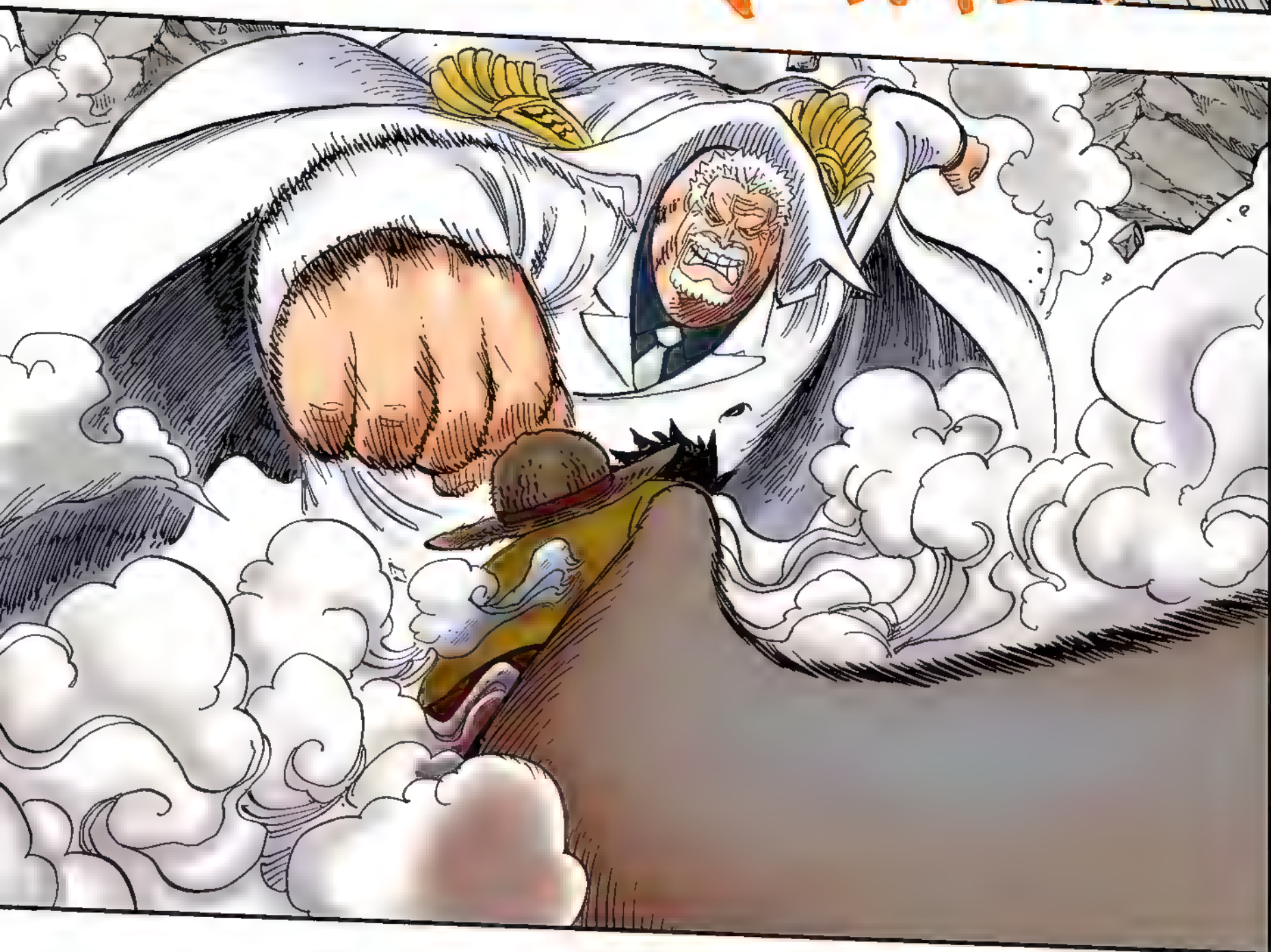
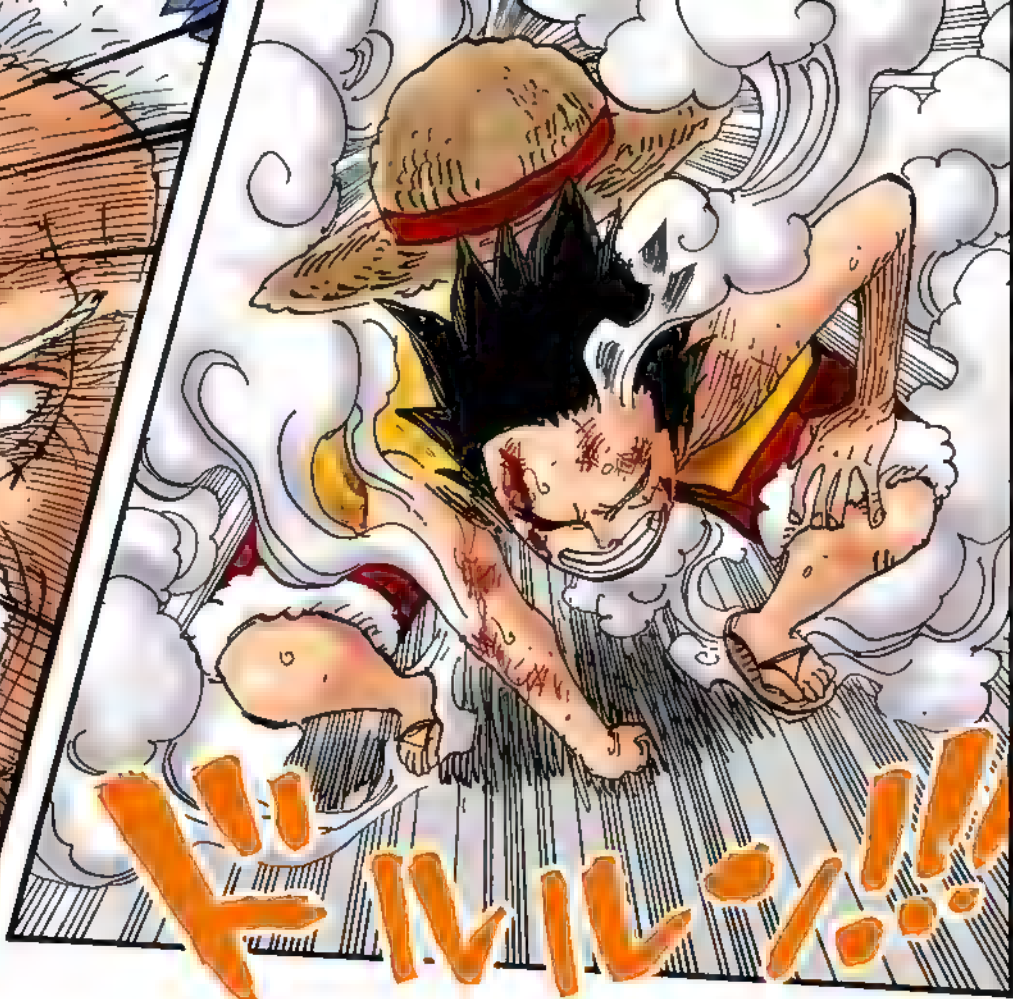
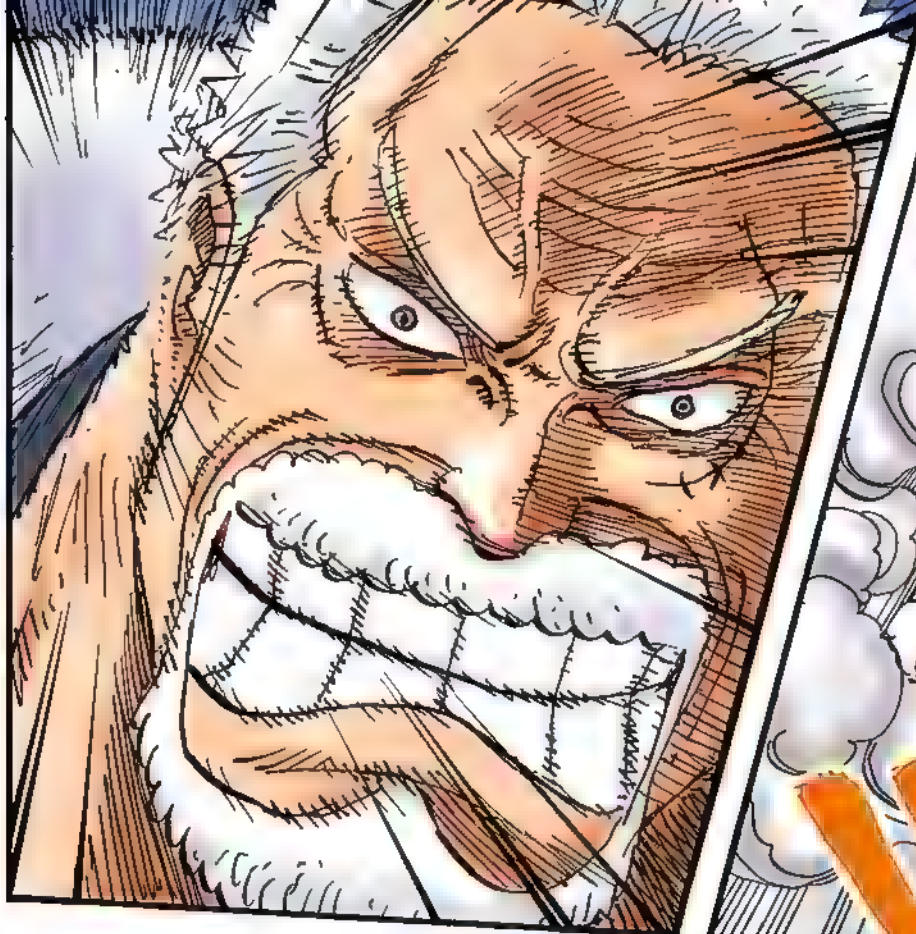


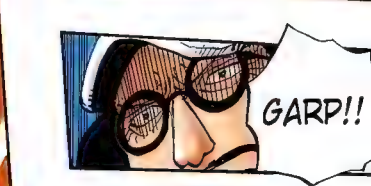
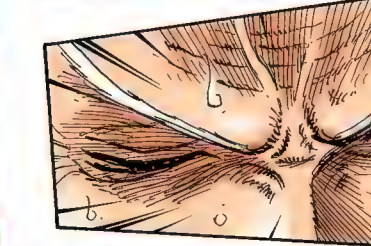
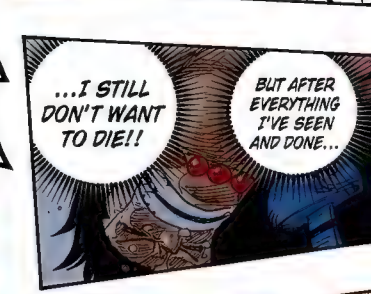
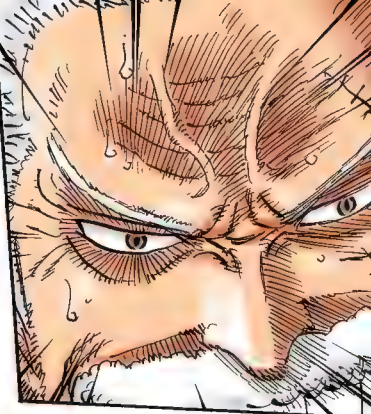
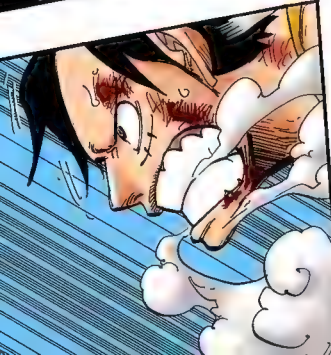
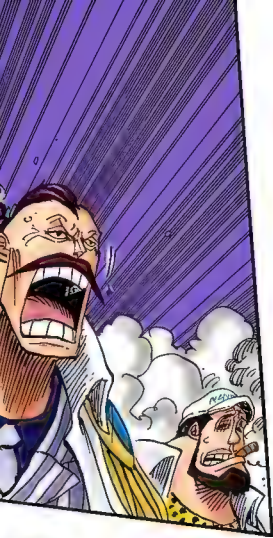
**LUFFY
!!**



正義!!







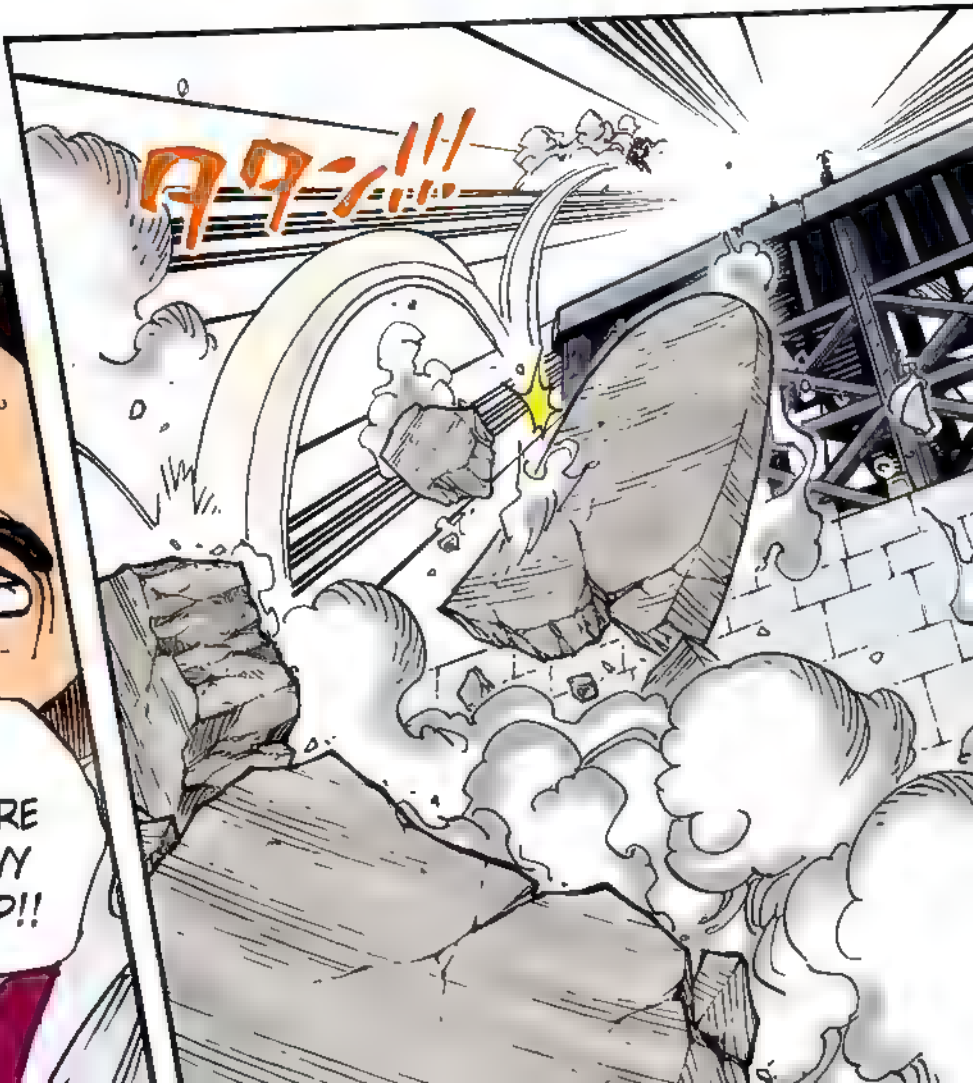
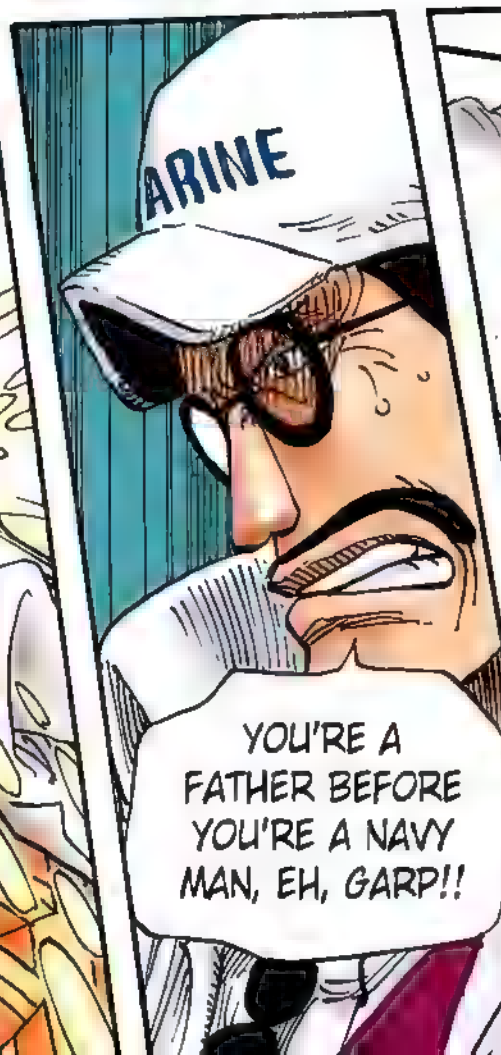
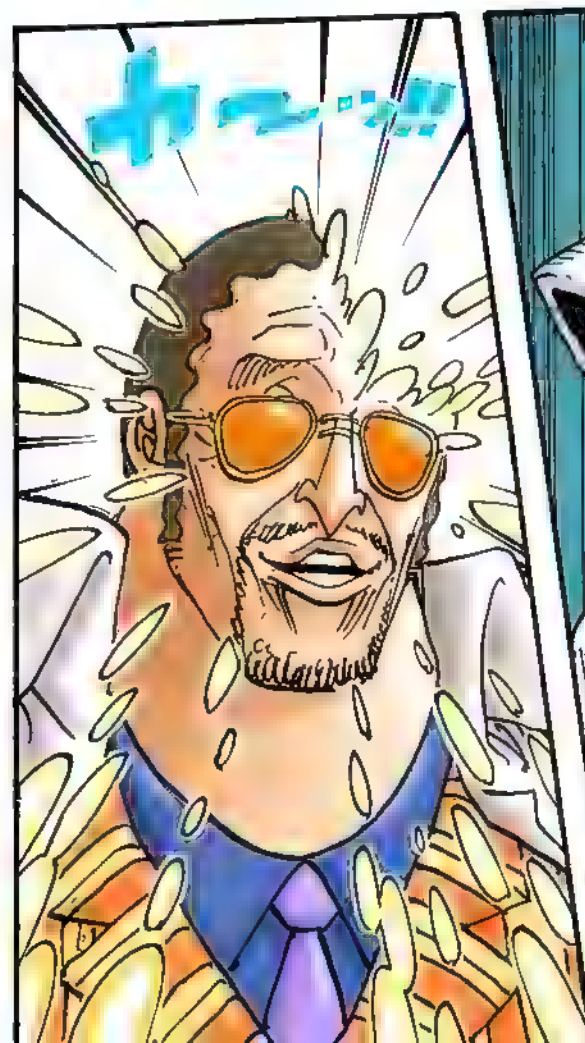
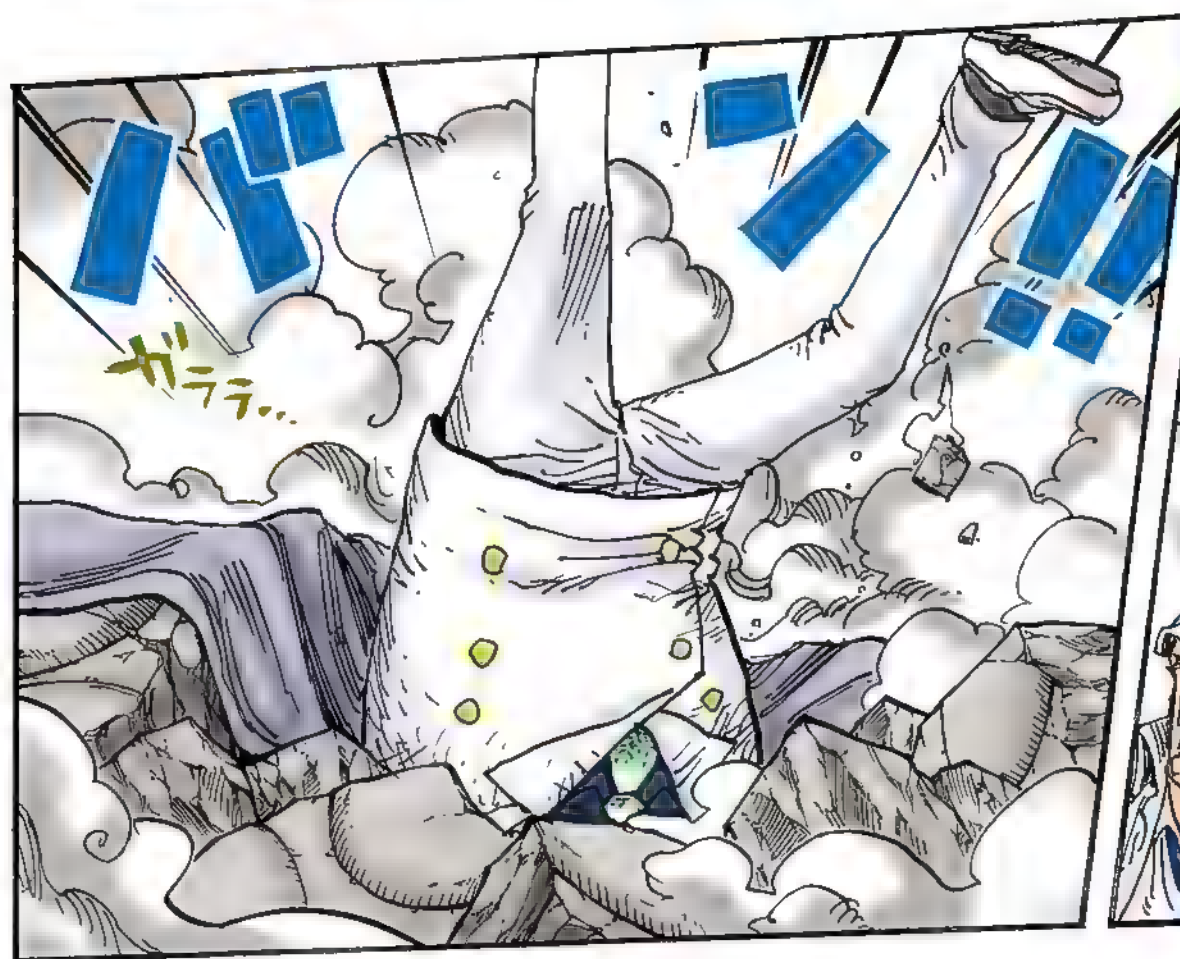
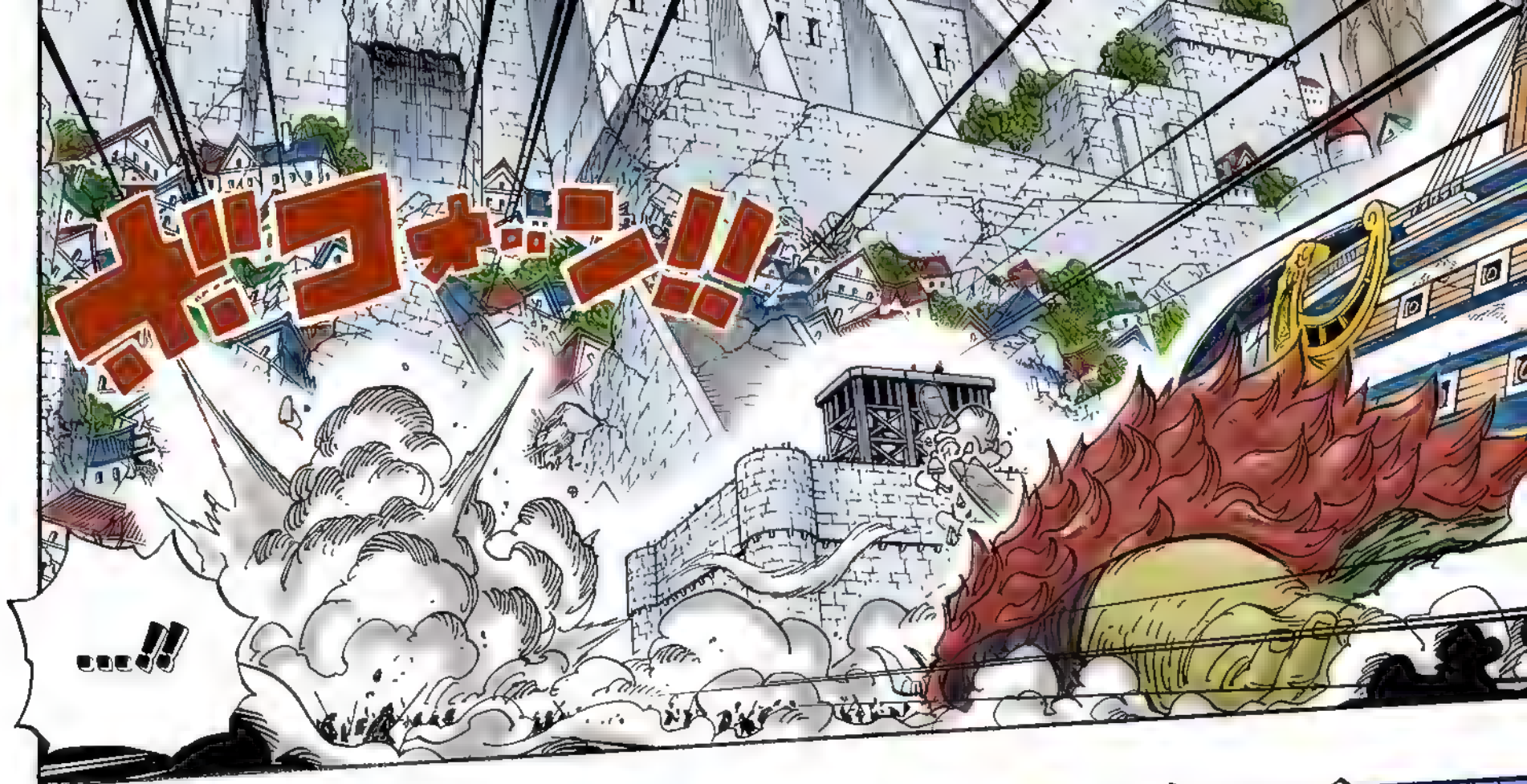
!!!

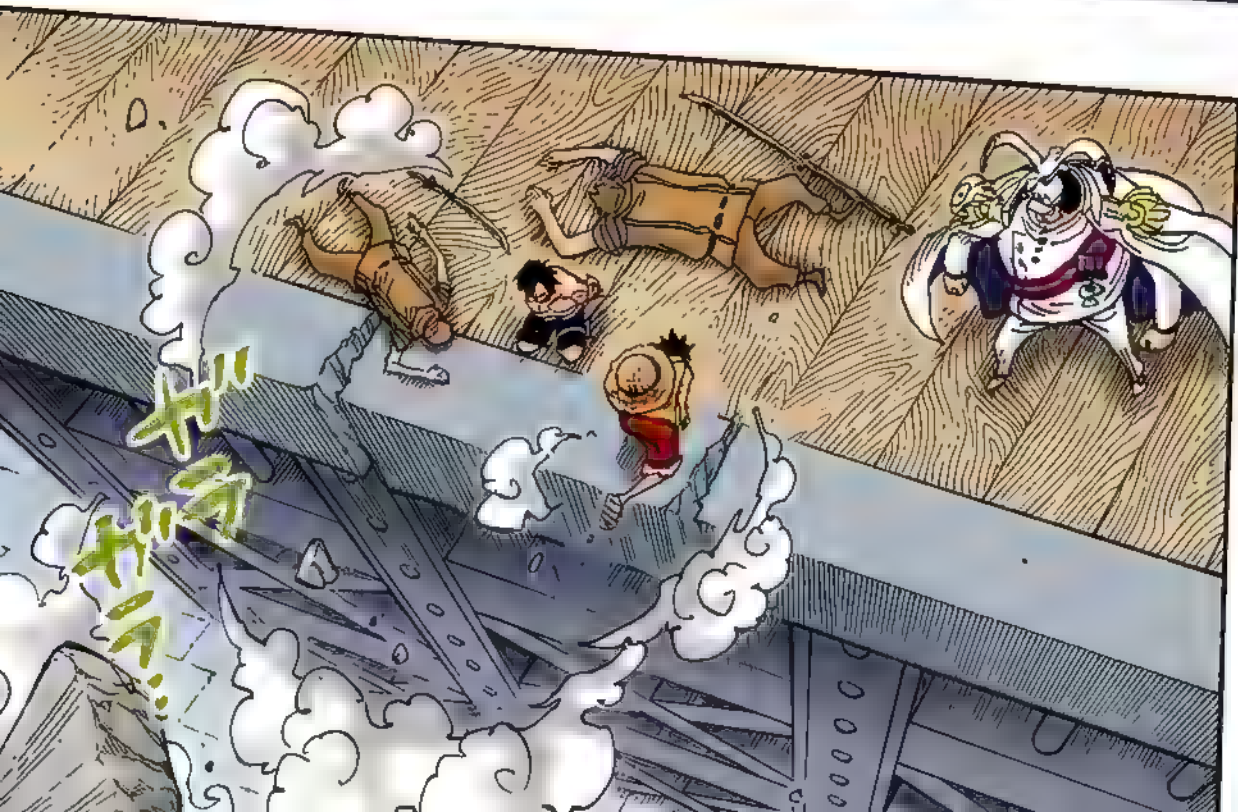
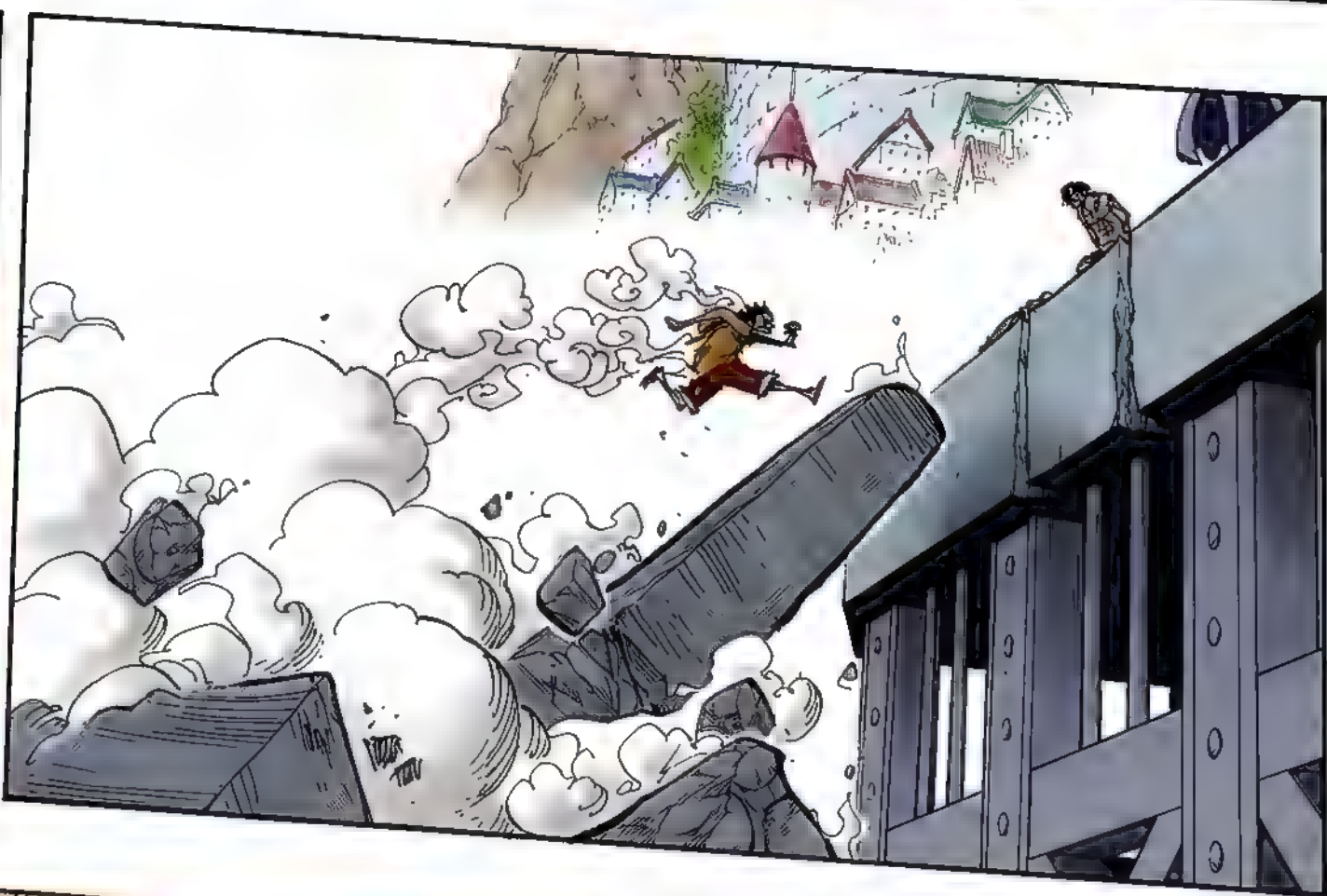
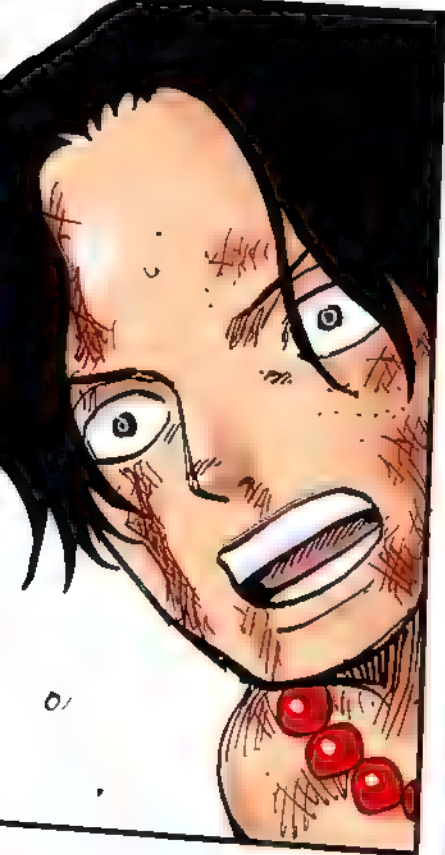
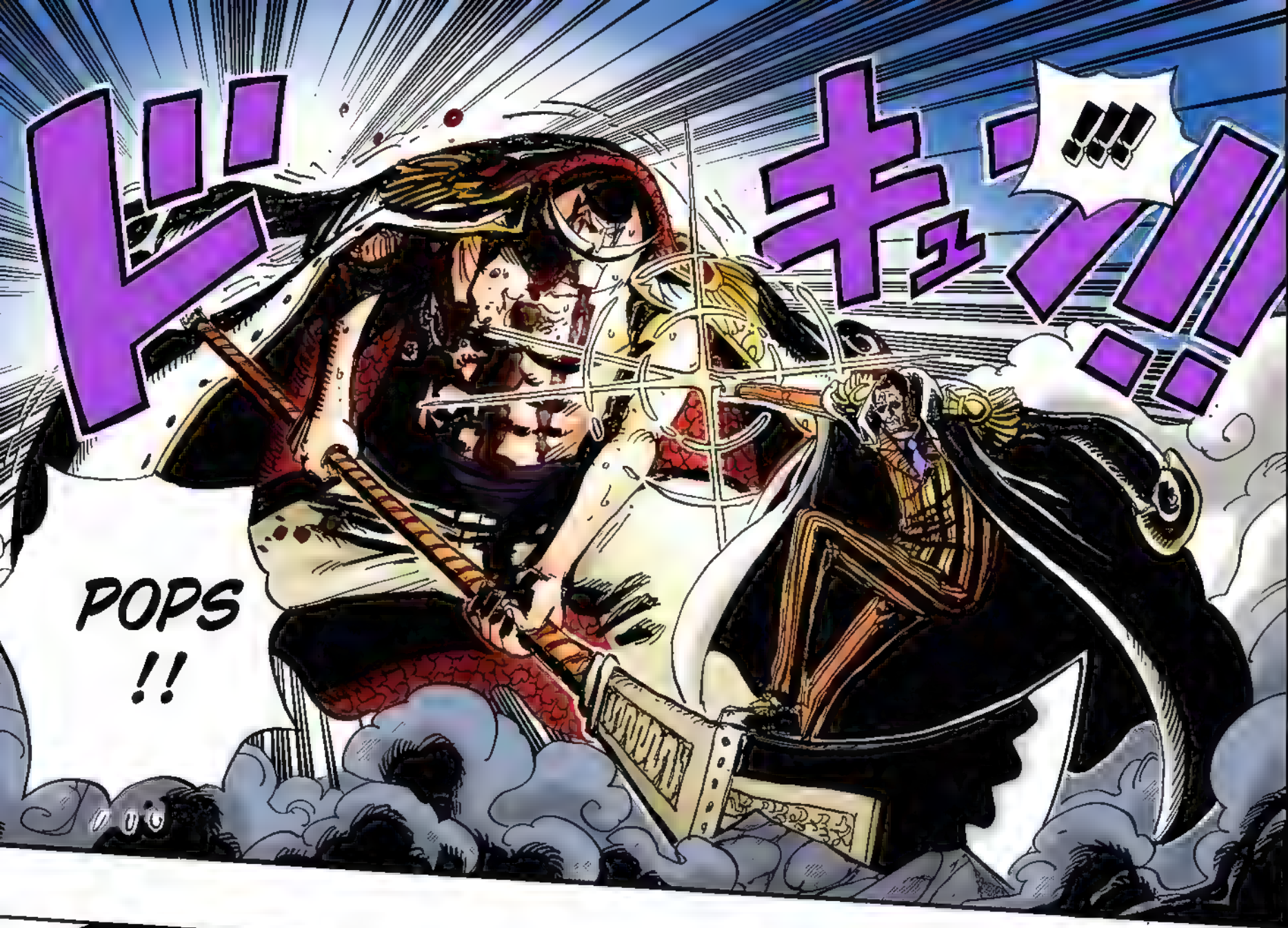
AAAAH !!

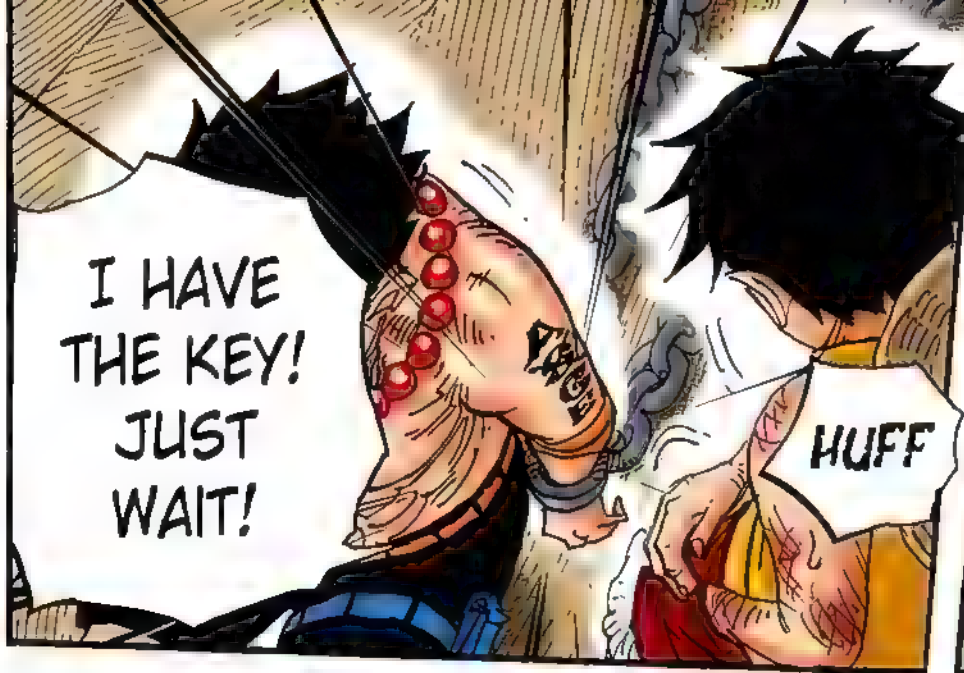
...I STILL
DON'T WANT
TO DIE!!

BUT AFTER
EVERYTHING
I'VE SEEN
AND DONE...

GARP!!

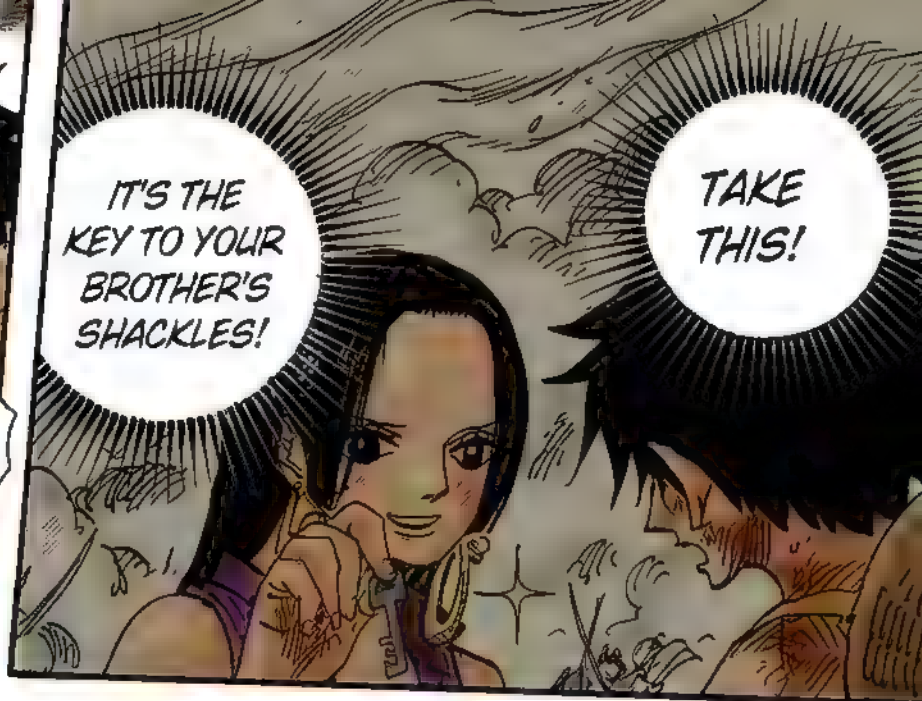






I HAVE
THE KEY!
JUST
WAIT!

HUFF



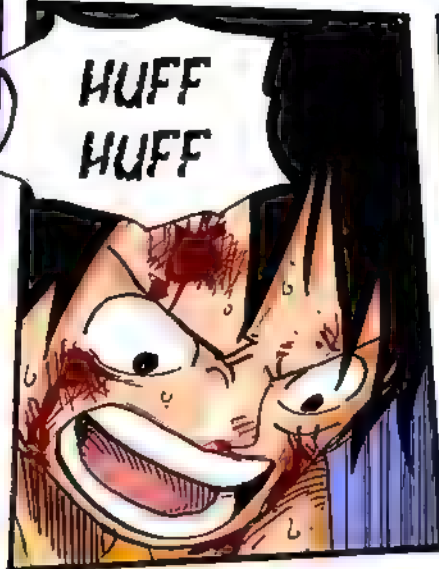
IT'S THE
KEY TO YOUR
BROTHER'S
SHACKLES!

TAKE
THIS!

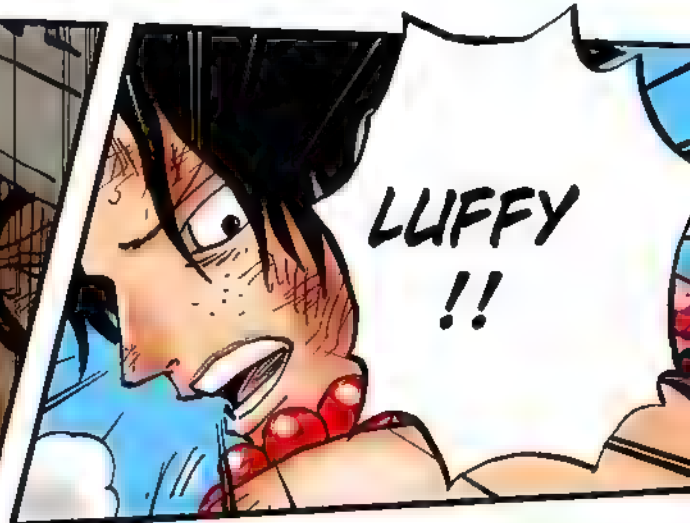
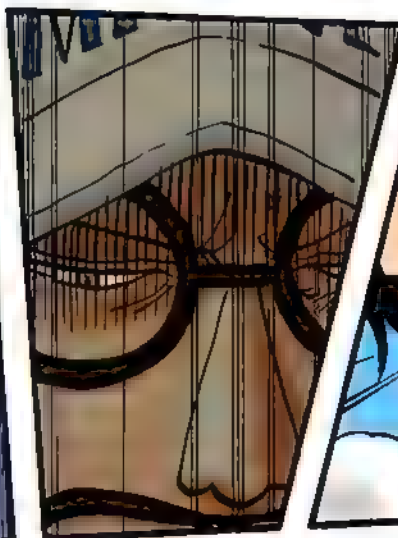


LOOK! FLEET
ADMIRAL SENGOKU
IS USING HIS
POWERS!!

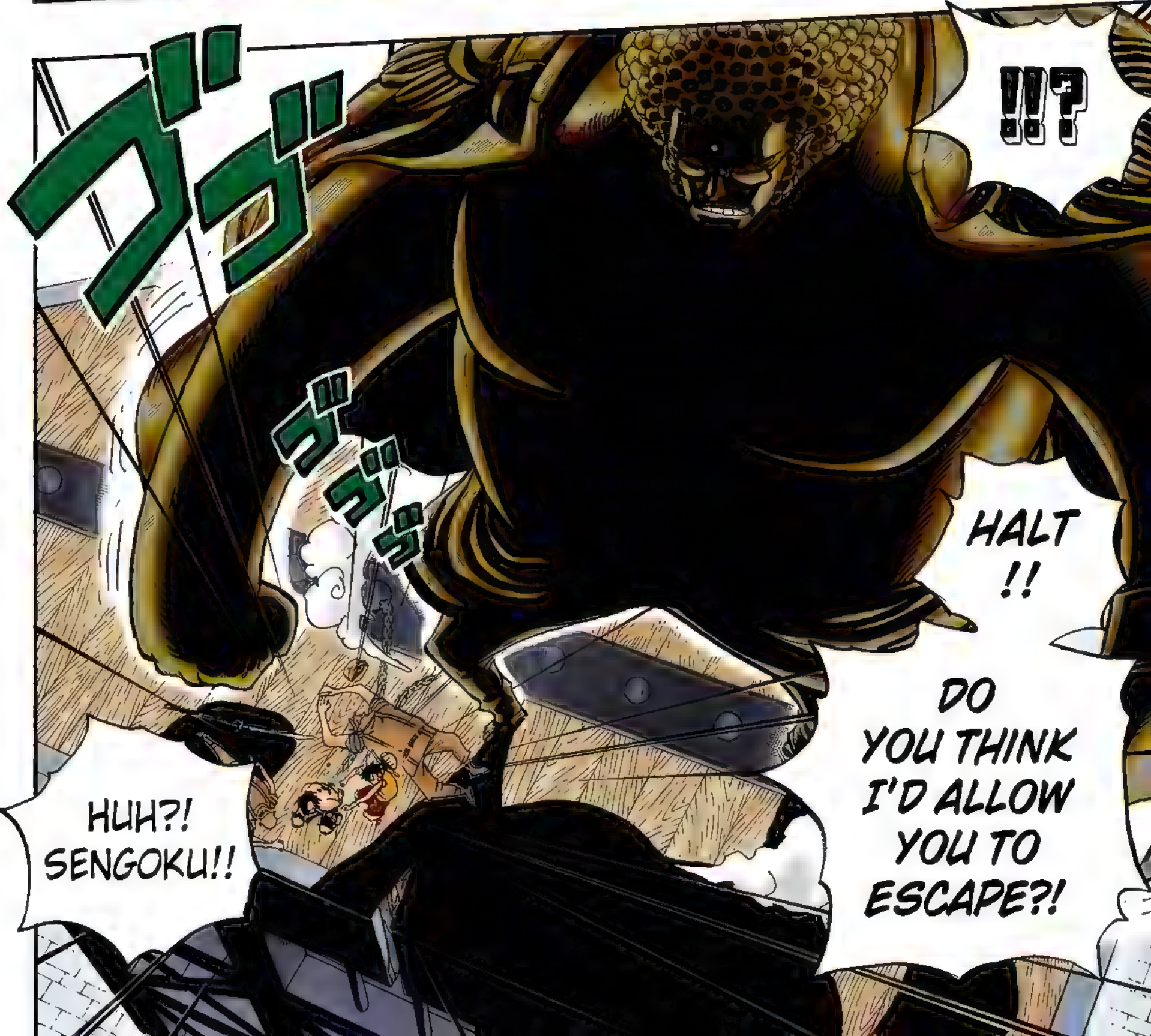
I'VE NEVER
SEEN THEM
BEFORE!!



HUFF
HUFF



LUFFY
!!

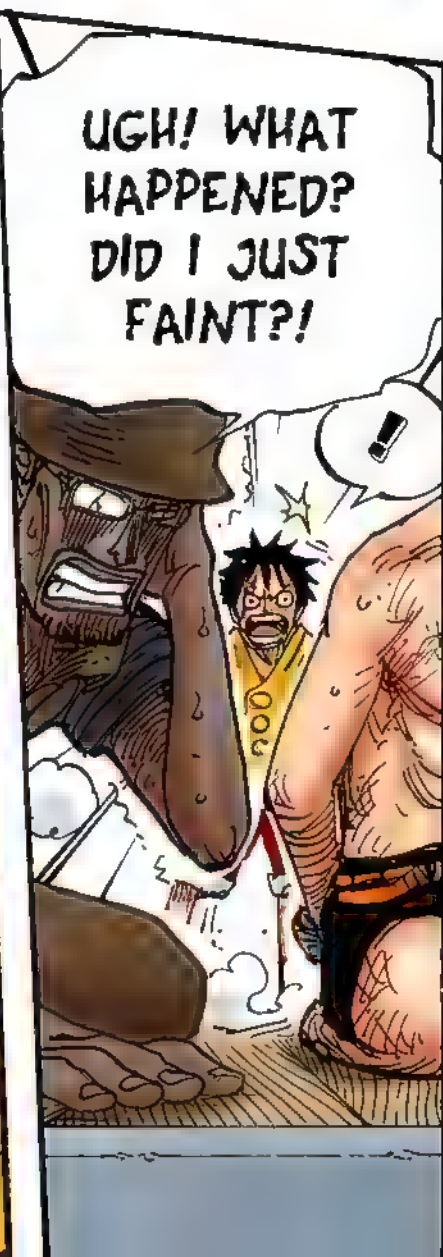
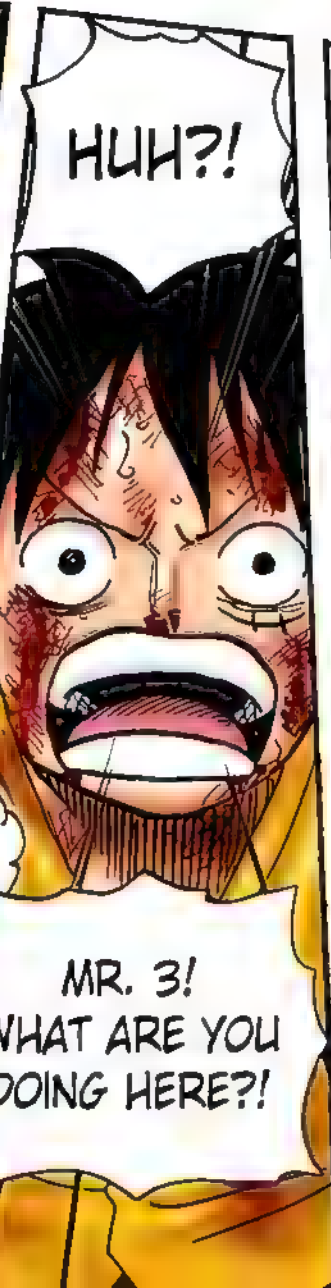
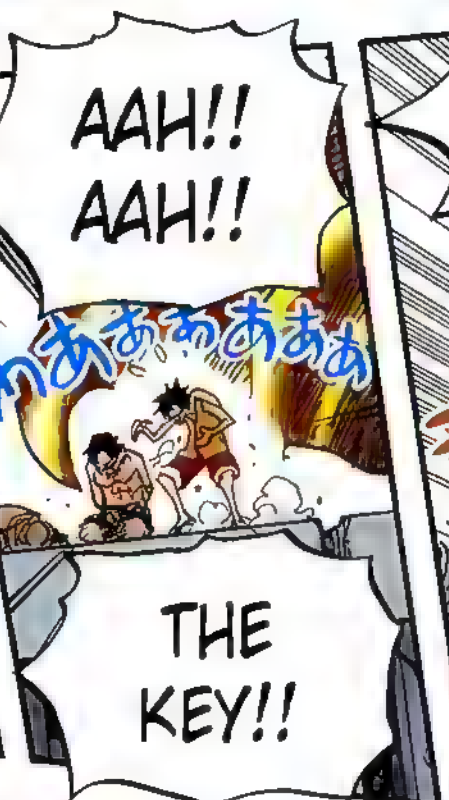
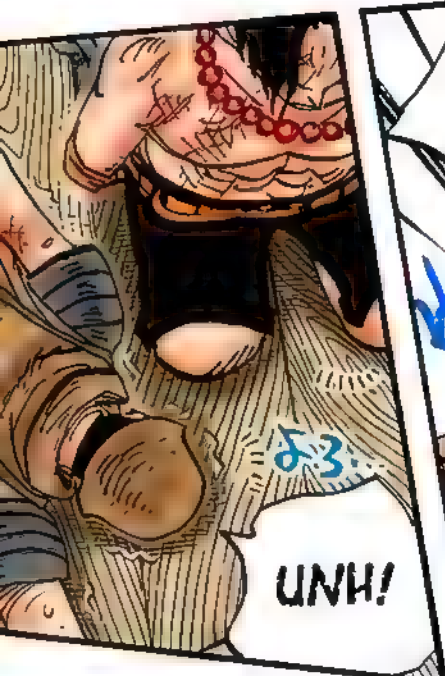
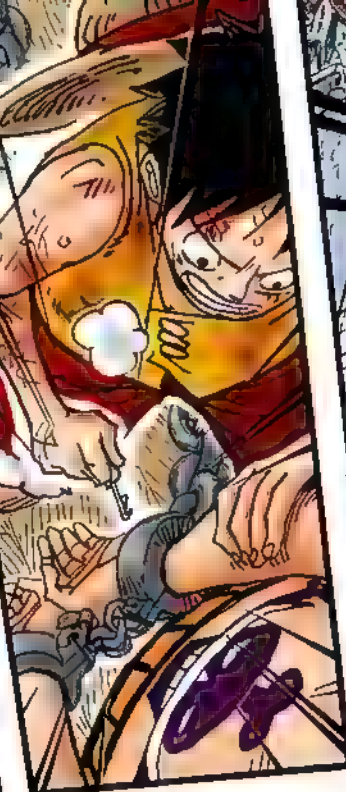


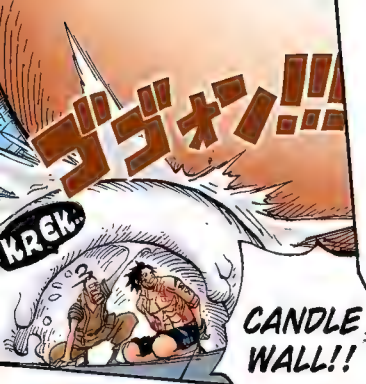
!!!?

HALT
!!

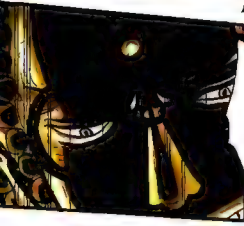
DO
YOU THINK
I'D ALLOW
YOU TO
ESCAPE?!

HUH?!
SENGOKU!!





CANDLE
WALL!!



HIS
BODY
GREW!!



BLEGH
!!



THE EXECUTION
PLATFORM IS
COLLAPSING!!

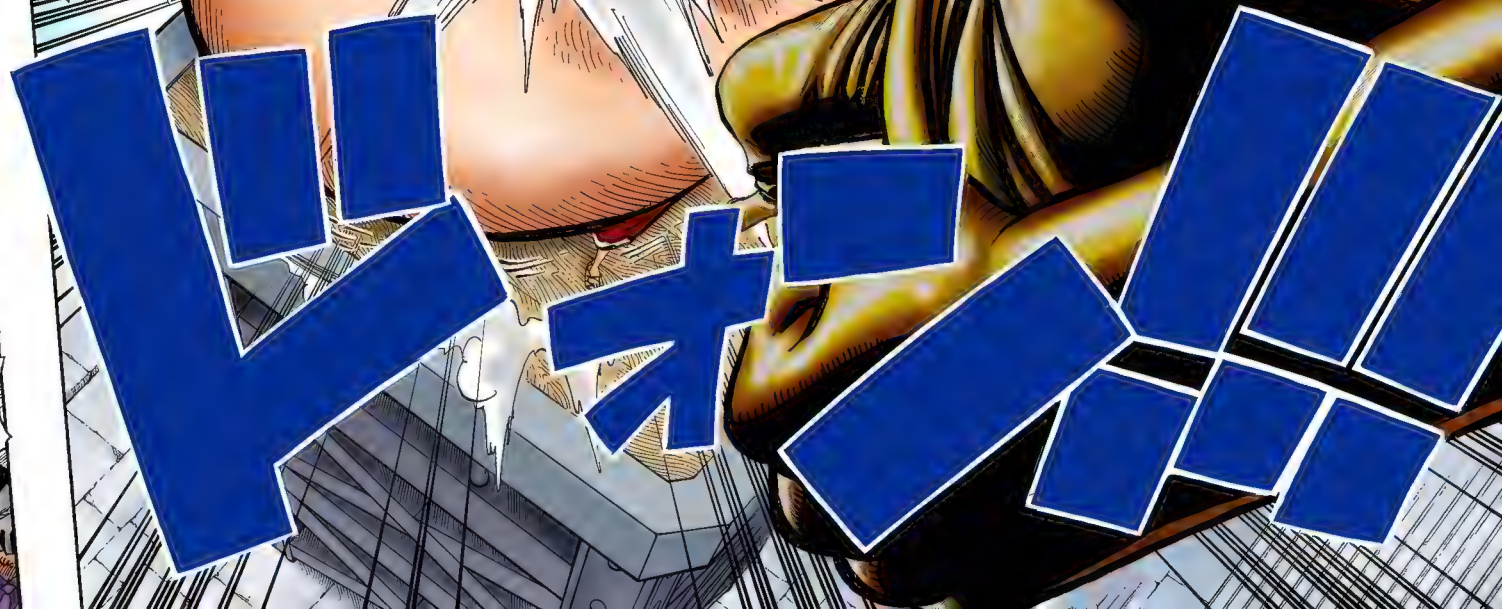


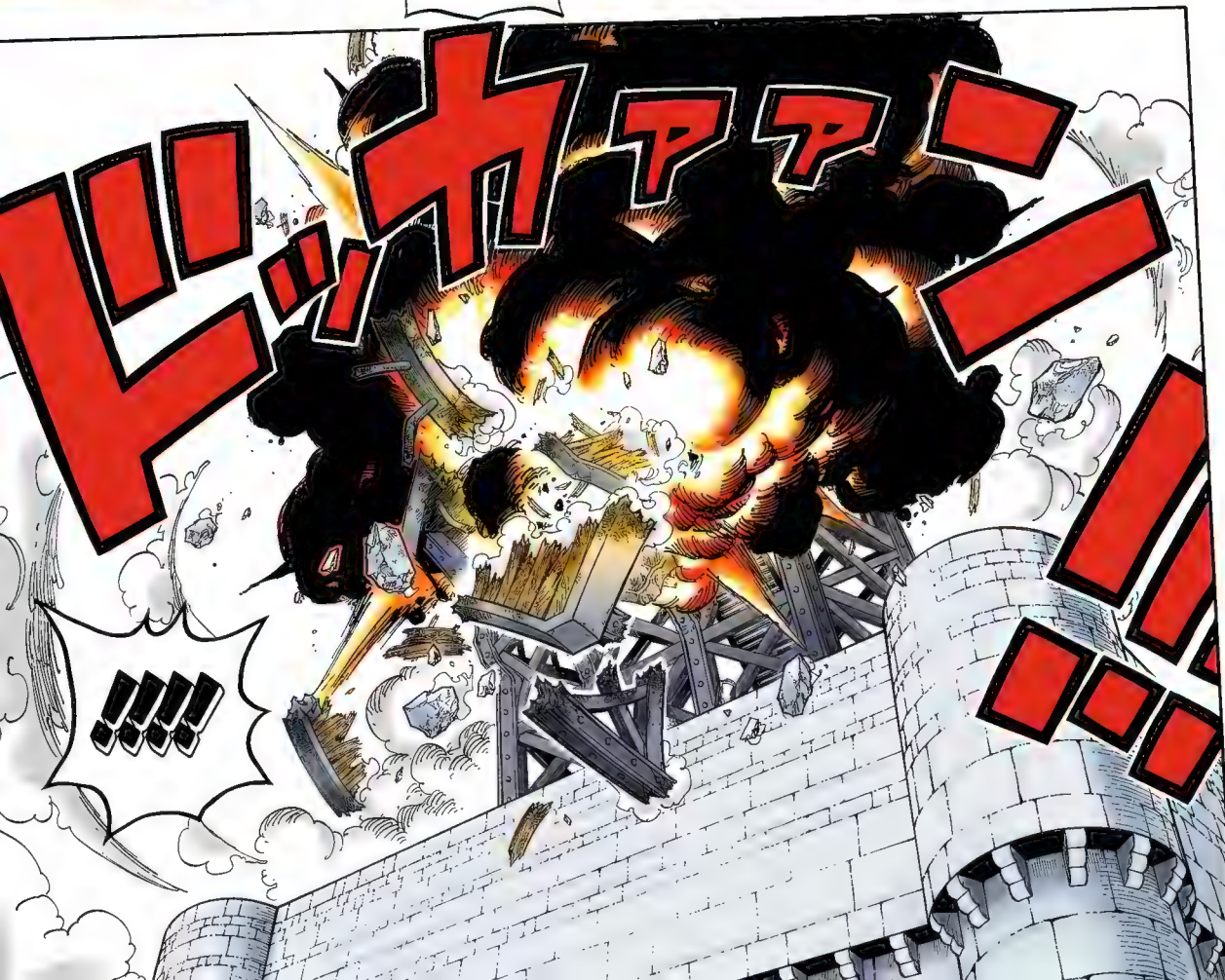
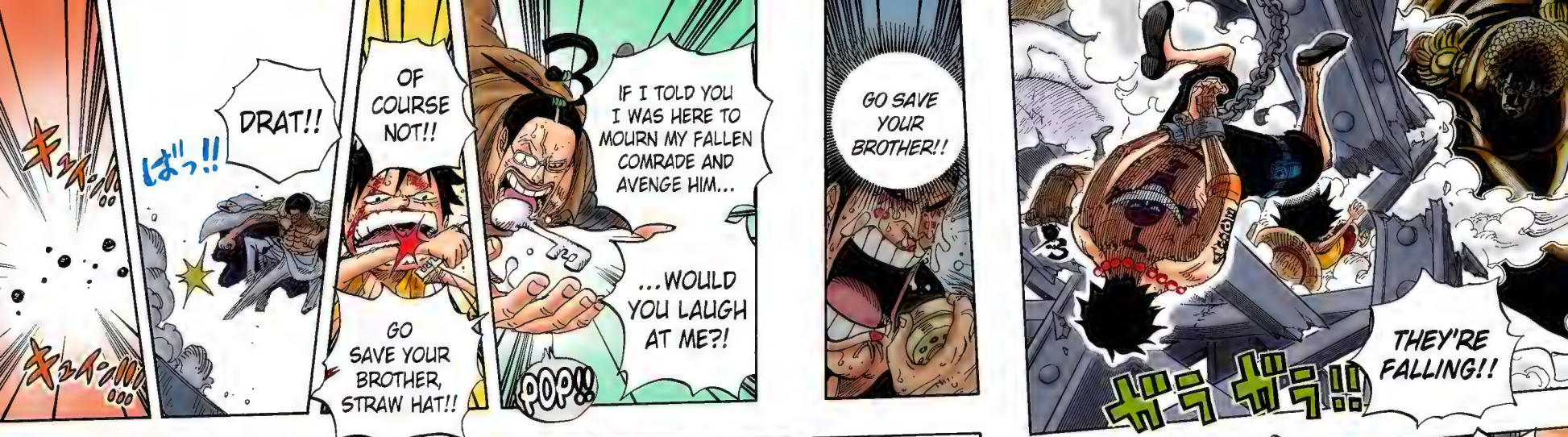
WHAT
JUST HAP-
PENED?!

ACE ISN'T
DEAD YET!!

GIANT
BAL-
LOON!!

!!!?





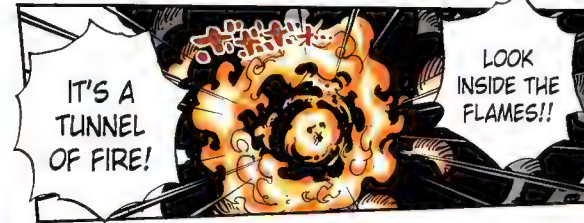


...AND YOU
GET YOUR-
SELF IN BIG
TROUBLE!!



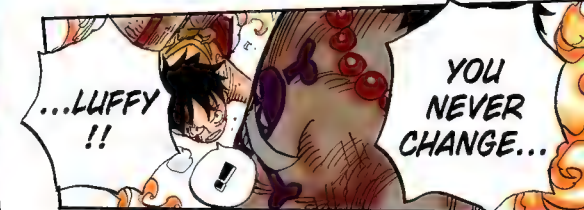
HUH?!

FIRE FIST
DOESN'T HAVE
HIS POWERS
RIGHT NOW!!
HE CAN'T BE
ALIVE!!



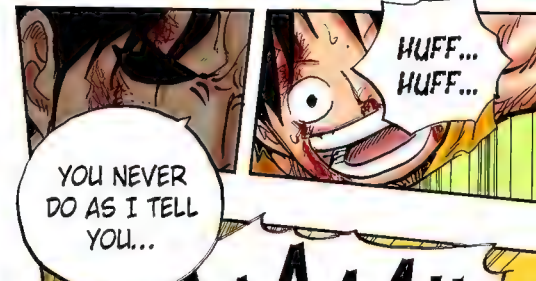
IT'S A
TUNNEL
OF FIRE!

LOOK
INSIDE THE
FLAMES!!



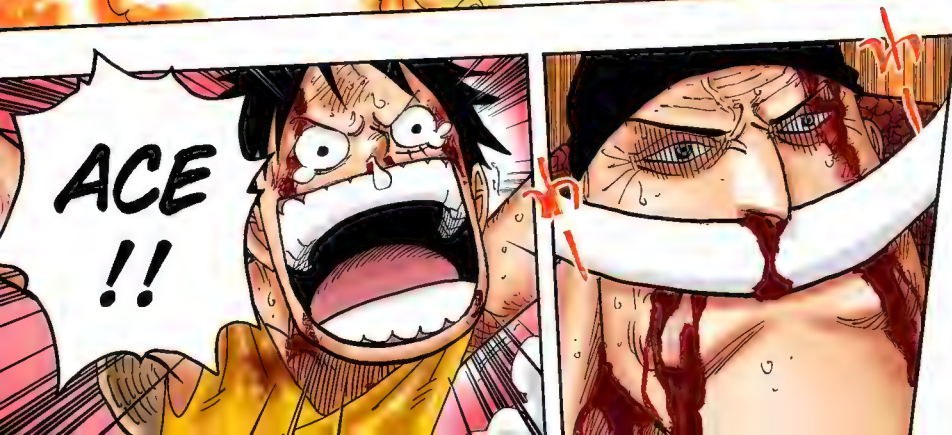
...LUFFY
!!

YOU
NEVER
CHANGE...



YOU NEVER
DO AS I TELL
YOU...

HUFF...
HUFF...



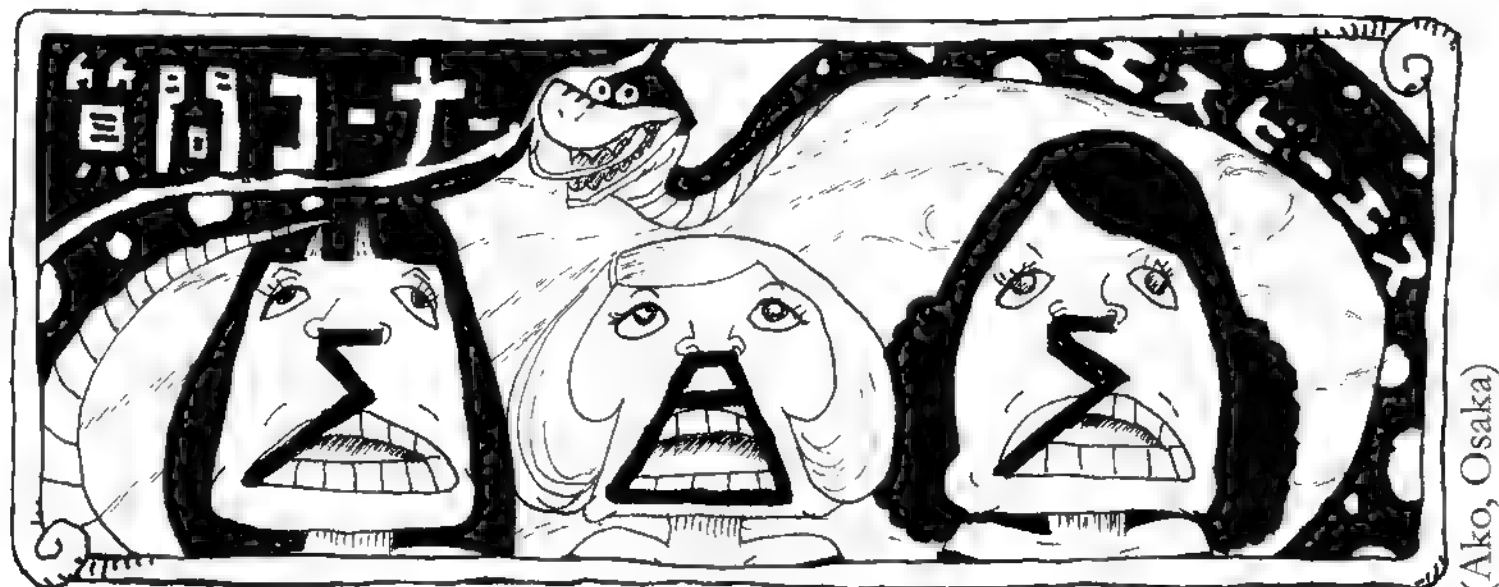
ACE
!!



ACE!!



RAAAAAH!!!



Q: I admired Chopper and went to medical school. Huh? What? You don't believe me? I-It's true. I-I got motivated from looking at Chopper treating his buddies... I-It's not because I wanted to do medical examinations on Nami!

--Shimizu Chamoroe

A: Shimizu Chamoroe! When did you get out of prison?! Sheriff! Hurry up and catch him! He's a pervert that's always trying to mess up SBS (Refer to volume 55)! If he became a doctor, who knows what kind of freak accidents would happen! What?! No, not me! Huh? What's wrong with being naked underneath my coat?! ㄥ



Q: Pleased to meet you, Mr. Oda. After reading volume 57, this came to my mind. I can't tell the difference between Marco the Phoenix's Mythical Zoan type, and Ace's Flame-Flame Fruit.

--CNY

A: I thought so. For this war arc, I omitted a lot of explanation to keep the pace going. To be more specific about Marco's powers, since he is a Zoan type, his body is still physical. But the Blue Flame of Revival is a power of the phoenix and can heal his wounds, nullifying most attacks. (But the healing has limitations.) It means the fire is for revival. But unlike real fire, it doesn't spread or give off heat of any sort, making it completely different from Ace's flames. This might come into play in the main story at a later time, so I'll leave it at that for now.



Q: Mr. Oda, in your SBS you say...perverted things, you know? (I'm sorry if that offends you.) Doesn't your wife complain? If she doesn't, she's like the perfect wife for manga artists. I'm impressed. No, seriously. I am.

--12 year old girl

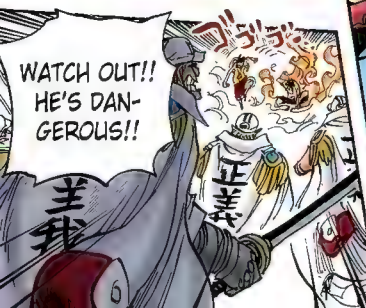
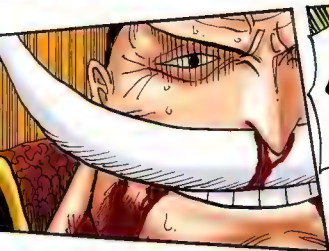
A: I say even weirder things at home, so it's okay! This ends my SBS for this volume!

Chapter 572:

THE TIMES THEY

ARE A-CHANGIN'







DO NOT
LET HIM GET
AWAY!!

ACE'S
FIRE IS OF
THE LOGIA
TYPE!



...WHEN
YOU HAD TO
SAVE ME.

I NEVER
DREAMED I'D
SEE THE DAY...

THANKS,
LUFFY.



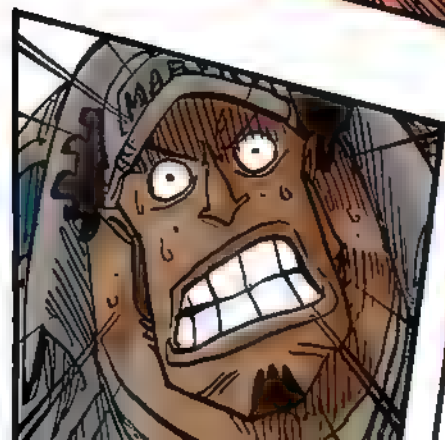
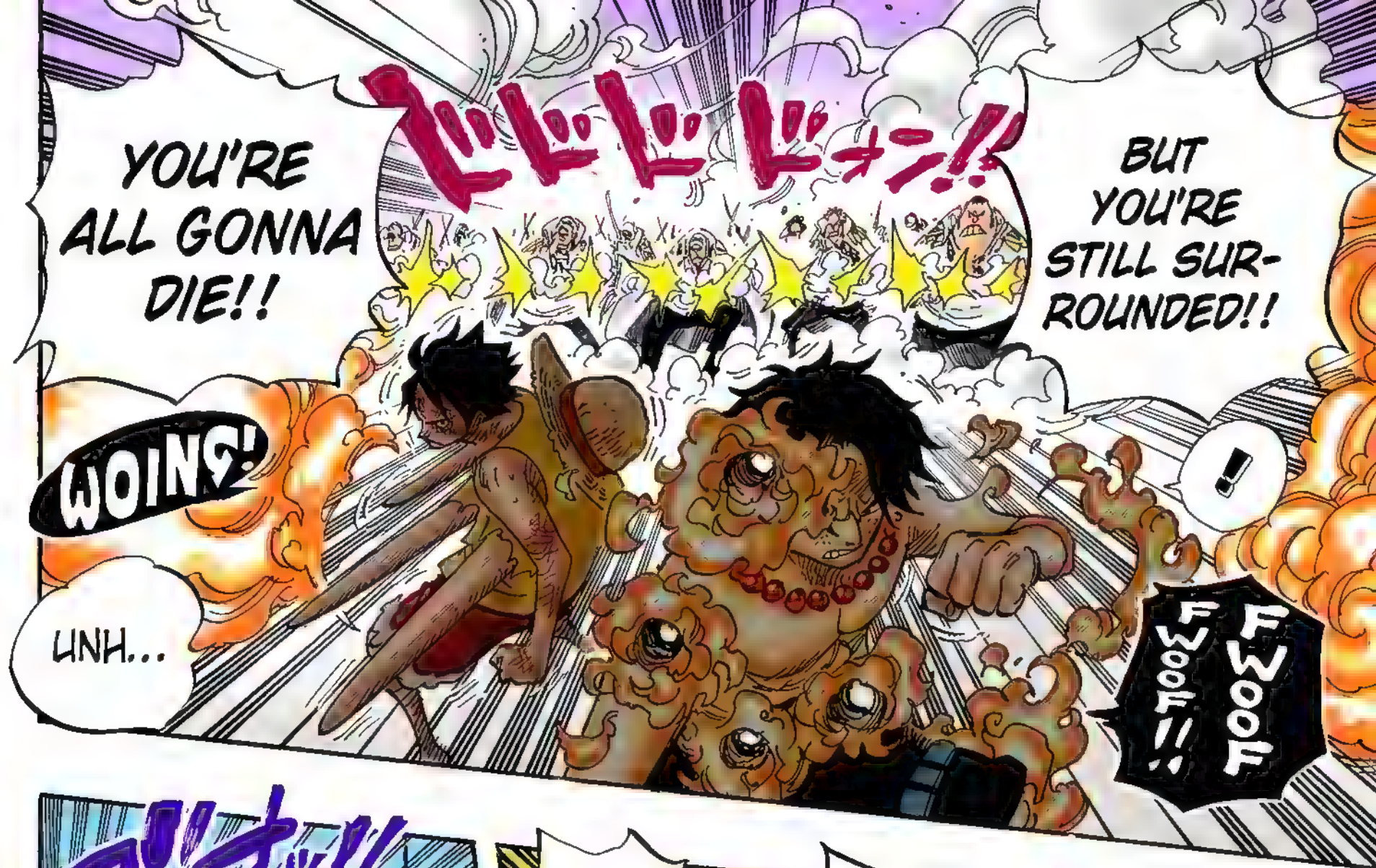
I COULDN'T HAVE
DONE IT WITHOUT
THAT WHITEBEARD
GUY'S HELP!

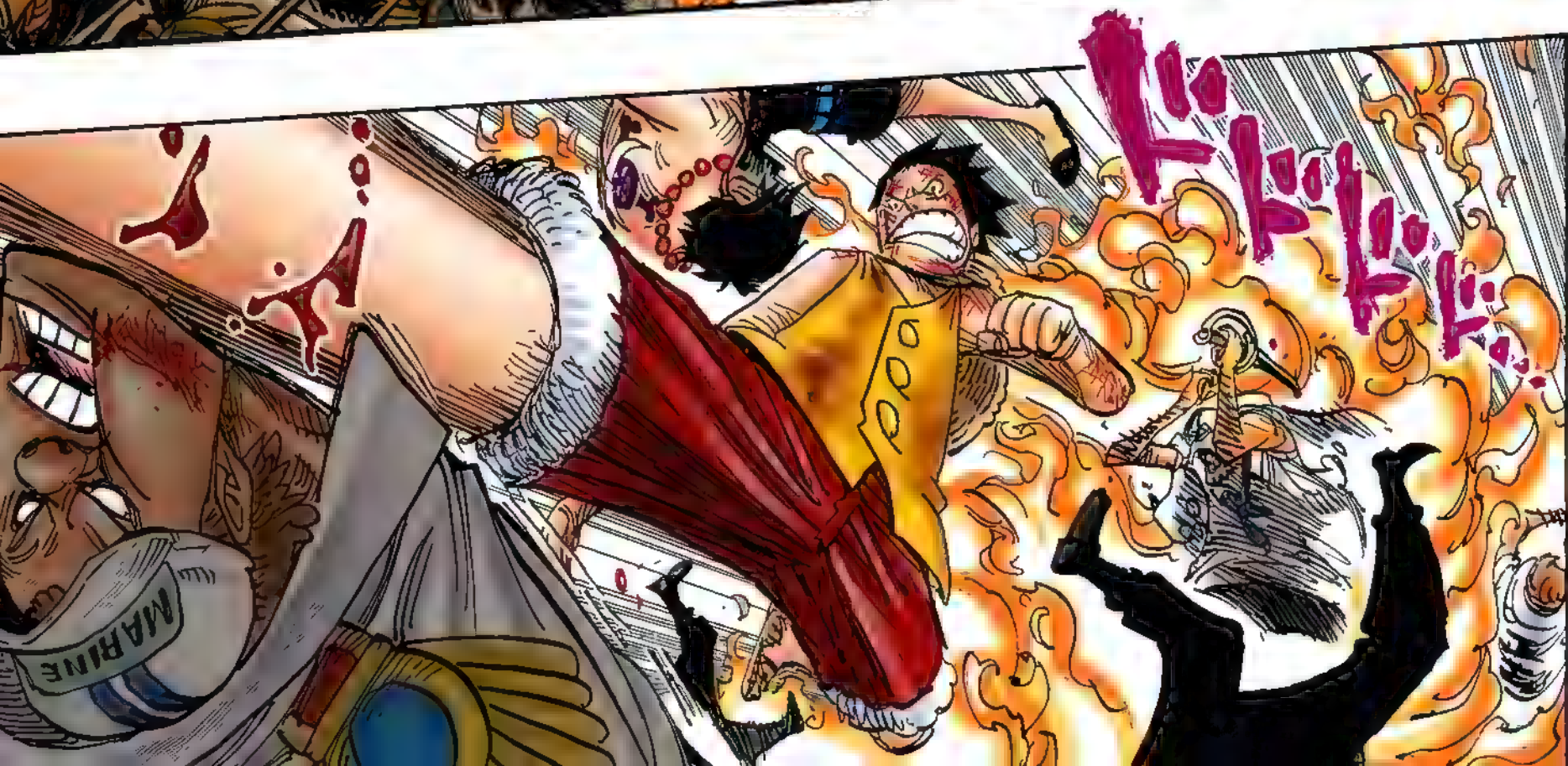
HA HA
HA!!



OF
COURSE!!
HUFF...
HUFF...

CAN YOU
STILL FIGHT,
LUFFY?!







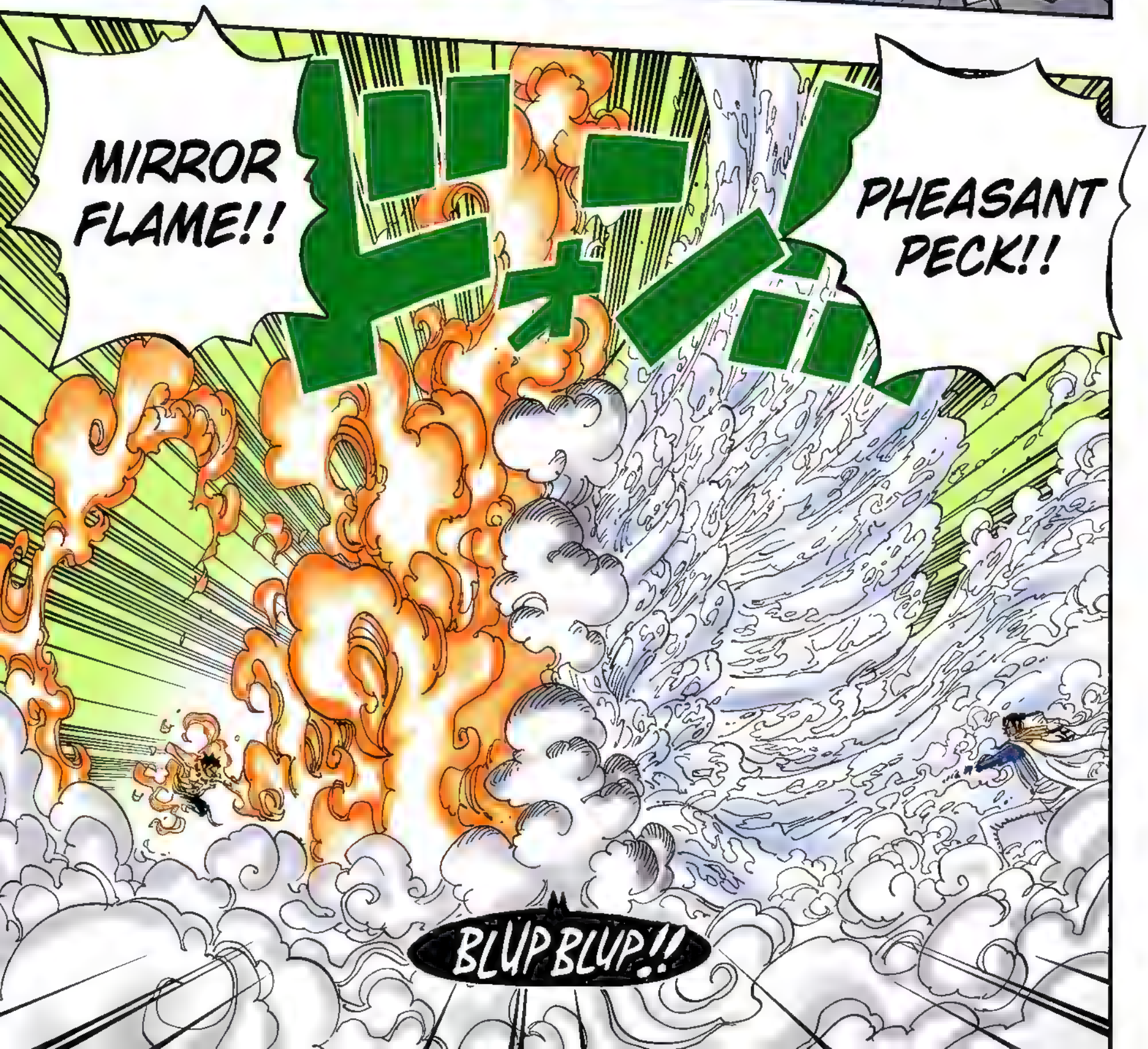
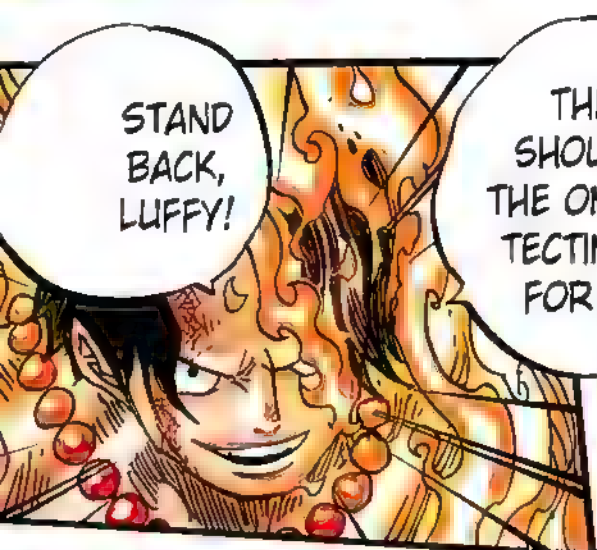
WE HAVE
TO CLEAR THE
WAY FOR THEIR
ESCAPE!!

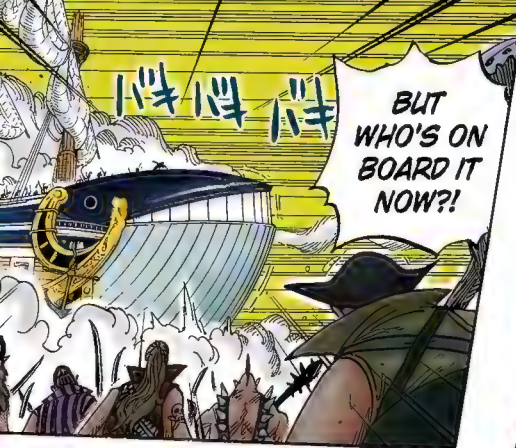
HA HA!!
LOOK AT
THAT TEAM-
WORK!!



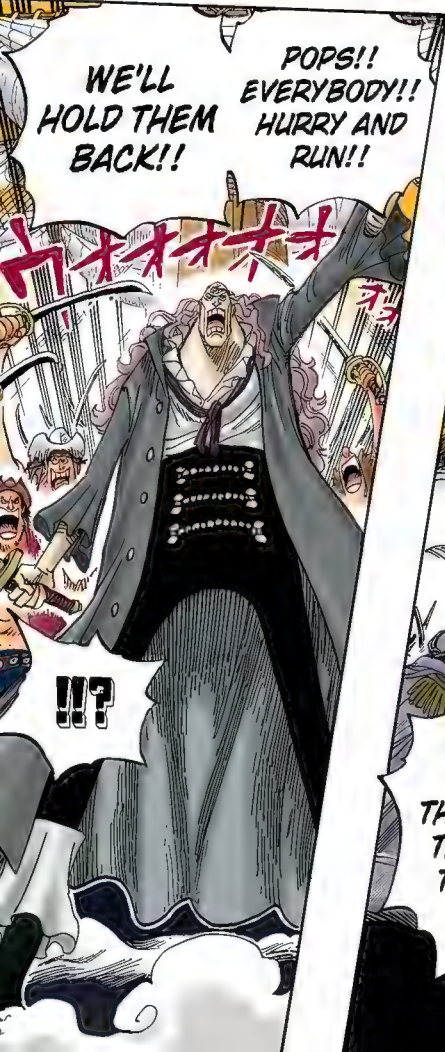
...FIRE
FIST AND
STRAW
HAT!!

HURRY!!
EX-
ECUTE...





BUT
WHO'S ON
BOARD IT
NOW?!



WE'LL
HOLD THEM
BACK!!

POPS!!
EVERYBODY!!
HURRY AND
RUN!!

!!?



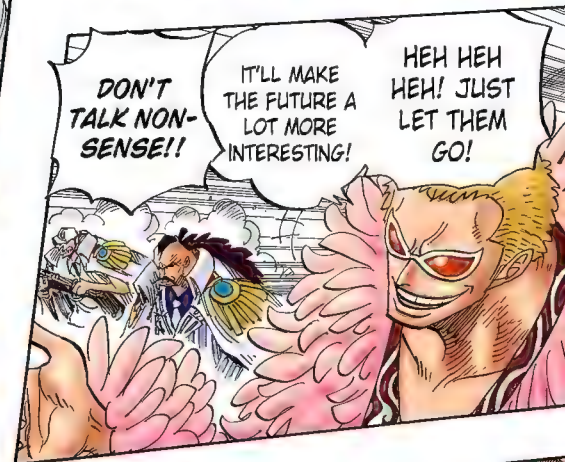
AAAH!!
EVERYBODY OUT
OF THE WAY!!
THEIR SHIP IS
STARTING TO
MOVE!!



FLEET
ADMIRAL!

HOW COULD
I LET THIS
HAPPEN?!

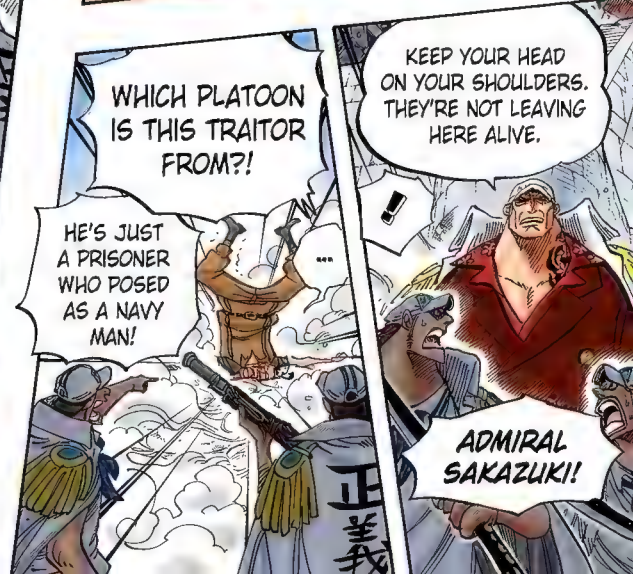
THIS IS
UNACCEPT-
ABLE!



DON'T
TALK NON-
SENSE!!

IT'LL MAKE
THE FUTURE A
LOT MORE
INTERESTING!

HEH HEH
HEH! JUST
LET THEM
GO!

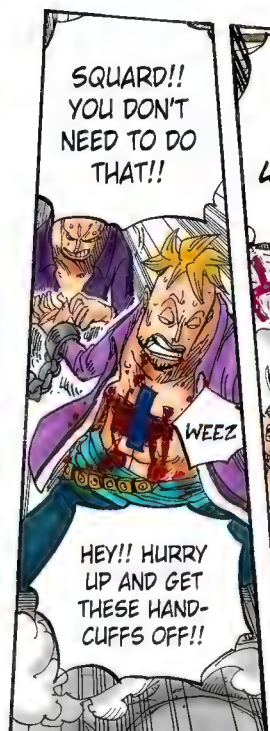
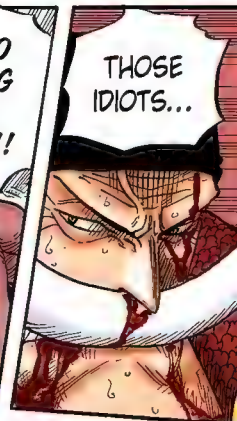
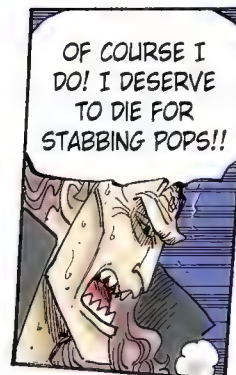
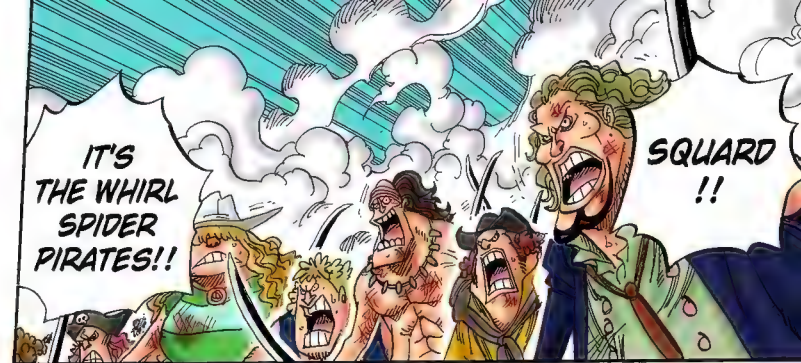


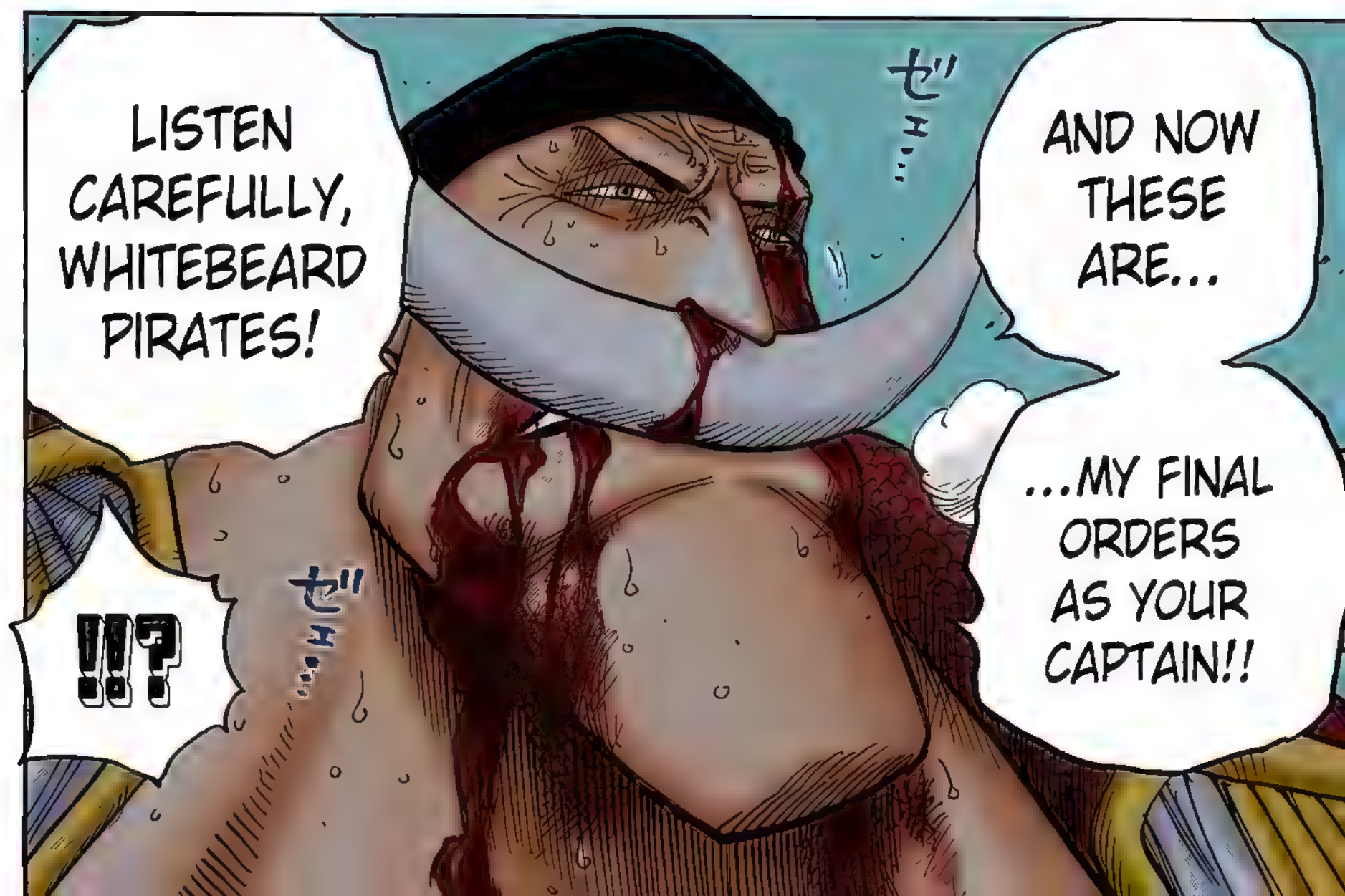
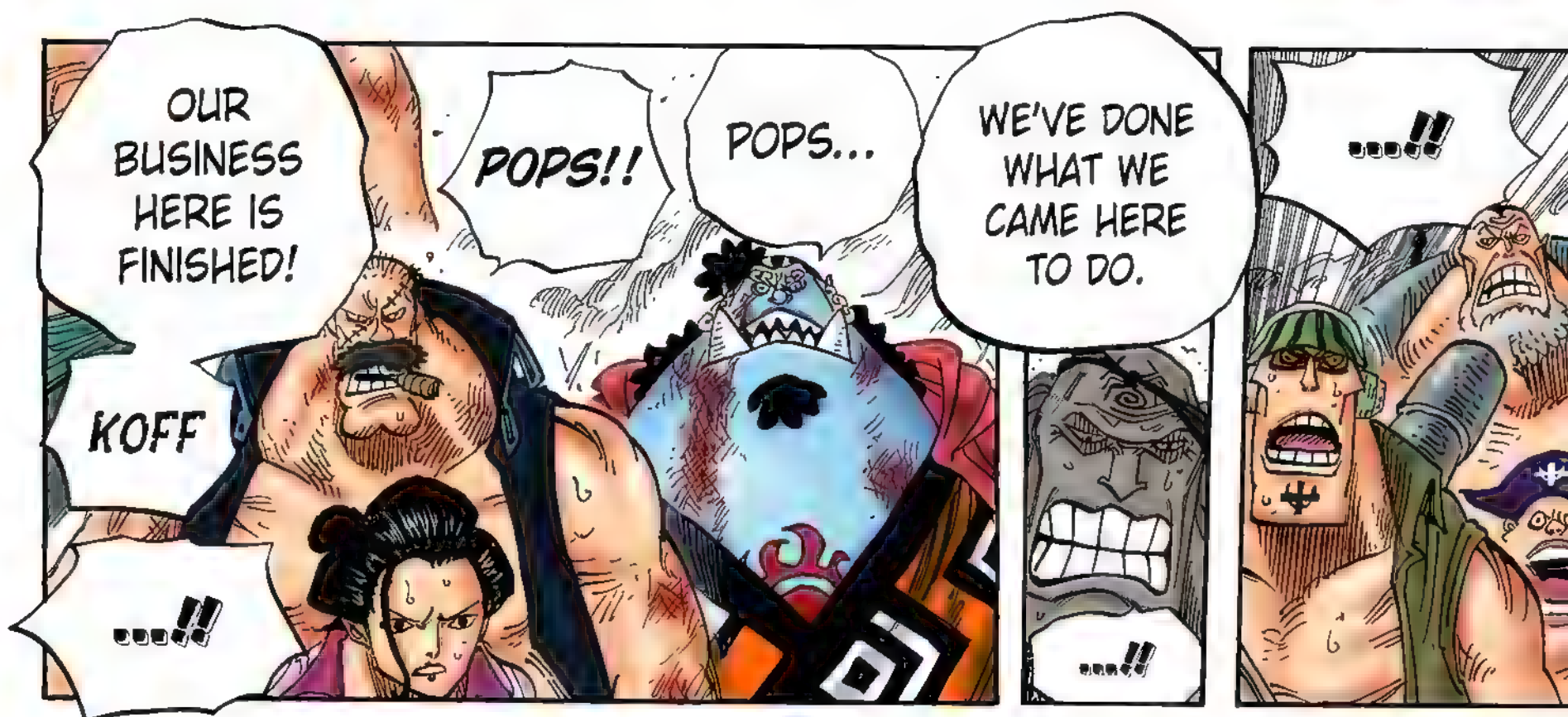
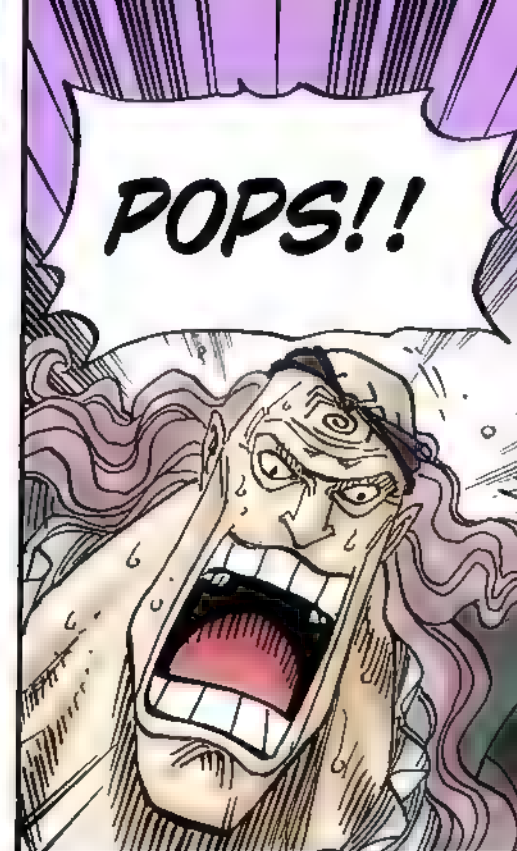
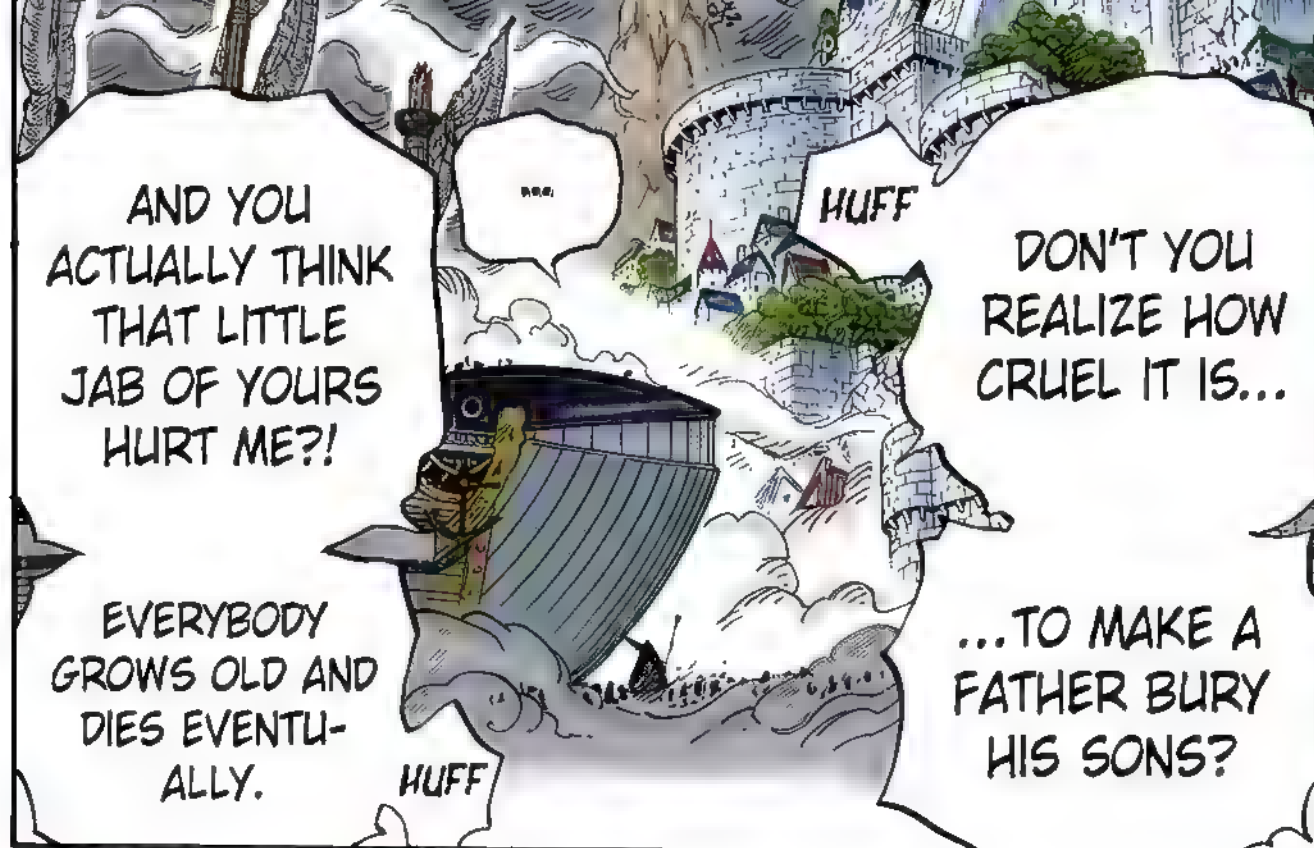
WHICH PLATOON
IS THIS TRAITOR
FROM?!

HE'S JUST
A PRISONER
WHO POSED
AS A NAVY
MAN!

KEEP YOUR HEAD
ON YOUR SHOULDERS.
THEY'RE NOT LEAVING
HERE ALIVE.

ADMIRAL
SAKAZUKI!!





POPS!!

AREN'T WE
GOING BACK TO
THE NEW WORLD
TOGETHER?!

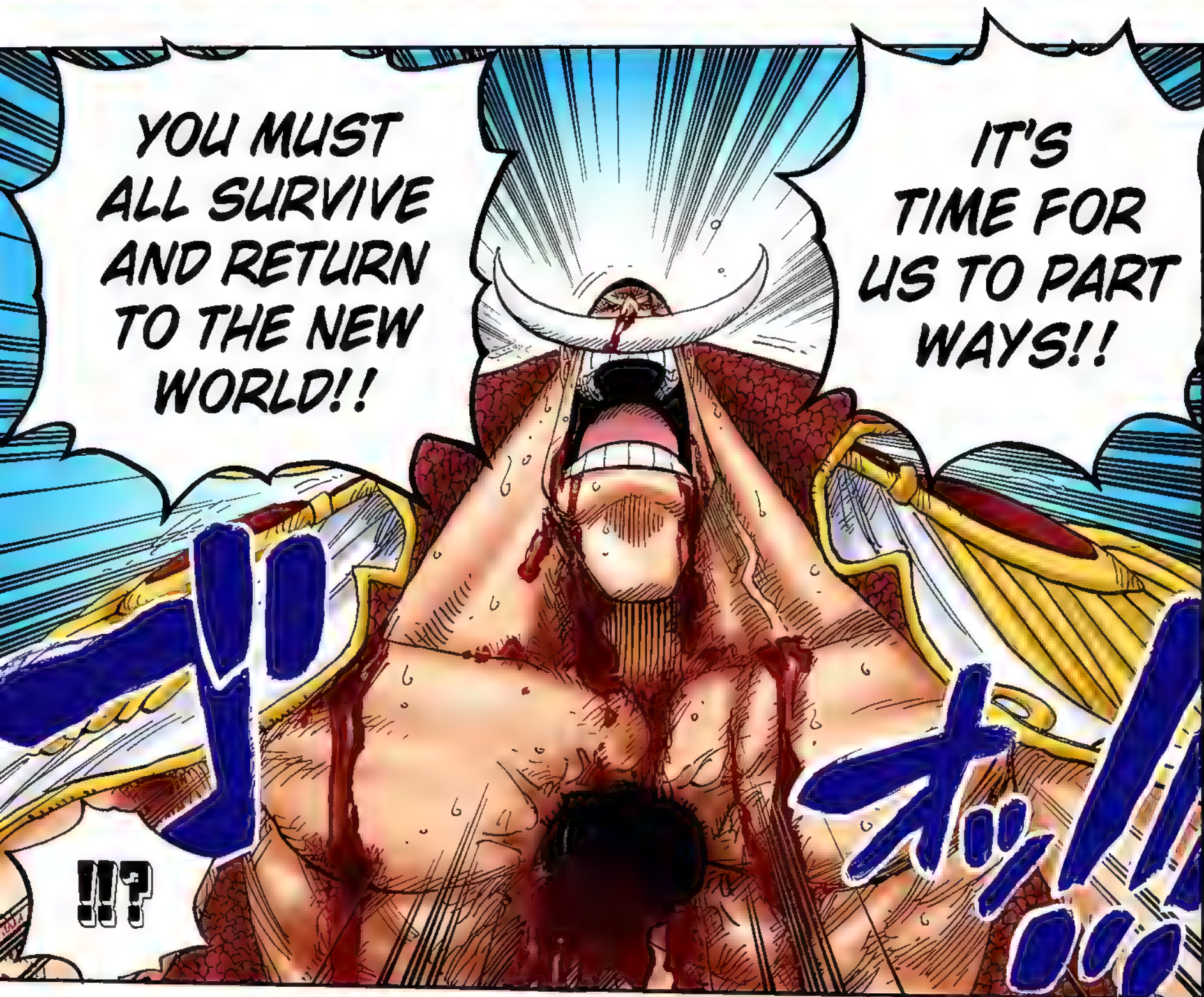
I DON'T
WANT TO
HEAR
THAT!!

FINAL?! WHAT
DO YOU MEAN?!
DON'T TALK LIKE
THAT, POPS!!



**YOU MUST
ALL SURVIVE
AND RETURN
TO THE NEW
WORLD!!**

**IT'S
TIME FOR
US TO PART
WAYS!!**

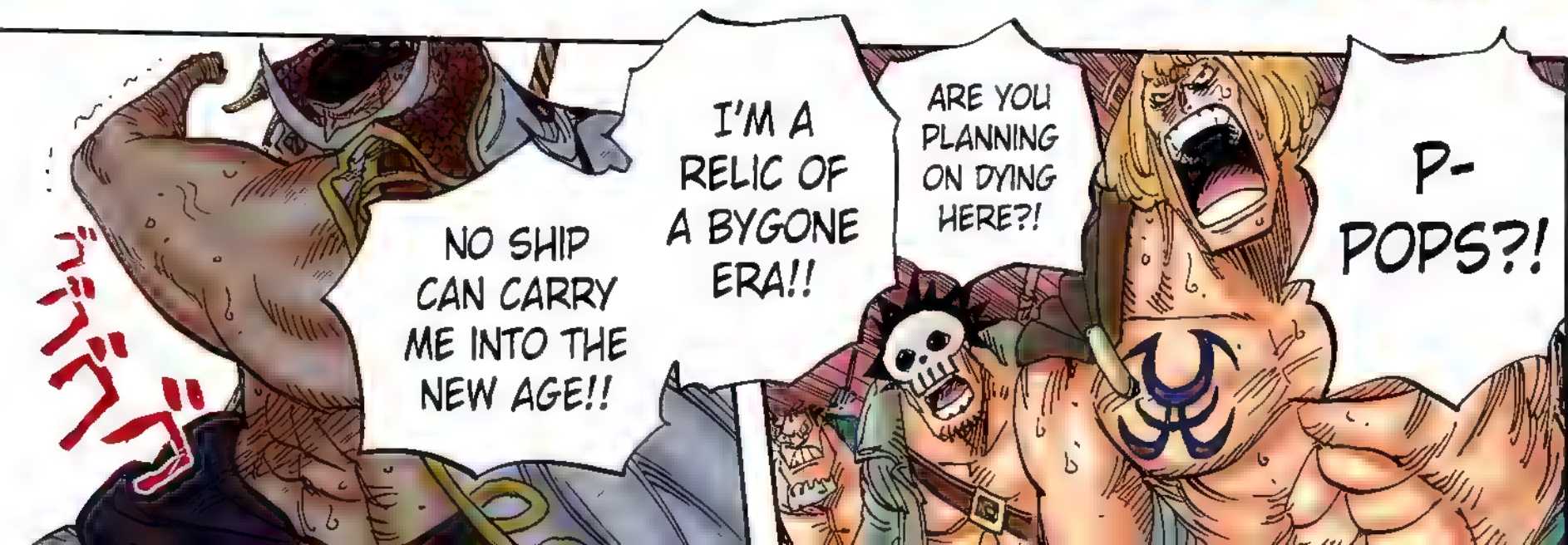


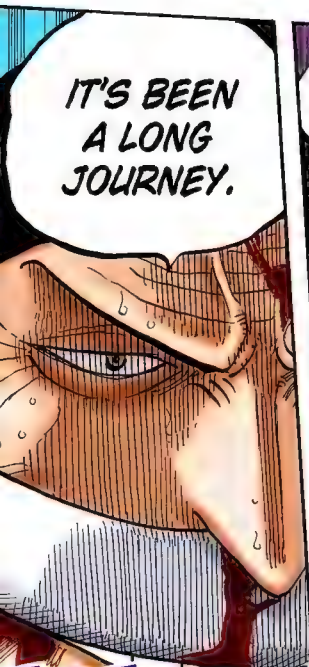
NO SHIP
CAN CARRY
ME INTO THE
NEW AGE!!

I'M A
RELIC OF
A BYGONE
ERA!!

ARE YOU
PLANNING
ON DYING
HERE?!

P-
POPS?!





IT'S BEEN
A LONG
JOURNEY.

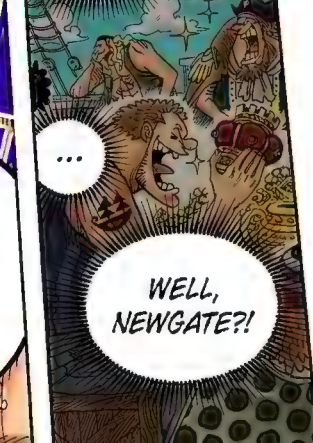


WHITE-
BEARD!!



A PIRATE
WHO'S NOT
INTERESTED IN
TREASURE?!

THEN
WHAT DO YOU
WANT?!

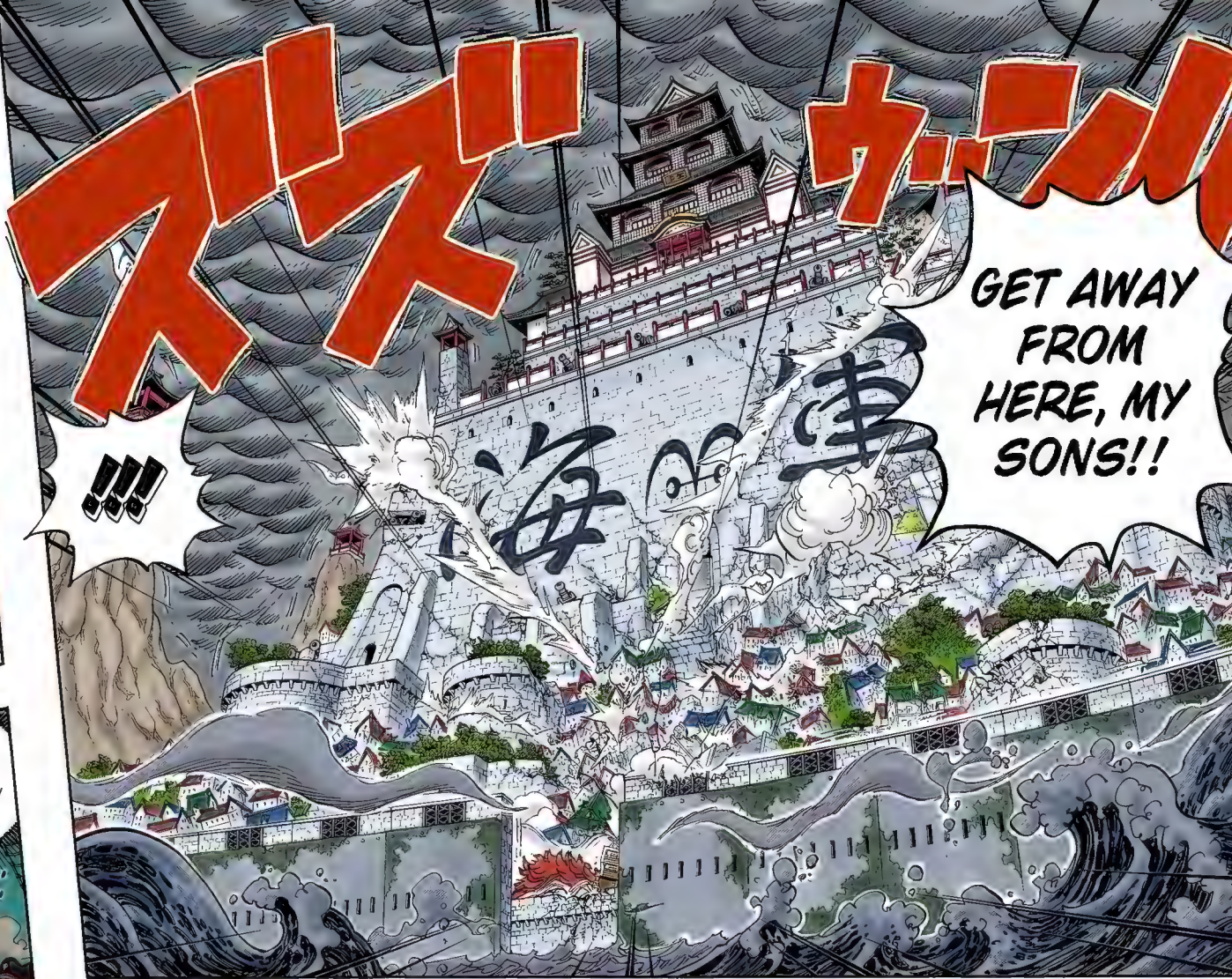


...

WELL,
NEWGATE?!

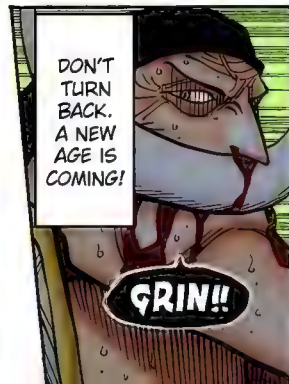


LET'S FINISH
THIS ONCE
AND FOR ALL,
NAVY!



!!!

GET AWAY
FROM
HERE, MY
SONS!!



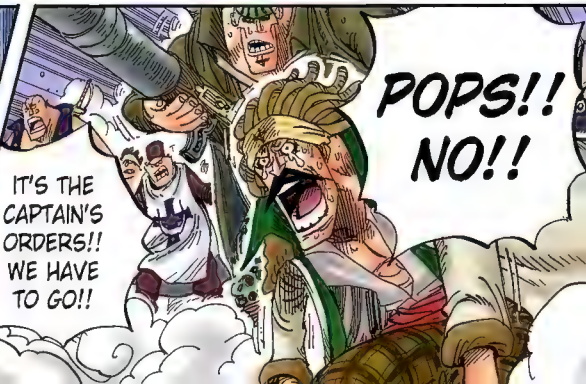
DON'T
TURN
BACK.
A NEW
AGE IS
COMING!

GRIN!!



OLD
MAN!!

POPS!!



POPS!!
NO!!

IT'S THE
CAPTAIN'S
ORDERS!!
WE HAVE
TO GO!!

CHOPPER'S VOICE ACTRESS, IKUE OTANI!



SBS Question Corner



HDYD! (How do you do?!)

This is...how many times did we do this again? Oh yeah, six! This is our 6th voice actor/actress Question Corner! Let's start! She's the one who's voicing every single cute mascot character in Japan! No one can do cuter voices than she can! On top of that, she's one of the best actresses I've seen! Oh yeah, she's tiny and cute too! Here is the voice of our ship doctor, Chopper! The tiny Ikue Otani, in the house!

Oda (O): Now is everyone ready? Let's have her introduce herself! Here comes Ms. Otani!

Ikue (I): Yo.

O: That's so short! ¹/₂ That really scared me! ³/₄

I: Hey, Odacchi. Did you have to say "tiny" when you introduced me?

O: Oh, right. Sorry. Actually, I'm not sorry.

I: You should be! ¹/₂

O: Anyway, this is a question corner called SBS. Do you know what it stands for?

I: Of course I know.

(S)howing off my (B)ombshell rock, paper and scissors.

(S)o what's that?

O: That's what I want to know! ¹/₂ So you don't know it. Here's a hint! You take questions and ask for submissions and...stuff.

I: Oh, I get it now!

(S)urprise! (B)lossoming! (S)unrise!

O: I'm the one BEING surprised! ³/₄ Whatever. I'll just leave it at that...

PREVIEW FOR NEXT VOICE ACTOR'S SBS

Otani's SBS continued on page 202!

The next two will feature these two!



Robin (Yuriko Yamaguchi)



Franky (Kazuki Yao)

The very easygoing Yuriko and the perverted Yao. It should be a lot of fun! We'll be waiting for your nonsensical questions!

Chapter 573:
THE NAME
OF THIS ERA IS
"WHITEBEARD"



POPS !!

WE CAN'T LEAVE YOU BEHIND, POPS!! YOU GOTTA COME WITH US!!

**CAN'T
YOU FOLLOW
YOUR
CAPTAIN'S
ORDERS?!**



CAN'T
YOU FOLLOW
YOUR
CAPTAIN'S
ORDERS?!

GET AWAY
FROM
HERE, YOU
LOUSY
BRATS!!

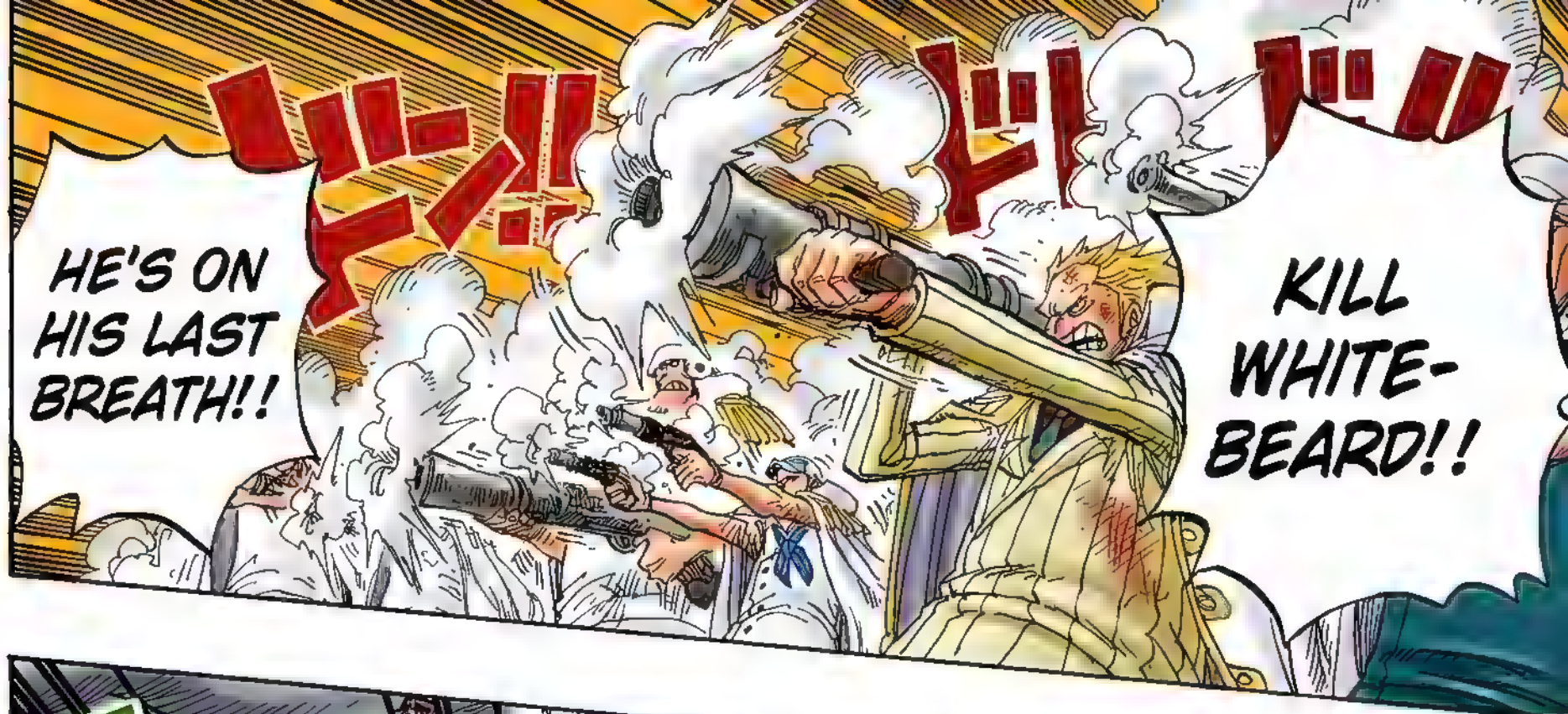
ゴゴゴ

STOP WHITE-BEARD!!

AAAAAH !!

MARINE-FORD IS CRUMBLING!!

MARINE-
FORD IS
CRUM-
BLING!!

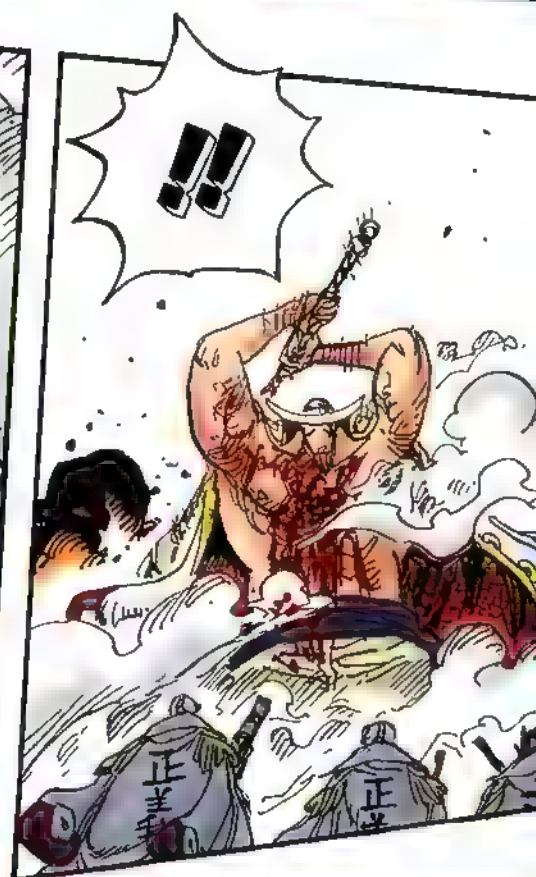


HE'S ON
HIS LAST
BREATH!!

KILL
WHITE-
BEARD!!

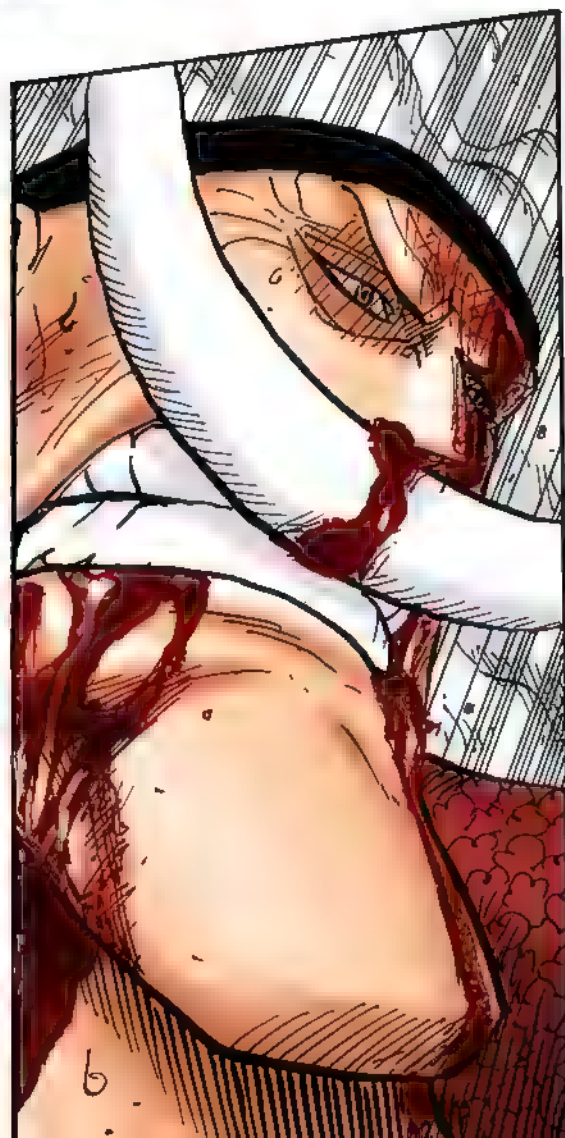


AAAAH
!!



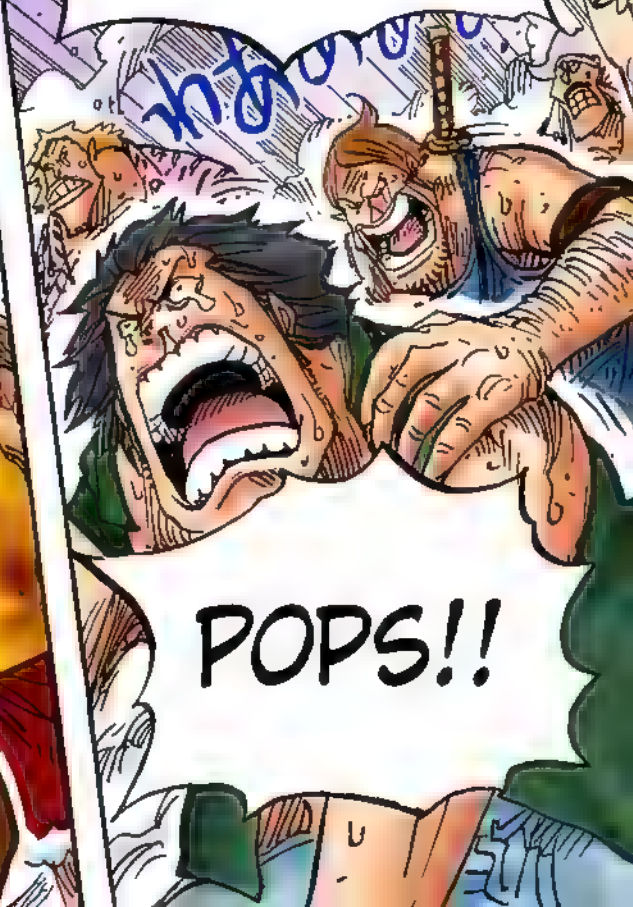
!!

!!?

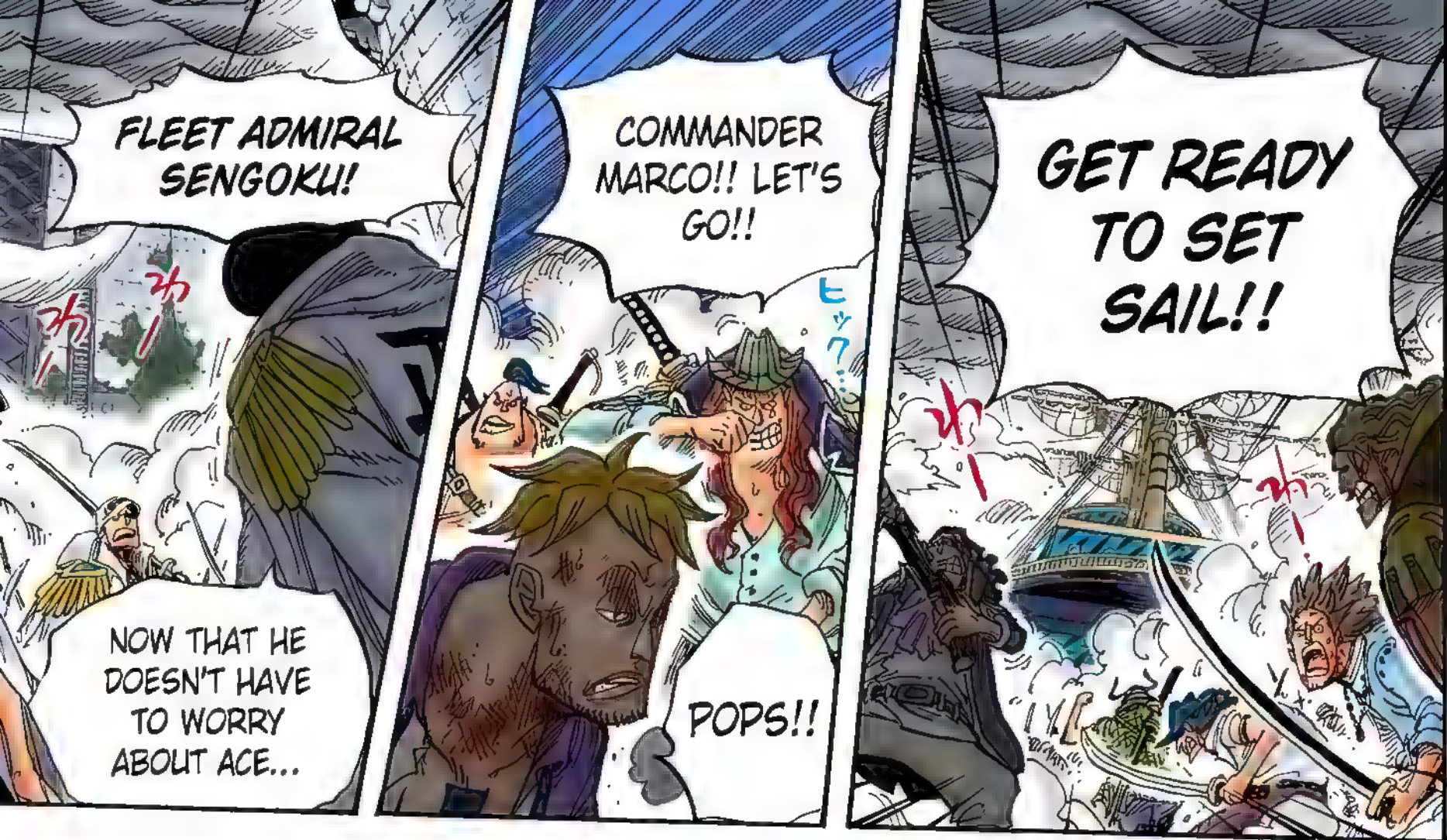


ACE!!

HURRY!!
WE HAVE TO
DO LIKE POPS
ORDERED!!



POPS!!



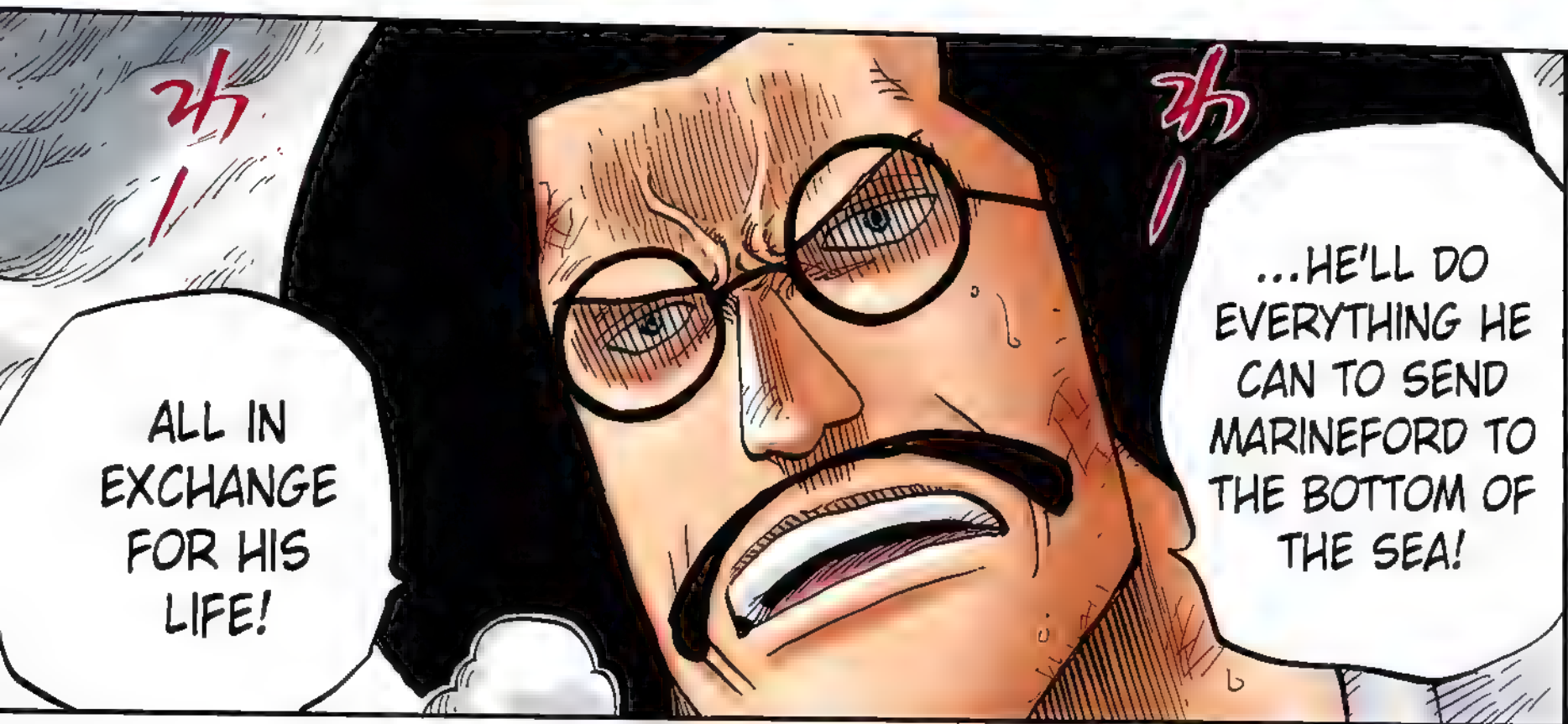
FLEET ADMIRAL
SENGOKU!

COMMANDER
MARCO!! LET'S
GO!!

GET READY
TO SET
SAIL!!

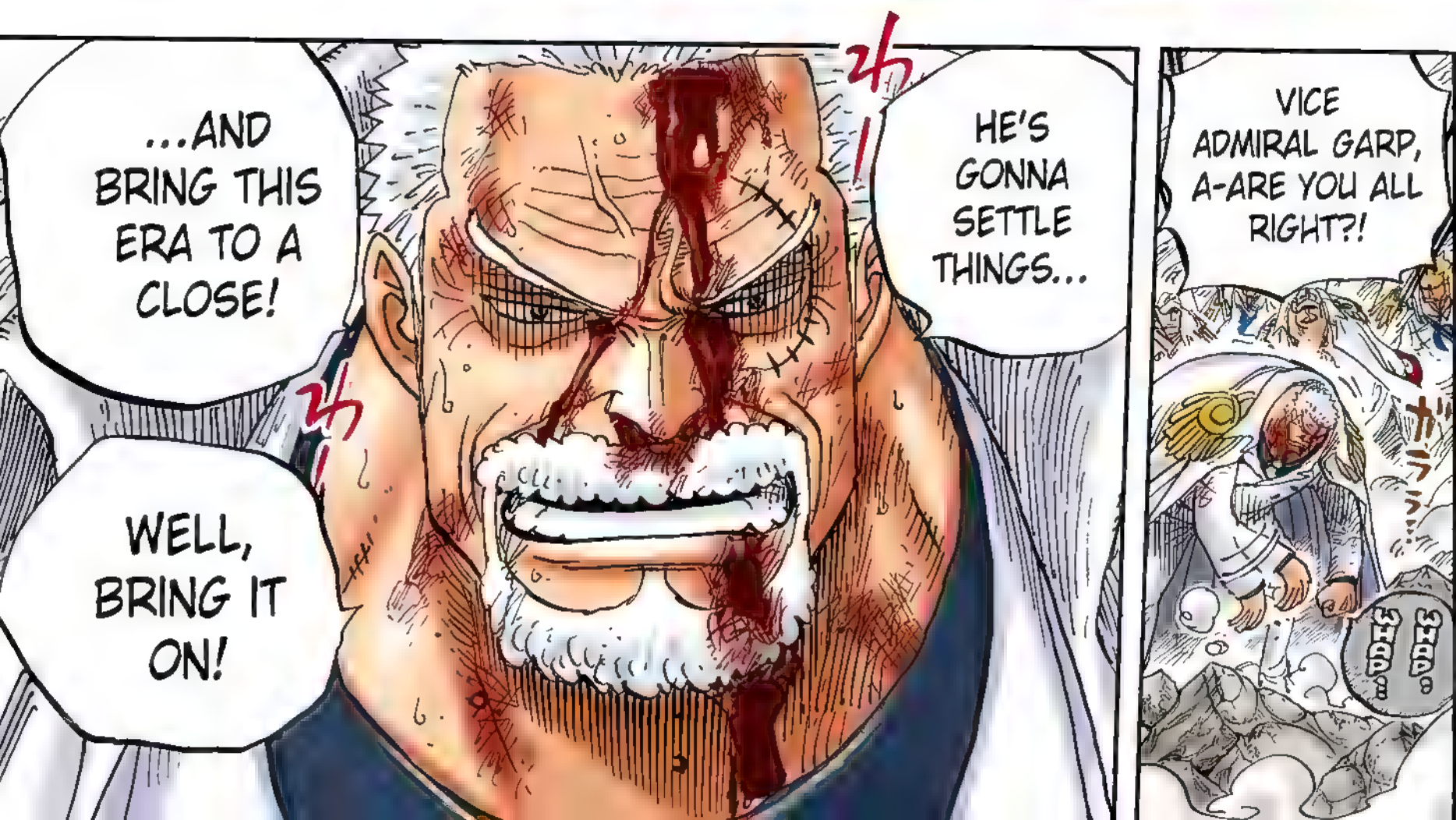
NOW THAT HE
DOESN'T HAVE
TO WORRY
ABOUT ACE...

POPS!!



ALL IN
EXCHANGE
FOR HIS
LIFE!

...HE'LL DO
EVERYTHING HE
CAN TO SEND
MARINEFORD TO
THE BOTTOM OF
THE SEA!



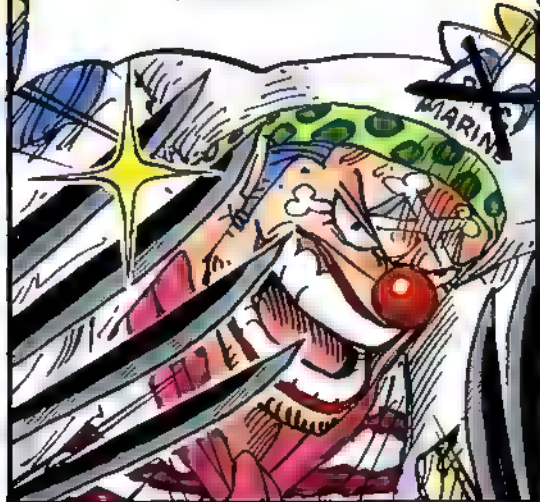
...AND
BRING THIS
ERA TO A
CLOSE!

WELL,
BRING IT
ON!

HE'S
GONNA
SETTLE
THINGS...

VICE
ADMIRAL GARP,
A-ARE YOU ALL
RIGHT?!

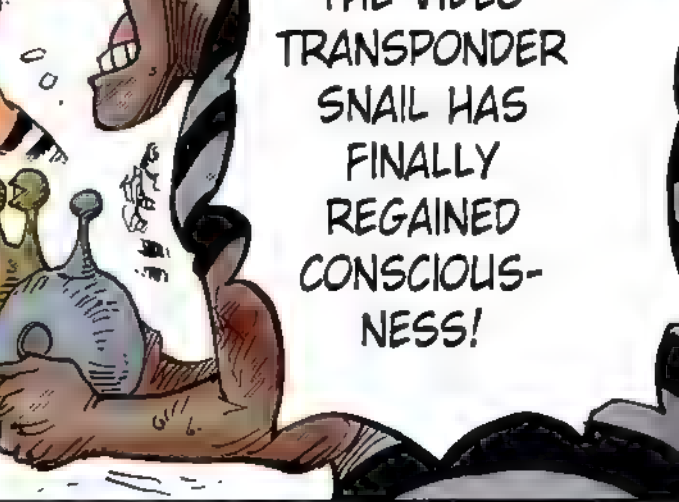
THEY CAN ALL
WATCH ME TAKE
WHITEBEARD'S
HEAD!!



GREAT!! POINT
IT AT ME!! WE'LL
SHOW THE WHOLE
WORLD MY HEROIC
DEEDS!!



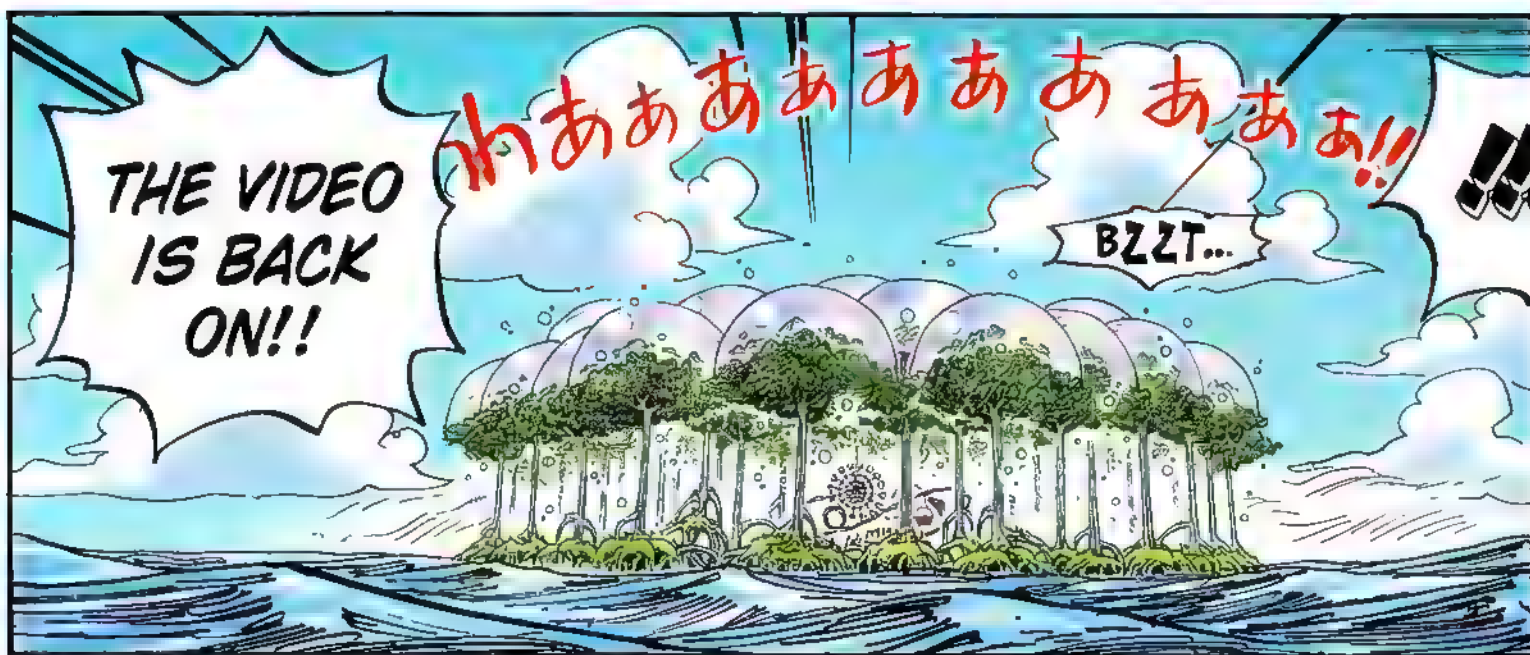
CAP'N BUGGY!
THE VIDEO
TRANSPONDER
SNAIL HAS
FINALLY
REGAINED
CONSCIOUS-
NESS!



THE VIDEO
IS BACK
ON!!

ああああああああああ!!

BZZT...



HELLO,
EVERYBODY!!
THIS IS BUGGY,
THE LEGENDARY
PIRATE!!



YOU
AGAIN?!

...AFTER
WHITEBEARD
BETRAYED
THEM?!

WERE ALL
HIS PIRATE
ALLIES
KILLED...

AHEM!

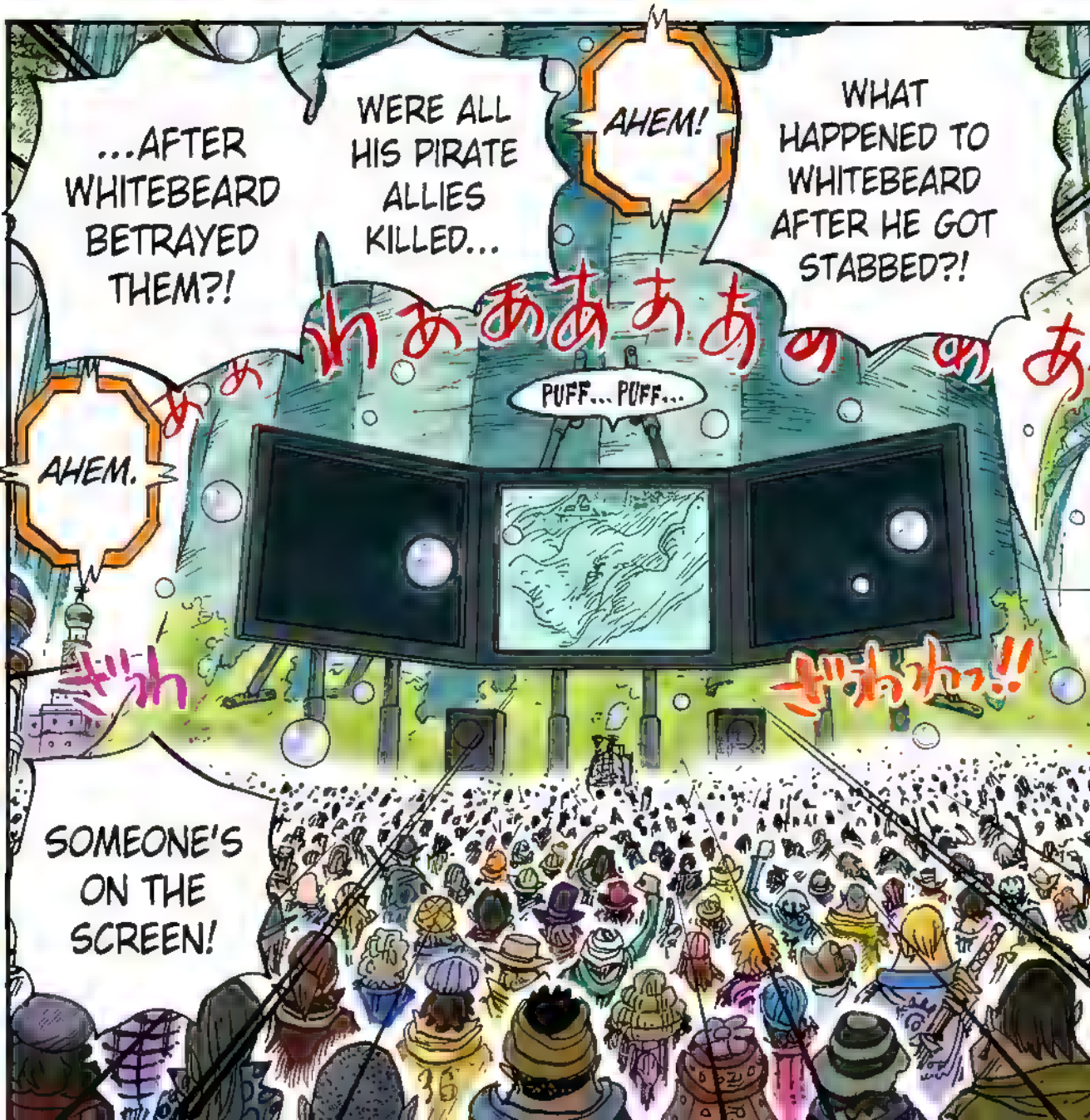
WHAT
HAPPENED TO
WHITEBEARD
AFTER HE GOT
STABBED?!

ああああああああ!!

PUFF... PUFF...

AHEM.

SOMEONE'S
ON THE
SCREEN!





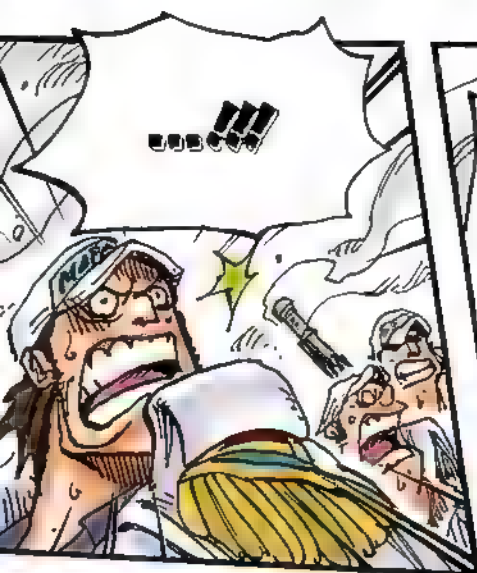
KILL AS
MANY OF
THEM AS
YOU CAN!!

DON'T LET
THE PIRATES
ESCAPE!!



わあああああ

HURRY
TO THE
SHORE!!



!!!

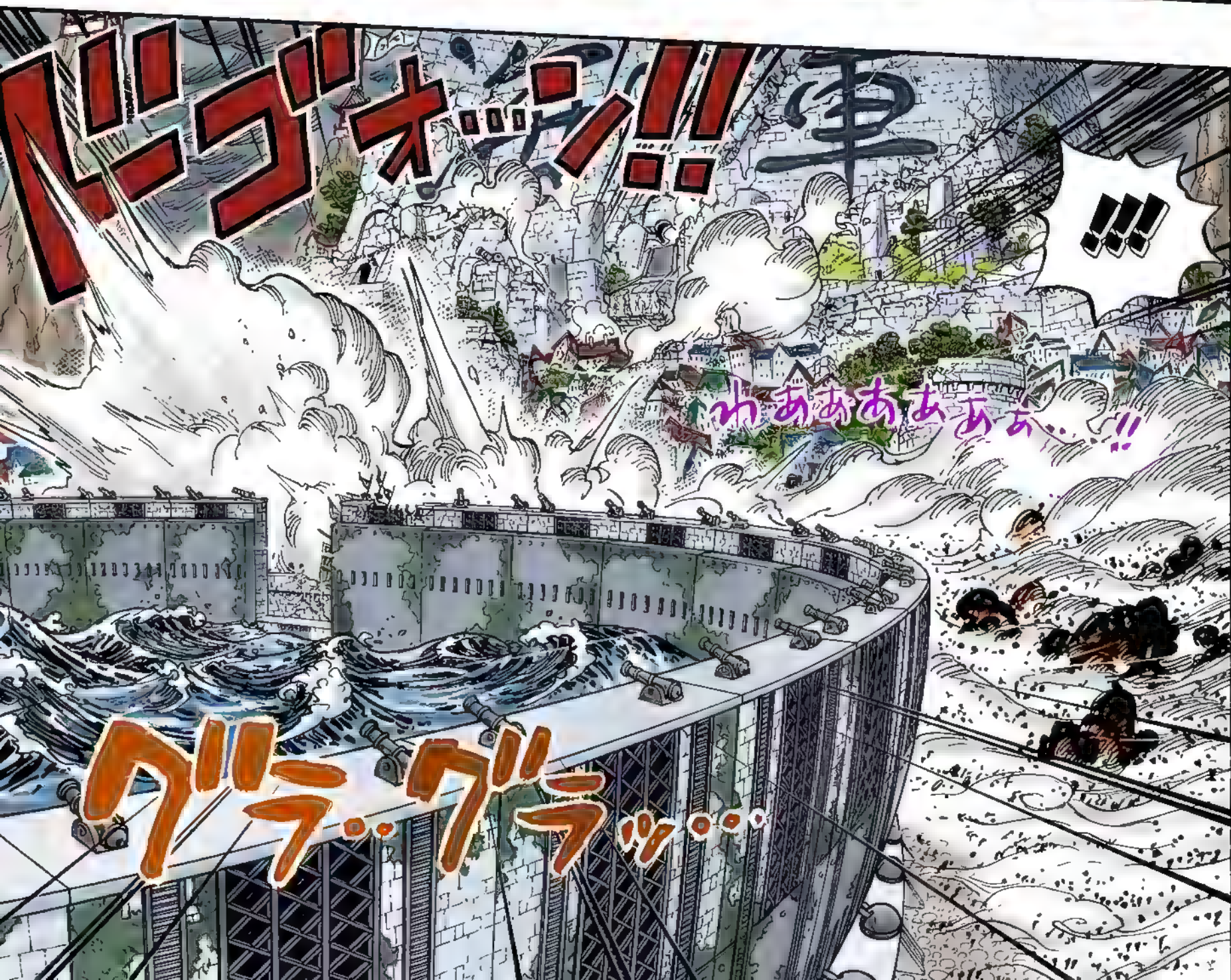
...DEAL
WITH ME
FIRST!!



ゴ

ゴォ...!!

YOU
HAVE
TO...



ゴォォォォ!!!

わあああああ

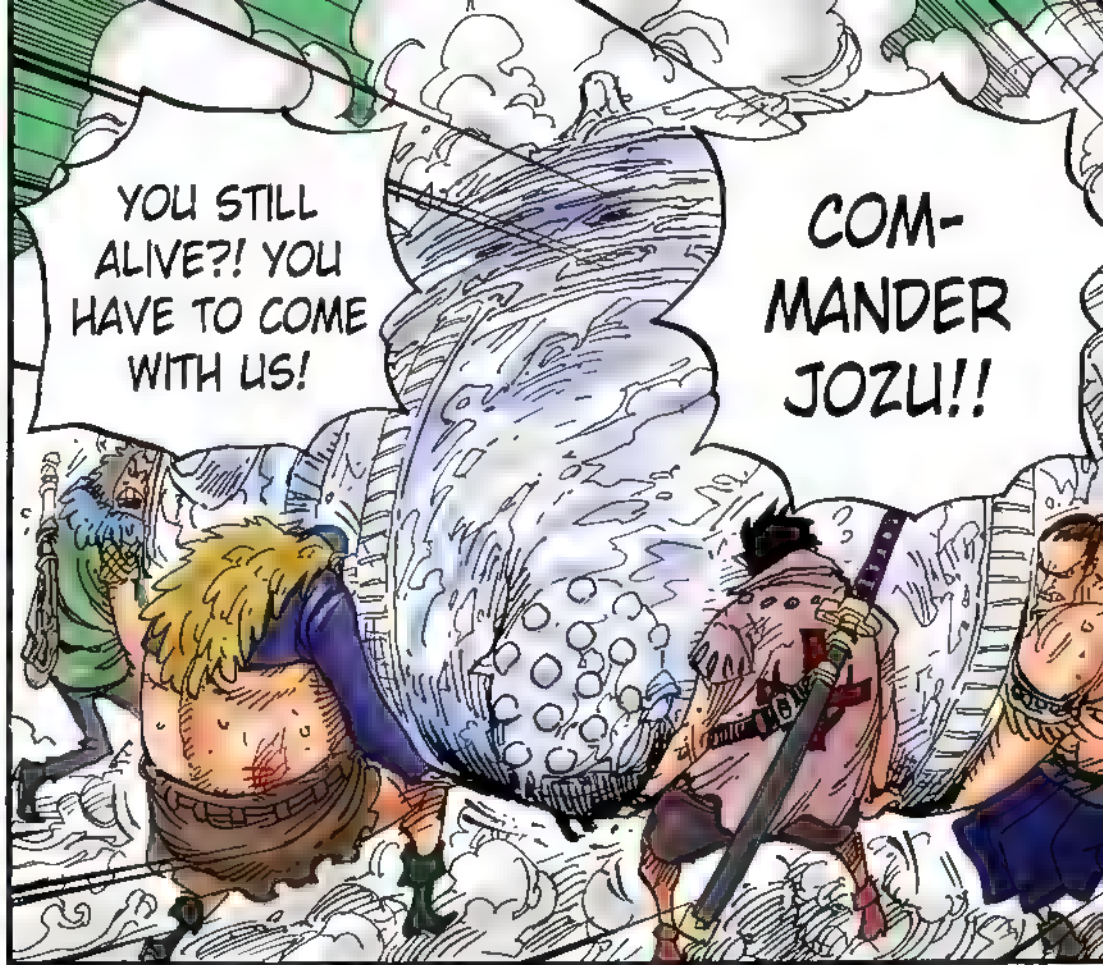
!!!

クワッ...クワッ...



BLENHEIM!!
YOU HAVE TO
CARRY JOZU!!

AAAHH
!!



YOU STILL
ALIVE?! YOU
HAVE TO COME
WITH US!

COM-
MANDER
JOZU!!



DON'T
WORRY, I
WON'T!

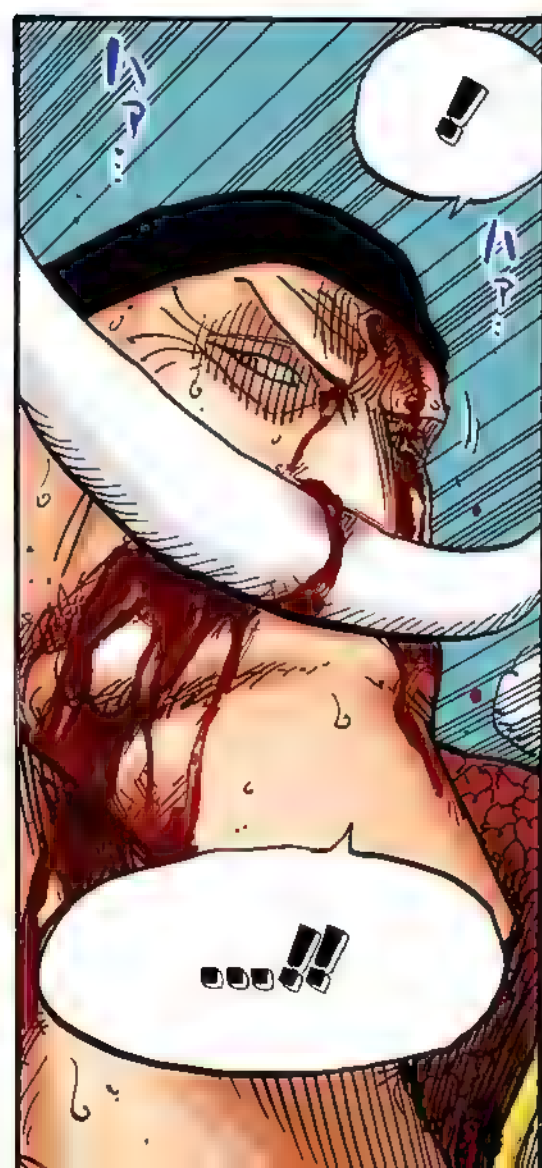


WE HAVE TO GO!!
DON'T LET THE OLD
MAN'S SACRIFICE
GO TO WASTE!!



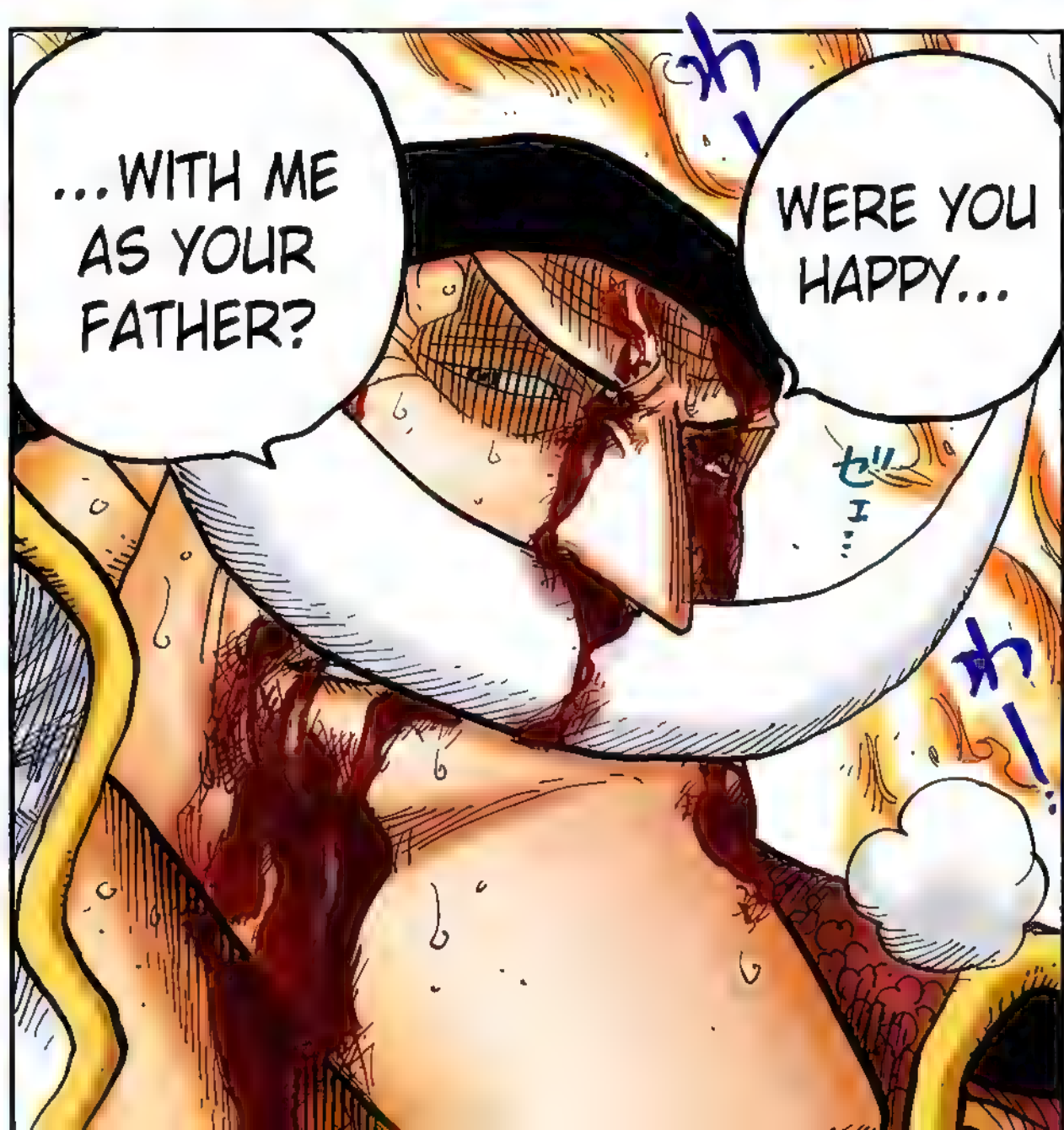
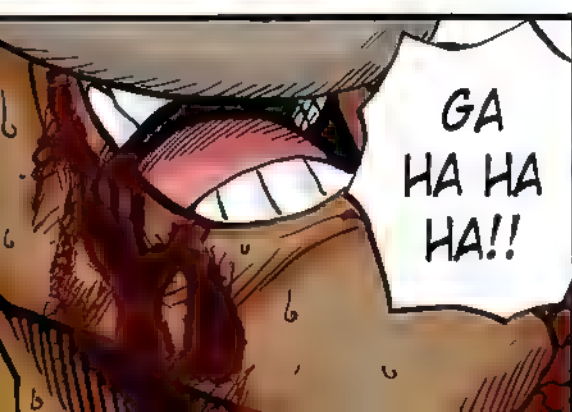
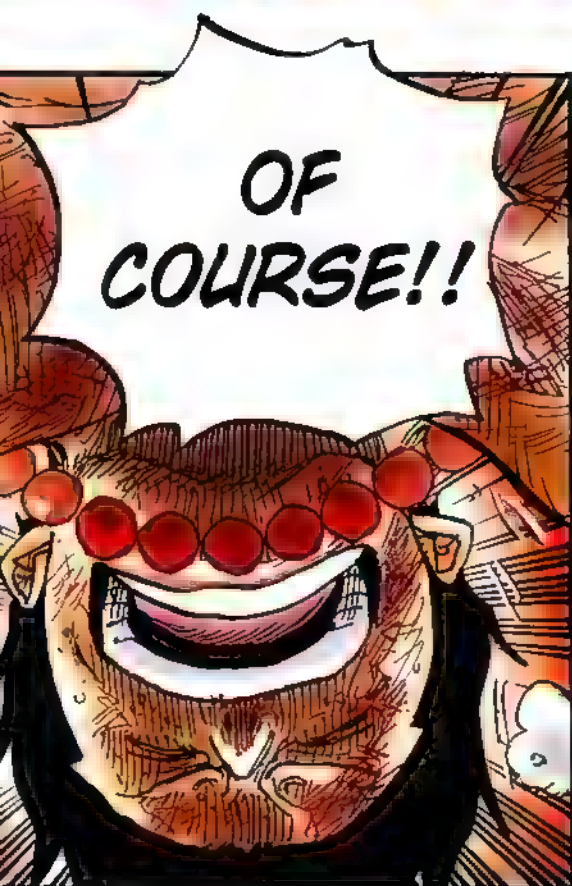
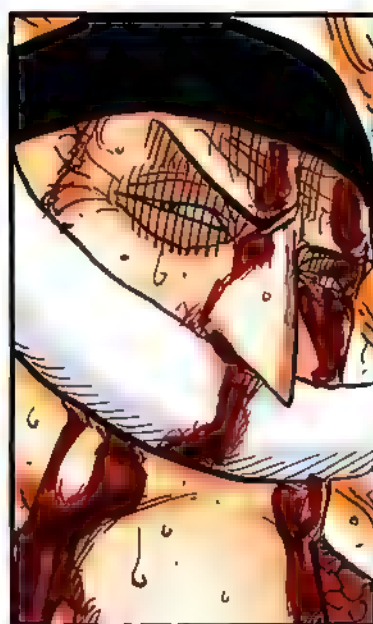
ACE!!

STRAW HAT
BOY!! WHAT ARE
YOU STANDING
AROUND FOR?!



GET OUT
OF THE
WAY!

AAAHH
!!



THEY'RE SPECIFICALLY TARGETING YOU TWO!!

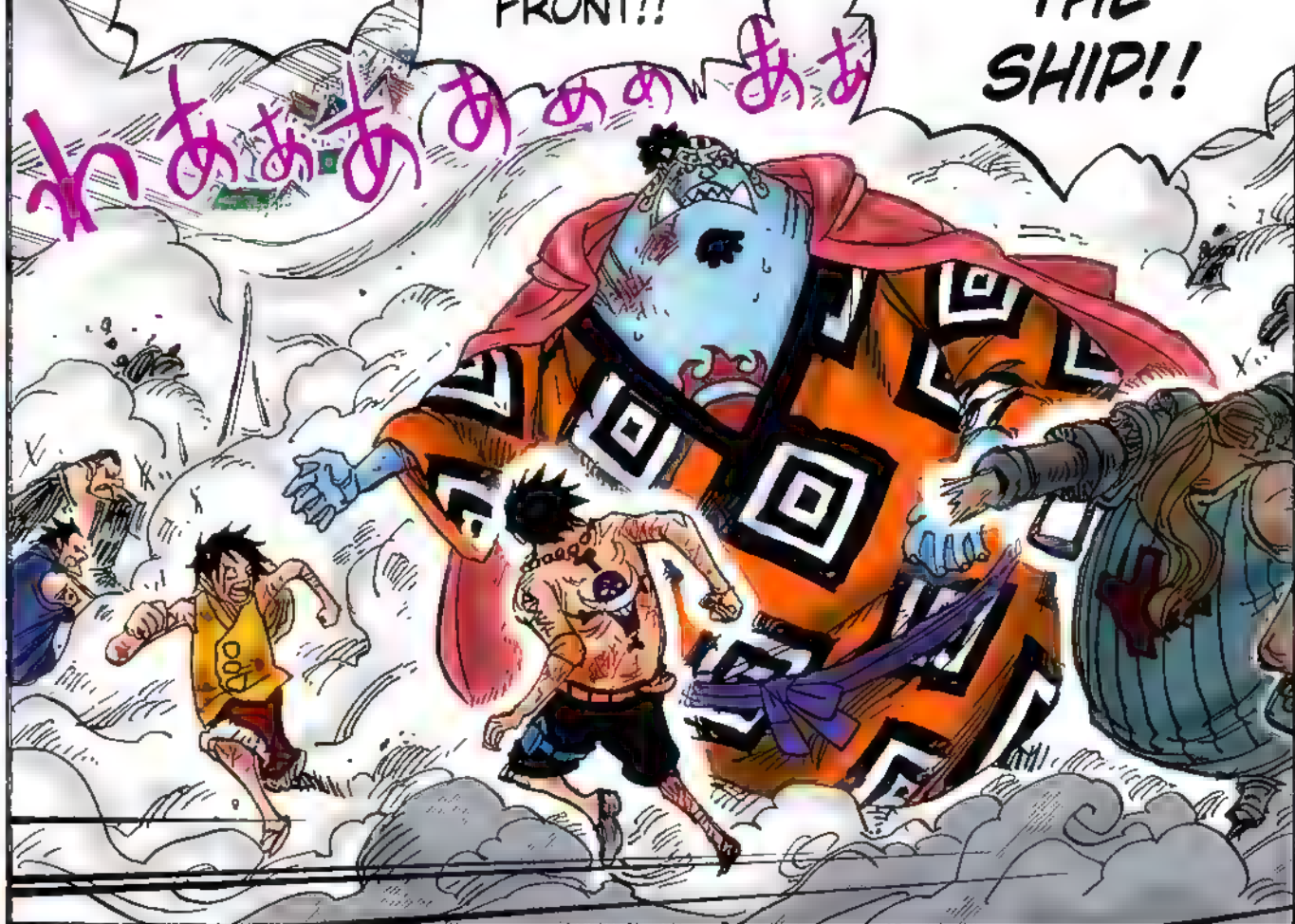


IT'S POPS' LAST WISH THAT HIS MEN GET AWAY ALIVE!!

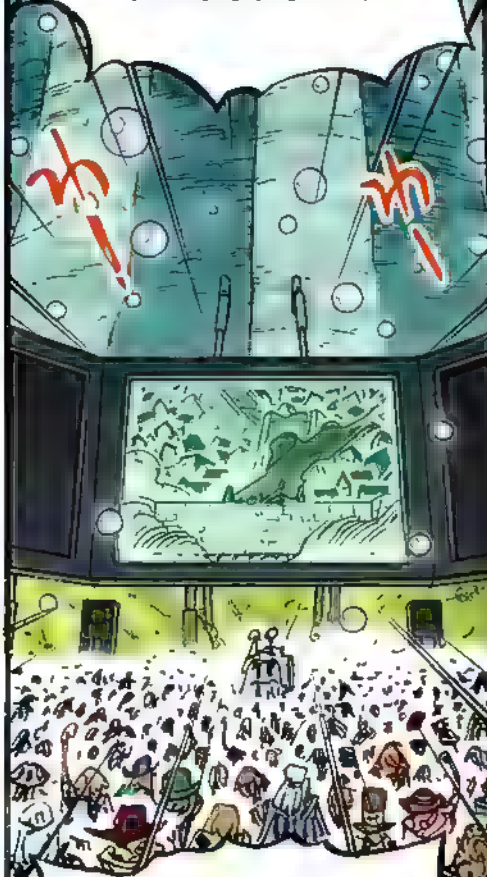
JIMBEI!!

ACE AND LUFFY!! GET IN THE FRONT!!

RUN!! RUN TO THE SHIP!!

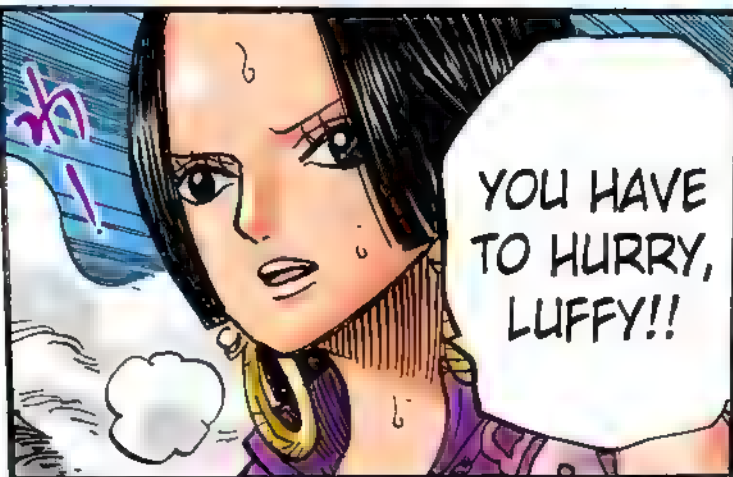


THE EXECUTION PLATFORM IS WRECKED!!



WHAT HAPPENED TO ACE?! SHOW US WHERE WHITE-BEARD IS!!

YOU HAVE TO HURRY, LUFFY!!

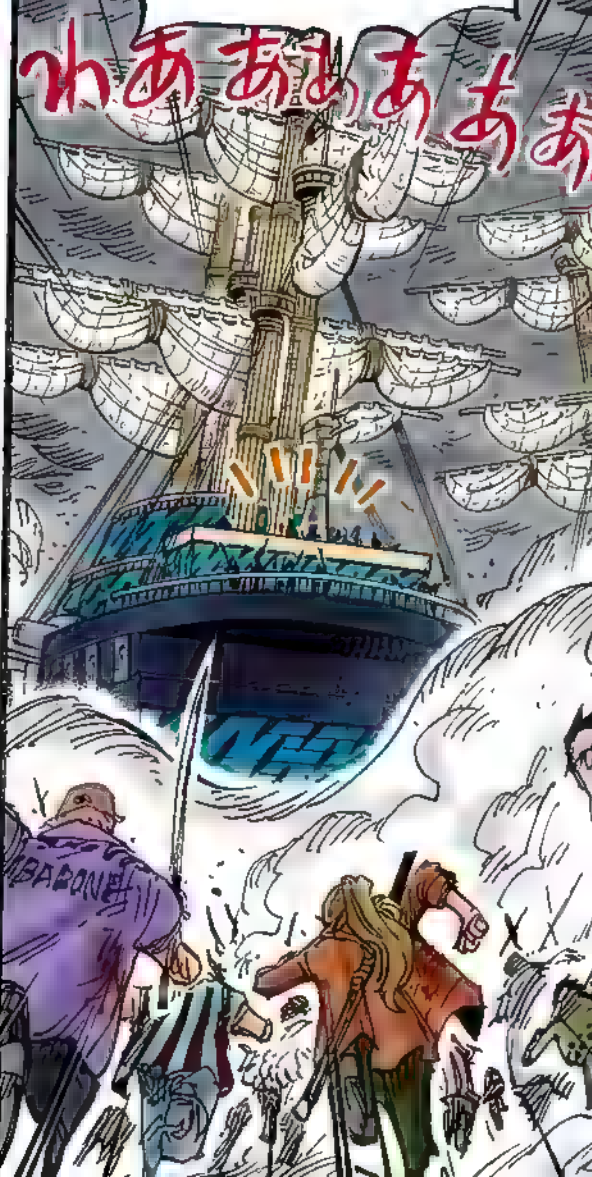


DO THEY REALLY THINK THEY CAN ESCAPE?! THEY'RE FOOLS.

ADMIRAL SAKAZUKI!!



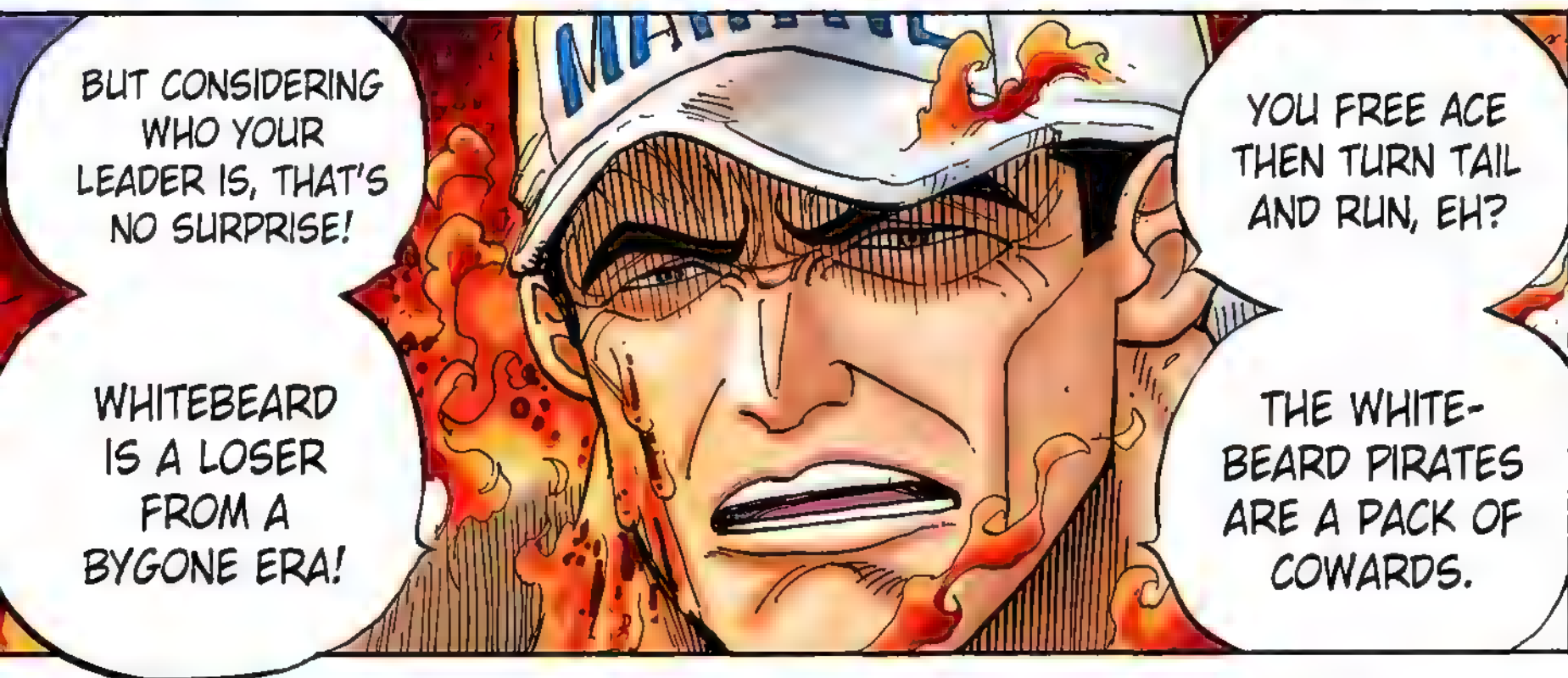
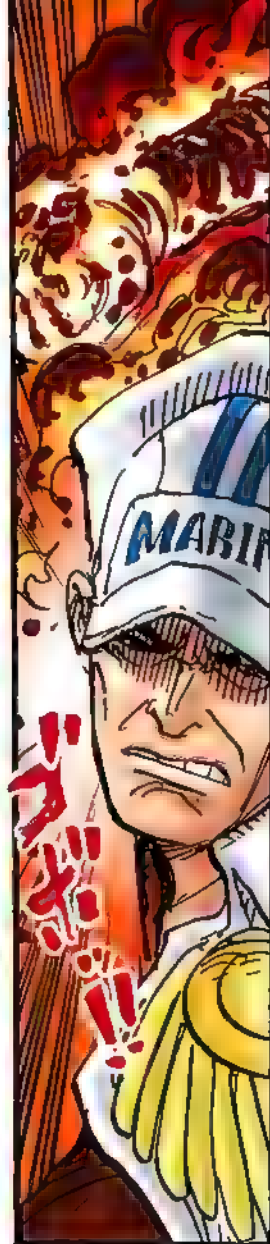
WE CAPTURED A WARSHIP!! EVERYONE GET ABOARD!!





AAAHH
!!

LOOK
OUT!! IT'S
AKAINU!!

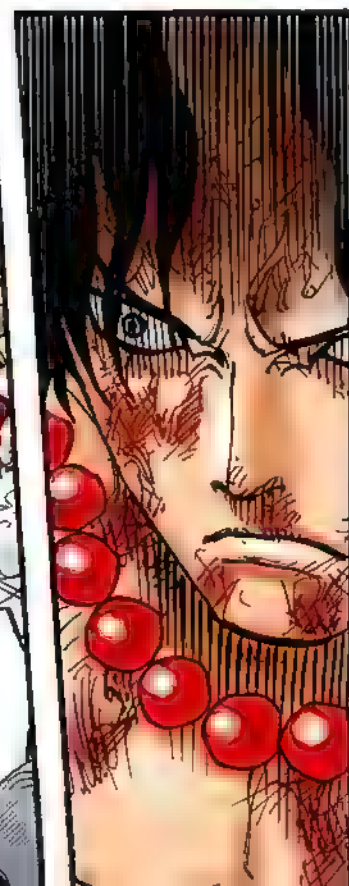
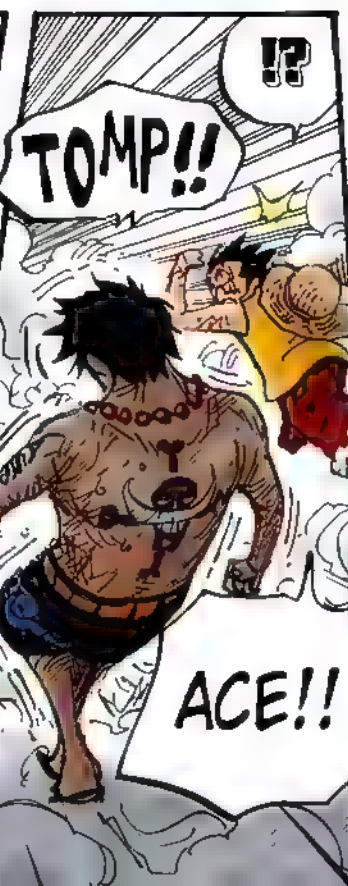
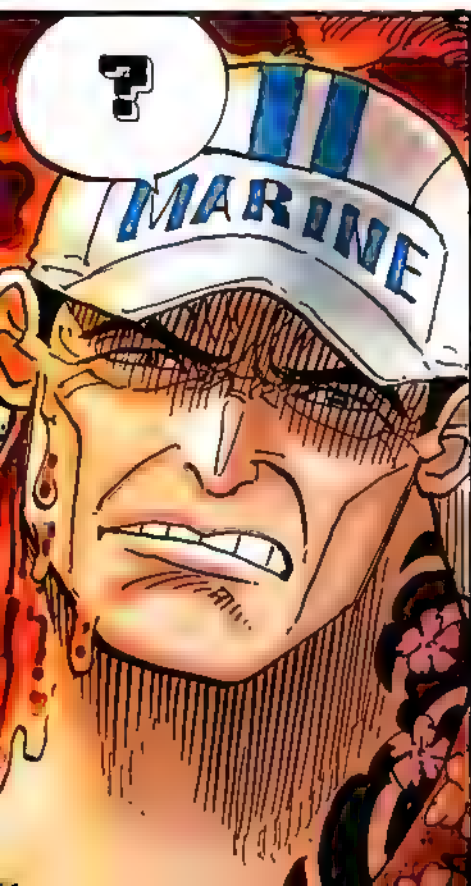


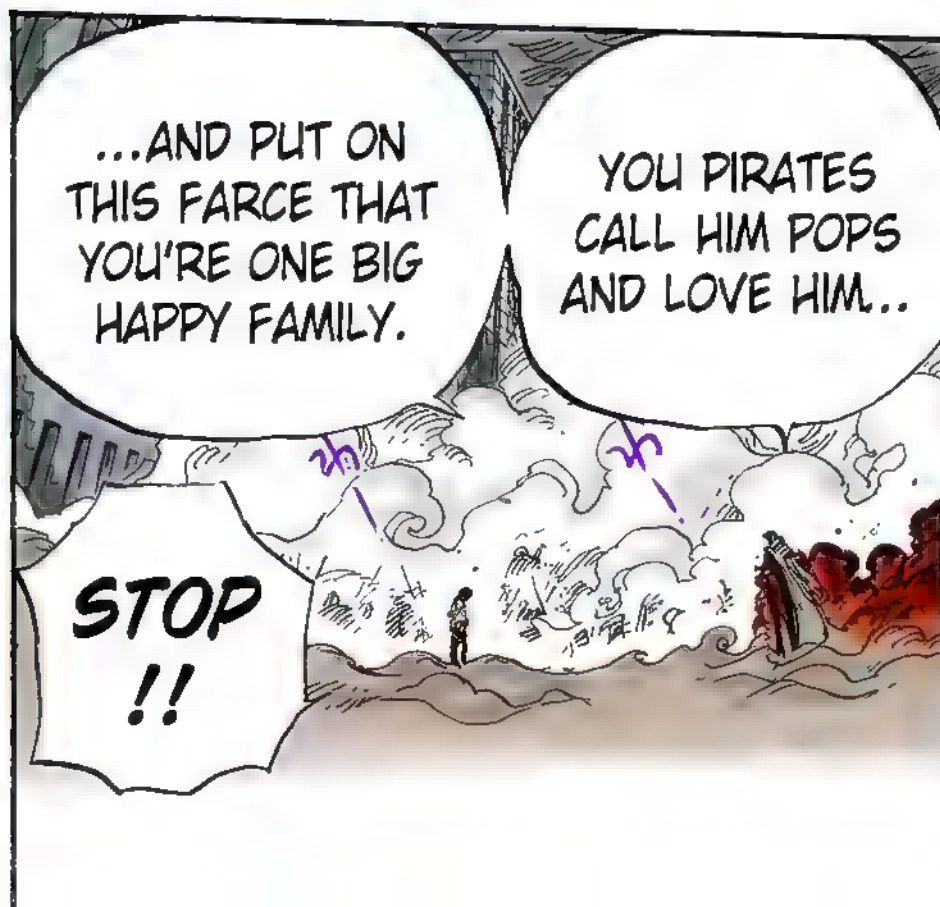
BUT CONSIDERING
WHO YOUR
LEADER IS, THAT'S
NO SURPRISE!

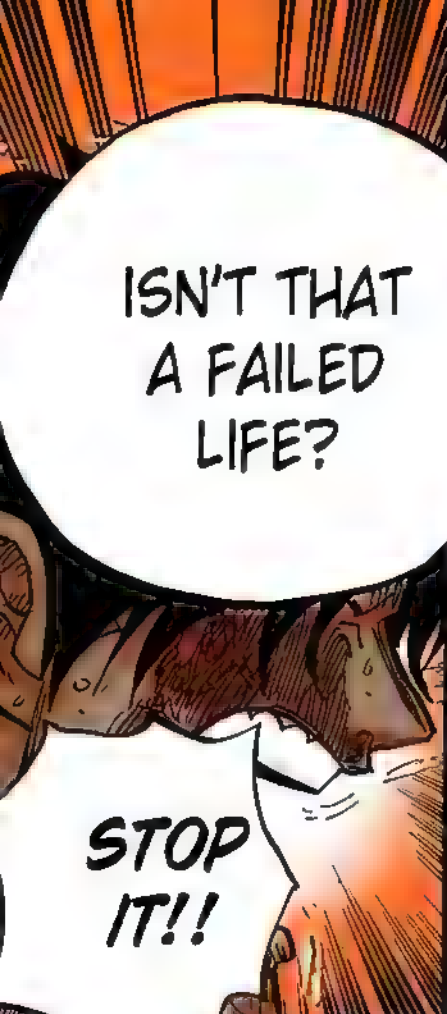
WHITEBEARD
IS A LOSER
FROM A
BYGONE ERA!

YOU FREE ACE
THEN TURN TAIL
AND RUN, EH?

THE WHITE-
BEARD PIRATES
ARE A PACK OF
COWARDS.

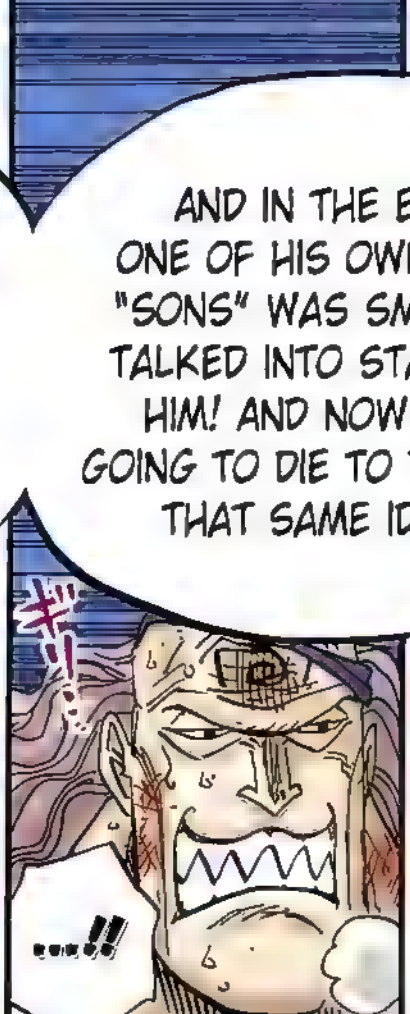




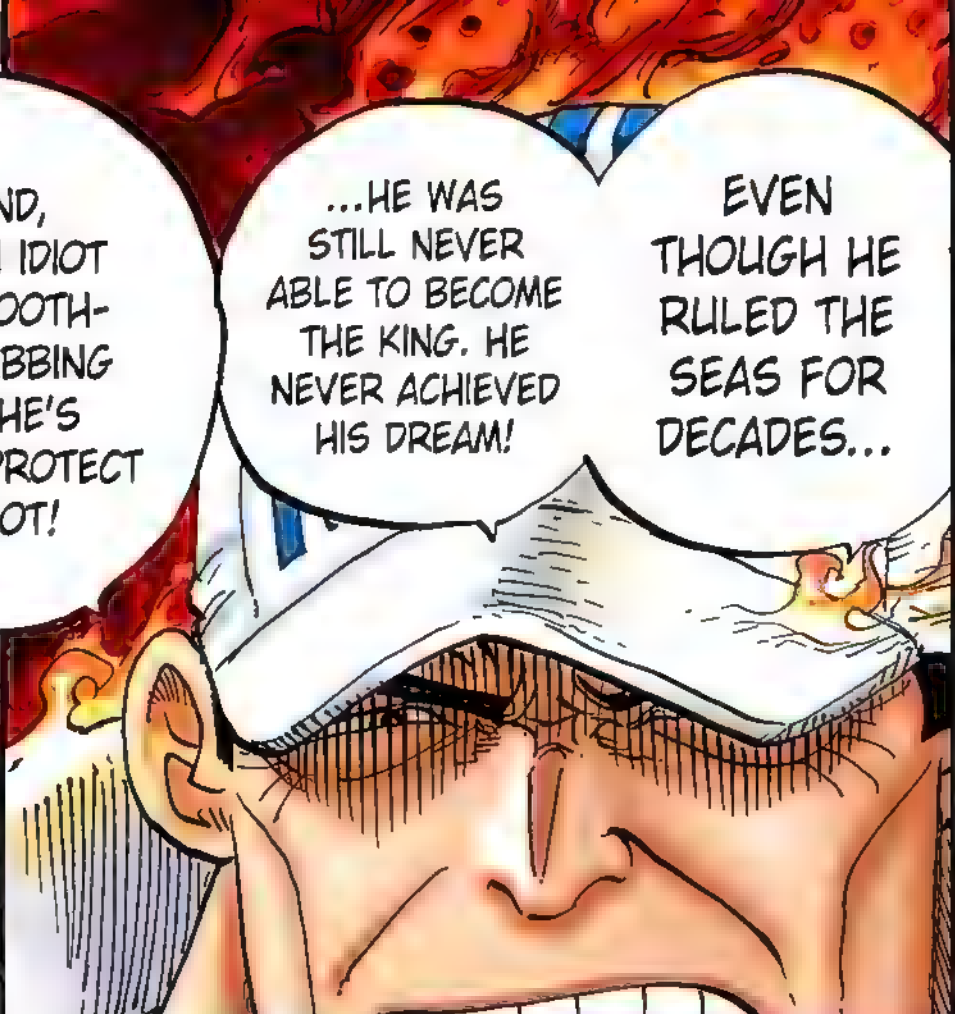


ISN'T THAT
A FAILED
LIFE?

STOP
IT!!

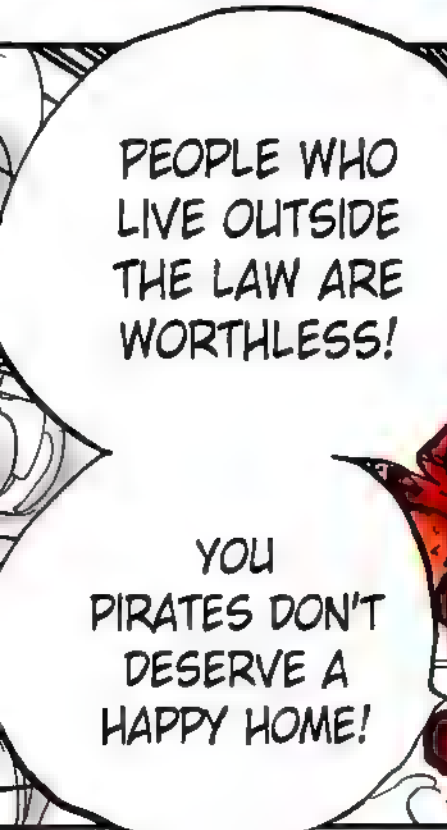


AND IN THE END,
ONE OF HIS OWN IDIOT
"SONS" WAS SMOOTH-
TALKED INTO STABBING
HIM! AND NOW HE'S
GOING TO DIE TO PROTECT
THAT SAME IDIOT!



...HE WAS
STILL NEVER
ABLE TO BECOME
THE KING. HE
NEVER ACHIEVED
HIS DREAM!

EVEN
THOUGH HE
RULED THE
SEAS FOR
DECADES...



PEOPLE WHO
LIVE OUTSIDE
THE LAW ARE
WORTHLESS!

YOU
PIRATES DON'T
DESERVE A
HAPPY HOME!



YOU DON'T
KNOW ANYTHING
ABOUT HIS
GREATNESS!!

POPS GAVE
ME A PLACE I
COULD CALL
HOME!!



DON'T LET
HIM PROVOKE
YOU, ACE! GET
BACK HERE!!



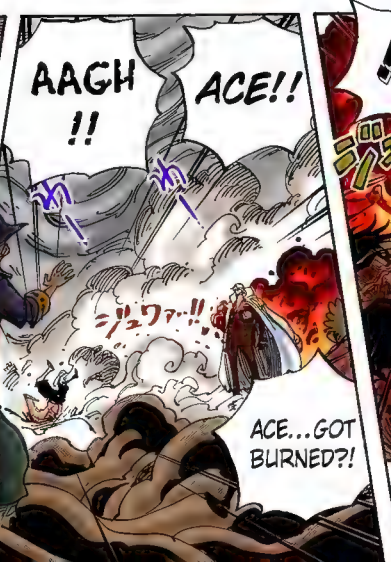
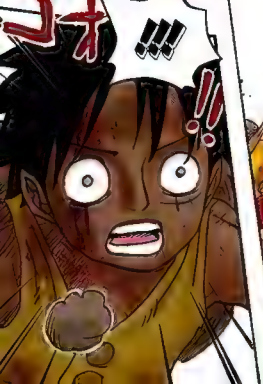
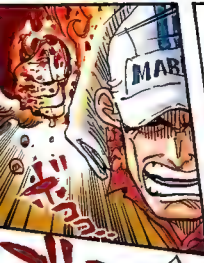
WHITEBEARD
IS THE GREAT-
EST PIRATE IN
THE WORLD!!
HE CREATED
THIS AGE!!

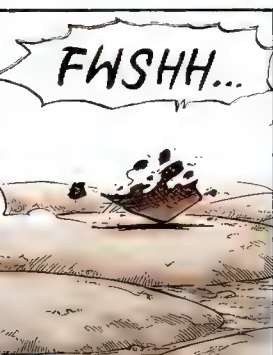
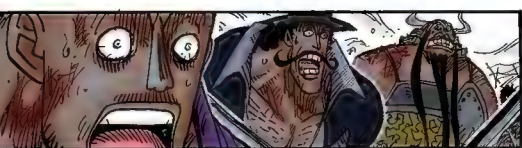
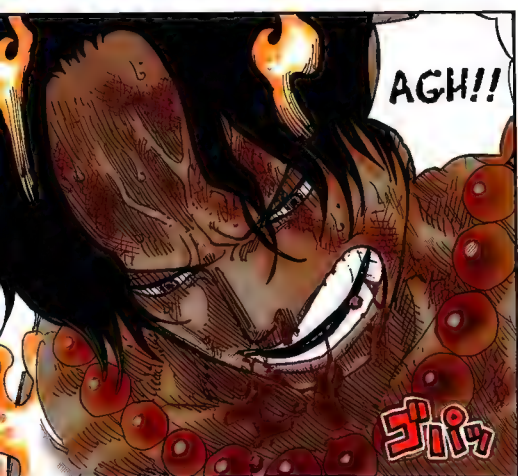
DON'T YOU
SLANDER
THE MAN
WHO SAVED
ME!!



WHITE-
BEARD
WILL DIE A
LOSER!!

A FITTING
END FOR THE
LEADER OF A
BAND OF HUMAN
TRASH!!

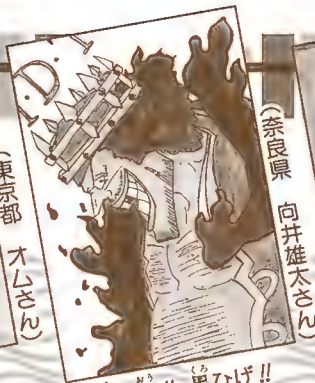






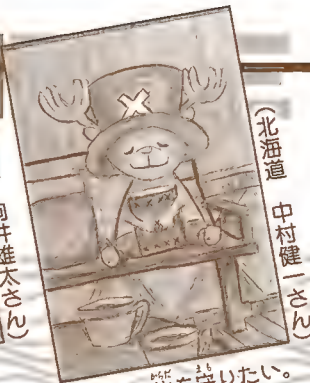
(東京都) オムさん

ホネばったパン。



(奈良県) 向井雄太さん

闇の主!! 黒ひげ!!



(北海道) 中村健一さん

みんなの体を守りたい。



(大阪府) ヨシロウさん

ホネホネロ——ツク!! イエー!!



(石川県) ー♡OPさん

色んなチョッパー大集合!



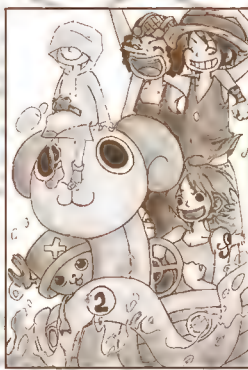
(宮城県) 赤間信一さん

圧巻!! STRONG WORLDポスター切り絵!!



(大分県) ジャック・スバロウさん

恋する女帝ハンコック!!



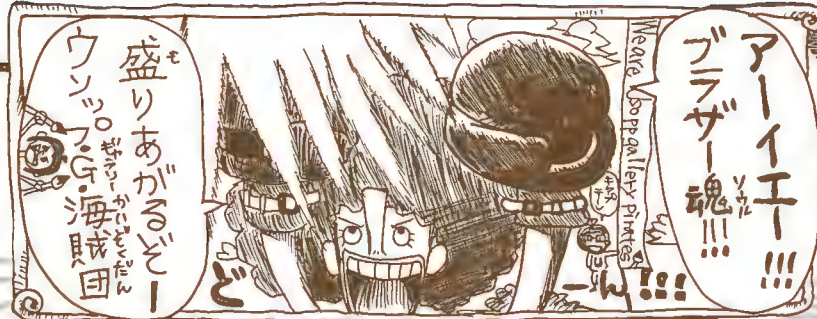
(大阪府) さよサン

メリーの遺志を継いで
ゆけ、ミニメリー!!



(愛知県) キョガイズNさん

オカマはどうかな?



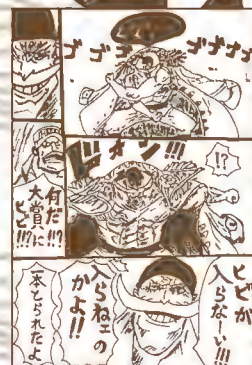
(静岡県) なるりさん

うますぎる!! ちはやプロ!!
大賞持ってけ!!



(大阪府) 古北雅之さん

応募されました文豪、イラスト等は、「一応期間限定」として廃棄されます。保存しておきたい場合は、あらかじめコピーをとってから応募ください。また、掲載時に名前や住所等を隠したい場合は、その旨を明記してください。応募いただいた文豪の著作権は、貴社に帰属します。



(栃木県) クワマスツさん

オヤジ



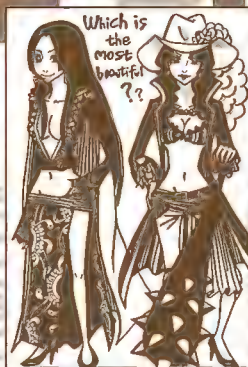
(大分県) よんなさいさん

上のやつは大賞だぞ、おいっ!!



(大阪府 荒井鼓都さん)

見つめるロビンにドキッ



さあ、どちらが上?

(徳島県 きむちさん)



熟年カップル色気爆発!!

(千葉県 堀口亜妃さん)



ロジャー、ルージュ、そしてエース。

(埼玉県 札幌らーめんサン)



やるときゃやりマッシュ!!

(神奈川県 はんにや丸さん)



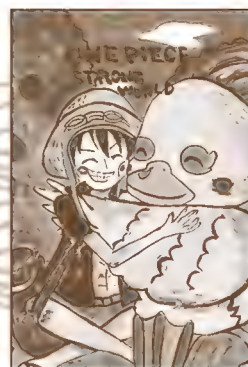
なんだこのナス! フォクシー!?

(奈良県 ふじいさんちさん)



夢は現実に、きっと勝てるさ!!

(東京都 佐々木めぐみさん)



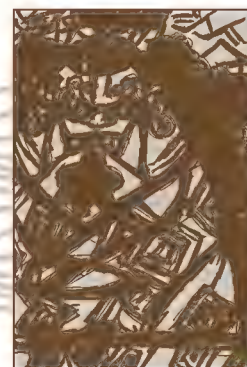
映画より。大人気ビリー!

(新潟県 シオリさん)



作品生まれて13年!!

(東京都 ミーナさん)



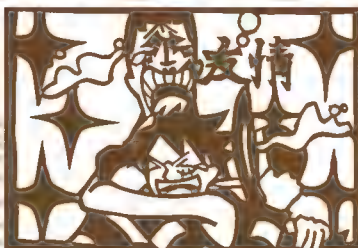
おおっ!! 迫力七武海 ジンベエ!!

(群馬県 彩さん)



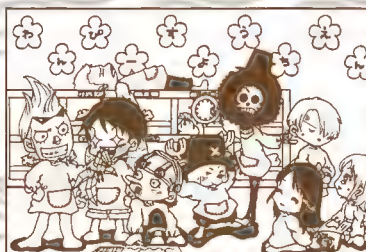
晴れ、時々、麦わらの一味~!!

(佐賀県 apple7★さん)



切り絵で友情!

(福岡県 西川由理さん)



うるさいだろうな、この幼稚園…。

(宮城県 みき優希さん)

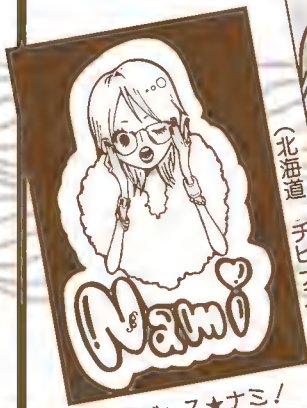


(東京都 衣笠哲史さん)



アニマル引き連れ大航海!

(徳島県 kannnaさん)



(北海道 チヒナスさん)

ゴージャス★ナミ！
似合うぜ。



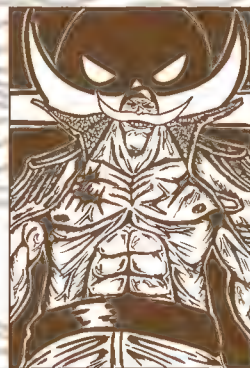
(神奈川県 みほちゃんサン)

かつての大賞者の新作弁当!!



(福島県 煮めさん)

ニヨン愛がいっ!!!



(大阪府 タイラーさん)

そう、今はこいつの時代!!



(愛知県 ばーらサン)

連れてけよー!!



(大阪府 羽月みつるさん)

可愛くチャイナ♡



(福岡県 前田牙恵さん)

切り絵ナミ。大正ロマン!



(福島県 ただの坊主さん)

アートなスリラーロビン!



(アメリカ 久々太郎さん)

最高戦力立体化!! シブイ!!



(神奈川県 野島瞳さん)

映画より。雪の夜の大決戦!



(東京都 Amicaさん)

ん〜いいデザイン。九蛇三姉妹。



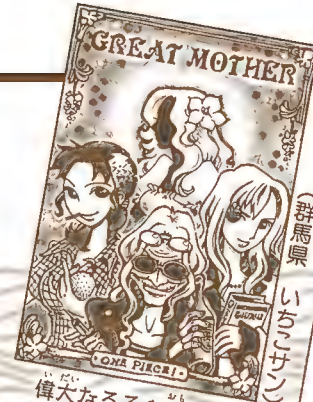
(兵庫県 渋谷桃加さん)

麦わらサーカス興行中!



(大阪府 FUNDUSさん)

竹中シキ。そっくり!



(群馬県 いかりさん)

偉大なるその想い!!



(山梨県 鷹野あきこさん)

麦わら楽団バ〜ラバ〜ラ。



(鹿児島県 萩原みな子さん)

ジンベエザメは
でっかいぜ〜!!

(千葉県 井上智香子さん)



食う食うこの兄弟!

(大阪府 りょうさん)



なにこのキモワールド。

(愛知県 松原友美さん)



責める事、それが人生サディ!

(千葉県 黒玉さん)



仲間を思う心はいつ!!

(千葉県 バビさん)



みんなでボカボカ
お散歩日和。

(奈良県 七神かほりさん)



今日もつづる、航海日誌。

(神奈川県 仲田舞さん)



うおーん! イカセ兄貴〜!!

(静岡県 渡邊里紗さん)



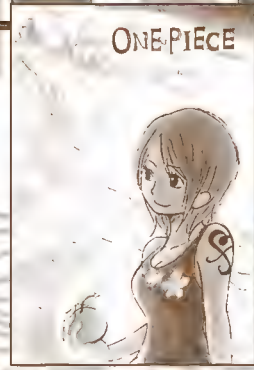
コリヤーあいつ、喜ぶぞ!

(新潟県 春風さん)



声優、アニメスタッフ関係、
全部こっち!!

(東京都 霜月さん)



家族はいつでも心の中に。

(大阪府 らぶサン)



ONE PIECEで描かれた一味!

(茨城県 神達大樹さん)



みんなが慕う、大船長!!

(大阪府 ユニコーンさん)



漫画関係、全部こっち!!

OUR SHIP DOCTOR, IKUE OTANI!



Reader(Q): Ms. Ikue Otani, do you also do Chopper's voice when he's big?

--Karen

Ikue(I): That's right. My voice when he's in Berserk mode has production effects on it, but I do all of Chopper's voices.



Q: How do you do! ☼ When Chopper gets big, do you get big too? I heard you're a voice actress that goes for realism!

--Macherie

I: Nope. I'm always big. But since I'm playing the part of the tiny Chopper, I have to shrink most of the time. BECAUSE I GO FOR REALISM.

Q: So, give it to me straight. Which one is bigger? A life-sized Chopper, or you.

--Funako

I: What?! You're unsure ABOUT that?!

Q: Ms. Otani! Is it true that you put jam on everything?!

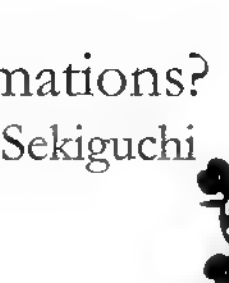
--Mihon

I: Yup. I even put jam on jam.

Q: Hello, Ms. Ikue Otani! ↗ I have a question. ☺ Among the other voice actors and actresses, who is the one that you're the closest ♡ with? ☺ And who is the funniest? Please tell me! ☆≡

--Eikichi

I: It's hard to say which one. But I think the funniest one is the Captain! I'm really impressed at how many pranks she comes up with.



Q: Can you think of a new technique for Chopper?

--Redbeard

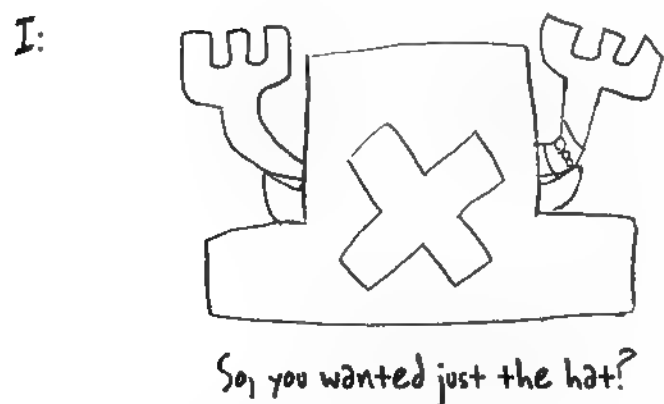
I: Doctor's Orders!

Q: Ms. Otani, do you also have seven crazy transformations?

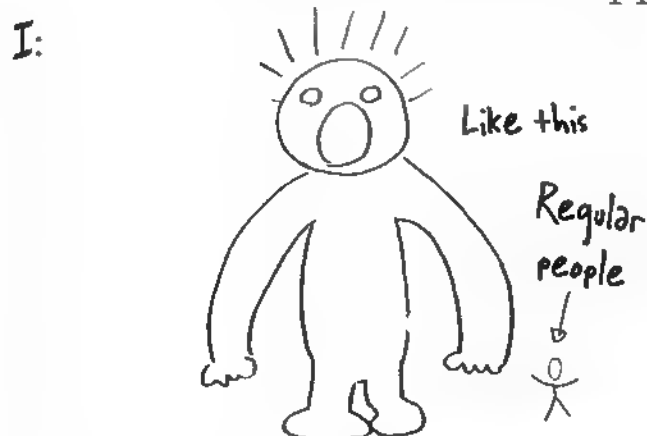
--Don't Mind Sekiguchi

I: Yeah, something like that.

Q: Can you try drawing Chopper's hat without looking at any reference material? You can, right?
--Don't Mind Sekiguchi



Q: Tell me what happens, when you, Ms. Otani, eat three Rumble Balls. Please draw it.
--Chappie



Q: Ms. Otani! I always love your cute voice! So for you...
Take this!

Cotton Candy Attack! --Captain Chopper

I: Ugh. Chew. Chew. Okay. You can come at me again!♥

Q: I have a question for Chopper.☆ Please cure my illness called "love sickness"!
--Sugacchi

I: Let me have a go at this. Okay. Try finding me first.

Q: When Chopper gets surprised, his hat jumps off his head along with his antlers. When you get surprised, Ms. Otani, what jumps?
--MASA

I: My heel.

Q: Otani! Take this! Negative Hollow!
(Sorry about that.) --Perona V

I: I'm so sorry I couldn't grow to be big even after eating so much...

Q: To Ms. Ikue Otani. I'm always watching you (on TV)! Chopper's voice is just too cute!♥ I always try to impersonate Chopper. So how do you bring out Chopper's voice anyway? Do you have any advice for me to get better at impersonating your voice?
--Pepper's Sister

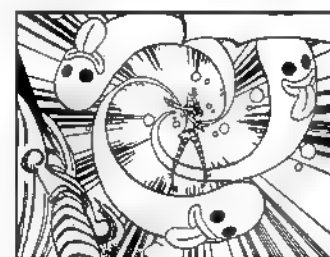
I: If you maintain his motto of "Be a man," anyone can impersonate his voice.

Q: Ms. Otani! I'll be honest with you! May I have your voice?!♥
--Reindeer Nakai

I: Sure. Here you go!♥

Oda: Time's up, Ms. Otani! Thank you. Huh? Did your voice just change? What? You gave your voice to Reindeer Nakai?! Hmm, that's bad... So, Reindeer Nakai. Do you think you can make it to the recording session next week?! You can? That's great! (Is it?!)

See you all next volume! Oh, no! Ms. Otani is now unemployed!



「麦わらの一味」大航海の

ルフィたちの航海記録!! ストーリーガイド

東の海、から「偉大なる航路」に至るまで、ルフィたちが体験した数々の冒険を網羅!! キミの知らなかったエピソードを、いつでも好きなところから読める!!



映画のような臨場感!! フラッシュアニメ

各エピソードのあらすじをフラッシュ動画で公開!! 次々変わる場面と、アニメのような演出で、迫力あふれるOIP世界を体感せよ!!

名場面をクローズアップ!! WEBマンガ

数ある中から選りすぐられた「名シーン」をPCで再現!! 画面内のページをクリックするたびに、コマがとび出してくる!! 高ぶる熱狂と涙あふれる感動をキミに!!



——大航海への入口はコチラから!!——
<http://www.j-onepiece.com/>

ジャンクコミックス 50冊分の冒険を

※この情報は2010年5月現在の情報です。

軌跡



偉大なる航海史がここに!!
PCで「OP」が丸わかり!!
麦わらの一味の冒険がたまりと楽しめるウェブサイト!! ルフィの旅立ちから、スリラーパーク編までのあらすじがイッぺに読めるぞ!! 今すぐサイトにアクセスして待ち受ける「新世界」への準備を整えろ!!

すげエもん
見せてやる!!!

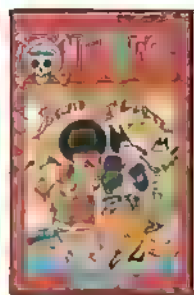
いつでも
アクセス!!



そすろん
ただで
見れるのよ!

「ひとつなぎ」!!!





“DAVY BACK FIGHT!!”

かん
巻

三十三

【第306話～第316話収録】

人は言う!!
チャンピオンが
アフロなのか
アフロが
チャンピオンなのか

第三回戦「コンバット」

モンキー・D・ルフィ

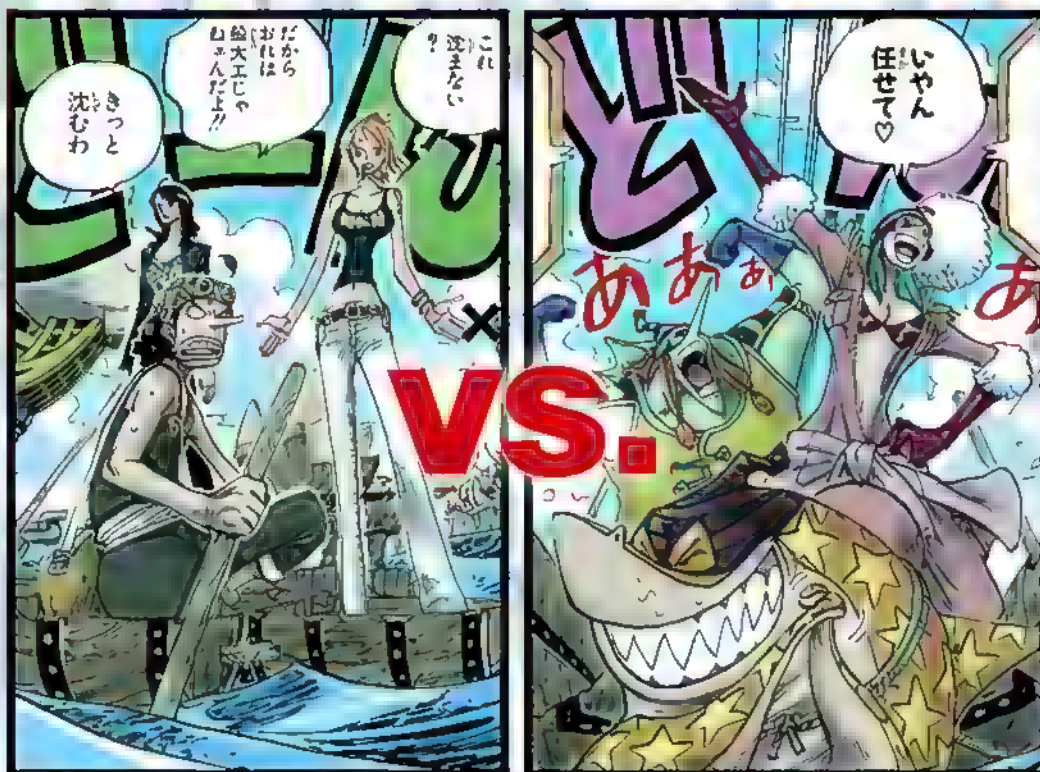


フォクシー

DAVY BACK FIGHTとは…

海賊による海賊が海賊を奪い合うゲーム。別名「人取り合戦」。賭ける獲物は「仲間」と「誇り」。勝てば戦力は強化、もしくは相手の船の命「海賊旗」の印を奪う事が出来る。ただし、負けて失うものは大きい。

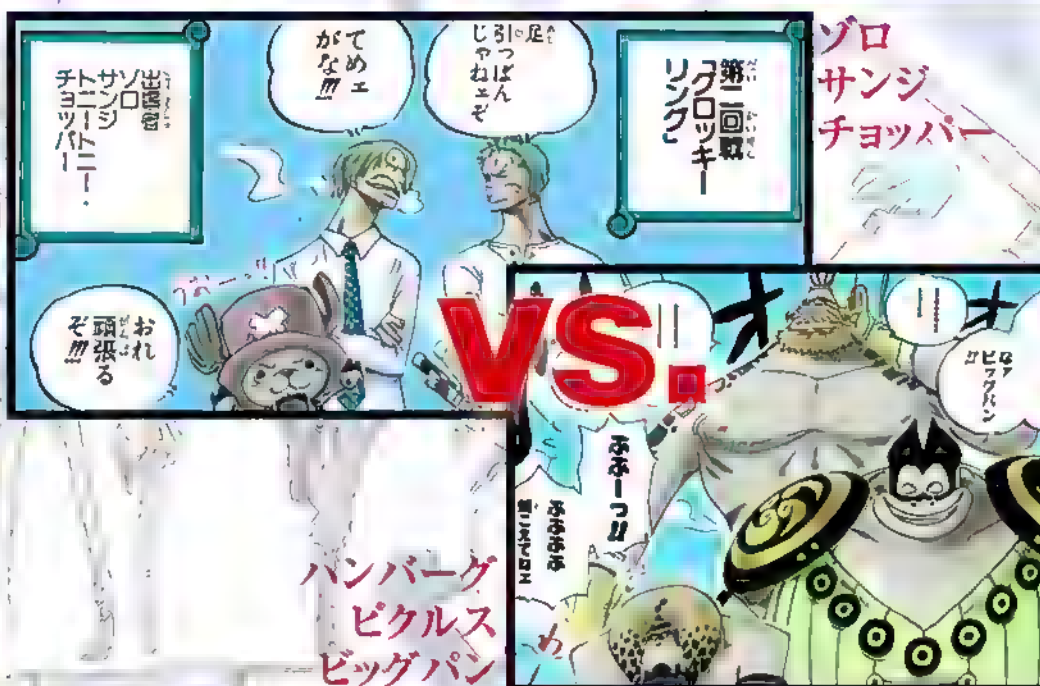
第一回戦「ドーナツレース」



ナミ・ウソップ・ロビン

ポルチェ・カポーティ・モンダ

第二回戦「グロッキーリング」



ハンバーグ
ピクルス
ビッグパン

仲間を失う。恐怖のゲーム「DAVY BACK FIGHT」!
フォクシー海賊団からの挑戦を受けたルフィー行は、
予測のつかないゲームに挑む事になったが…!?



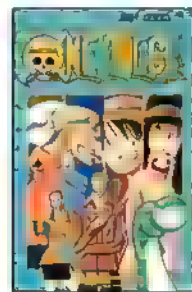
かずある「^{むぎ}麦わらの一味」の^{いち む}冒険の、^{ほう けん}コンプリートを目指す^{め ぞ}キミへ^{おく}贈る
 「Play Back ONE PIECE」VOL.10!! ^{こん かい}今回は^{かん}卷三十三・^{かん}卷三十四を紹介!!

三十四

かん
卷

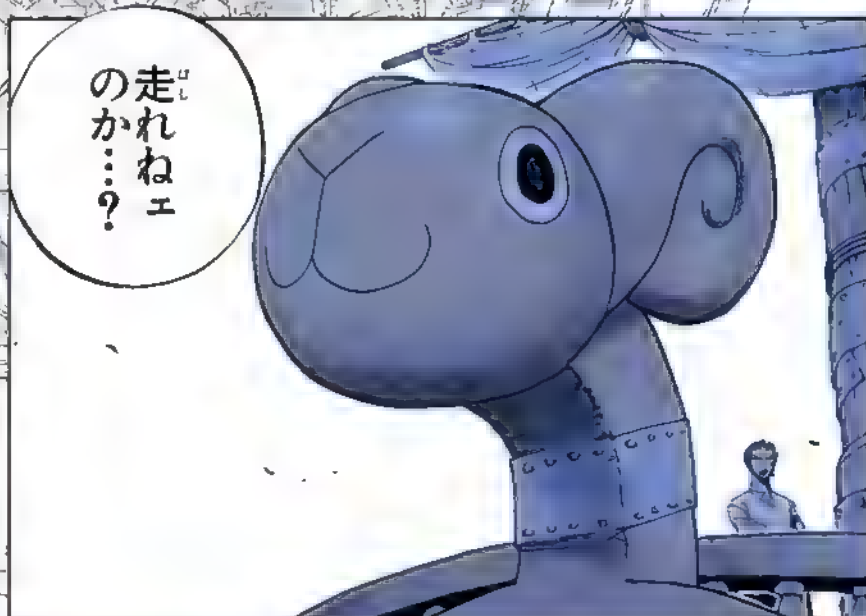
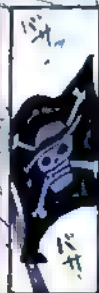
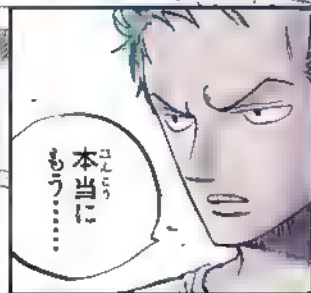
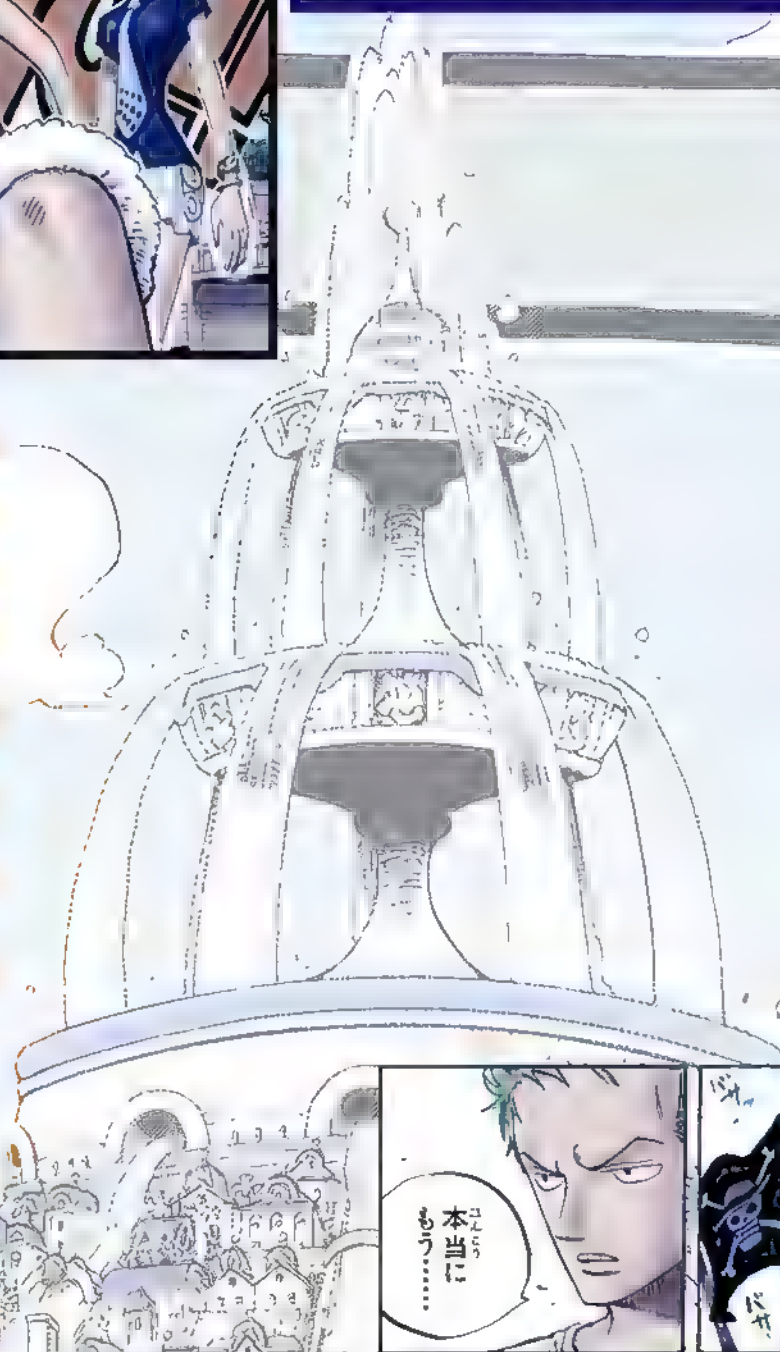
「水の都」ウォーターセブン、

【第317話～第327話収録】



ゴーイングメリー-ごう ^{しゅう り} G・M号の修理と船大工を仲間にする為、世界最高の
^{ふな だい いく} 船大工が集まる「水の都」ウォーターセブンに到着し
^{いっ ぽう} たルフィー行だが、そこで^{きょう ぼう}驚愕の宣告をされて…!?

いざ、^{ふな だい}船大工を求めて
 「水の都」へ!!!





デジタルカラー版

ONE PIECE

58 巻

尾田栄一郎

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ONE PIECE

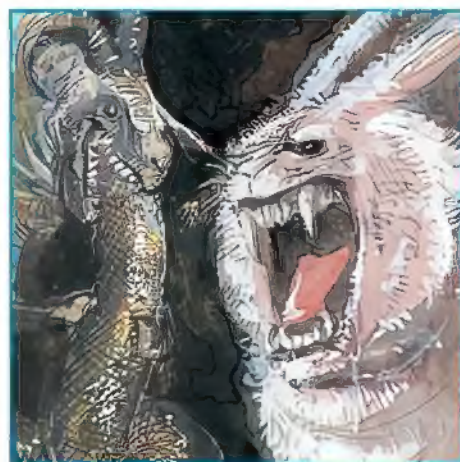
ワンピース

巻五十六



尾田栄一郎

集英社



尾田栄一郎

人から何かを決められるなんてゴメンだね。
生まれた時からうさぎ年!!! 山羊座!!!
冗談じゃねー!!!
そんな弱そうな動物イヤじゃ!!
というわけで、変えます。
人食い大うさぎ年
アナコンダ丸飲みデビル山羊座
こわっ。強そう。
58巻、始まるよ——っ!!

●週刊少年ジャンプ・H21年50号、52号、53号、
H22年1号、10号掲載分収録



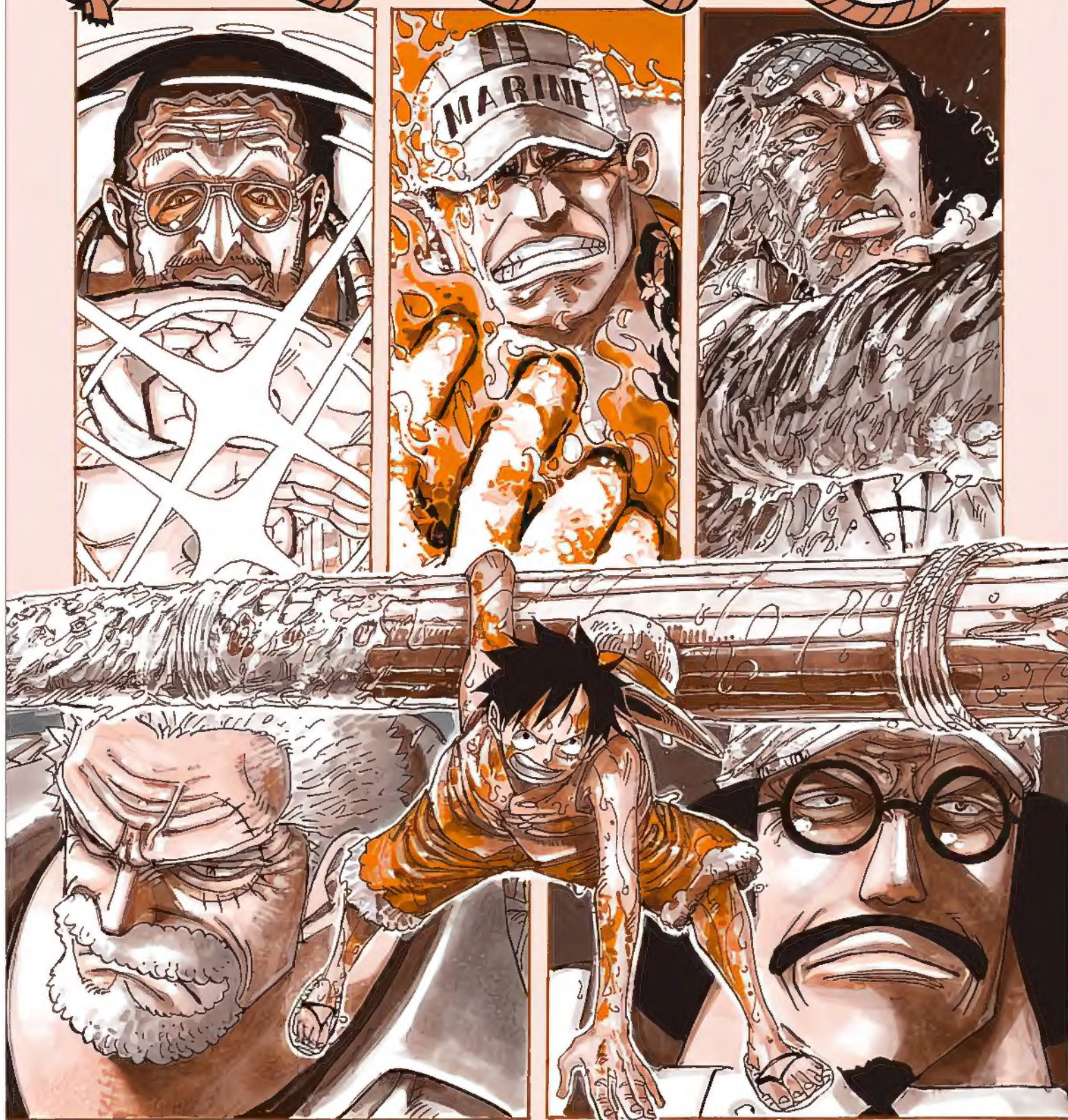
J・C

背表紙・カバー折り返し

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JUMP COMICS  卷五十八「この時代の名を“白ひげ”と呼ぶ」

ワンピース

**尾田栄一郎**

EIICHIRO ODA

本体・表紙

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ジャンプ・コミックス



本体・裏表紙

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